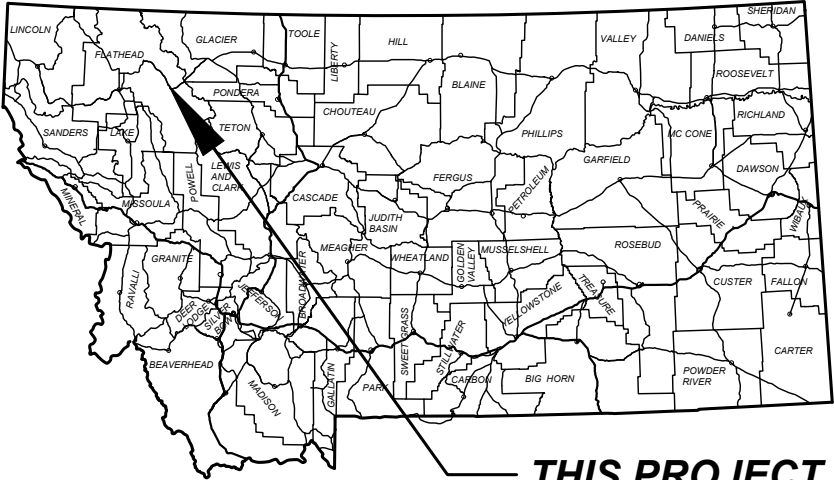


MONTANA DEPARTMENT OF TRANSPORTATION

FEDERAL AID PROJECT NH 1-2(258)169  
COLD MILL, PL. MIX SURF., SEAL & COVER  
STANTON - ESSEX  
FLATHEAD COUNTY

LENGTH 11.5 MILES



PROJECT DESIGN DATA

PRESENT	2024	A.D.T. = 2,230
LETTING	2025	A.D.T. = 2,260
DESIGN	2045	A.D.T. = 2,750
		D.H.V. = 450
		TRUCKS = 6.9%
		V. = ## MPH
		18 KIP ESAL'S = 77 DAILY
		ANNUAL GROWTH RATE = 1.0 %

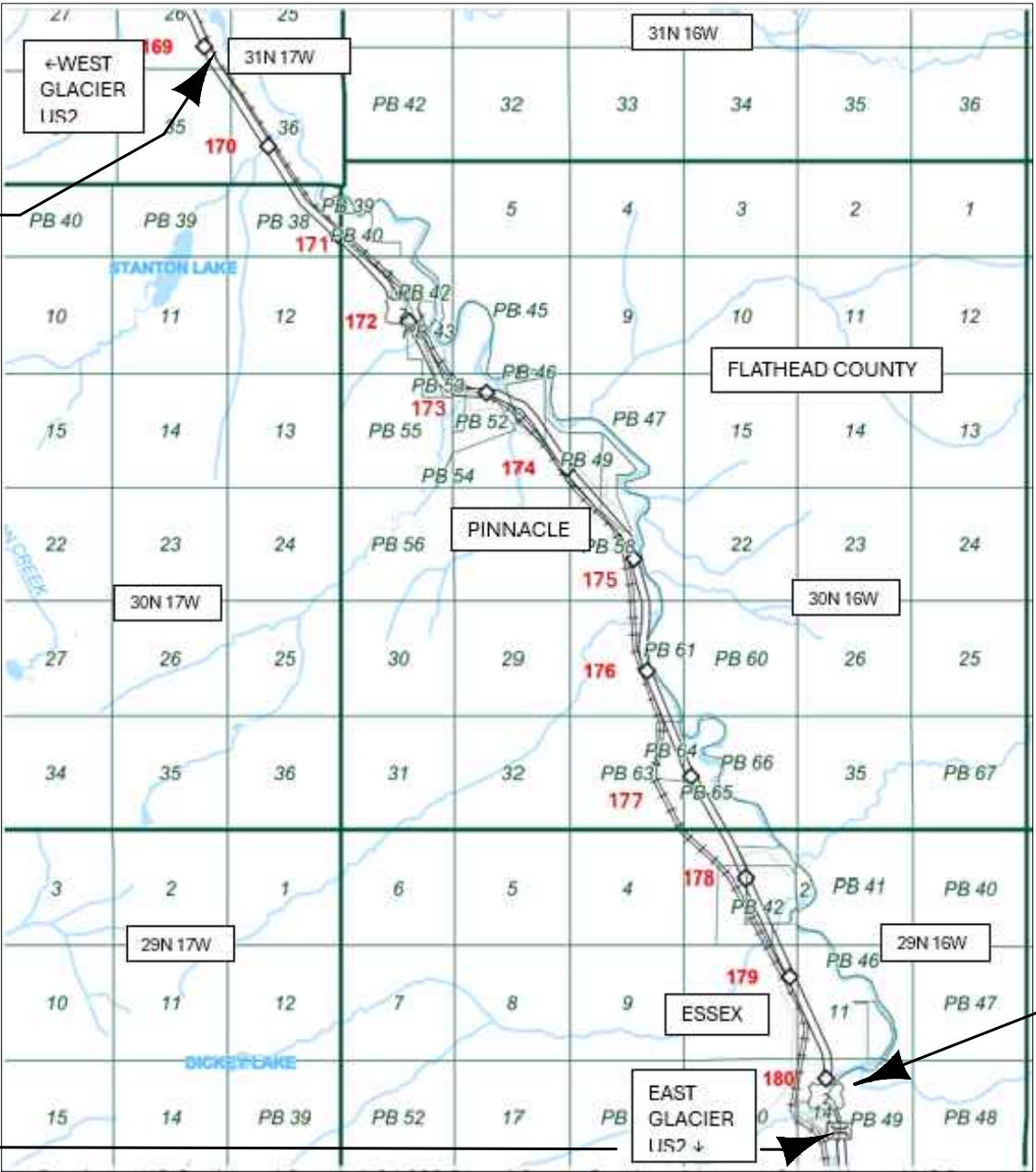
SURFACING SOURCES -  
CONTRACTOR FURNISHED

ASSOCIATED PROJECT AGREEMENT NUMBERS	
R/W	N/A
I. C.	N/A
P. E.	NH 1-2(257)169

STA. 823+31.00 ON FHP 13-F6 =  
STA. 823+31.00 BEG NH 1-2(258)169

RP 169.1 TO RP 180.7

STA. 1431+10.24 END NH 1-2(258)169=  
STA. 1431+10.24 ON FHP 13-3(4)



MONTANA DEPARTMENT OF TRANSPORTATION	
APPROVED BY:	
Highways Engineer	
Signed by:	DATE
	4/17/2026
4FA8874BB4E5415...	

MIDDLE FORK OF THE FLATHEAD  
BRIDGE  
STA. 1422+08.00 (AS-BUILT STATION  
433+45.00 METRIC)  
41.7' X 623.4' BR. IN PL.  
MDT ID # 05034  
NBI #P00001180+03991  
RP 180.39

SHEET NO.

01

TITLE

PROJECT NAME	STANTON - ESSEX
COUNTY	FLATHEAD
PROJECT ID	NH 1-2(258)169
UPN	10541000

DESIGNED BY	01/2025
REVIEWED BY	MM/YYYY
FIRST INITIAL LAST NAME	MM/YYYY
CHECKED BY	12/2025
T. JOHNSON	10541000RDTLL001.DWG

MONTANA  
Department of Transportation

ROAD PLANS

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ROAD PLANS

SHEET NO.

BASIS OF PLAN QUANTITIES

UTILITIES

CALL THE UTILITIES UNDERGROUND LOCATION CENTER (811) OR OTHER NOTIFICATION SYSTEM FOR THE MARKING AND LOCATION OF ALL LINES AND SERVICES BEFORE EXCAVATING. ALL CLEARANCES OR DEPTHS PROVIDED FOR UTILITIES ARE FROM EXISTING GROUND LINE.

WETLANDS

WETLANDS EXIST ADJACENT TO THE ROADWAY AND MAY EXIST BEYOND THE PROJECT LIMITS. A WETLAND DELINEATION HAS NOT BEEN COMPLETED FOR THIS PROJECT. IMPACTS TO WETLAND AREAS ARE NOT ANTICIPATED IN ASSOCIATION WITH THE PROPOSED WORK. ANY ACTION IMPACTING WETLAND AREAS OUTSIDE OF THE PERMANENT IMPACT AREAS SHOWN IS THE RESPONSIBILITY OF THE CONTRACTOR.

SHEET NO.

02

TABLE OF CONTENTS,  
NOTES

PROJECT NAME

STANTON - ESSEX

COUNTY

FLATHEAD

PROJECT ID

NH 1-2(258)169

UPN

10541000

DESIGNED BY

T. GATES 01/2025

REVIEWED BY

FIRST INITIAL LAST NAME MM/YYYY

CHECKED BY

T. JOHNSON 12/2025

10541000RDTTL001.DWG



ROAD PLANS

1/21/2026 2:32 PM

TITLE SHEET

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EMBANKMENT PROTECTOR 1406+07.57 LT.

11 -12

EMBANKMENT PROTECTOR 1412+00.00 LT.

13 -14

BRIDGE PLANS

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(QUANTITIES FOR ESTIMATING PURPOSES ONLY)

COMP. AGGREGATE WEIGHT

= 3700 LBS. PER CUBIC YARD

COMP. WEIGHT OF PL. MIX BIT. SURF.

= 3855 LBS. PER CUBIC YARD

ASPHALT BINDER - GRADE S - 1/2" AGG.

= 5.5% OF PL.MIX BIT.SURF.

HYDRATED LIME

= 1.4% OF PL.MIX BIT.SURF.

BITUMINOUS MATERIAL

= 8.5 LBS. PER GAL.

EMULSIFIED ASPHALT - TACK (ALL OTHER SURFACES)

= 0.05 GAL. PER SQ.YARD (UNDILUTED)

EMULSIFIED ASPHALT - FOG SEAL (S & C)

= 0.075 GAL. PER SQ.YARD (UNDILUTED)

EMULSIFIED ASPHALT - FOG SEAL (RUMBLE STRIPS)

= 0.10 GAL. PER SQ.YARD (UNDILUTED)

SEAL

= 0.42 GAL. PER SQ.YARD

COVER

= 25 LBS. PER SQ.YARD



CONTROL DIAGRAM


NOTE: SCALE: N/A  
THIS PROJECT IS ON THE MONTANA COORDINATE SYSTEM NAD83-2011  
NORTHING AND EASTING COORDINATES ARE EXPRESSED IN UNITS OF  
INTERNATIONAL FEET AND ELEVATIONS ARE IN UNITS OF U.S. SURVEY FEET.  
DIMENSIONS SHOWN ON THE PLANS ARE GRID. ALL SURVEY AND STAKING  
REQUIRE THE USE OF A COMBINATION SCALE FACTOR (CSF) TO CONVERT GRID  
DIMENSIONS TO GROUND DIMENSIONS (GRID DISTANCE / CSF = GROUND  
DISTANCE). THE CSF FOR THIS PROJECT IS SEE BELOW

CSF = 0.999515905 (RP 169.0 TO RP 172.0)  
CSF = 0.999488091 (RP 172.0 TO RP 177.5)  
CSF = 0.999462001 (RP 177.5 TO RP 180.5)

BEARING SOURCE  
GRID -- MONTANA COORDINATE SYSTEM NAD 83-2011

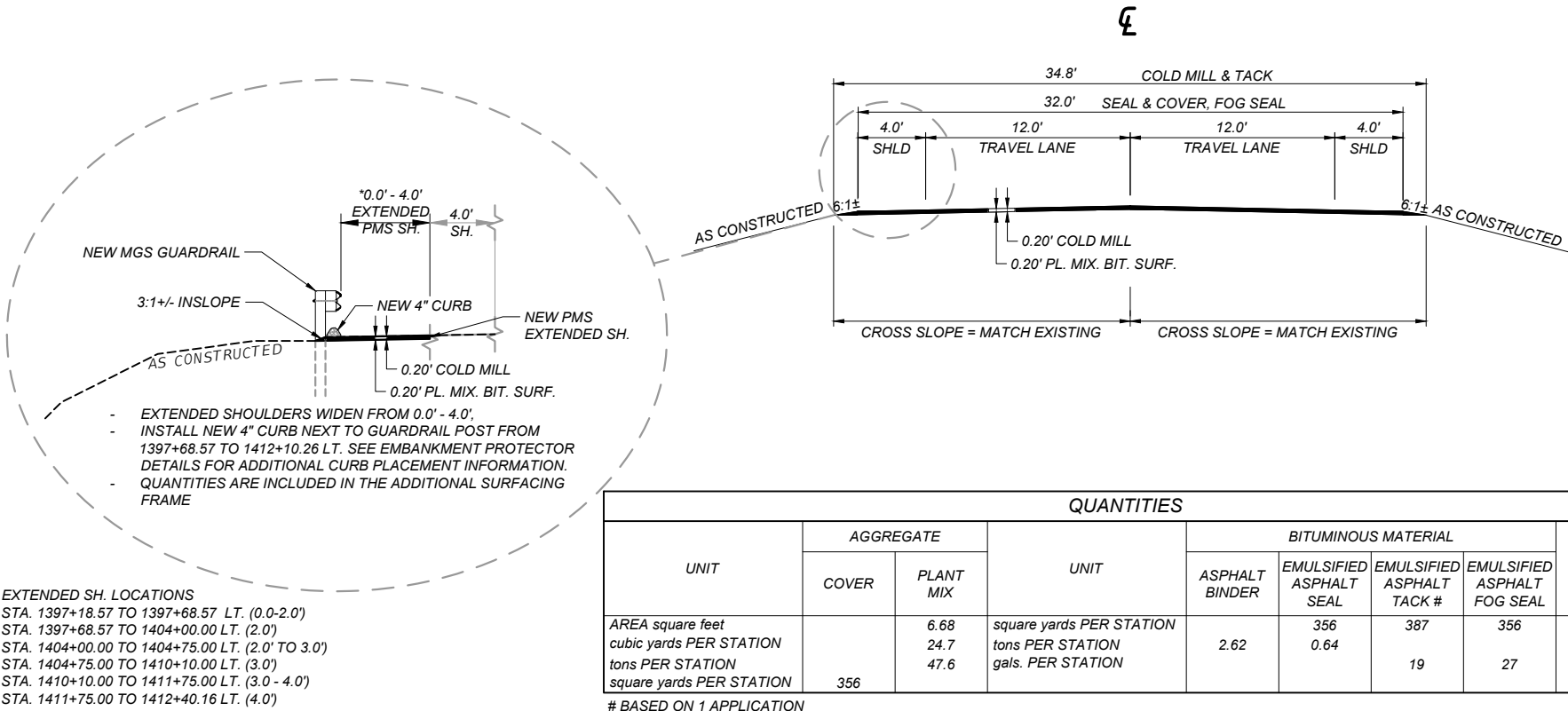
LEVEL DATUM SOURCE  
GRID -- MONTANA COORDINATE SYSTEM NAD 83-2011  
NAVD 88 (ELEVATIONS DERIVED FROM DIFFERENTIAL LEVELS HOLDING BMS C10556)

CONTROL ABSTRACT			
POINT NAME/NUMBER	N OR Y COORDINATE	E OR X COORDINATE	POINT ELEVATION
A10541	1,543,426.972	914,081.746	3527.19
B10541	1,540,849.062	945,447.743	3559.26
C10541	1,536,508.228	948,257.733	3627.43
D10541	1,532,816.033	951,460.007	3679.75
E10541	1,529,917.385	952,850.800	3772.39
F10541	1,527,069.209	957,327.185	3668.37
FSP1	1,507,931.808	965,030.381	3819.50
G10541	1,524,552.920	958,936.276	3683.49
H10541	1,513,253.747	962,517.123	3728.82
J500	1,539,103.054	946,380.322	3584.76
J10541	1,509,810.033	963,978.287	3792.52
K10541	1,505,406.713	966,009.157	3825.27
L10541	1,502,821.952	967,001.499	3821.47
M500	1,528,391.158	954,370.640	3752.49
M10541	1,499,223.802	968,532.503	3837.50
N10541	1,496,600.978	969,511.490	3856.75
P500	1,521,094.370	961,423.665	3652.21
P10541	1,494,119.163	969,583.724	3768.33
Q500	1,517,024.183	961,952.031	3662.24
R500	1,512,078.461	962,926.178	3755.41
V500	1,497,707.228	969,032.530	3859.91

 <b>MONTANA</b> Department of Transportation		PROJECT NAME	
<b>ROAD PLANS</b>		STANTON - ESSEX	
		COUNTY	
		FLATHEAD	
		PROJECT ID	
		NH 1-2(258)169	
		UPN	
		10541000	
		10541000RDBS001.DWG	

TYPICAL SECTION NO. 1

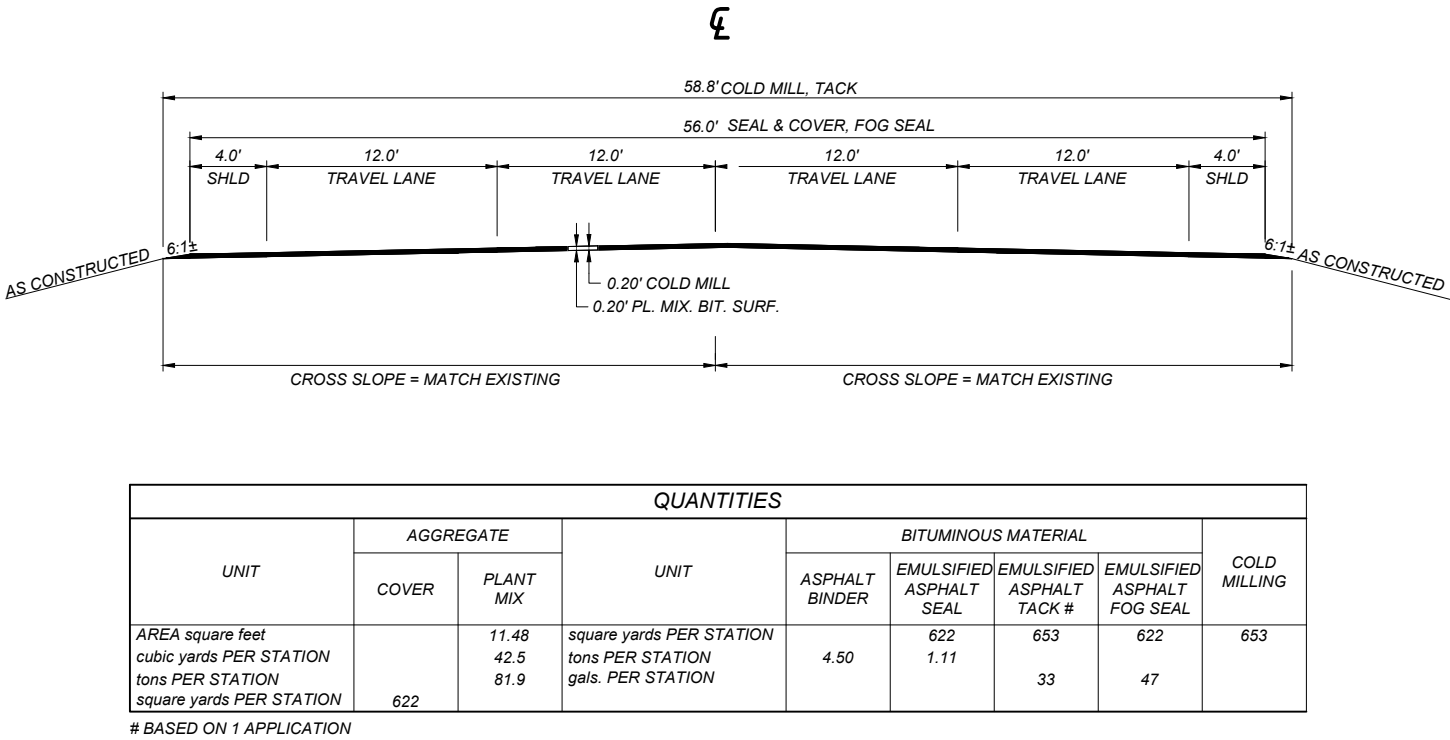
MAINLINE



STA.	823+31.00			BEGIN PROJECT
STA.	913+78.66 BK	TO	913+72.88 AH	EQUATION
STA.	1025+20.96 BK	TO	1025+25.25 AH	EQUATION
STA.	1059+53.41 BK	TO	1063+57.11 AH	EQUATION
			1090+65.23	TYP. NO. 1
STA.	1090+65.23	TO	1092+29.27	TRANS. TYP. NO. 1 TO TYP. NO. 2
STA.	1129+13.65			
STA.	1137+21.56 BK	TO	1137+20.33 AH	EQUATION
STA.	1176+50.20 BK	TO	1176+56.69 AH	EQUATION
STA.	1205+24.23 BK	TO	1205+12.75 AH	EQUATION
STA.	1286+81.77 BK	TO	1286+83.96 AH	EQUATION
STA.	1339+59.39 BK	TO	1335+62.72 AH	EQUATION
STA.	1410+81.51 BK	TO	1410+46.84 AH	EQUATION
			1411+08.93	TYP. NO. 1
STA.	1411+08.93	TO	1412+40.16	TRANS. TYP. NO. 1 TO TYP. NO. 4

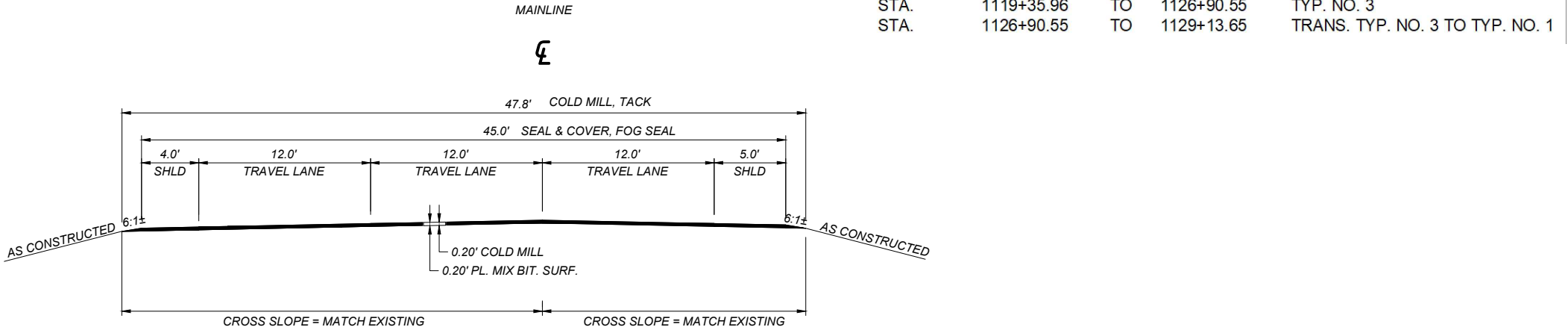
TYPICAL SECTION NO. 2

MAINLINE



STA.	1092+29.27	TO	1117+71.92	TYP. NO. 2
STA.	1117+71.92	TO	1119+35.96	TRANS. TYP. NO. 2 TO TYP. NO. 3

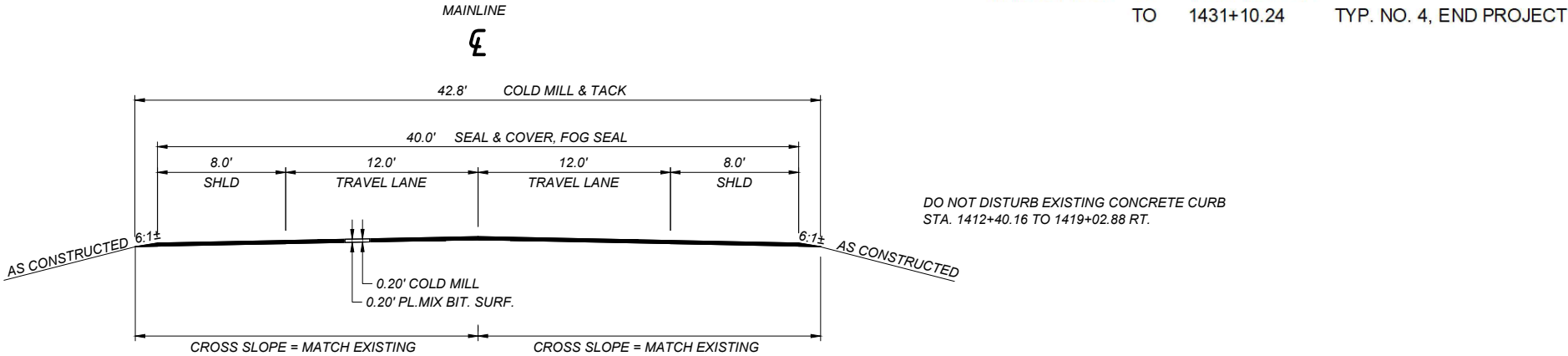
TYPICAL SECTION NO. 3



QUANTITIES								
UNIT	AGGREGATE		UNIT	BITUMINOUS MATERIAL				COLD MILLING
	COVER	PLANT MIX		ASPHALT BINDER	EMULSIFIED ASPHALT SEAL	EMULSIFIED ASPHALT TACK #	EMULSIFIED ASPHALT FOG SEAL	
AREA square feet		9.28	square yards PER STATION		500	531	500	531
cubic yards PER STATION		34.4	tons PER STATION	3.65	0.89			
tons PER STATION		66.3	gals. PER STATION			27	38	
square yards PER STATION	500							

# BASED ON 1 APPLICATION

TYPICAL SECTION NO. 4



QUANTITIES								
UNIT	AGGREGATE		UNIT	BITUMINOUS MATERIAL				COLD MILLING
	COVER	PLANT MIX		ASPHALT BINDER	EMULSIFIED ASPHALT SEAL	EMULSIFIED ASPHALT TACK #	EMULSIFIED ASHPHALT FOG SEAL	
AREA square feet		8.28	square yards PER STATION		444	476	444	476
cubic yards PER STATION		30.7	tons PER STATION	3.26	0.79			
tons PER STATION		59.2	gals. PER STATION			24	33	
square yards PER STATION	444							

# BASED ON 1 APPLICATION

SHEET NO.

05

TYPICAL SECTIONS

PROJECT NAME  
STANTON - ESSEX

COUNTY  
FLATHEAD

PROJECT ID  
NH 1-2(258)169

UPN  
10541000

DESIGNED BY  
T. GATES

REVIEWED BY  
FIRST INITIAL LAST NAME MM/YYYY

CHECKED BY  
T. JOHNSON


10541000RDTYP001.DWG



ROAD PLANS

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<b>SHEET NO.</b> 06	<b>SUMMARIES</b>
------------------------	------------------

 <b>MONTANA</b> Department of Transportation	DESIGNED BY	
	T. GATES	01/2025
	REVIEWED BY	
	FIRST INITIAL LAST NAME	MM/YYYY
<b>ROAD PLANS</b>	CHECKED BY	
	T. JOHNSON	12/2025
3/4/2026 8:53 AM	1054100RDSUM001.DWG	

\*\* SEE SCHOOL BUS TURNOUT DETAIL FOR DIMENSIONS, MOC = MEASURED ON CADD  
\* SEE WIDENING TURNOUT DETAIL FOR DIMENSIONS  
# EROSION REPAIR BEHIND GUARDRAIL AS PER PROJECT MANAGER'S APPROVAL



RUMBLE STRIPS					
STATION		miles		gals	REMARKS
		RUMBLE STRIPS		EMULSIFIED ASPHALT FOG SEAL #	
		INTERMITTENT	CENTERLINE TYPE 3		
FROM	TO				
823+31.00	1431+10.24	20.2		2,370	EXCLUDES GUARDRAIL LOCATIONS DUE TO 4' SHOULDERS
823+31.00	1431+10.24		11.4	1,338	
SUBTOTAL		20.2	11.4	3,708	
TOTAL		20.2	11.4	~	

# FOR INFORMATION ONLY, INCLUDE IN THE COST OF RUMBLE STRIPS  
\* CONSTRUCT IN ACCORDANCE WITH DETAIL 411-03

GRADING				
STATION		cu. yards		REMARKS
		UNCL. EXC.	EMB +	
FROM	TO			
1077+03.30	1077+70.10	25	10	RT., SCHOOL BUS TURNOUT
1385+32.30	1390+70.00	20		RT., ESSEX WIDENING
1405+99.92	1406+14.95	1		LT., EMBANKMENT PROTECTOR
1411+93.09	1412+07.85	1		LT., EMBANKMENT PROTECTOR
1416+37.31	1418+70.01	5		RT., REMOVE MATERIAL BEHIND CBR
TOTAL		52	# 10	

# FOR INFORMATION ONLY

GUARDRAIL END SECTION WIDENING			
STATION	each		REMARKS
	GUARDRAIL END SECTION WIDENING		
	LEFT	RIGHT	
867+79.38	1		
876+48.11	1		
869+46.83		1	
876+40.58		1	
971+54.33	1		
976+85.57	1		
997+69.50	1		
992+93.84	1		
1005+09.06	1		
999+74.62		1	
1004+54.46		1	
1012+39.49		1	
1017+25.49	1		
1021+98.61	1		
1035+71.43	1		
1044+44.77	1		
1036+41.48		1	
1045+02.88		1	
1132+49.38	1		
1161+50.45	1		
1170+02.87	1		
1206+72.54	1		
1329+15.70		1	
1329+95.96	1		
1333+52.18	1		
1397+68.57	1		
1404+48.83		1	
1411+35.82		1	
1415+78.62		1	
1427+05.37	1		
1428+80.30		1	
SUBTOTAL	19	12	
TOTAL	31		

COLD MILLING			
STATION		sq. yards	REMARKS
		COLD MILLING	
		0.20 ft	
FROM	TO		
823+31.00	1090+65.23	101,905	TYP. NO. 1
1077+03.30	1077+70.10	107	SCHOOL BUS TURNOUT
1090+65.23	1092+29.27	853	TRANS. TYP. NO. 1 TO TYP. NO. 2
1092+29.27	1117+71.92	16,604	TYP. NO. 2
1117+71.92	1119+35.96	971	TRANS. TYP. NO. 2 TO TYP. NO. 3
1119+35.96	1126+90.55	4,007	TYP. NO. 3
1126+90.55	1129+13.65	1,024	TRANS. TYP. NO. 3 TO TYP. NO. 1
1129+13.65	1411+08.93	110,801	TYP. NO. 1
1397+18.57	1412+40.16	424	LT., EXTENDED PMS SH. LOCATIONS
1411+08.93	1412+40.16	566	TRANS. TYP. NO. 1 TO TYP. NO. 4
1412+40.16	1431+10.24	5,936	TYP. NO. 4
TOTAL		243,198	

EMBANKMENT PROTECTORS									
STATION		linear feet		each	tons	cubic yards		REMARKS	
		CSP 8" ## (0.064" THK.)	CONCRETE CURB 4"	REMOVE EMBANKMENT PROTECTOR	PLANT MIX BIT. SURF. GR. S - MISC. **	SHOULDER GRAVEL **	GENERAL CONCRETE		
FROM	TO	LEFT	RIGHT	LEFT	RIGHT				
1397+68.57	1412+10.26			1,434.0					CAD MEASURED
1405+99.92	1406+14.95					1	1		LT., PMS INLET, CADD MEASURED
1406+07.57		4				1		2.0	LT., CONCRETE COLLAR CONNECTION
1411+93.09	1412+07.85					1	1		LT., PMS INLET CADD MEASURED
1412+00.00		4				1		2.0	LT., CONCRETE COLLAR CONNECTION
SUBTOTAL		8	~	1,434.0	~	2	2	2	4.0
TOTAL		8		1,434.0		2	~	~	4.0

\* SEE EMBANKMENT PROTECTOR DETAILS  
\*\*QUANTITIES INCLUDED IN THE ADDITIONAL SURFACING FRAME  
## PAID FOR CSP 8 IN- LNFT (803010514), INCLUDES TWO FETS.

PROJECT NAME

STANTON - ESSEX

COUNTY

FLATHEAD

PROJECT ID

NH 1-2(258)169

UPN

10541000

DESIGNED BY

T. GATES

01/2025

REVIEWED BY

FIRST INITIAL LAST NAME

MM/YYYY

CHECKED BY

T. JOHNSON

12/2025

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MONTANA

Department of Transportation

ROAD PLANS

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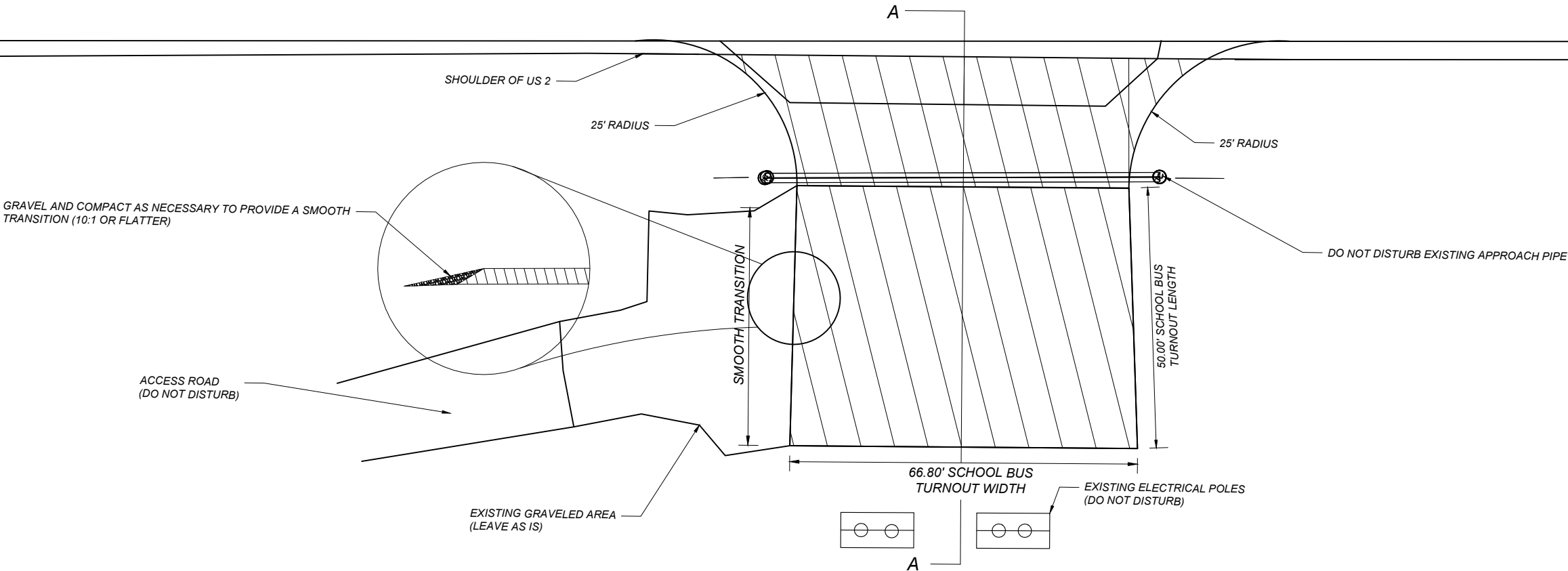
SCHOOL BUS TURNOUT

1077+36.70 RT.  
(RP 173.9)  
PLAN VIEW

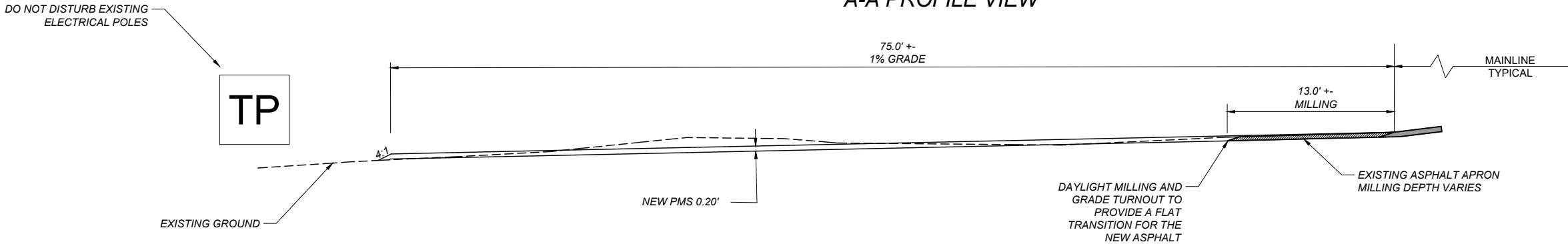
SHEET NO.

09

SCHOOL BUS TURNOUT  
DETAIL




A-A PROFILE VIEW



- NOTES
1. COLD MILL EXISTING APPROACH PAVEMENT TO ACCEPT THE NEW PMS AND AT GRADE TO CREATE POSITIVE DRAINAGE.
  2. GRADE, GRAVEL AND COMPACT AS NEEDED TO PROVIDE A SATISFACTORY PAVING SURFACE AND AS DIRECTED BY PROJECT MANAGER.
  3. GRAVEL USED FOR TURNOUT PREPARATION IS MEASURED AND PAID FOR AS SHOULDER GRAVEL. USING MILLINGS IS ALLOWED.
  4. INCLUDE ALL OTHER COSTS FOR TURNOUT PAVING PREPARATION IN THE PRICE BID FOR PLANT MIX.
  5. FINAL LOCATION OF THE SCHOOL BUS TURNOUT WILL BE DETERMINED BY THE PROJECT MANAGER.

PROJECT NAME		STANTON - ESSEX	
COUNTY		FLATHEAD	
PROJECT ID		NH 1-2(258)169	
UPN		10541000	
DESIGNED BY	5/8/25		
REVIEWED BY			
FIRST INITIAL LAST NAME	MM/YYYY		
CHECKED BY			
T. JOHNSON	12/2025		
10541000RDET001.DWG			



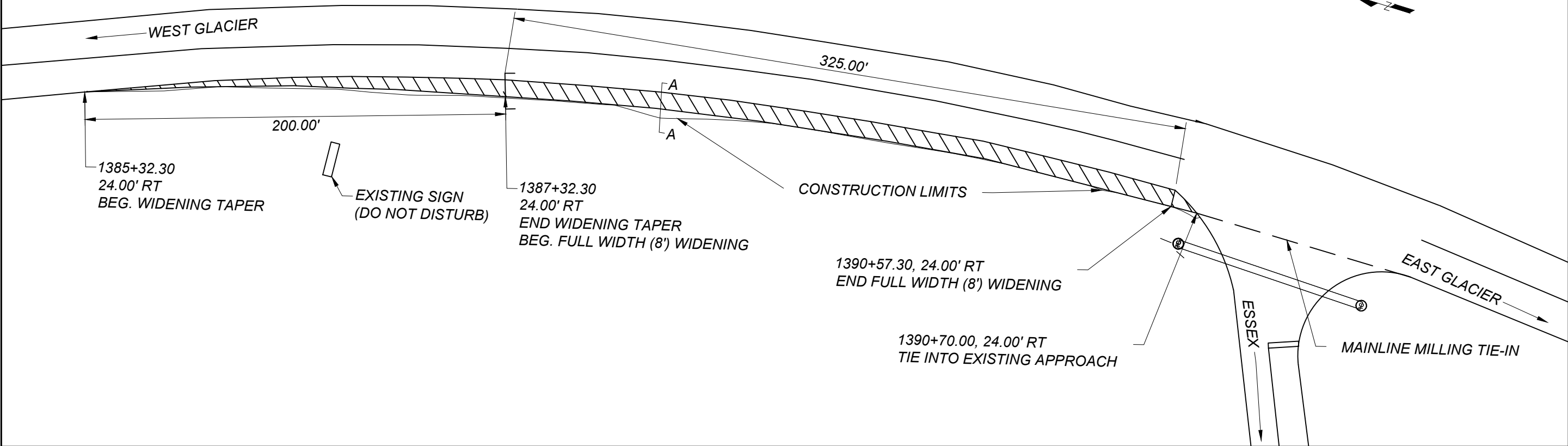
**MONTANA**  
Department of Transportation

**ROAD PLANS**

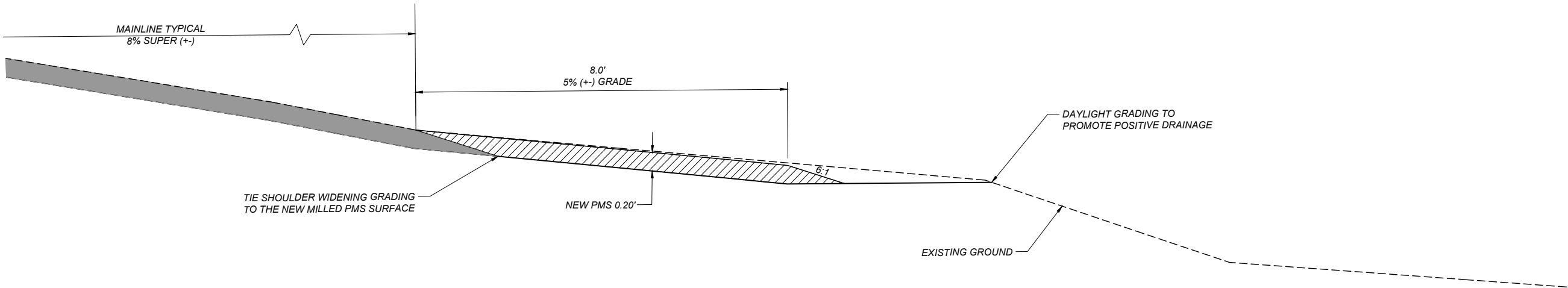
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WIDENING TURNOUT

1385+32.30 TO 1390+70.00 RT.  
(RP 179.8)  
PLAN VIEW



A-A PROFILE VIEW



- NOTES
- 1. GRADE EXISTING SHOULDER TO ACCEPT THE NEW PMS AND AT A GRADE TO HAVE POSITIVE DRAINAGE.
  - 2. PREP EXISTING SHOULDER TO THE DIMENSIONS AS LISTED.
  - 3. GRADE, GRAVEL AND COMPACT AS NEEDED TO PROVIDE A SATISFACTORY PAVING SURFACE AND AS DIRECTED BY PROJECT MANAGER.
  - 4. GRADE AND MILL RADIUS TO CREATE A SMOOTH PMS TRANSITION ALONG THE EXISTING ESSEX PUBLIC APPROACH.
  - 5. INCLUDE ALL COSTS FOR SHOULDER WIDENING PAVING PREPARATION IN THE PRICE OF PLANT MIX.
  - 6. FINAL LOCATION OF SHOULDER WIDENING WILL BE DETERMINED BY THE PROJECT MANAGER.


SHEET NO.

10

WIDENING TURNOUT  
DETAIL

PROJECT NAME	STANTON - ESSEX
COUNTY	FLATHEAD
PROJECT ID	NH 1-2(258)169
UPN	10541000

DESIGNED BY	5/27/25
REVIEWED BY	MM/YYYY
FIRST INITIAL LAST NAME	MM/YYYY
CHECKED BY	12/2025
T. JOHNSON	10541000RDEET001.DWG



MONTANA  
Department of Transportation

ROAD PLANS

3/4/2026 9:02 AM

***SHEET NO.***

11

**EMBANKMENT PROTECTOR  
1406+07.57 LT. PLAN VIEW**

**STANTON - ESSEX**

# FLATHEAD

**NH 1-2(258)169**

10541000

**PROJECT NAME**

COUNTY

**PROJECT ID**

**IVC-1**

DESIGNED BY

T. GATES	09/2025
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FIRST INITIAL	I V I L I N I T O B E
NAME	

CHECKED BY	
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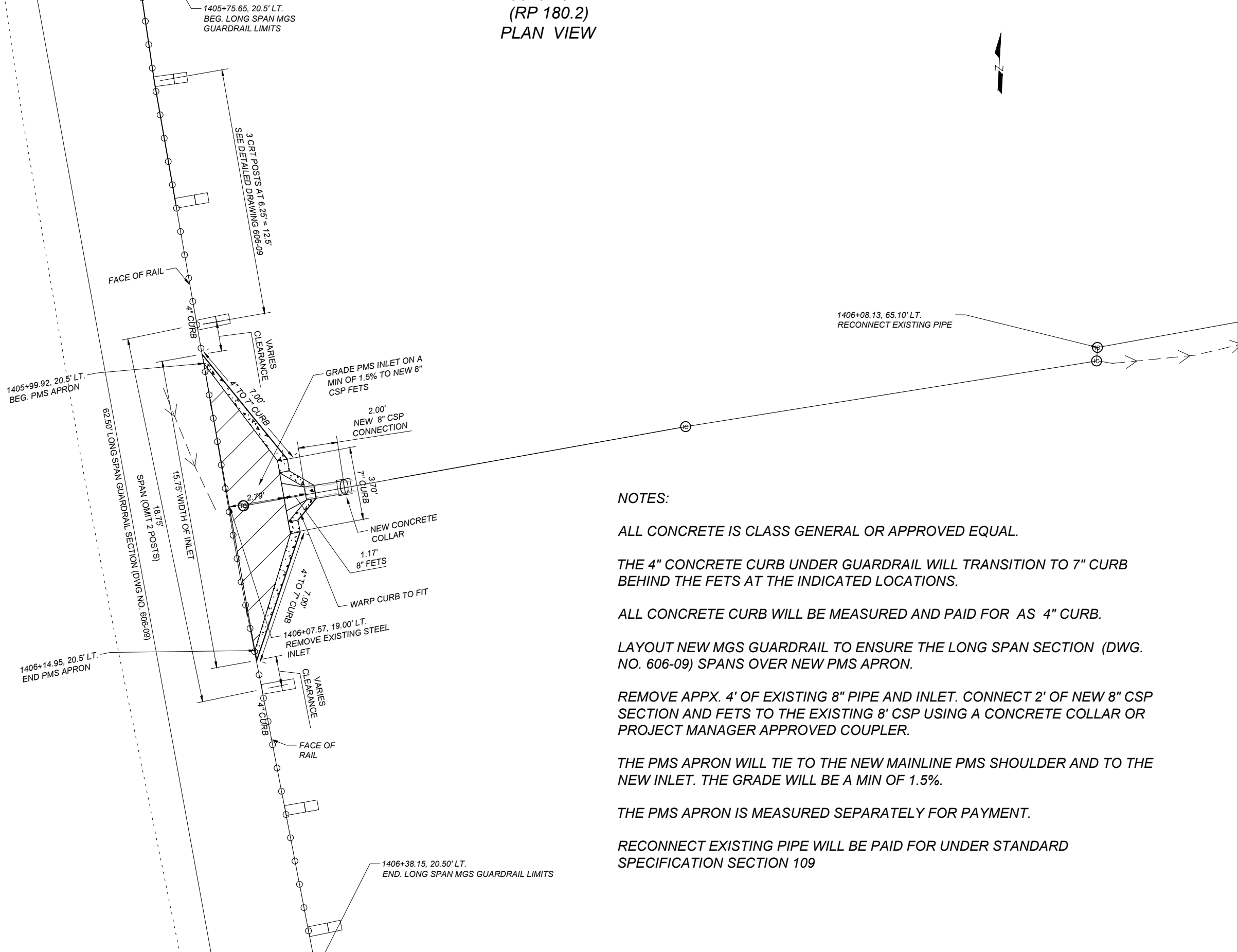
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**MONTANA**  
Department of Transportation

## ROAD PLANS

3/4/2026 9:02 AM



**NOTES:**

ALL CONCRETE IS CLASS GENERAL OR APPROVED EQUAL.

THE 4" CONCRETE CURB UNDER GUARDRAIL WILL TRANSITION TO 7" CURB BEHIND THE FETS AT THE INDICATED LOCATIONS.

*ALL CONCRETE CURB WILL BE MEASURED AND PAID FOR AS 4" CURB.*

LAYOUT NEW MGS GUARDRAIL TO ENSURE THE LONG SPAN SECTION (DWG NO. 606-09) SPANS OVER NEW PMS APRON.

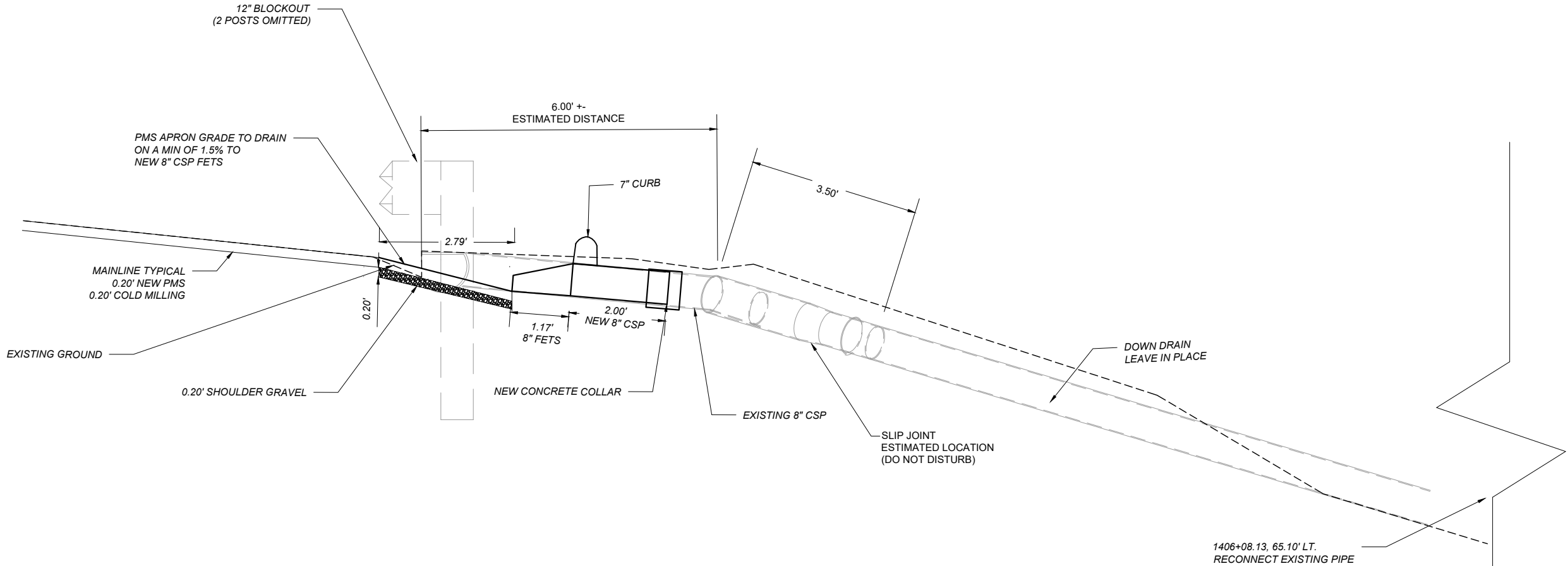
REMOVE APPX. 4' OF EXISTING 8" PIPE AND INLET. CONNECT 2' OF NEW 8" CSP SECTION AND FETS TO THE EXISTING 8' CSP USING A CONCRETE COLLAR OR PROJECT MANAGER APPROVED COUPLER.

THE PMS APRON WILL TIE TO THE NEW MAINLINE PMS SHOULDER AND TO THE NEW INLET. THE GRADE WILL BE A MIN OF 1.5%.

**THE PMS APRON IS MEASURED SEPARATELY FOR PAYMENT.**

RECONNECT EXISTING PIPE WILL BE PAID FOR UNDER STANDARD SPECIFICATION SECTION 109

1406+07.57 LT.  
(RP 180.2)  
PROFILE VIEW



NOTES:

REMOVE APPX. 4' OF EXISTING 8" PIPE AND INLET.  
CONNECT 2' OF NEW 8" CSP SECTION AND FETS TO THE EXISTING 8" CSP USING  
A CONCRETE COLLAR OR PROJECT MANAGER APPROVED COUPLER.

THE 4" CONCRETE CURB UNDER GUARDRAIL WILL TRANSITION TO 7" CURB  
BEHIND THE FETS AT THE INDICATED LOCATIONS.

THE PMS APRON WILL TIE TO NEW MAINLINE PMS SHOULDER AND TO THE NEW  
INLET. THE GRADE WILL BE A MIN. OF 1.5%.

THE PMS APRON IS MEASURED SEPARATELY FOR PAYMENT.

ALL CONCRETE CURB WILL BE MEASURED AND PAID FOR AS 4" CURB.

LAYOUT NEW MGS GUARDRAIL TO ENSURE THE LONG SPAN SECTION (DWG.  
NO. 606-09) SPANS OVER NEW PMS APRON.

RECONNECT EXISTING PIPE WILL BE PAID FOR UNDER STANDARD  
SPECIFICATION SECTION 109

ALL CONCRETE IS CLASS GENERAL OR APPROVED EQUAL.

SHEET NO.

12

EMBANKMENT PROTECTOR  
1406+07.57 LT. PROFILE  
VIEW

PROJECT NAME  
STANTON - ESSEX

COUNTY  
FLATHEAD

PROJECT ID  
NH 1-2(258)169

UPN  
10541000

DESIGNED BY  
T. GATES

REVIEWED BY  
MM/YYYY

CHECKED BY  
T. JOHNSON

10541000RDET003.DWG



ROAD PLANS

3/4/2026 9:02 AM

EMBANKMENT PROTECTOR  
1412+00.00 LT.  
(RP 180.3)  
PLAN VIEW

1411+69.26, 20.0' LT.  
BEG. LONG SPAN MGS  
GUARDRAIL LIMITS

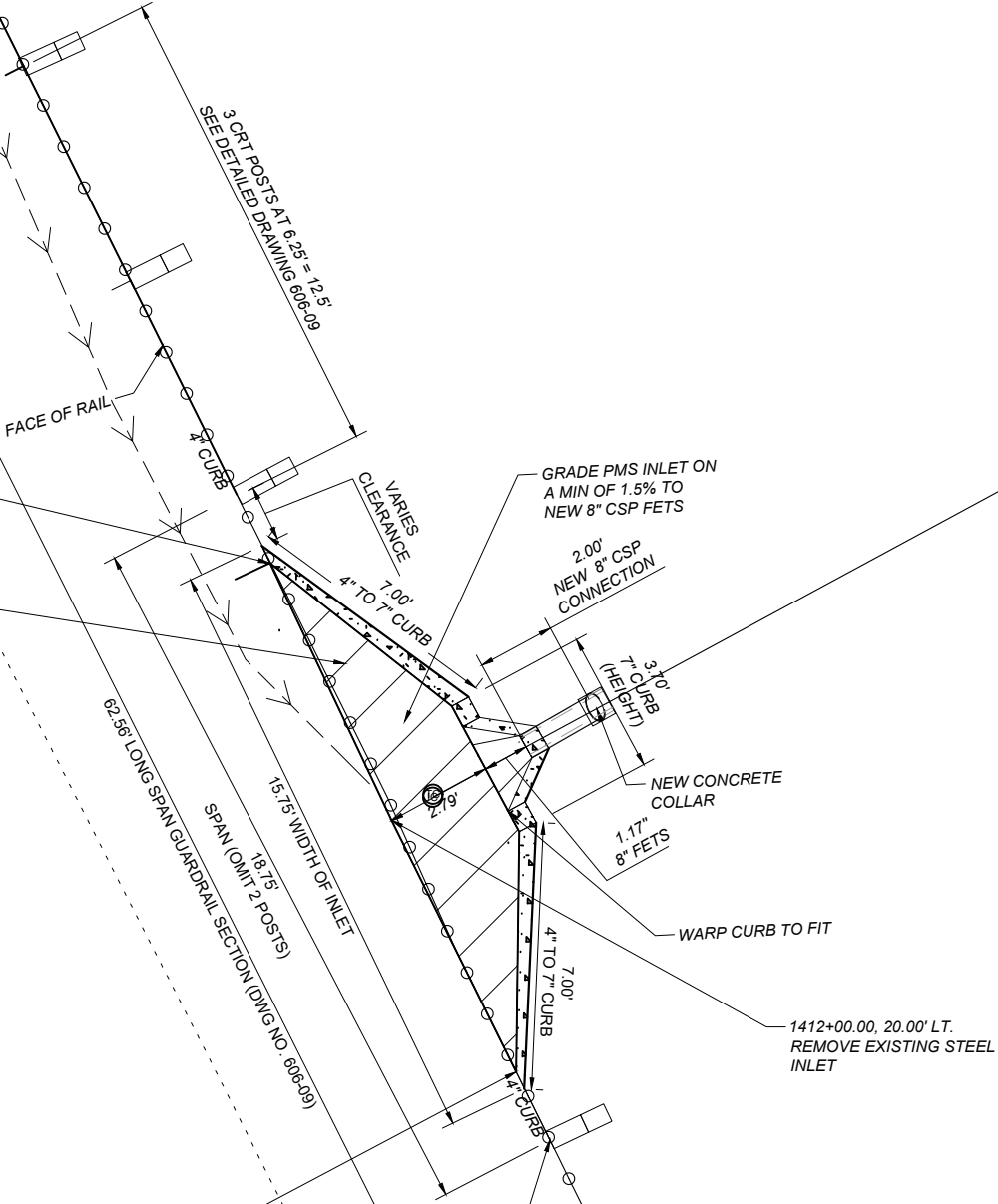
1411+93.09, 20.0' LT.  
BEG PMS APRON

PL. MIX. BIT. SURF. TO  
BE PLACED AND  
WARPED TO FIT  
APRON AND IN FRONT  
OF FETS

1412+07.85, 20.00' LT.  
END PMS APRON

1412+10.26, 20.00' LT.  
END 4" CURB

1412+31.80, 20.00' LT  
END. LONG SPAN MGS GUARDRAIL LIMITS



NOTES:

ALL CONCRETE IS CLASS GENERAL OR APPROVED EQUAL.

THE 4" CONCRETE CURB UNDER GUARDRAIL WILL TRANSITION TO 7" CURB BEHIND THE FETS AT THE INDICATED LOCATIONS.

ALL CONCRETE CURB WILL BE MEASURED AND PAID FOR AS 4" CURB.

LAYOUT NEW MGS GUARDRAIL TO ENSURE THE LONG SPAN SECTION (DWG. NO. 606-09) SPANS OVER NEW PMS APRON.

REMOVE APPX. 4' OF EXISTING 8" PIPE AND INLET. CONNECT 2' OF NEW 8" CSP SECTION AND FETS TO THE EXISTING 8' CSP USING A CONCRETE COLLAR OR PROJECT MANAGER APPROVED COUPLER.

THE PMS APRON WILL TIE TO THE NEW MAINLINE PMS SHOULDER AND TO THE NEW INLET. THE GRADE WILL BE A MIN OF 1.5%.

THE PMS APRON IS MEASURED SEPARATELY FOR PAYMENT.

SHEET NO.

13

EMBANKMENT  
PROTECTOR  
1412+00.00 LT. PLAN  
VIEW

PROJECT NAME  
STANTON - ESSEX

COUNTY  
FLATHEAD

PROJECT ID  
NH 1-2(258)169

UPN  
10541000

DESIGNED BY  
T. GATES

REVIEWED BY  
FIRST INITIAL LAST NAME MM/YYYY

CHECKED BY  
T. JOHNSON

10541000RDET003.DWG

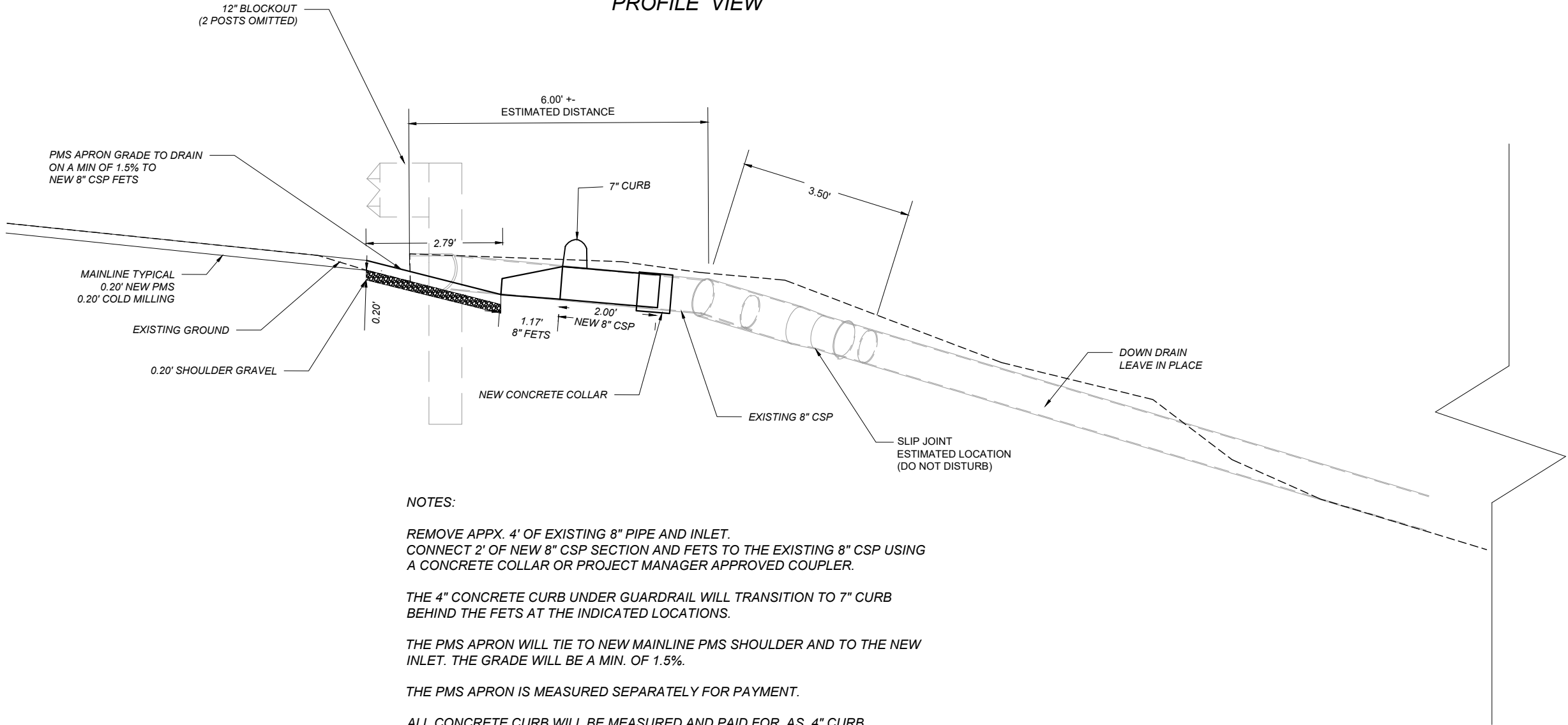
MONTANA  
Department of Transportation

ROAD PLANS

3/4/2026 9:02 AM

EMBANKMENT PROTECTOR DETAIL

1412+00.00 LT.  
(RP 180.3)  
PROFILE VIEW



NOTES:

REMOVE APPX. 4' OF EXISTING 8" PIPE AND INLET.  
CONNECT 2' OF NEW 8" CSP SECTION AND FETS TO THE EXISTING 8" CSP USING  
A CONCRETE COLLAR OR PROJECT MANAGER APPROVED COUPLER.

THE 4" CONCRETE CURB UNDER GUARDRAIL WILL TRANSITION TO 7" CURB  
BEHIND THE FETS AT THE INDICATED LOCATIONS.

THE PMS APRON WILL TIE TO NEW MAINLINE PMS SHOULDER AND TO THE NEW  
INLET. THE GRADE WILL BE A MIN. OF 1.5%.

THE PMS APRON IS MEASURED SEPARATELY FOR PAYMENT.

ALL CONCRETE CURB WILL BE MEASURED AND PAID FOR AS 4" CURB.

LAYOUT NEW MGS GUARDRAIL TO ENSURE THE LONG SPAN SECTION (DWG.  
NO. 606-09) SPANS OVER NEW PMS APRON.

ALL CONCRETE IS CLASS GENERAL OR APPROVED EQUAL.

SHEET NO.

14

EMBANKMENT  
PROTECTOR  
1412+00.00 LT. PROFILE  
VIEW

PROJECT NAME  
STANTON - ESSEX

COUNTY  
FLATHEAD

PROJECT ID  
NH 1-2(258)169

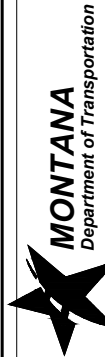
UPN  
10541000

DESIGNED BY  
T. GATES  
10/2025

REVIEWED BY  
FIRST INITIAL LAST NAME  
MM/YYYY

CHECKED BY  
T. JOHNSON  
12/2025

10541000RDET003.DWG



ROAD PLANS

3/4/2026 9:03 AM

ASSOCIATED PROJECT AGREEMENT NUMBERS	
P.E.	NH 1-2(257)169

BRIDGE IDENTIFICATION	
MDT STR ID	NBI NUMBER
05034	P00001180+03991

*MONTANA DEPARTMENT OF TRANSPORTATION*

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*BRIDGE PLANS AND QUANTITIES*

*FEDERAL AID PROJECT NH 1-2(258)169*

*STANTON - ESSEX*

*FLATHEAD COUNTY*

<p>Signed by:</p> <p><i>Andin Cullison</i></p> <p>BY _____</p> <p>49429C814AE44D1...</p> <p>4/17/2026</p> <p>DATE _____</p>	
---	--

SCALES SHOWN ON BRIDGE PLANS SHEETS  
ARE FOR HALF SIZE (11X17) PRINTS  
FULL SIZE PRINTS ARE APPROXIMATELY TWICE  
ORIGINAL SCALE

LIST OF DRAWINGS		
SHEET NO.	Dwg. No.	TITLE
B1	21137	LIST OF DRAWINGS & ESTIMATED BRIDGE PLAN QUANTITIES
B2	21138	BRIDGE DECK REPAIR & GENERAL NOTES
B3	21139	EXPANSION JOINT REPAIR DETAILS
B4	21140	PHASED CONSTRUCTION

ESTIMATED BRIDGE PLAN QUANTITIES											
MDT I.D. STRUCTURE NUMBER	FEATURE CROSSED	ROUTE	REFERENCE POINT	ROADWAY	GENERAL LAYOUT DRAWING NUMBER	LOCATION	BRIDGE DECK CRACK SEAL	RESEAL EXISTING JOINTS	REFURBISH EXPANSION JOINT	CLASS A BRIDGE DECK REPAIR	CLASS B BRIDGE DECK REPAIR
							SQYD	LNFT	LNFT	SQYD	SQYD
05034	MIDDLE FORK FLATHEAD RIVER	US-2	180+0.390	E.B./W.B.	17903	BENT NO. 1	-	47.6		-	-
						BENT NO.5	-	47.6	48.2	-	8.0
PROJECT TOTAL							2894.2	95.2	48.2	5.0	8.0

\* **NOTE:** Specific Class A & B Deck Repair areas are not identified in the contract. Deck Repair quantities are provided for contingency. The Project Manager will identify and authorize any deck repair, if needed.

[illegible]

GENERAL NOTES

SPECIFICATIONS:  
Plans were prepared from original drawings and as-built drawings. No additional survey information was procured for this project. Existing structure dimensions may vary from those shown on the drawings. Verify all dimensions necessary to complete the work.

The current version of the Standard and Supplemental Specifications for Road and Bridge Construction, adopted by the Montana Department of Transportation, applies.

See Standard Specifications and Special Provisions for Traffic Control and Sequence of Operations.

All dimensions are in feet and inches except as noted. Verify all necessary dimensions of the existing structures in the field before ordering materials. Obtain approval of shop drawings from the State of Montana, Department of Transportation before beginning fabrication. If the dimensions and details of the existing structure are not as shown on the plans, vary construction as necessary to best suit existing conditions and the nature of the intended work.

REINFORCING STEEL:  
Unless specified otherwise on the drawings, provide 2" minimum concrete cover measured from the face of the concrete to the face of any reinforcing steel, except as noted below:

Bottom of Slab	1"
Top of Slab	2 ½"
Bottom of Abutment Caps	3"
Concrete Barriers and Curbs	1 ½"

Concrete cover to any tie bar is ½" less than what is listed above.

Use new deformed type reinforcing steel meeting the requirements of AASHTO M 31 Grade 60. Include all costs associated with furnishing and placing new reinforcing steel in the unit price bid for Class B Bridge Deck Repair.

Replace existing reinforcing steel damaged during construction that is called out to remain in place at no additional cost to the State.

Include cleaning exposed existing reinforcing steel in other items of work.

The suffix E denotes epoxy coated reinforcing steel.

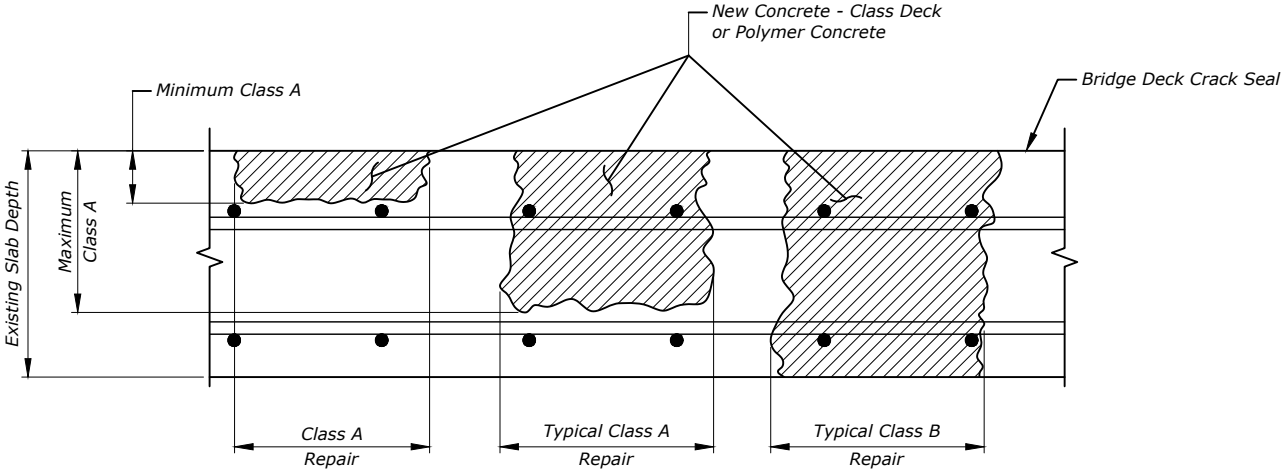
BRIDGE DECK REPAIR:  
See the bridge deck repair section of the Standard Specifications for allowable repair concrete options.

Quantities shown for Class A and B Bridge Deck Repair may vary from actual field quantities.

Do not allow traffic onto the repaired deck until the repair concrete has reached 3500-psi compressive strength minimum.

Submit for approval any substitution of rapid setting Portland cement concrete for Concrete Class Structure. Traffic will not be permitted on concrete repairs until the specified strength is attained.

Thoroughly coat all existing concrete in contact with new concrete with an epoxy bonding agent (AASHTO M 235 Type V) immediately prior to placing new concrete. Include all costs associated with providing and applying the epoxy bonding agent in the unit price bid for Class B Bridge Deck Repair.



BRIDGE DECK REPAIR AND THIN OVERLAY DEFINITION

No Scale

SHEET NO.  
B2

BRIDGE DECK REPAIR &  
GENERAL NOTES

SCALE: As Noted

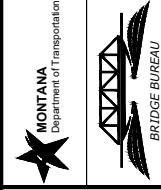
PROJECT NAME  
STANTON - ESSEX

MDT STRUCTURE ID  
05034

FEDERAL AID PROJECT  
NH 1-2(258)169

COUNTY  
FLATHEAD



REVISED					
REVISED					
REVISED					
REVISED					
CHECKED	D.J.R.	01-06-26			
DRAWN	P.H.J.R.	01-06-26			
DESIGNED	T.E.W.	03-03-25			

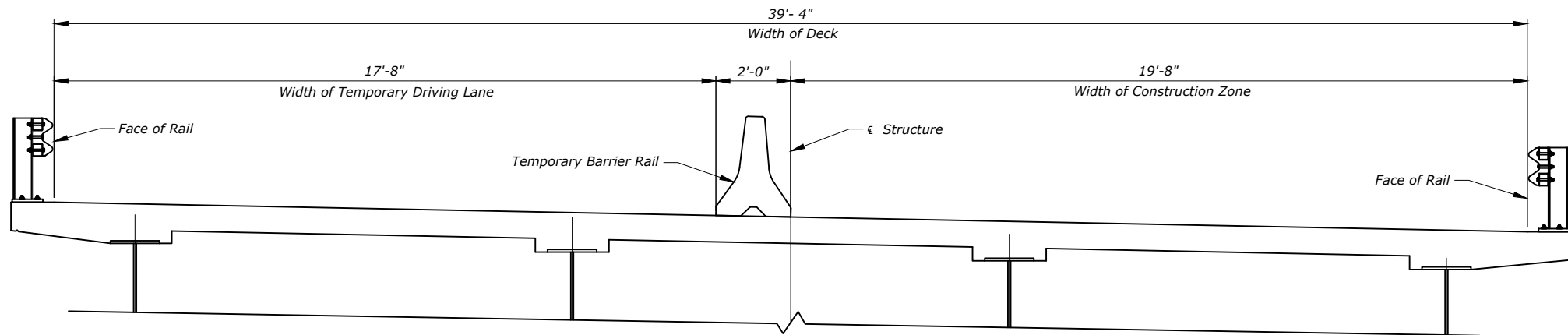


UPN NUMBER  
10541000  
DRAWING NO.  
21138

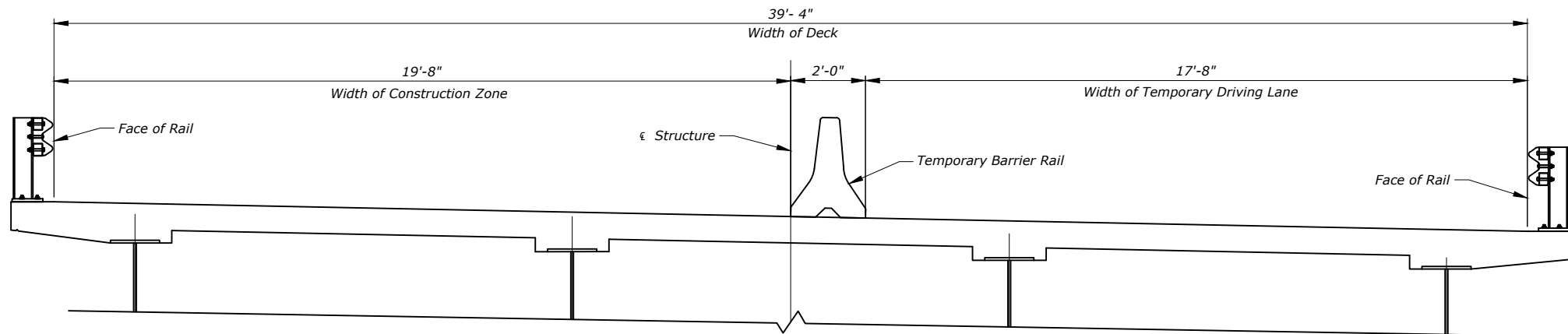


**STEEL EDGE MEMBER  
AND ANCHORAGE SYSTEM**  
Scale ~ 3" = 1'-0"



 <b>MONTANA</b> Department of Transportation		REVISED				FEDERAL AID PROJECT <b>NH 1-2(258)169</b>	PROJECT NAME <b>STANTON - ESSEX</b>	EXPANSION JOINT REPAIR <b>DETAILS</b>	SHEET NO. B3
		REVISED							
 BRIDGE BUREAU		REVISED				COUNTY <b>FLATHEAD</b>	MDT STRUCTURE ID <b>05034</b>		SCALE: As Noted
		REVISED							
		CHECKED	D.J.R.	01-06-26					
		DRAWN	P.H.J.R.	01-06-26					
		DESIGNED	T.E.W.	03-03-25					
UPN NUMBER 10541000		105-41000BRRH001.dwg \ REH001							
DRAWING NO. 21139		3/5/2026 7:02:10 AM							



## PHASE I



## PHASE II

 MONTANA Department of Transportation		 BRIDGE BUREAU		3/5/2026 7:02:10 AM		10541000BRREH001.dwg \ REH002	
UPN NUMBER 10541000				3/5/2026 7:02:10 AM			
DRAWING NO. 21140				3/5/2026 7:02:10 AM			

NOTES AND ABBREVIATIONS:

MOUNTING HEIGHT REQUIREMENTS: MOUNTING HEIGHTS SHOWN REFER TO THE BOTTOM OF THE MAJOR PANEL. SEE DETAILED DRAWINGS 619-00 & 619-08

SEE LOCATION AND SPECIFICATION SHEETS FOR PORTIONS OF PROJECT NOT INCLUDED WITHIN SIGNING PLAN SHEETS.

SIGN POSTS SYMBOLS SHOWN ARE FOR REFERENCE ONLY TO SHOW EXISTING SIGNS THAT REQUIRE NO ACTION.

SIGNING AND PAVEMENT MARKING LOCATIONS ARE APPROXIMATE. PROJECT MANAGER TO FIELD ADJUST AS NECESSARY.

ADOPT A HIGHWAY: IF SIGNS N7-1/N7-1P EXIST, CONTRACTOR WILL CONFIRM THAT THE GROUP NAME ON THE SIGN(S) EXISTING AT THE TIME OF CONSTRUCTION CORRESPONDS TO THE GROUP NAME ON THE SIGN(S) SHOWN IN PLANS. IF NAME IS DIFFERENT, PROJECT MANAGER WILL CONTACT TRAFFIC & SAFETY BUREAU SIGNING SECTION WITH THE CORRECT NAME AND A NEW SIGN DESIGN WILL BE PROVIDED.

**BBR** = BACKBRACING REQUIRED:

- FOR WOOD POLE SEE DET. DWG 619-22
- FOR STEEL POST 2" X 2" X 1/4" REQUIRED. SEE DET. DWG 619-16
- FOR STRUCTURAL STEEL POST 2 3/4" X 2 3/8" EXTRUDED "T" SECTION BACKBRACE REQUIRED. SEE DET. DWG 619-19
- FOR CANTILEVER POST, SEE DET. DWG 619-18
- FOR GUIDE SIGN PANELS, USE EXTRUDED "T" SECTION BACKBRACE. SEE DET. DWG 619-04

USE HARDWARE MEETING REQUIREMENTS OF SECTION 704

**RSFO** = REPLACE SIGN FACE ONLY

**FY** = FLUORESCENT YELLOW SHEETING REQUIRED

**FYG** = FLUORESCENT YELLOW-GREEN SHEETING REQUIRED

**1 AIR** = 1 OR 2 ANGLE IRONS REQUIRED  
**2 AIR** 2 1/2" x 2 1/2" x 3/8" x 6'-4" (37 lbs.EACH) IF Y POST DOES NOT REACH TOP 6" OF PANEL, 2 ANGLE IRONS REQUIRED.

**MBB** = MOUNT BACK TO BACK

**CAM** = CHEVRON ANGLE MOUNT (SEE DET. DWG 619-24)

**CBR** = CONCRETE BARRIER RAIL

**✕** = STANDARD BREAKAWAY DEVICE:

- FOR WOOD POST SEE DETAILED DRAWING 619-20.
- FOR STRUCTURAL STEEL SEE DETAILED DRAWING 619-13.




**▲** = SINGLE SQUARE TUBE REQUIRED. MOUNTED IN HEAVY DUTY STUB.

**★** = TELESKOPED SQUARE TUBES (2-1/4" & 2-1/2") WITH SLIP BASE BREAKAWAY REQUIRED. MOUNTED IN HEAVY DUTY STUB.

**■** = FRANGIBLE SIGN POST. BREAKAWAY DEVICE REQUIRED.


**BGR** = BEHIND GUARDRAIL

SUMMARY SIGNING & DELINEATION QUANTITIES		
MATERIAL	TOTAL	UNIT
SIGNS-ALUM REFL SHEET XI	538.6	SQFT
SIGNS-ALUM SHEET INCR XI	207.0	SQFT
REMOVE SIGN	64	EACH
REMOVE SIGN-GUIDE	11	EACH
POSTS-STEEL U SIGN	252	LB
POSTS-STEEL STRUCTURAL SIGN	472	LB
POLES-TREATED WOOD 4 IN	578	LNFT
POLES-TREATED WOOD 5 IN	382	LNFT
FRANG SIGN POST BKWY-S4 X 7.7 (S100X11)	4	EACH
DELINEATOR SNOWPOLE-DES A	383	EACH
DELINEATOR SNOWPOLE-DES D	16	EACH
DELINEATOR SNOWPOLE-DES F	18	EACH












SYMBOL	DESIGN	TOTAL
	Snowpole A	383
	Snowpole D	16
	Snowpole F	18

SHEET NO.  
S1

SIGNING NOTES AND  
SUMMARIES

	PROJECT NAME		STANTON - ESSEX	
	DESIGNED BY	01/2026	COUNTY	FLATHEAD COUNTY
	REVIEWED BY		PROJECT ID	NH 1-2(258)169
	CHECKED BY	12/2025	UPN	10541000
SIGNING PLANS		10541000SISUN001.DWG		
		2/23/2026 3:02 PM		

SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION		SHEET NO.																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																								
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET	TYPE OF SUPPORT	SUPPORT SPACING	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	PROJECT NAME	COUNTY	PROJECT ID	UPN																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																		
				CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	SUPPORT SPACING	MOUNTING HEIGHT				FOUNDATION DEPTH			SUPPORT LENGTH (ESTIMATED)			SHEET ALUMINUM				SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST	SIGN		GUIDE	SIGN	GUIDE																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																									
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SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES													ADDITIONAL INFORMATION		SHEET NO.					
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	FEET	TYPE OF SUPPORT	SUPPORT SPACING	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	SIGNING LOCATIONS AND SPECIFICATIONS		
				W	X	H								SUPPORT SPACING	MOUNTING HEIGHT	FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)				SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST		SIGN	GUIDE	SIGN	GUIDE					
																	X																				Y	Z
8958+10.50	L	REPLACE	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.0	3.5	14.5				X			12.0			16						1							
8977+52.25	L	REPLACE	W14-3	48 X 48 X 36		FY	BBR			10.0	4" Treated Wood Pole		5.0	3.0	12.3							5.5		14							1							
8999+94.00	R	REMOVE SIGN	CW8-8																												1							
9002+22.50	R	REPLACE	W14-3	48 X 48 X36		FY				10.0	4" Treated Wood Pole		5.0	3.0	12.3							5.5		14							1							
9008+23.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		4.0	3.0	11.0							5.0						22		1								
9024+80.00	R	REMOVE SIGN	OM1-1																												1							
9024+90.00	L	REMOVE SIGN	OM1-1																												1							
9053+47.00	L	REPLACE	W14-3	48 X 48 X36		FY	BBR			10.0	4" Treated Wood Pole		5.0	3.0	11.1							5.5		12							1							
9059+20.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		4.0	3.0	12.0							5.0						24		1								
9059+40.00	L	NEW	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.0	3.5	14.5				X			12.0			16													
9059+40.00	R	NEW	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.0	3.5	14.5				X			12.0			16													

DESIGNED BY

H HOELSTAD

REVIEWED BY

CHECKED BY

N STYREN

01/2026

12/2025

10541000SISUM001.DWG

PROJECT NAME

STANTON - ESSEX

COUNTY

FLATHEAD COUNTY

PROJECT ID

NH 1-2(258)169

UPN


10541000

MONTANA

Department of Transportation

SIGNING PLANS

02/23/2026 3:02 PM



SIGNING PLANS

2/23/2026 3:02 PM

DESIGNED BY  
H HOELSTAD

REVIEWED BY  
\*\*\*\*\*

CHECKED BY  
N STYREN

01/2026

12/2025

10541003\SUN001.DWG

PROJECT NAME  
STANTON - ESSEX

COUNTY  
FLATHEAD COUNTY












PROJECT ID  
NH 1-2(258)169

UPN  
10541000


SHEET NO.  
S3

SIGNING LOCATIONS AND SPECIFICATIONS



SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES													ADDITIONAL INFORMATION		SHEET NO.		
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	SUPPORT SPACING	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	SIGNING LOCATIONS AND SPECIFICATIONS
				W	X	H							SUPPORT LENGTH (ESTIMATED)	SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.				5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST	SIGN	GUIDE	SIGN		GUIDE						
																														X	Y	Z			
9157+95.00	L	REPLACE	W14-3	48	X 48	X 36	FY	BBR		10.0	4" Treated Wood Pole		5.0	3.0	12.3				5.5		14								1					SIGNING LOCATIONS AND SPECIFICATIONS	
9165+13.00	R	NEW	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	14.5		X		12.0		16														
9165+15.00	L	NEW	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	14.5		X		12.0		16													SIGNING LOCATIONS AND SPECIFICATIONS	
9165+75.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		4.0	3.0	11.0				5.0					22		1									
9166+79.00	L	REPLACE	D3-1 (2x)	42	X	12			MBB	6.0	5" Treated Wood Pole		5.0	3.5	13.3		X		7.0		14							1						SIGNING LOCATIONS AND SPECIFICATIONS	
			R1-1	30	X	30												5.2																	
9170+02.00	L	REPLACE	S3-1	36	X	36	FYG			10.0	5" Treated Wood Pole		5.0	3.0	14.5		X		9.0		16							1						SIGNING LOCATIONS AND SPECIFICATIONS	
9174+38.00	L	REPLACE	W4-2R	36	X	36				10.0	5" Treated Wood Pole		5.0	3.0	13.4		X		9.0		14							1							
9176+37.00	L	REPLACE	W9-1R	36	X	36				10.0	5" Treated Wood Pole		5.0	3.0	13.4		X		9.0		14							1						SIGNING LOCATIONS AND SPECIFICATIONS	
9180+16.50	R	REPLACE	W9-1R	36	X	36				10.0	5" Treated Wood Pole		5.0	3.0	13.4		X		9.0		14							1							
9182+16.50	R	REPLACE	W4-2R	36	X	36				10.0	5" Treated Wood Pole		5.0	3.0	13.4		X		9.0		14							1						SIGNING LOCATIONS AND SPECIFICATIONS	

PROJECT NAME		STANTON - ESSEX	
COUNTY		FLATHEAD COUNTY	
PROJECT ID		NH 1-2(258)169	
UPN		10541000	
DESIGNED BY	01/2026	MONTANA Department of Transportation	
H HOELSTAD		SIGNING PLANS	
REVIEWED BY		2/23/2026 3:02 PM	
CHECKED BY	12/2025		
N STYREN	10541000SUM001.DWG		



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Department of Transportation

SIGNING PLANS

DESIGNED BY

H HOELSTAD

01/2026

REVIEWED BY

CHECKED BY

N STYREN

12/2025

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PROJECT NAME

STANTON - ESSEX

COUNTY















FLATHEAD COUNTY

PROJECT ID

NH 1-2(258)169

UPN

10541000

SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION		SHEET NO.		
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET		TYPE OF SUPPORT	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS
				W	X	H				SUPPORT SPACING	MOUNTING HEIGHT		FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)						SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST		SIGN	GUIDE	SIGN	GUIDE		
														X	Y	Z																		
9192+12.50	L	REPLACE	D3-1 (2x)	48	X	12			MBB	6.0	4" Treated Wood Pole		5.0	3.0	12.8					8.0		14							1					
			R1-1	30	X	30													5.2															
9218+90.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		5.0	3.0	12.0					5.0						24	1							
9219+90.00	R	REPLACE	W14-3	48 X 48 X 36			FY	BBR		10.0	4" Treated Wood Pole		5.0	3.0	12.3					5.5		14						1						
9224+00.00	R	USE AS IS	SA-2																															
			M6-1PL																															
9228+90.00	L	REPLACE	D17-4	42	X	42				5.0	4" Treated Wood Pole	2.1	7.0	3.0	14.6			BGR	12.3		32							1						
9229+01.50	L	REPLACE	R1-1	30	X	30				2.0	4" Treated Wood Pole		5.0	3.0	11.5			BGR	5.2		12							1						
9233+55.00	L	REPLACE	W14-3	48 X 48 X 36			FY	BBR		10.0	4" Treated Wood Pole		5.0	3.0	12.3				5.5		14							1						
9234+35.00	L	USE AS IS	SA-2																															
			M6-1PR (BRN)																															
9267+65.00	R	REPLACE	W14-3	48 X 48 X 36			FY	BBR		10.0	4" Treated Wood Pole		5.0	3.0	12.3				5.5		14							1						
9270+97.00	L	REPLACE	W14-3	48 X 48 X 36			FY	BBR		10.0	4" Treated Wood Pole		5.0	3.0	12.3				5.5		14							1						
9271+98.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		5.0	3.0	10.8				5.0							22	1							

SIGNING LOCATIONS AND SPECIFICATIONS

PROJECT NAME

STANTON - ESSEX

COUNTY

FLATHEAD COUNTY

PROJECT ID

NH 1-2(258)169

UPN

10541000

DESIGNED BY

H HOELSTAD

REVIEWED BY

CHECKED BY

N STYREN

DATE

01/2026

DATE

12/2025

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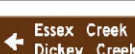

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SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION		SHEET NO.			
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	SUPPORT SPACING	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	
				W	X	H							X	MOUNTING HEIGHT	FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)				SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST		SIGN	GUIDE	SIGN	GUIDE			
9273+22.00	L	REPLACE	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	14.5			X			12.0			16						1					
9273+25.00	R	NEW	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	14.5			X			12.0			16											
9304+60.00	R	REPLACE	R1-1	30	X	30				6.0	4" Treated Wood Pole		5.0	3.0	11.5						5.2		12						1						
9324+77.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		5.0	3.0	11.0						5.0						22		1						
9377+15.00	R	USE AS IS	D3-1 (2x)																																
9377+30.00	L	USE AS IS	D3-1 (2x)																																
9377+85.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post		5.0	3.0	11.0						5.0						22		1						
9377+90.00	R	REPLACE	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	14.5			X			12.0			16					1						
9377+90.50	L	NEW	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	14.5			X			12.0			16											
9418+35.00	L	USE AS IS	BY OTHERS																																
9395+42.00	L	USE AS IS	D3-1 (2x)																																

PROJECT NAME		STANTON - ESSEX	
COUNTY		FLATHEAD COUNTY	
PROJECT ID		NH 1-2(258)169	
UPN		10541000	

DESIGNED BY	01/2026	REVIEWED BY	---	CHECKED BY	12/2025	10541000SISUM001.DWG
H HOELSTAD				N STYREN		

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<div><div><div>MONTANA</div><div>Department of Transportation</div></div></div>				DESIGNED BY		PROJECT NAME	
<div>SIGNING PLANS</div> <div>2/23/2026 3:02 PM</div>		H HOELSTAD	01/2026	STANTON - ESSEX			
		REVIEWED BY		COUNTY			
		----	----	FLATHEAD COUNTY			
		CHECKED BY		PROJECT ID			
		N STYREN	12/2025	UPN			
		10541000\SUM001.DWG		10541000			
<div>SHEET NO.</div> <div>S8</div>							

SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION				SHEET NO.	
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	FEET						CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS
				W	X	H						SUPPORT SPACING	MOUNTING HEIGHT	FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)						SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST		SIGN	GUIDE	SIGN	GUIDE		
															X	Y	Z																		
9465+71.00	R	REPLACE	D1-1R	60	X	18				10.0	5" Treated Wood Pole	3.0	7.0	3.5	14.5	15.0		X			7.5		32							1					
			D9-9	24	X	24														4.0													MOUNT ON X POST		
			D9-8	24	X	24														4.0													MOUNT ON Y POST		
9468+03.00	R	RSFO	D9-18dR MT01	96	X	30														20.0									1						
9471+60.00	L	REPLACE	BY OTHERS																														THIS SIGN TO BE REPLACED BY MDT MAINTENANCE		
9472+92.00	L	REPLACE	D1-2R	78	X	24				10.0	4" Treated Wood Pole	3.9	7' Std - Urba	3.0	13.8	14.4				13.0	30								1						
			D1-2L	78	X	24														13.0															
9473+00.00	R	REPLACE	R1-1	30	X	30				6.0	4" Treated Wood Pole		5.0	3.0	12.8				5.2	14								1							
9474+70.00	L	REPLACE	D1-1L	60	X	18				10.0	5" Treated Wood Pole	3.3	6.1	3.5	14.5	15.0		X		7.5		32							1						
			D9-9	24	X	24														4.0													MOUNT ON X POST		
			D9-8	24	X	24														4.0													MOUNT ON Y POST		
9476+03.00	L	REPLACE	W8-13H MT10	36	X	36				10.0	4" Treated Wood Pole		5.0	3.0	13.4				9.0	14								1					HINGED		
9476+60.00	L	RSFO	D9-18dL MT01	96	X	30														20.0									1						
9477+96.00	L	REPLACE	W8-6a MT	36	X	36				10.0	4" Treated Wood Pole		5.0	3.0	13.4				9.0	14								1							
9479+78.00	R	REPLACE	D10-3 (2x)	10	X	36			MBB	4.0	2.0lb Steel U Post			3.0	11.0				5.0						22		1								

STANTON - ESSEX

FLATHEAD COUNTY

NH 1-2(258)169

10541000

DESIGNED BY  
H HOELSTAD

REVIEWED BY

CHECKED BY  
N STYREN

01/2026

12/2025

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MONTANA

Department of Transportation

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SIGNING LOCATIONS AND SPECIFICATIONS

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STANTON - ESSEX

FLATHEAD COUNTY

NH 1-2(258)169

10541000

PROJECT NAME

COUNTY

PROJECT ID

UPN

DESIGNED BY












H HOELSTAD

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N STYREN

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SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION		SHEET NO.					
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	SUPPORT SPACING	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS	SIGNING LOCATIONS AND SPECIFICATIONS		
				W	X	H							SUPPORT SPACING	MOUNTING HEIGHT	FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)				SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST		SIGN	GUIDE	SIGN	GUIDE					
																X																				Y	Z
9481+95.00	L	REPLACE	N7-1 MT	36	X	48				5' Std. BGR	5" Treated Wood Pole		5.1	3.5	14.5				BGR	12.0			16							1						SIGNING LOCATIONS AND SPECIFICATIONS	
9481+98.00	R	REPLACE	N7-1 MT	36	X	48				10.0	5" Treated Wood Pole		5.1	3.5	10.5				X	12.0			12							1							
9483+60.50	L	REPLACE	W1-10aL	30	X	30	FY			5.0	4" Treated Wood Pole		5.0	3.0	11.5				BGR	6.3		12								1							
9483+60.50	L	NEW	D7-3R MT	48	X	36 X 30				2.0	4" Treated Wood Pole		5.0	3.0	9.7				BGR	9.8		10															
9491+88.00	R	REPLACE	W8-13a MT	36	X	36				5.0	4" Treated Wood Pole		5.0	3.0	12.8				BGR	9.0		14								1					HINGED		
9493+87.00	L	REPLACE	R2-2a	24	X	30				5.0	4" Treated Wood Pole		5.0	3.0	11.9				BGR	5.0		12								1							
9496+82.00	L	REPLACE	R2-1	24	X	30				5.0	4" Treated Wood Pole		5.0	3.0	12.5				BGR	5.0		14								1							
			R2-3b	24	X	24														4.0																	
9496+95.00	L	REPLACE	R1-1	30	X	30				2.0	4" Treated Wood Pole		5.0	3.0	12.8				BGR	5.2		14								1							
9497+28.50	R	REPLACE	R2-1	24	X	30				10.0	4" Treated Wood Pole		5.0	3.0	13.4					5.0		14								1							
9500+11.00	R	REPLACE	I-3	60	X	18				5.0	4" Treated Wood Pole	3.0	7.0	3.0	14.1	14.8			BGR	7.5	32									1							

PROJECT NAME

STANTON - ESSEX

COUNTY

FLATHEAD COUNTY

PROJECT ID

NH 1-2(258)169

UPN

10541000

DESIGNED BY

H HOELSTAD

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PROJECT NAME

STANTON - ESSEX

COUNTY

FLATHEAD COUNTY

PROJECT ID

NH 1-2(258)169








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10541000

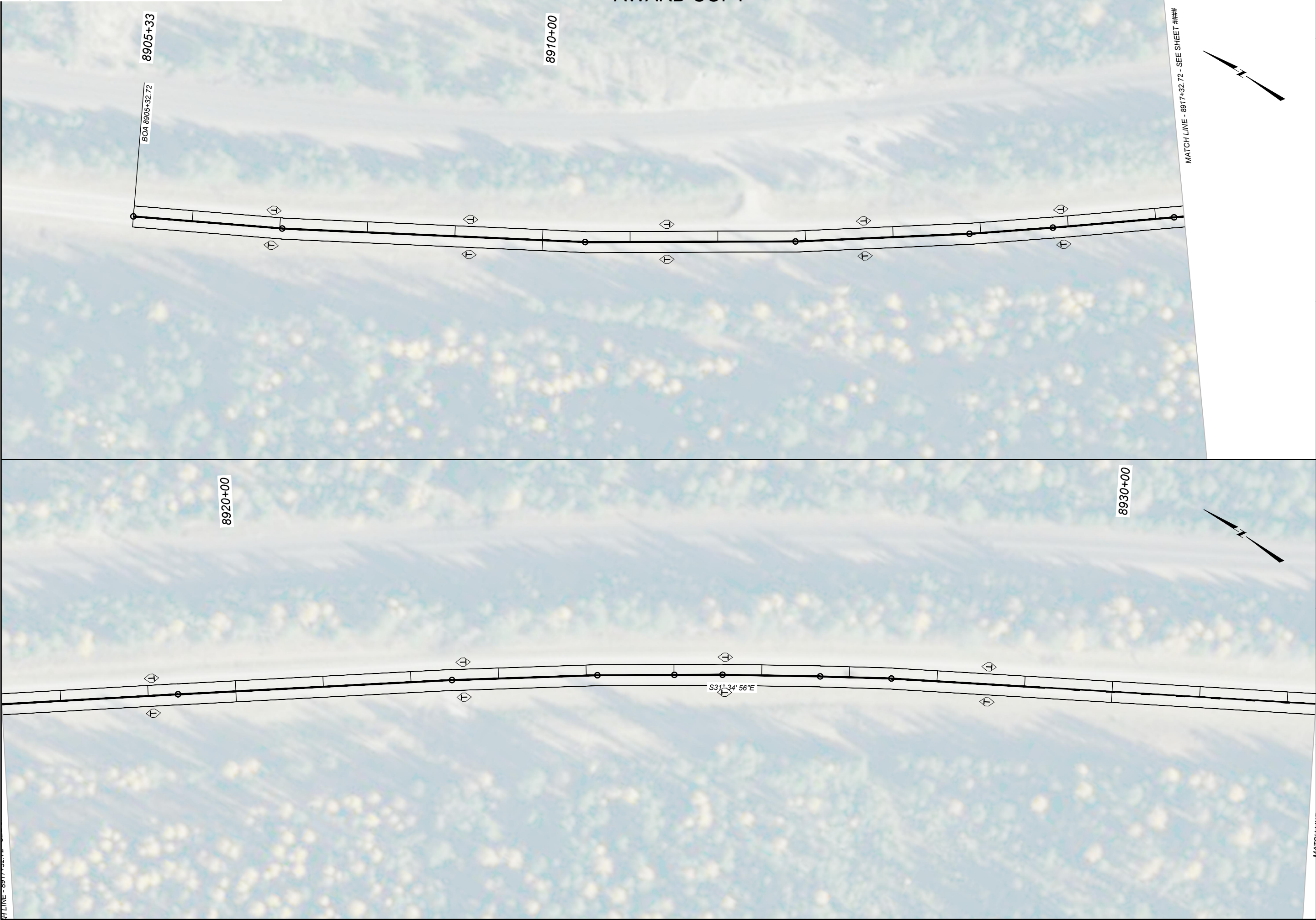
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SIGNING PLANS

SIGN LOCATION			PANEL SPECIFICATIONS					SIGN ASSEMBLY SPECIFICATIONS										SIGN ASSEMBLY QUANTITIES												ADDITIONAL INFORMATION		SHEET NO.				
STATION / R.P.	LFT / MDN / RGT / OH	ACTION	SIGN NO. (MUTCD / MT)	PANEL SIZE (INCHES)			FY OR FYG	BACKBRACING REQ'D / 1 OR 2 ANGLE IRONS REQ'D	MOUNT BACK TO BACK / CHEVRON ANGLE MOUNT	FEET CLEARANCE / OFFSET (SHOULDER TO EDGE OF SIGN)	TYPE OF SUPPORT	SUPPORT SPACING	FEET				CANTILEVER	BREAKAWAY TYPE	BEHIND GUARDRAIL	PANEL (SQ. FT.)		WOOD POLE (LNR. FT.)		STEEL POST (LBS.)				# OF BREAKAWAYS	REMOVE		RESET		SIGN IMAGE	REMARKS		
				W	X	H							SUPPORT SPACING	MOUNTING HEIGHT	FOUNDATION DEPTH	SUPPORT LENGTH (ESTIMATED)				SHEET ALUMINUM	SHEET ALUMINUM INCREMENT	4" TOP DIA.	5" TOP DIA.	ROUND TUBULAR	SQUARE TUBULAR	STRUCTURAL STEEL	"U" POST		SIGN	GUIDE	SIGN	GUIDE				
																X																			Y	Z
9506+98.00	L	REPLACE	I-3	60	X	18				5.0	4" Treated Wood Pole	3.0	5.0	3.0	12.3	12.8				7.5	28								1							
9507+68.00	L	USE AS IS	SA-2																																	
			M6-1PR (BRN)																																	
9508+13.00	L	USE AS IS	GNP_E1																																	
9509+27.50	L	REPLACE	R1-1	30	X	30				6.0	4" Treated Wood Pole		5.0	3.0	11.0				5.2	12							1									
9509+36.00	R	USE AS IS	NPS - GNP																																	
9511+17.50	R	USE AS IS	NPS NO HUNTING																																	
PROJECT TOTALS																538.6	207.0	578	382			472	252	4	64	11										

	DESIGNED BY		PROJECT NAME		SIGNING PLANS		
	H HOELSTAD	01/2026	STANTON - ESSEX				
	REVIEWED BY		COUNTY				
	CHECKED BY		PROJECT ID				
N STYREN		12/2025	NH 1-2(258)169		10541000		
2/23/2026 3:02 PM		10541000SUM001.DWG					



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		REVIEWED BY		COUNTY FLATHEAD COUNTY	
		CHECKED BY N STYREN	12/2025	PROJECT ID NH 1-2(258)169	
		10541000SIPLN001.DWG		UPN 10541000	



S13

# SIGNING PLAN SHEET

**STANTON - ESSEX**

**FLATHEAD COUNTY**

**NH 1-2(258)169**

**10541000**

PROJECT NAME

COUNTY

PROJECT ID

UPN

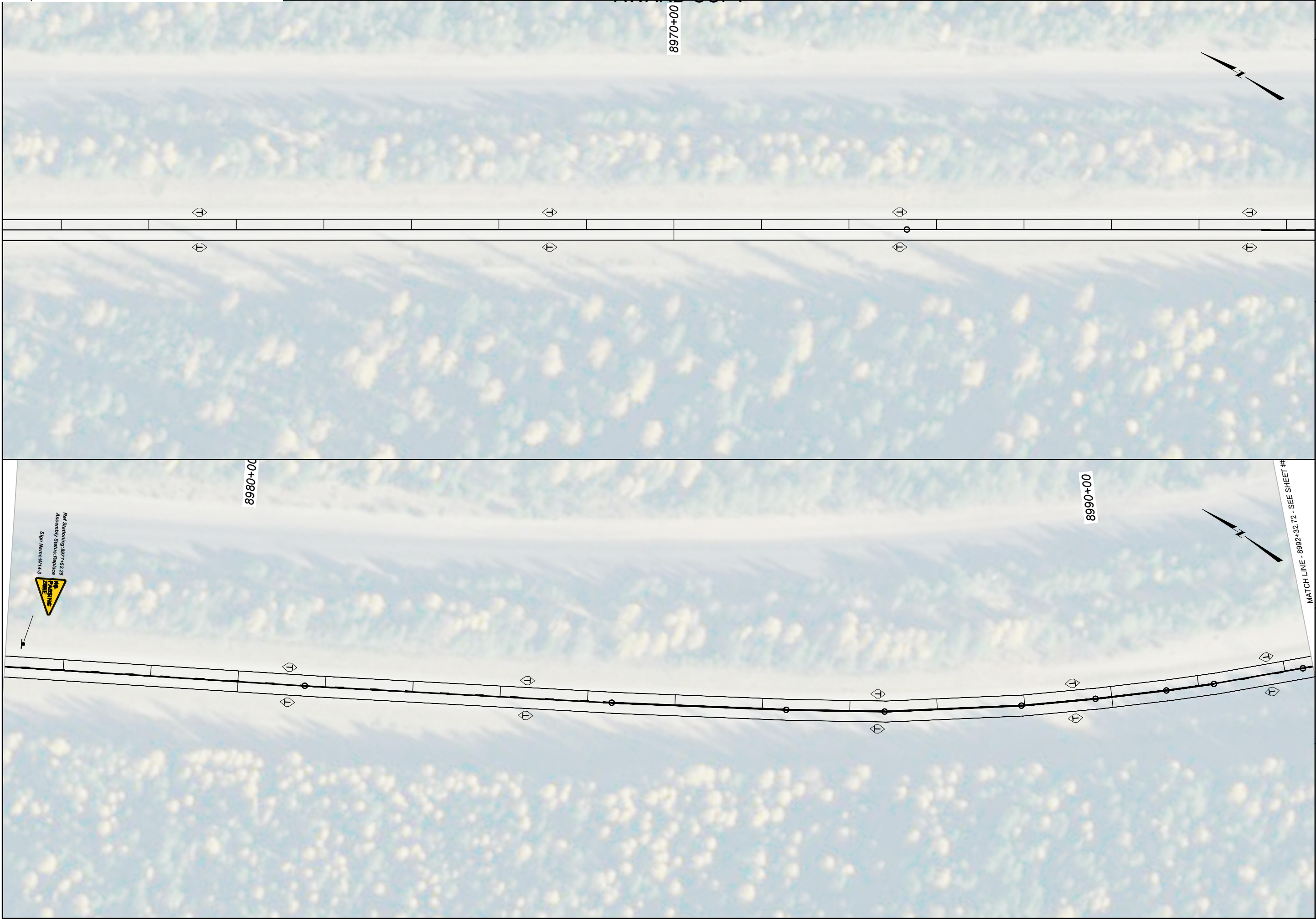
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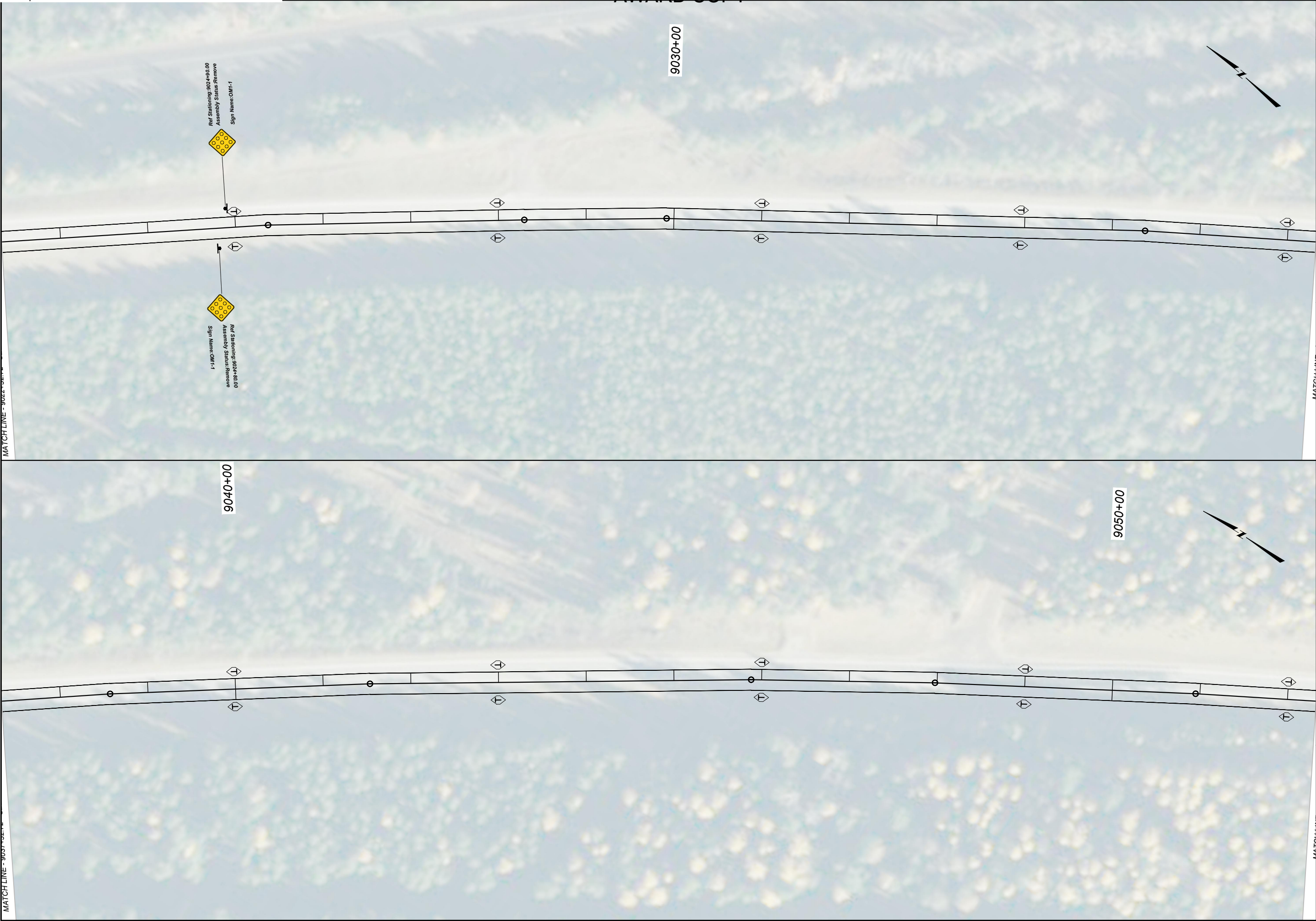
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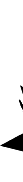
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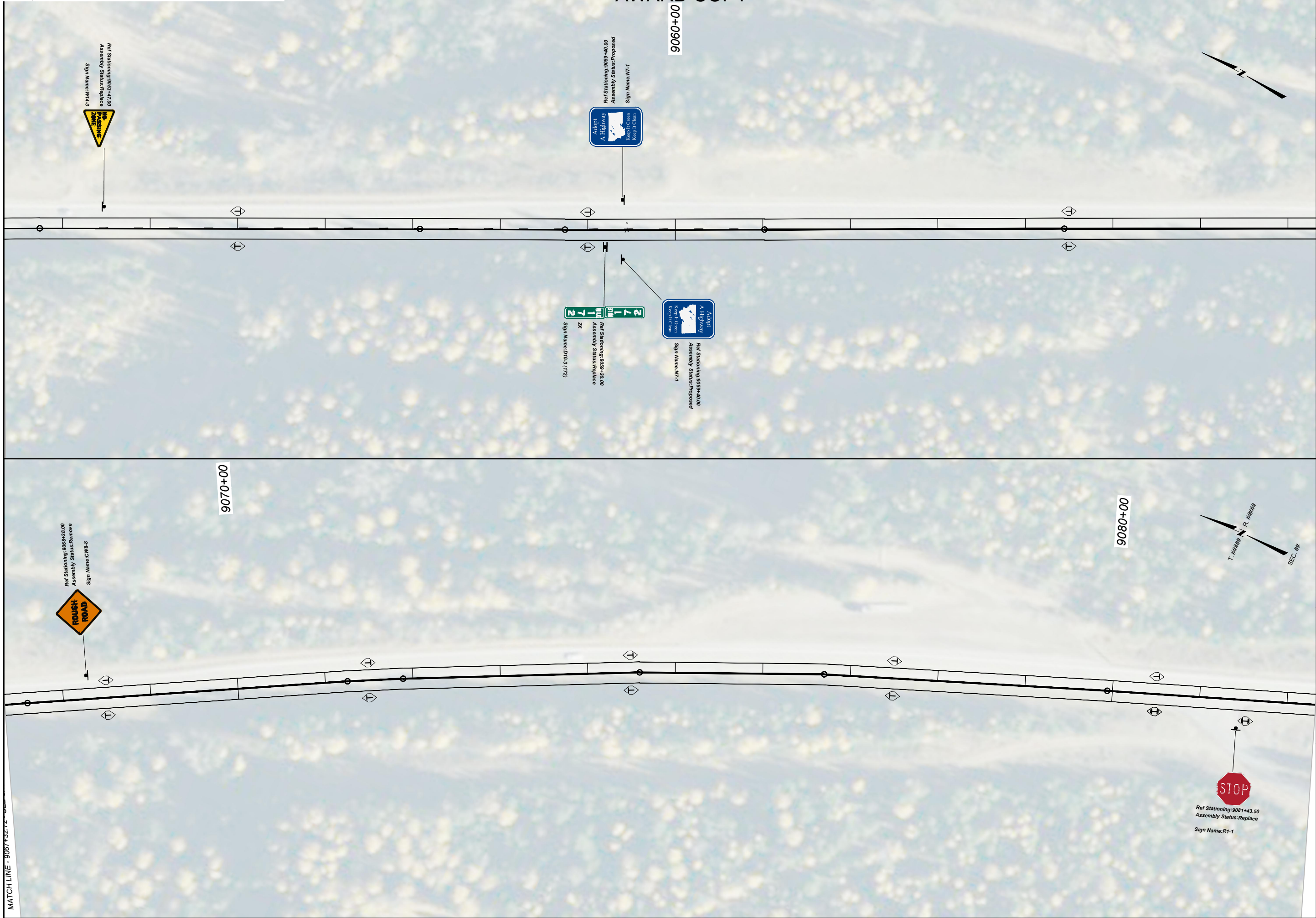


 <div>SIGNING PLANS</div>	DESIGNED BY H HOELSTAD	01/2026	PROJECT NAME STANTON - ESSEX	
	REVIEWED BY		COUNTY FLATHEAD COUNTY	
	CHECKED BY N STYREN	12/2025	PROJECT ID NH 1-2(258)169	
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	3/4/2026 1:10 PM		SHEET NO. S14	





<div><div><b>MONTANA</b> Department of Transportation</div></div> <div><b>SIGNING PLANS</b></div>				DESIGNED BY		PROJECT NAME				
				H HOELSTAD		01/2026		STANTON - ESSEX		
				REVIEWED BY		COUNTY				
						FLATHEAD COUNTY				
						PROJECT ID				
		CHECKED BY		NH 1-2(258)169						
N STYREN		12/2025		UPN						
				10541000						
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S17

# SIGNING PLAN SHEET

**STANTON - ESSEX**

**FLATHEAD COUNTY**

**NH 1-2(258)169**

**10541000**

H HOELSTAD	01/2026
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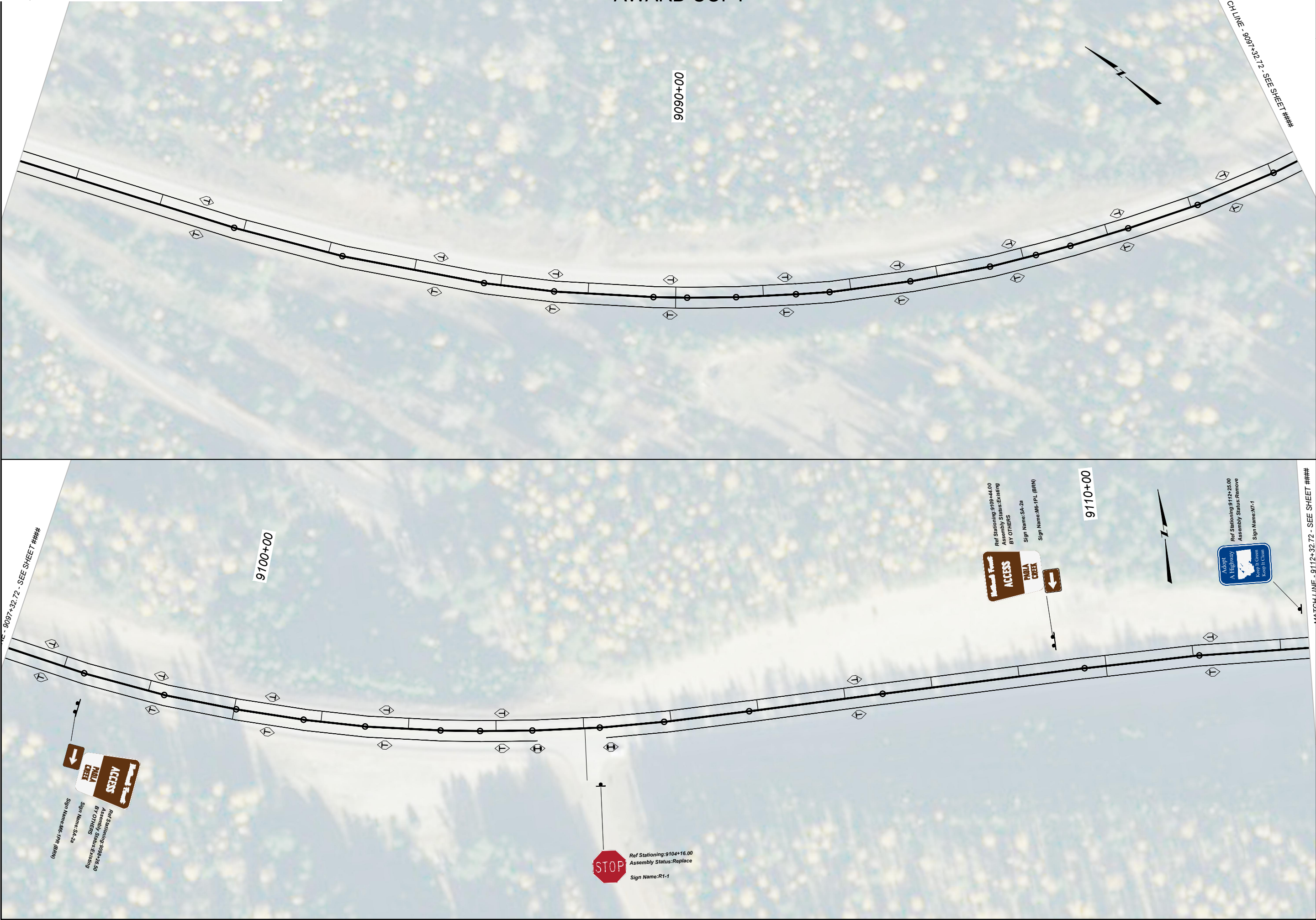
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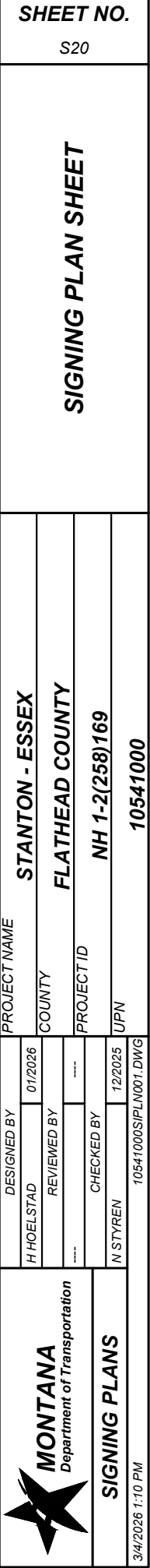
## SIGNING PLANS

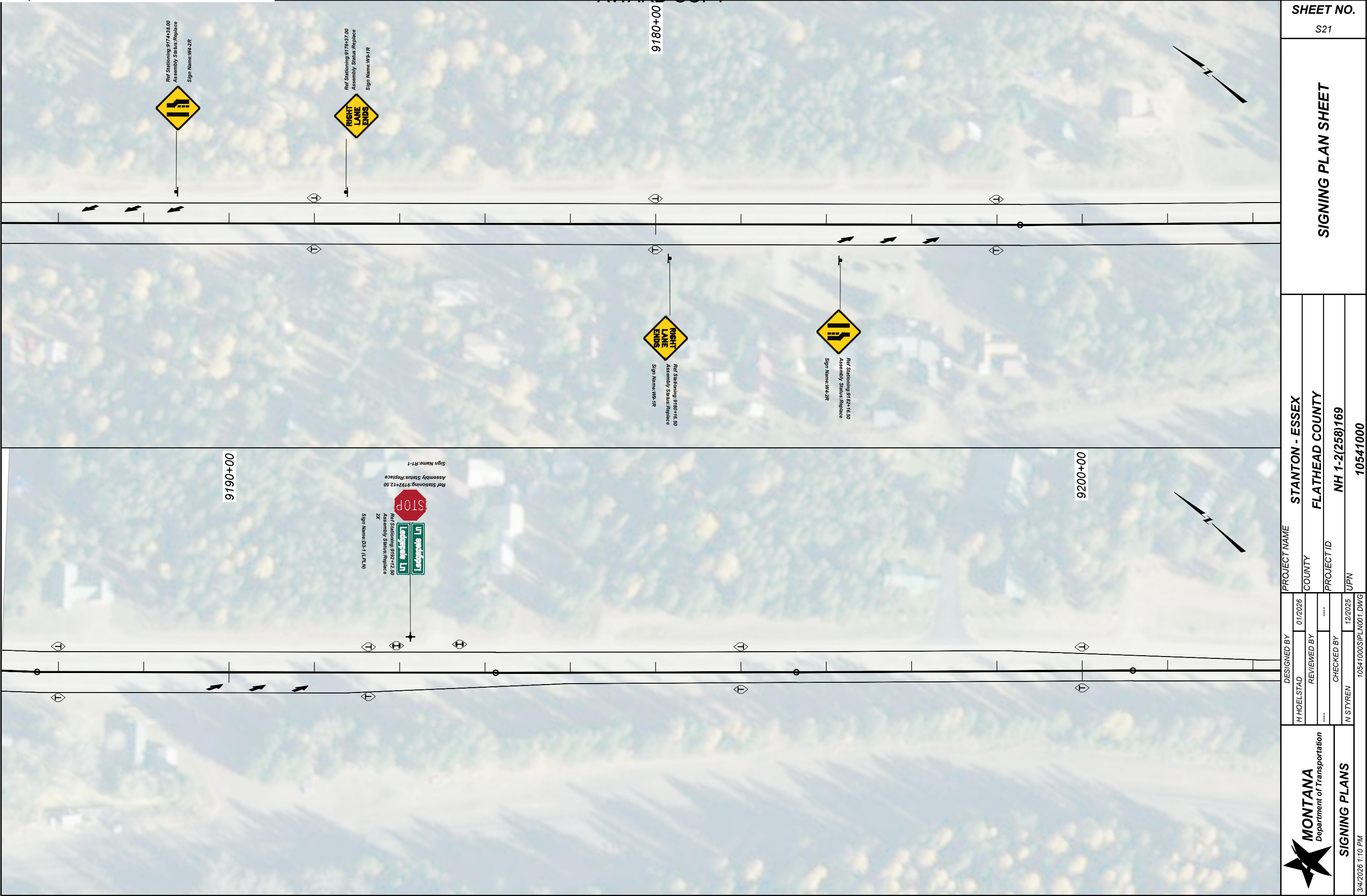
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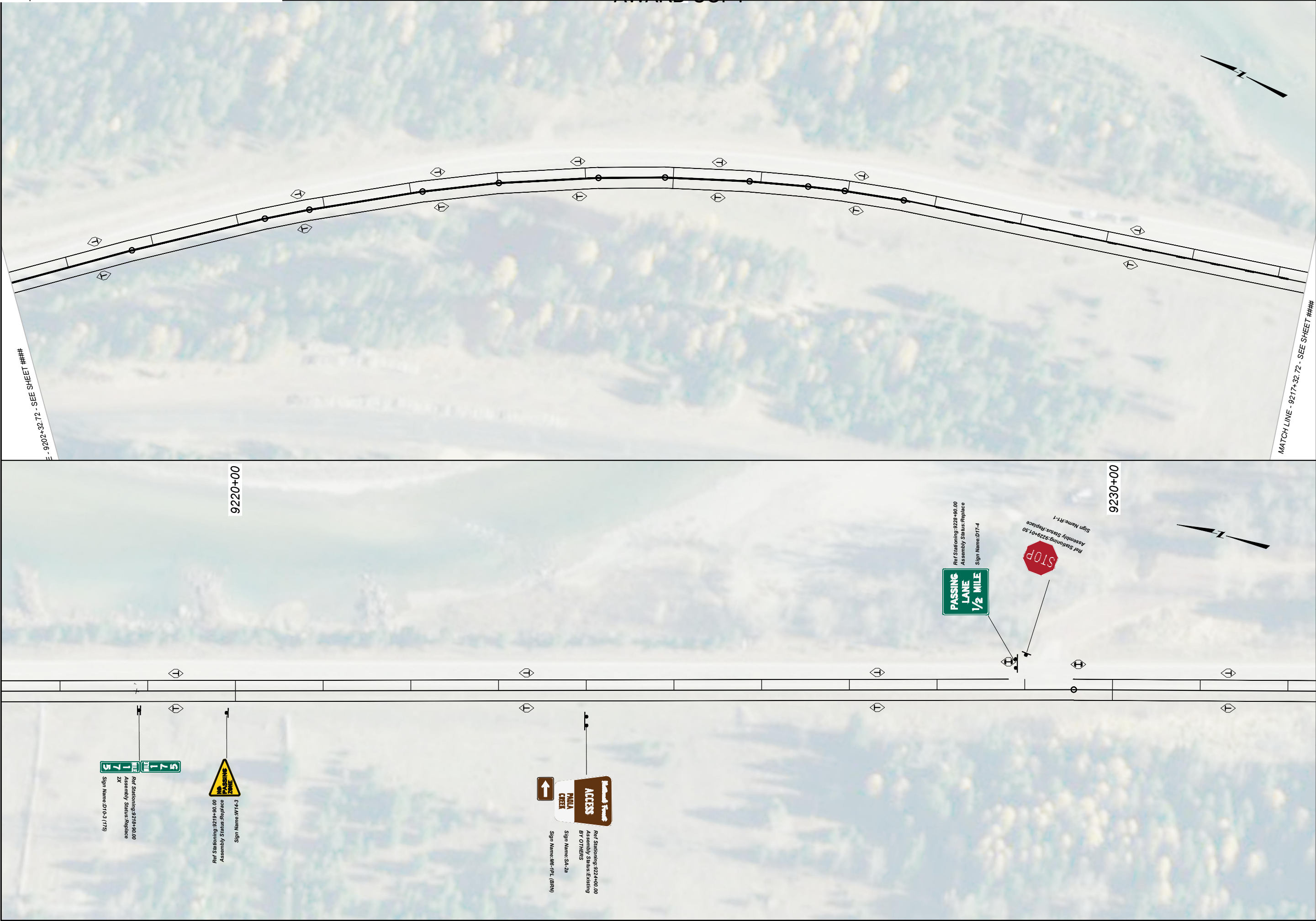


SHEET NO.		S18	
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<div> <div>DESIGNED BY</div> <div>H HOELSTAD</div> </div> <div> <div>REVIEWED BY</div> <div></div> </div> <div> <div>CHECKED BY</div> <div>N STYREN</div> </div>	PROJECT NAME		STANTON - ESSEX
	COUNTY		FLATHEAD COUNTY
	PROJECT ID		NH 1-2(258)169
	UPN		10541000
<div> <div>MONTANA</div> <div>Department of Transportation</div> </div> <div> <div>SIGNING PLANS</div> <div>3/4/2026 1:10 PM</div> </div>	<div> <div>10541000SIPLN001.DWG</div> </div>		









<div> </div> <div> <div>SIGNING PLANS</div> <div>3/4/2026 1:11 PM</div> </div>		DESIGNED BY	PROJECT NAME	
		H HOELSTAD	STANTON - ESSEX	
		REVIEWED BY	COUNTY	
			FLATHEAD COUNTY	
		CHECKED BY	PROJECT ID	
		N STYREN	NH 1-2(258)169	
			UPN	10541000
				10541000SIPLN001.DWG

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S22

SIGNING PLAN SHEET


92

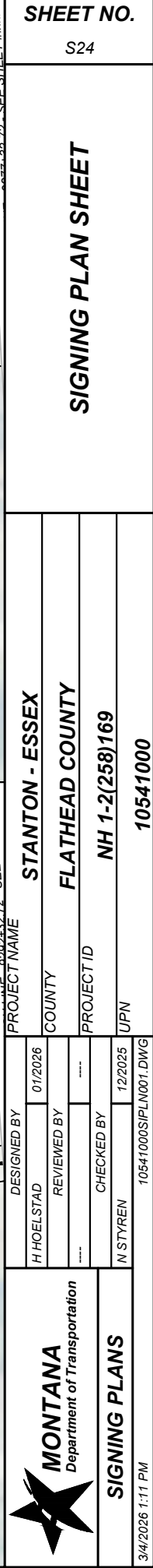


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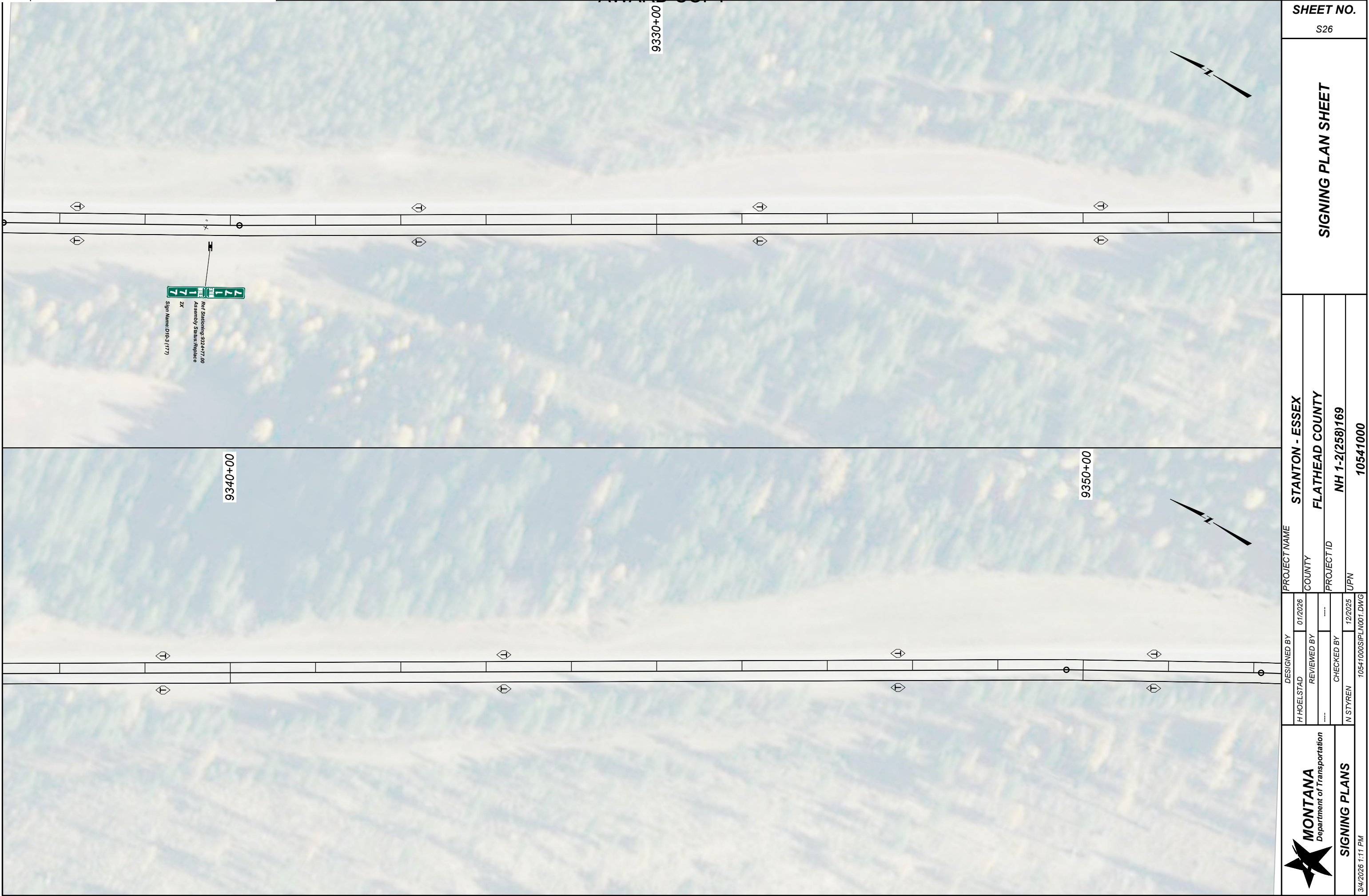
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SIGNING PLAN SHEET

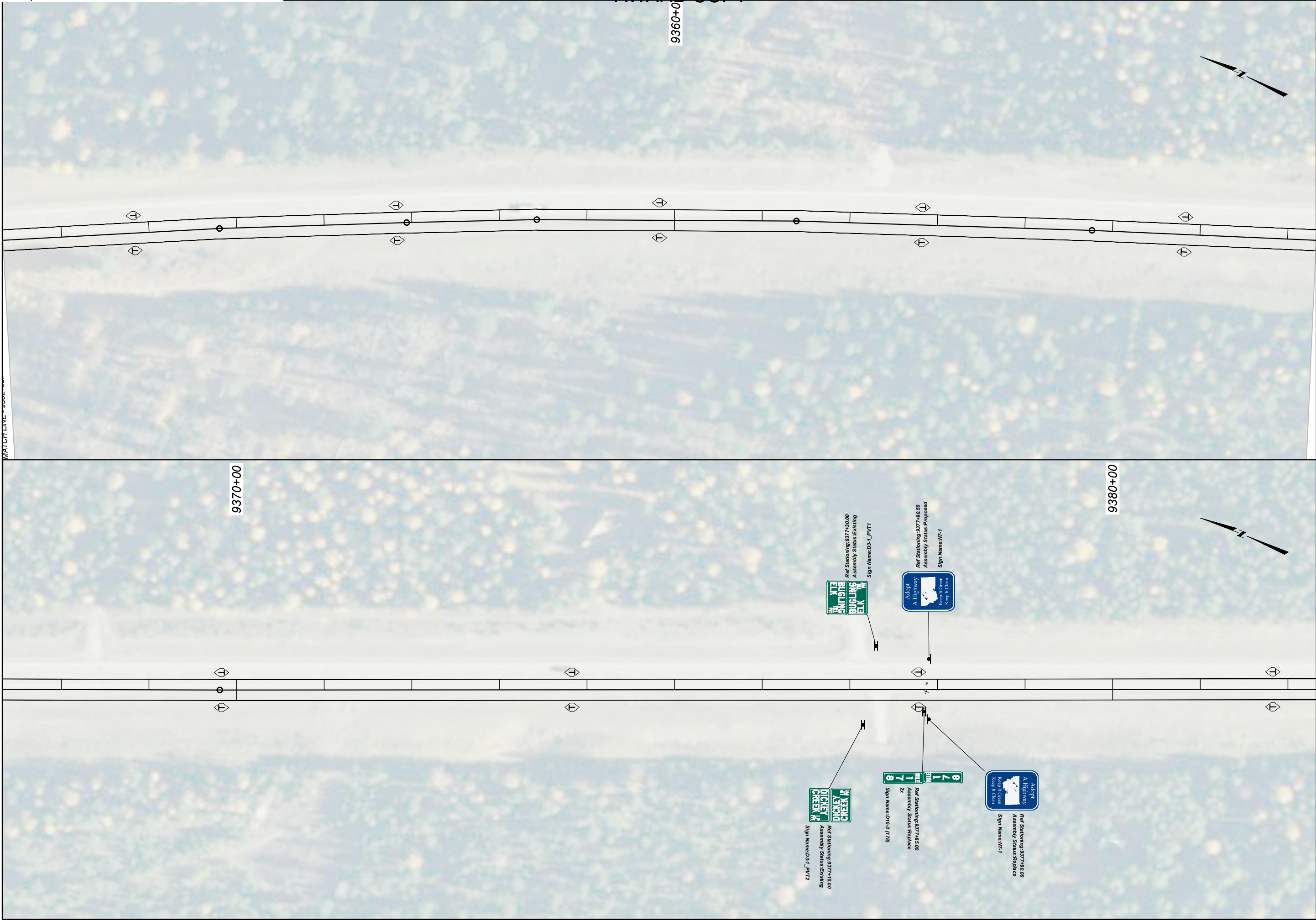
 <b>MONTANA</b> Department of Transportation	DESIGNED BY	PROJECT NAME		
	H HOELSTAD	STANTON - ESSEX		
	REVIEWED BY	COUNTY		
		FLATHEAD COUNTY		
SIGNING PLANS	CHECKED BY	PROJECT ID		
	N STYREN	NH 1-2(258)169		
		UPN		
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<div><div><b>MONTANA</b> Department of Transportation</div></div> <div><b>SIGNING PLANS</b></div>				DESIGNED BY H HOELSTAD		PROJECT NAME STANTON - ESSEX		<div><b>SHEET NO.</b> S26</div> <div><b>SIGNING PLAN SHEET</b></div>	
				REVIEWED BY		COUNTY FLATHEAD COUNTY			
				CHECKED BY		PROJECT ID NH 1-2(258)169			
				N STYREN		UPN 10541000			
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<div><div><div><div>MONTANA</div><div>Department of Transportation</div></div></div><div>SIGNING PLANS</div></div>		DESIGNED BY	PROJECT NAME	
		H HOELSTAD	STANTON - ESSEX	
		REVIEWED BY	COUNTY	FLATHEAD COUNTY
		CHECKED BY	PROJECT ID	NH 1-2(258)169
3/4/2026 1:11 PM		N STYREN	UPN	10541000
		10541000SIPLN001.DWG		

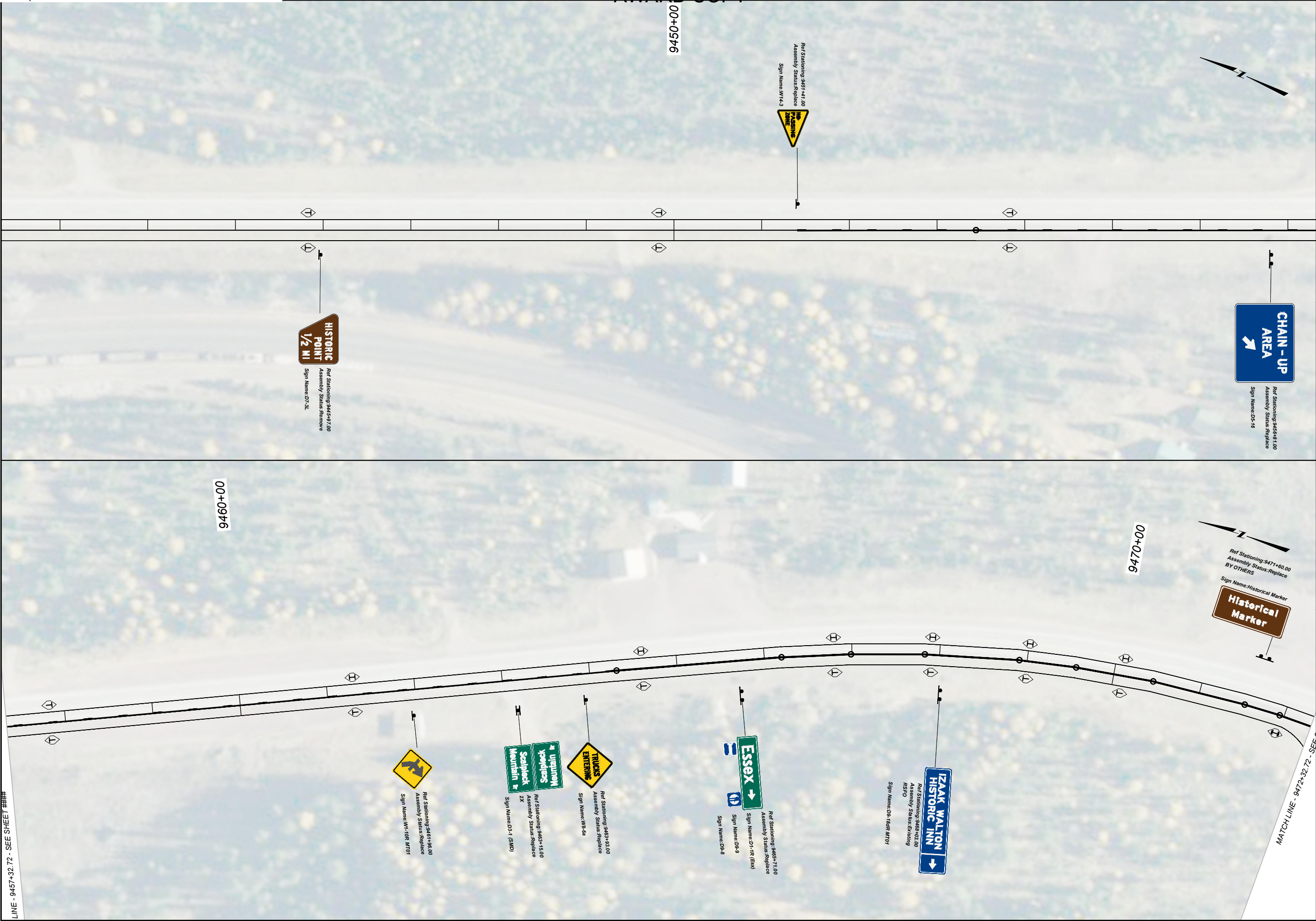
SHEET NO.

S27

SIGNING PLAN SHEET


		SHEET NO. S28	
		SIGNING PLAN SHEET	
		PROJECT NAME STANTON - ESSEX	
		COUNTY FLATHEAD COUNTY	
		PROJECT ID NH 1-2(258)169	
		UPN 10541000	
DESIGNED BY H HOELSTAD		01/2026	
REVIEWED BY			
CHECKED BY		12/2025	
N STYREN		10541000SIPLN001.DWG	
		MONTANA Department of Transportation	
		SIGNING PLANS	
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SHEET NO.		S30	
SIGNING PLAN SHEET		STANTON - ESSEX	
COUNTY		FLATHEAD COUNTY	
PROJECT ID		NH 1-2(258)169	
UPN		10541000	
DESIGNED BY	01/2026	MONTANA Department of Transportation	
REVIEWED BY		SIGNING PLANS	
CHECKED BY	12/2025	3/4/2026 1:11 PM	
N STYREN	10541000SIPLN001.DWG		



<div><div><b>MONTANA</b> Department of Transportation</div></div>				DESIGNED BY H HOELSTAD		01/2026		PROJECT NAME STANTON - ESSEX	
				REVIEWED BY				COUNTY FLATHEAD COUNTY	
				CHECKED BY		12/2025		PROJECT ID NH 1-2(258)169	
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								SIGNING PLAN SHEET	



 <div>SIGNING PLANS</div>	DESIGNED BY		PROJECT NAME	
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	REVIEWED BY		COUNTY	
			FLATHEAD COUNTY	
	CHECKED BY		PROJECT ID	
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			UPN	
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SHEET NO.  
S32

SIGNING PLAN SHEET