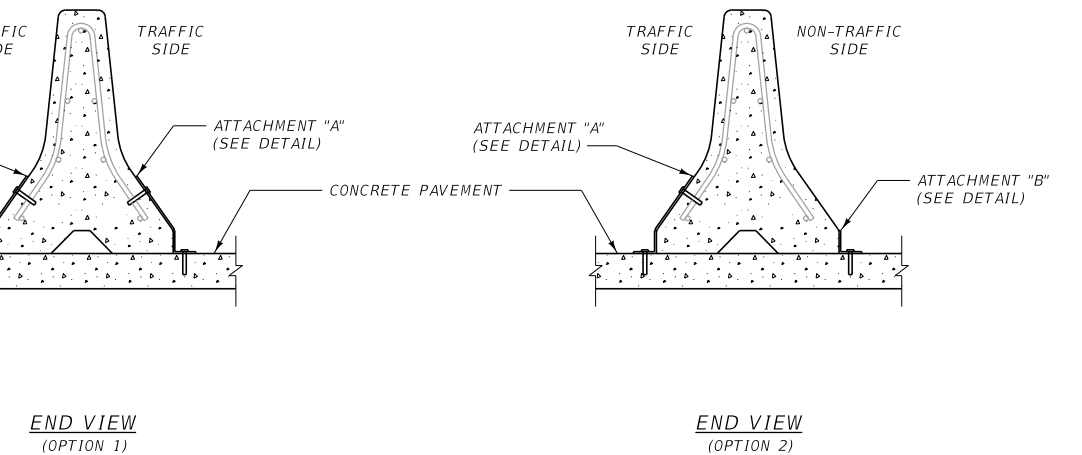
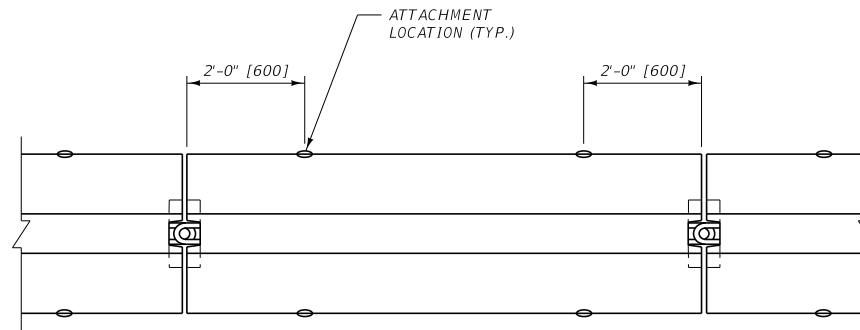
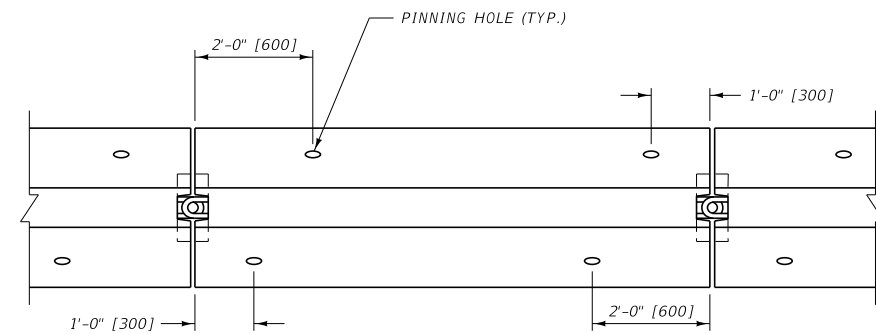
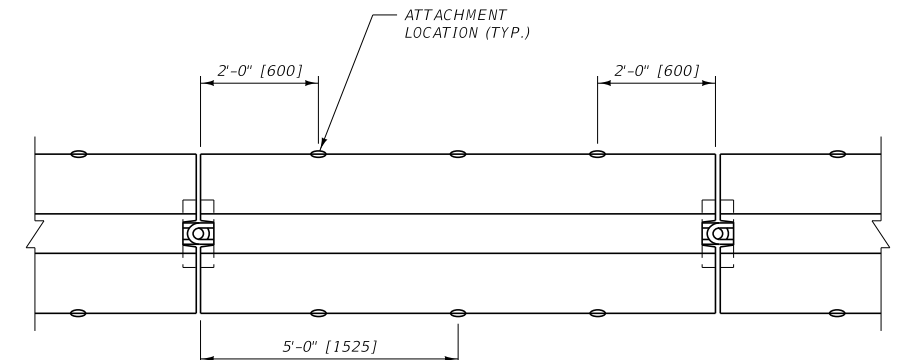


**TYPE 1 ANCHOR**  
(FOR TEMPORARY OR PERMANENT CONCRETE BARRIER RAIL INSTALLATIONS ON ASPHALT PAVEMENT)



**TYPE 2 & 3 ANCHORS**  
(FOR TEMPORARY CONCRETE BARRIER RAIL INSTALLATIONS ON CONCRETE PAVEMENT)

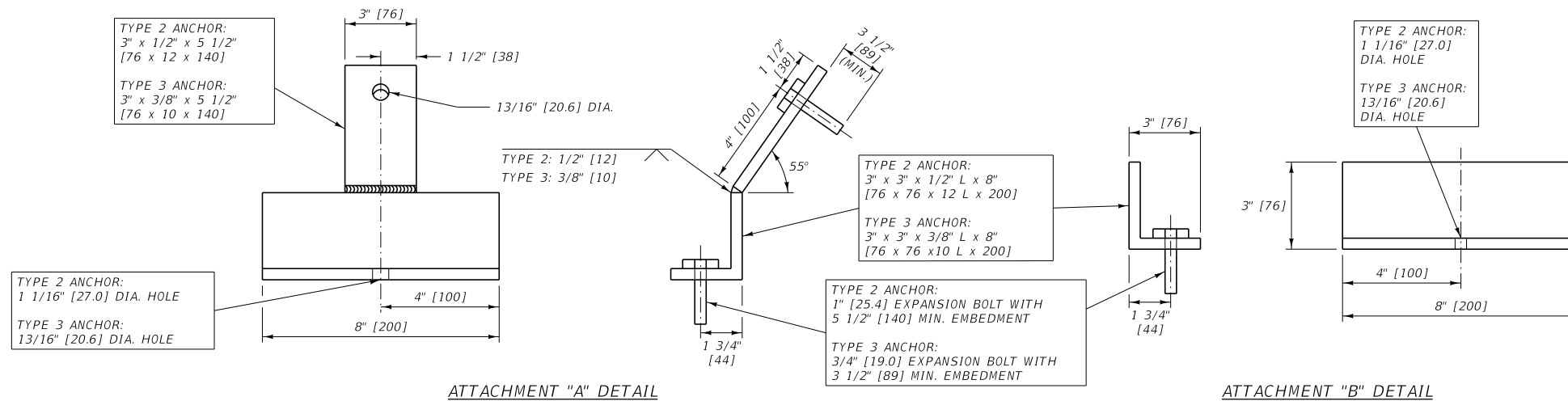


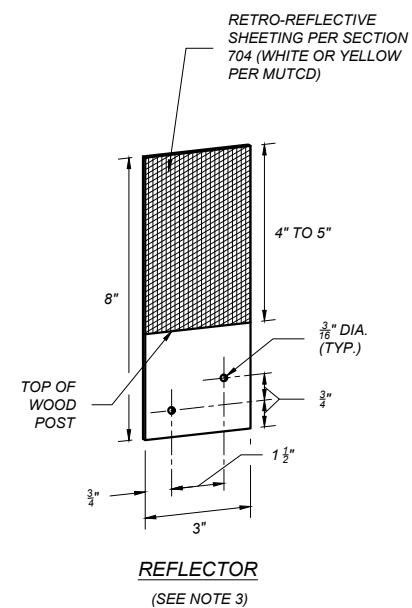
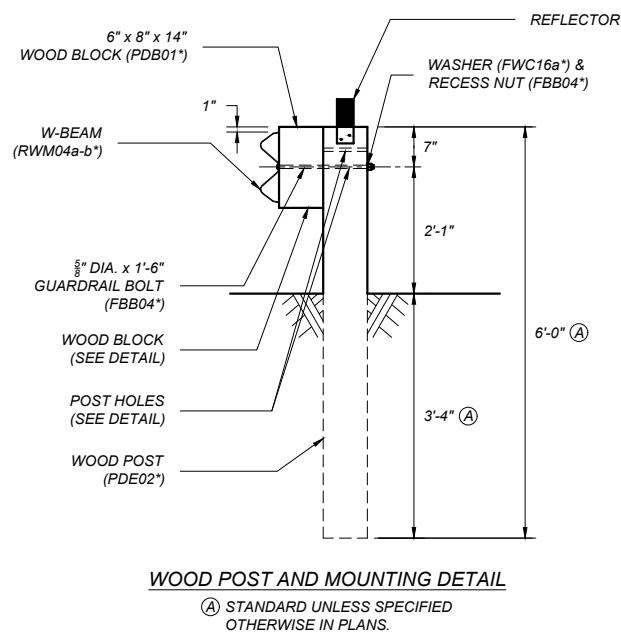
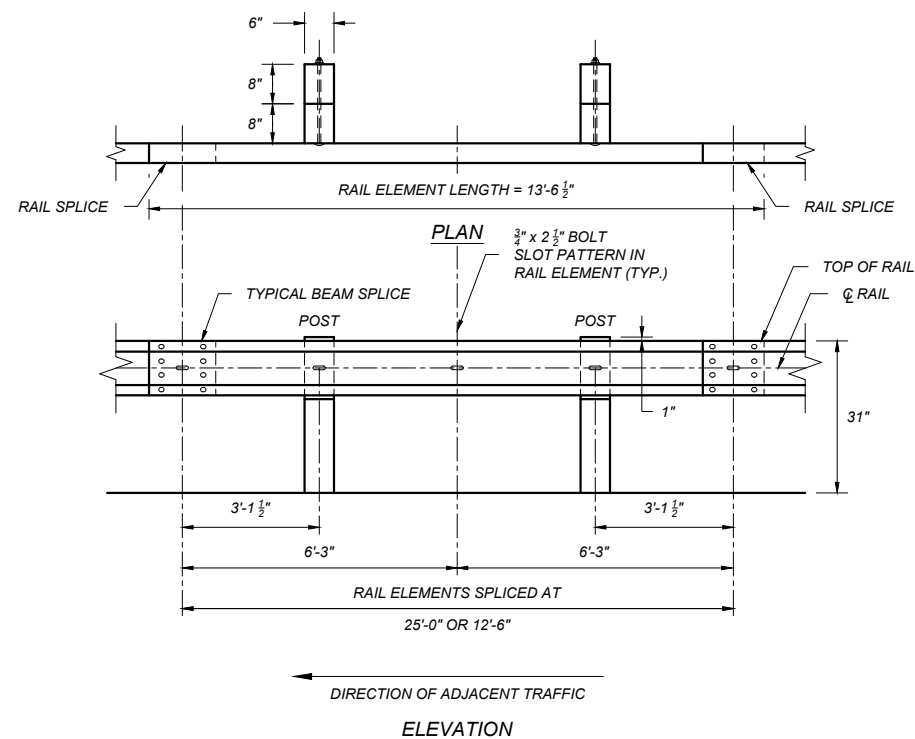
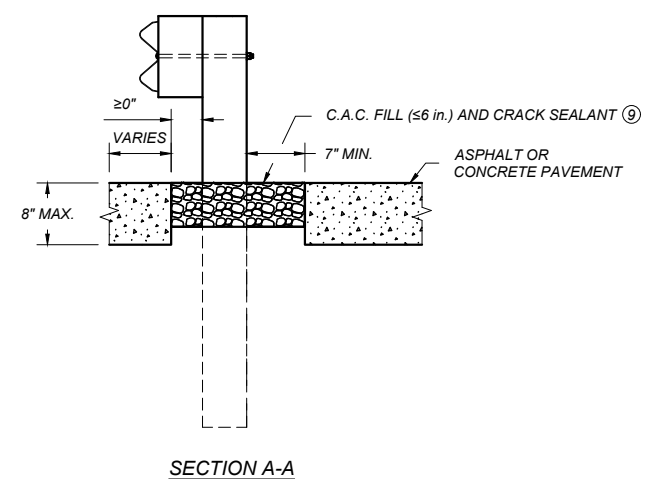
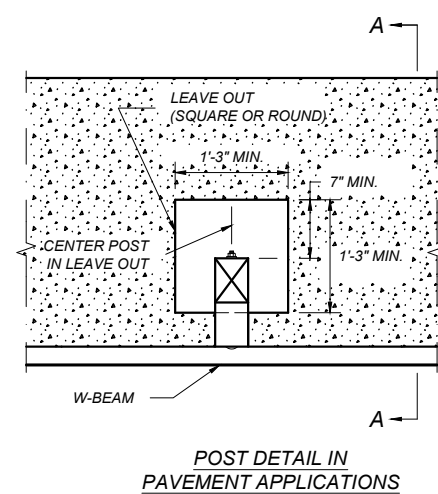
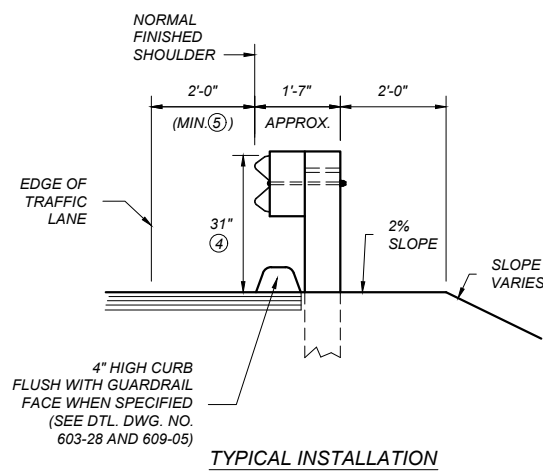
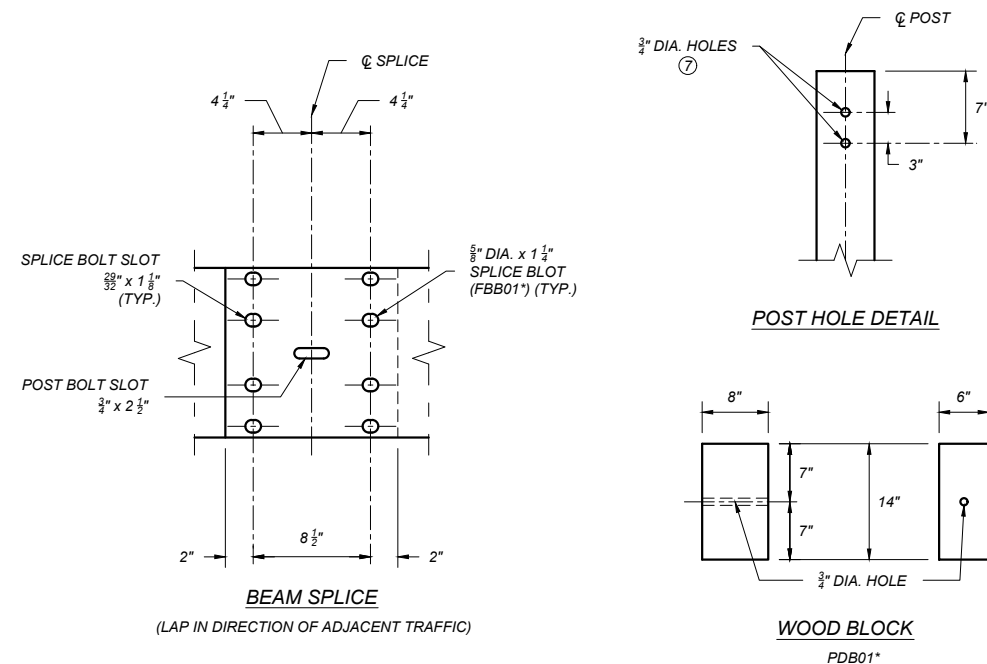
**NOTES:**

- USE THESE ANCHORS WITH STANDARD CONCRETE BARRIER RAIL (C.B.R.), AS SHOWN IN DTL. DWG. NO. 605-00, WHEN DEFLECTION OF THE SYSTEM NEEDS TO BE LIMITED.
- CAST THE PINNING HOLES INTO THE C.B.R. USING 2" [50.8] I.D. STEEL PIPE. DO NOT DRILL THE PINNING HOLES.
- USE STEEL CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250] OR BETTER FOR PINS AND ATTACHMENT ANGLES. GALVANIZE IN ACCORDANCE WITH SUBSECTION 711.08.
- USE TYPE 2 ANCHORS WHEN A DEEPER EMBEDMENT (5 1/2" [140]) INTO THE BRIDGE DECK OR CONCRETE PAVEMENT IS PERMISSIBLE.
- ADJUST THE LOCATION OF THE TYPE 2 OR TYPE 3 ANCHORS TO AVOID THE MAIN REINFORCING WHEN PLACED ON BRIDGE DECK.
- USE SHIMS TO PROPERLY FIT THE TYPE 2 AND TYPE 3 ANCHORS TO THE BARRIER AND ROADWAY SURFACES.
- AFTER REMOVING TYPE 2 OR TYPE 3 ANCHORS, CLEAN THE HOLES IN THE CONCRETE PAVEMENT AND FILL WITH AN APPROVED NON-SHRINK OR EPOXY GROUT.
- REMOVE TYPE 1 ANCHORS BY FIRST DRIVING THE STEEL PINS DOWN THROUGH THE BARRIER TO ALLOW LIFTING OF THE BARRIER WITHOUT INTERFERENCE. THEN REMOVE THE PINS FROM THE PAVEMENT AND FILL THE PINNING HOLES WITH AN APPROVED SEALANT.
- DO NOT INSTALL ANCHORED CONCRETE BARRIER RAIL FOR OBSTACLES WITHIN 3.5' [1.1 m] OF THE BASE (TRAFFIC SIDE) OF THE RAIL.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 554.605	DWG. NO. 605-05
CONCRETE BARRIER RAIL ANCHORS	

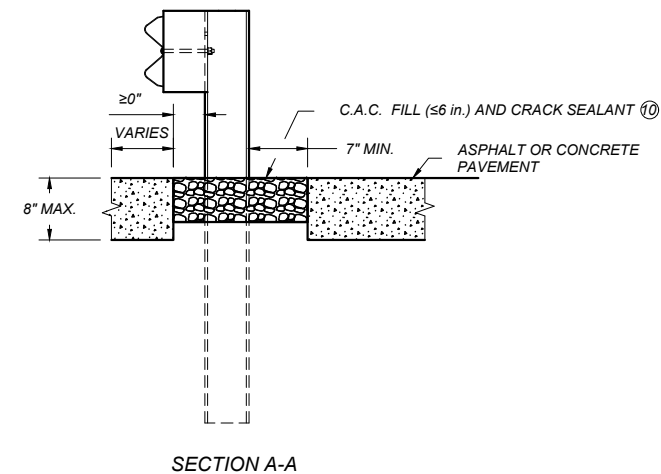
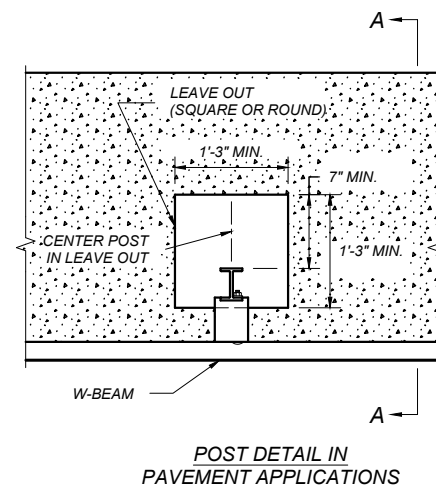
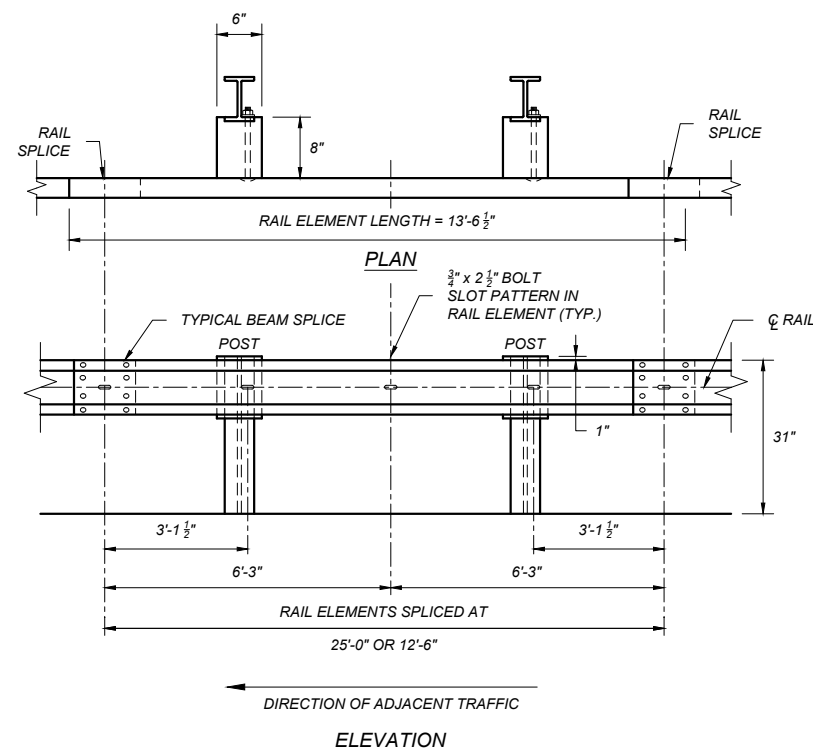
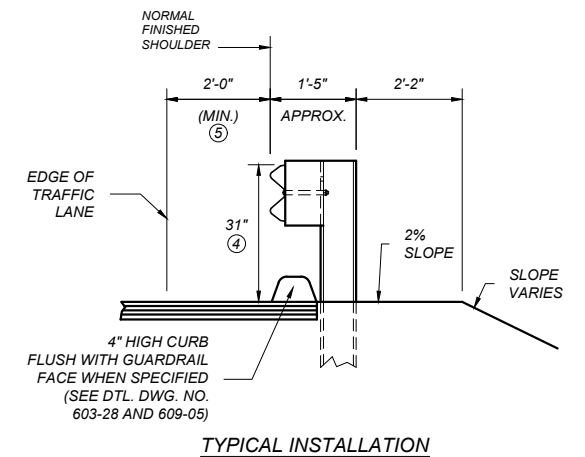
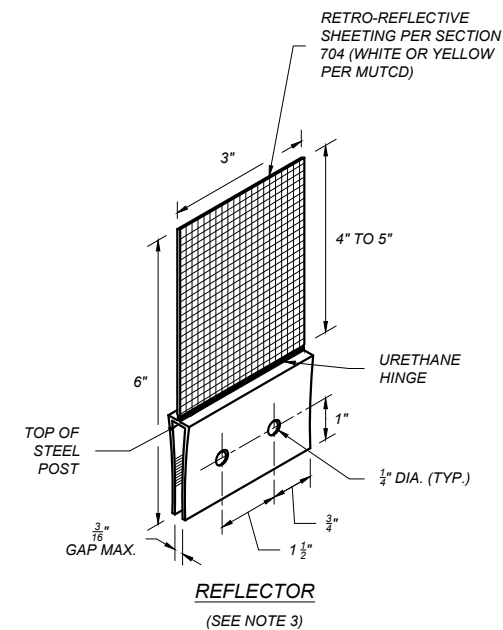
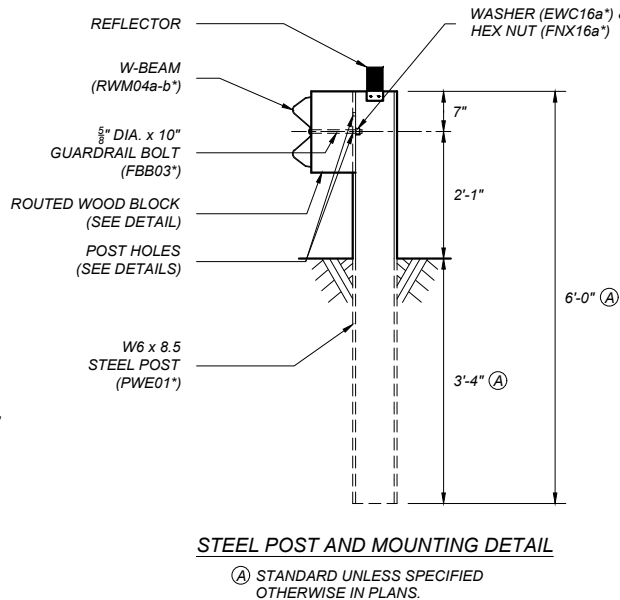
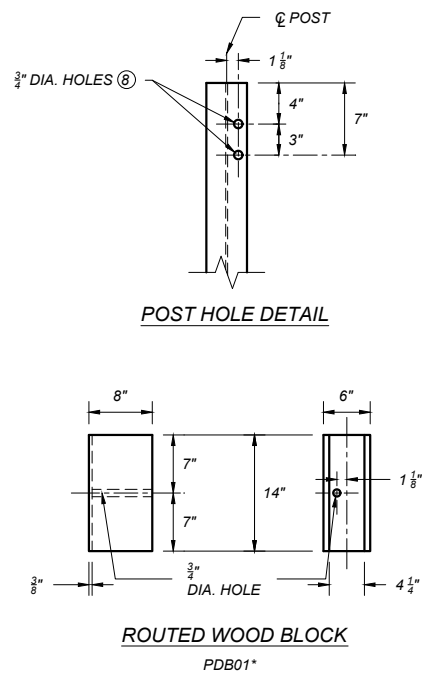
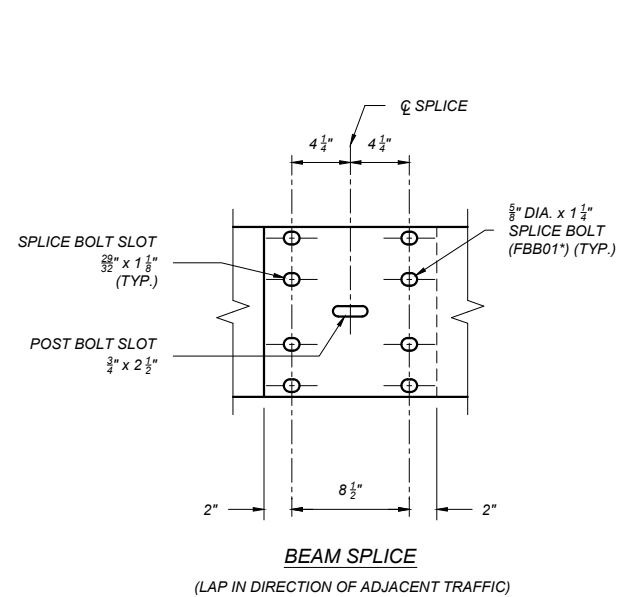




- NOTES:
- ① INSTALL ALL BOLTS WITH HEADS ON TRAFFIC SIDE OF INSTALLATION.
  - ② USE WOOD BLOCKS OR OTHER "MASH" APPROVED BLOCKS. AFFIX BLOCKS TO POSTS WITH TWO 16 PENNY GALV. NAILS OR 14 GAUGE WIRE WRAP.
  - ③ ATTACH REFLECTORS TO POSTS EVERY 25 FEET, INCLUDING TERMINAL SECTIONS, WITH THE REFLECTORIZED SURFACE FACING ADJACENT TRAFFIC. FABRICATE REFLECTORS FROM 0.063" THICK ALUMINUM ALLOY PER SECTION 704 OR PLASTIC REFLECTORS WITH A URETHANE HINGE. FASTEN REFLECTOR TO WOOD POST USING TWO 16 PENNY RING-SHANKED GALVANIZED NAILS AND TWO 3/16" DIA. WASHERS IN PRE-DRILLED HOLES.
  - ④ ON EXISTING GUARDRAIL INSTALLATIONS, THE MINIMUM RAIL HEIGHT IS 27 3/4"
  - ⑤ WIDENING IS REQUIRED IF FINISHED SHOULDER IS LESS THAN 2'-0" FROM THE TRAFFIC LANE.
  - ⑥ DO NOT INSTALL W-BEAM GUARDRAIL FOR OBSTACLES WITHIN 5.5' OF THE FACE OF THE RAIL.
  - ⑦ USE LOWER HOLE ON NEW CONSTRUCTION INSTALLATIONS.
  - ⑧ USE 6' POSTS FOR STANDARD INSTALLATIONS.
  - ⑨ APPLY CRACK SEALANT PER SECTION 707 TO FULLY COVER THE C.A.C. IN LEAVE OUT AREAS.
- \* SEE DTL. DWG. NO. 606-80 FOR SCHEDULE OF GUARDRAIL HARDWARE.

DETAILED DRAWINGS		
REFERENCE	DWG. NO.	
STANDARD SPEC.	606-05A	
SECTION 606, 704, 707		
METAL GUARDRAIL - WOOD POSTS (MGS)		
EFFECTIVE: JAN 23, 2020		
12/12/2025 11:17 AM	STDDRD606005A.DWG	

--REVISED--  
JAN 15, 2026



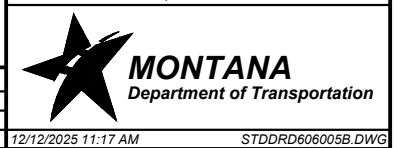
- NOTES:
- INSTALL ALL BOLTS WITH HEADS ON TRAFFIC SIDE OF INSTALLATION.
  - USE ROUTED WOOD BLOCKS OR OTHER "MASH" APPROVED BLOCKS.
  - ATTACH REFLECTORS TO POSTS EVERY 25 FEET, INCLUDING TERMINAL SECTIONS, WITH THE REFLECTORIZED SURFACE FACING ADJACENT TRAFFIC. FASTEN REFLECTOR TO STEEL POST USING AN APPROVED ADHESIVE. REFLECTORS MAY BE BOLTED TO POSTS PROVIDED HOLES IN POSTS ARE DRILLED BEFORE BEING GALVANIZED.
  - ON EXISTING GUARDRAIL INSTALLATIONS, THE MINIMUM RAIL HEIGHT IS 27 3/4".
  - WIDENING IS REQUIRED IF FINISHED SHOULDER IS LESS THAN 2'-0" FROM THE TRAFFIC LANE.
  - STEEL POSTS WITH OTHER POST HOLE CONFIGURATIONS MAY BE ACCEPTED, PROVIDED THEY HAVE AT LEAST THE HOLES DETAILED ON THIS DRAWING AND THEY MEET AASHTO'S PUBLICATION, "A GUIDE TO STANDARDIZED HIGHWAY BARRIER HARDWARE" AND "MASH" REQUIREMENTS.
  - DO NOT INSTALL W-BEAM GUARDRAIL FOR OBSTACLES WITHIN 5.5' OF THE FACE OF THE RAIL.
  - USE LOWER HOLE ON NEW CONSTRUCTION INSTALLATIONS.
  - USE 6' POSTS FOR STANDARD INSTALLATIONS.
  - APPLY CRACK SEALANT PER SECTION 707 TO FULLY COVER THE C.A.C. IN LEAVE OUT AREAS.
- \* SEE DTL. DWG. NO. 606-80 FOR SCHEDULE OF GUARDRAIL HARDWARE.

## DETAILED DRAWINGS

REFERENCE DWG. NO.  
STANDARD SPEC. 606-05B  
SECTION 606, 704, 707

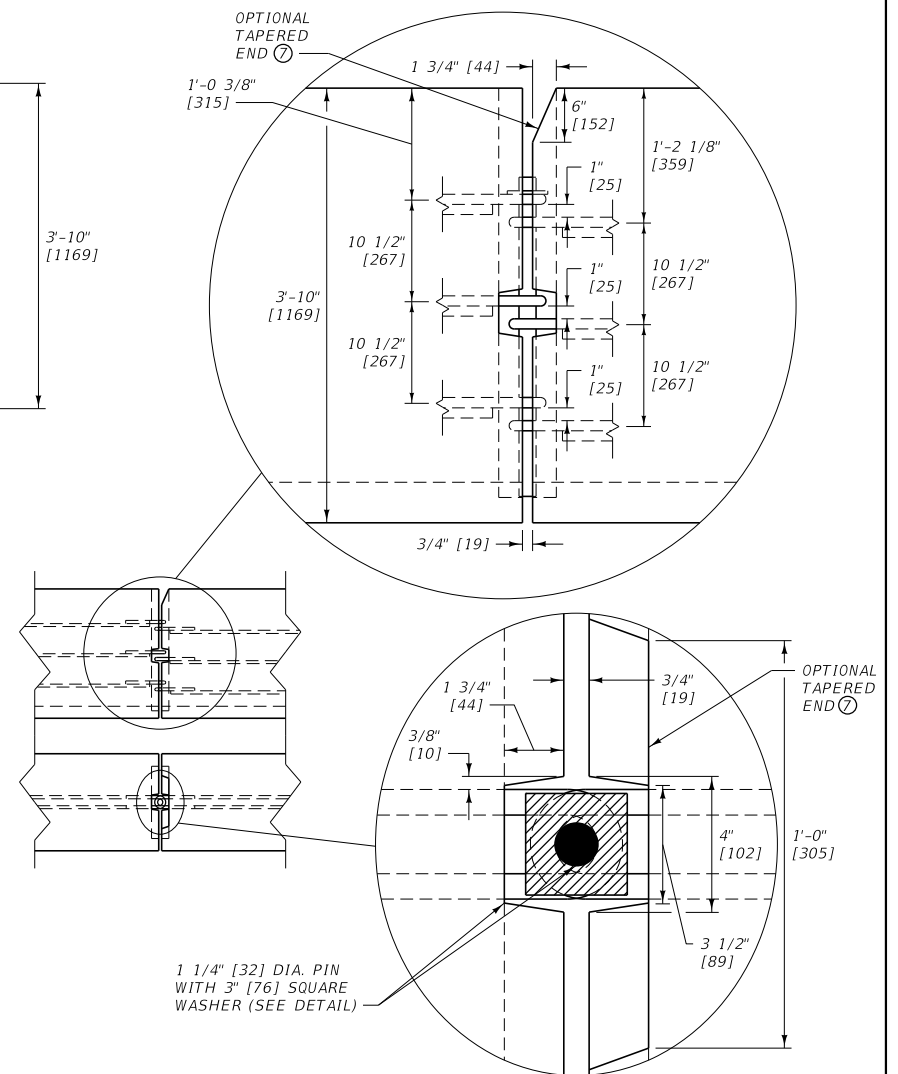
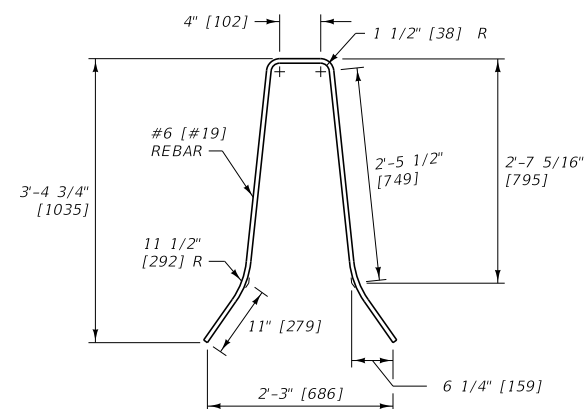
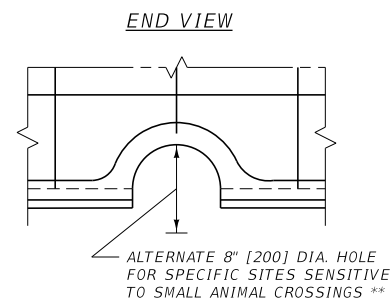
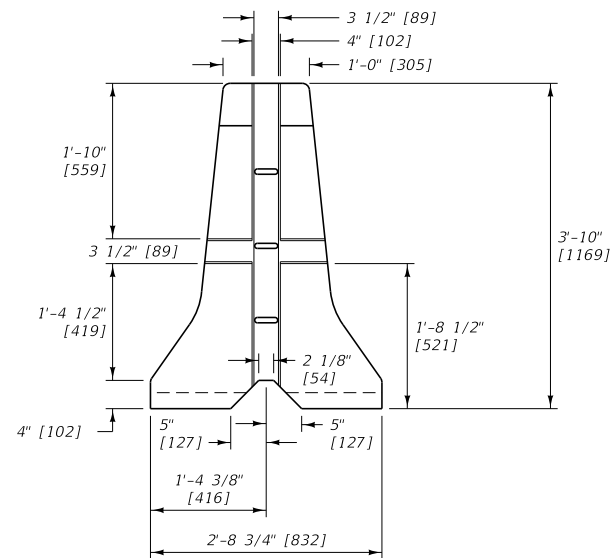
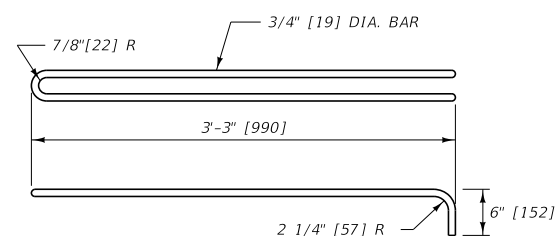
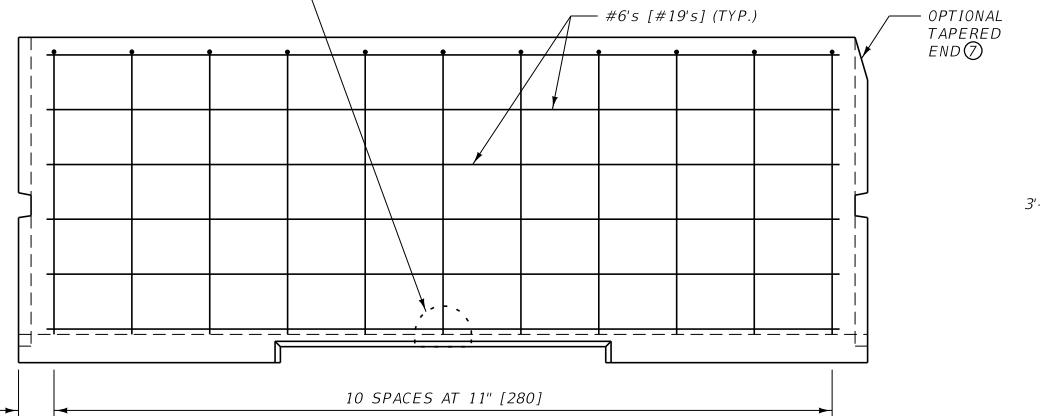
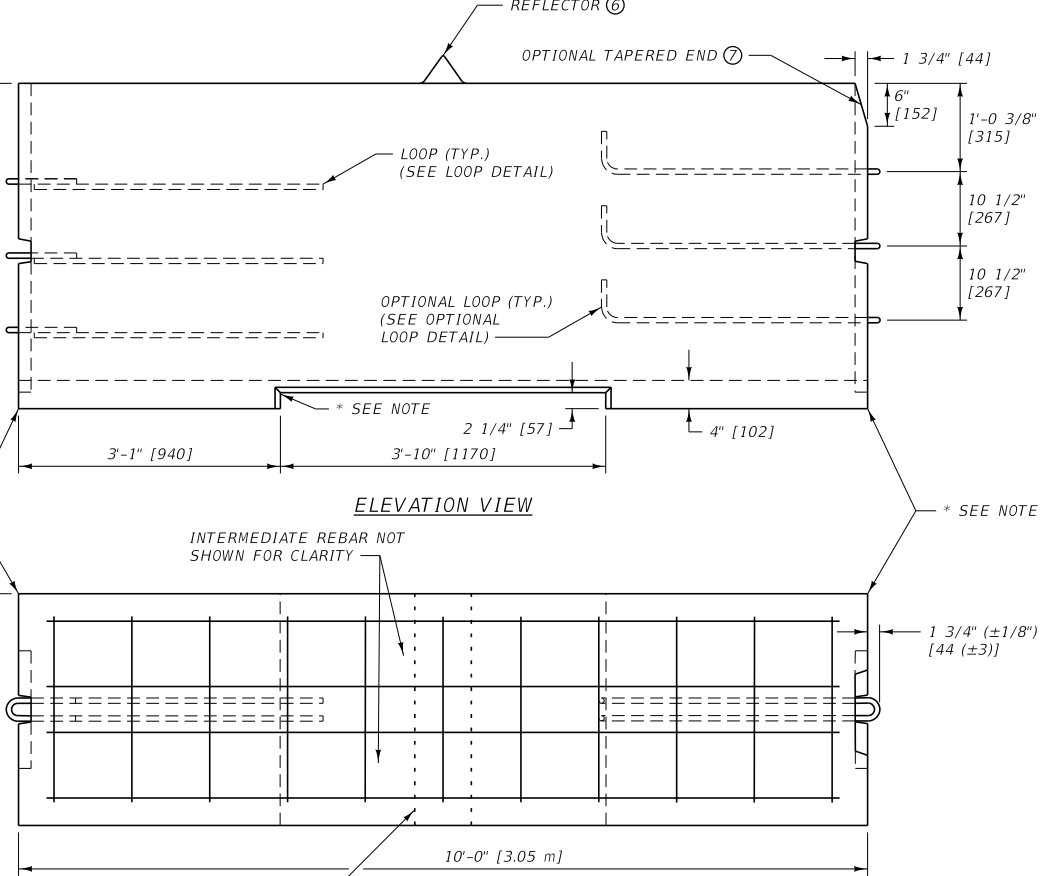
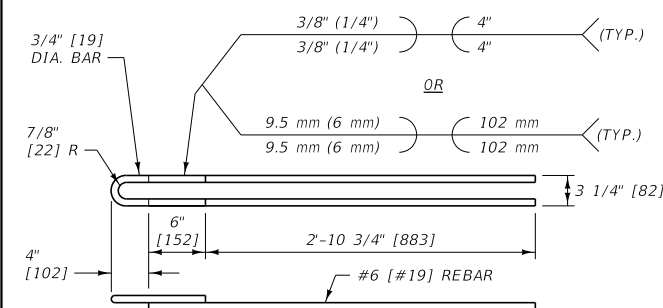
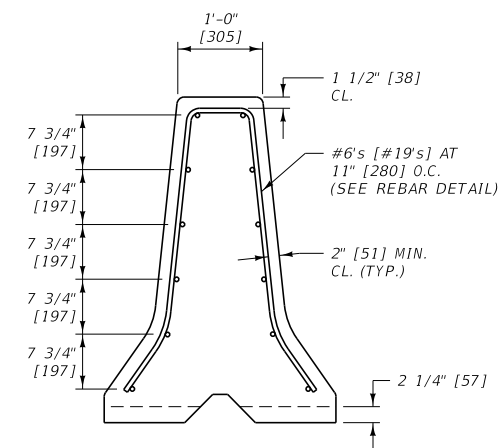
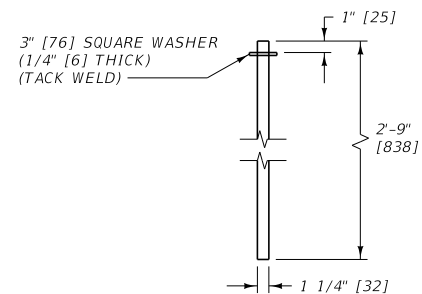
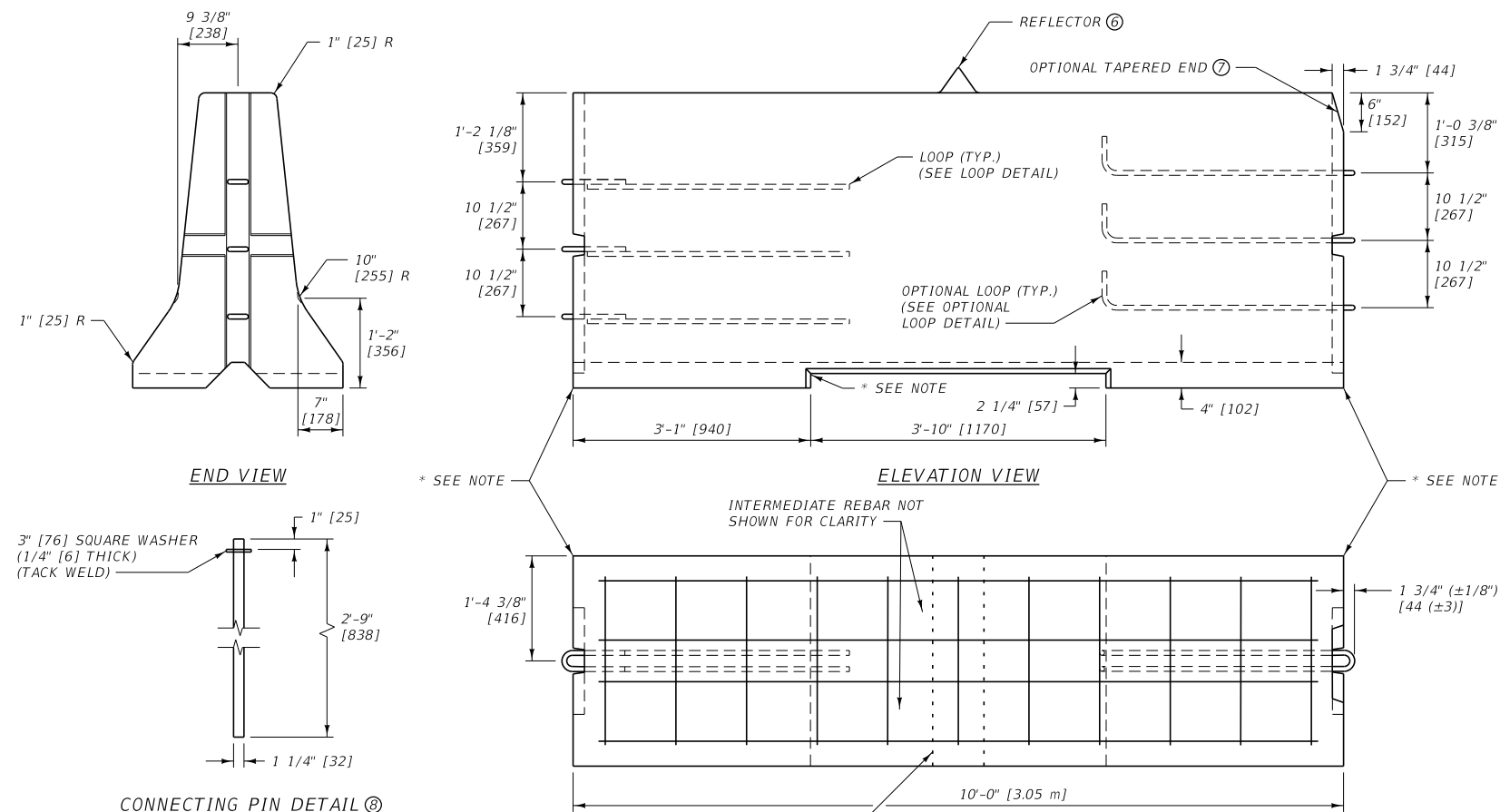
## METAL GUARDRAIL - STEEL POSTS (MGS)

EFFECTIVE: JAN 23, 2020



--REVISED--  
JAN 15, 2026

12/12/2025 11:17 AM STDDRD606005B.DWG




- NOTES:

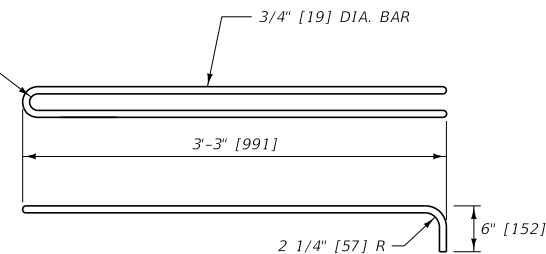
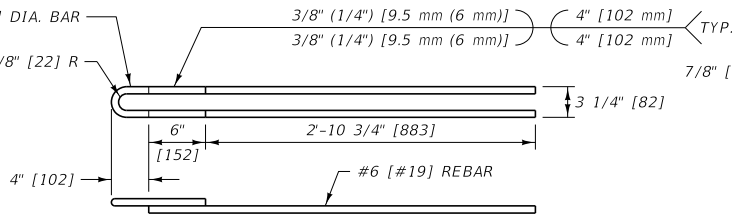
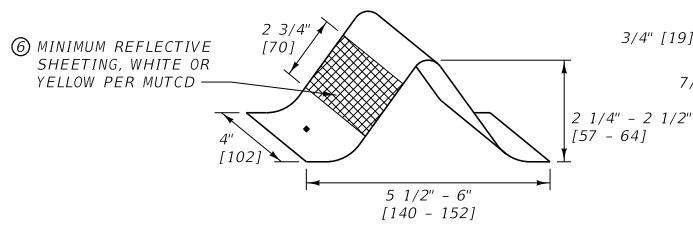
- ① USE CLASS DECK CONCRETE OR EQUIVALENT.
  - ② REINFORCING STEEL CONSISTS OF DEFORMED BARS CONFORMING TO AASHTO M 31 [31M], GRADE 60 [420].
  - ③ CONNECT EACH 10' [3.05 m] SECTION WITH CONNECTING PINS AS DETAILED AND CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250] OR BETTER. CONNECTING PINS NEED NOT BE PAINTED.
  - ④ CUTOUTS ON ENDS OF EACH SECTION ARE SHOWN WITH SLIGHT TAPER TO FACILITATE FORM REMOVAL. RECTANGULAR CUTOUTS ARE ACCEPTABLE.
  - ⑤ THE CONTRACTOR IS RESPONSIBLE FOR THE PROPER FIT-UP OF THE PRECAST CONCRETE BARRIER RAIL. ASSEMBLE AND PIN SUFFICIENT NUMBER OF PRECAST SECTIONS IN THE FABRICATIONS PLANT TO DETERMINE THAT PROPER FIT-UP CAN BE MAINTAINED ON ALL ROADWAY ALIGNMENT, CURVES AS WELL AS ON TANGENT. THIS IS TO BE DETERMINED EARLY IN FABRICATION.
  - ⑥ ATTACH REFLECTORS TO RAIL EVERY 30' [9.15 m]. USE ALUMINUM ALLOY MEETING THE ALUMINUM ASSOCIATION ALLOY AA5052-H32. FOLLOW THE MANUFACTURER'S SPECIFICATIONS FOR ADHESIVE MOUNTING. IN NARROW PAVED (FLUSH) MEDIAN APPLICATIONS, REFLECTORIZE BOTH SIDES.
  - ⑦ THE OPTIONAL TAPERED END SHOWN IS AN ACCEPTABLE ALTERNATE TO THE VERTICAL END FOR ALL CONCRETE BARRIER RAIL ENDS.
  - ⑧ GALVANIZE OR EPOXY COAT LOOPS AND CONNECTING PINS AFTER FABRICATION/ BENDING. EPOXY COAT IN ACCORDANCE WITH SUBSECTION 711.02.1. GALVANIZE IN ACCORDANCE WITH ASTM A153, B695 (CLASS 50) OR OTHER APPLICABLE ASTM GALVANIZING STANDARDS.
- UNITS SHOWN IN BRACKETS [ ] A  
METRIC AND ARE IN MILLIMETER  
UNLESS OTHER UNITS ARE SHOW

- \* 3/4" [19 mm] CHAMFER ENTIRE OPENING  
(OR SUFFICIENTLY ROUNDED SO  
THAT A SMOOTH EDGE RESULTS.)  
1/2" [13 mm] CHAMFER IS ACCEPTABLE.

- \*\* USE THE ALTERNATE 8" [200 mm] DIA.  
HOLE IN THIS RAIL ON A CASE-BY-CASE  
BASIS AS SPECIFIED IN THE PLANS

UNITS SHOWN IN BRACKETS [ ] ARE  
METRIC AND ARE IN MILLIMETERS (mm)  
UNLESS OTHER UNITS ARE SHOWN.

<i>DETAILED DRAWING</i>	
<i>REFERENCE</i>	<i>DWG. NO.</i>
<i>STANDARD SPEC.</i>	<i>605-10</i>
<i>SECTION 554.556.605.711</i>	
<i>TALL CONCRETE BARRIER RAIL</i>	
 MONTANA DEPARTMENT OF TRANSPORTATION	

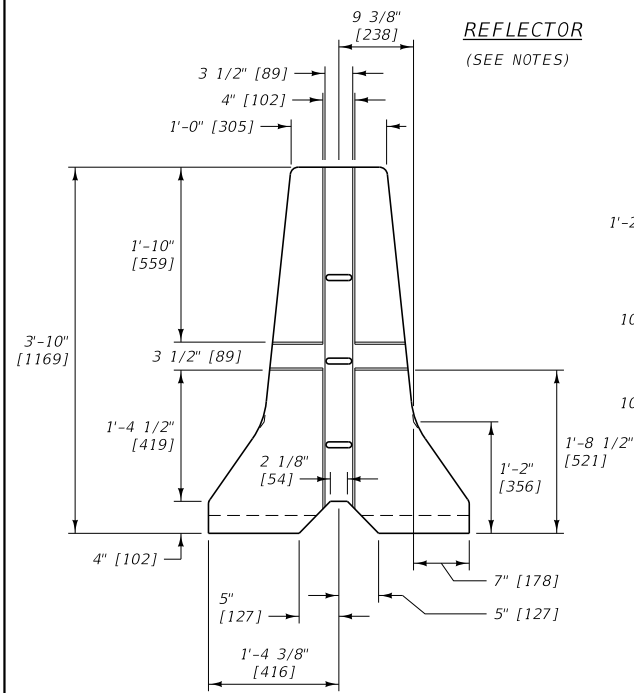


#### LOOP FABRICATION REQUIREMENTS:

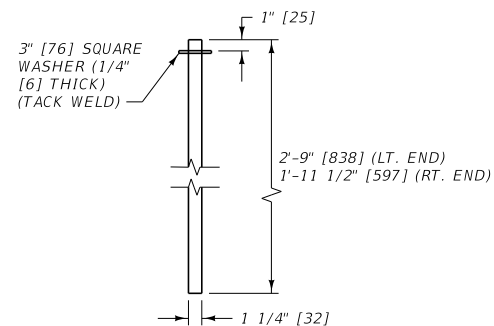
1. USE REINFORCING STEEL CONFORMING TO ASTM A 706 [706M], GRADE 60 [420] FOR REBAR BEING WELDED TO LOOPS.
2. LOOP ENDS CONSIST OF SMOOTH ROUND BARS CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250].
3. COLD BEND THE LOOPS BY USING A JIG THAT WILL PRODUCE AN ACCURATE RADIUS WITHOUT MARRING THE BAR. DO NOT HEAT THE BAR TO FACILITATE BENDING.
4. WELD REBAR TO LOOPS MEETING SECTION 556 REQUIREMENTS USING 1/8" [3] DIA. E8018 ROD. DO NOT TACK WELD THE PIECES TOGETHER PRIOR TO WELDING.
5. NO ADDITIONAL WELDING IS PERMITTED ON THE SMOOTH ROUND BARS OR REINFORCING STEEL.

#### OPTIONAL LOOP FABRICATION REQUIREMENTS:

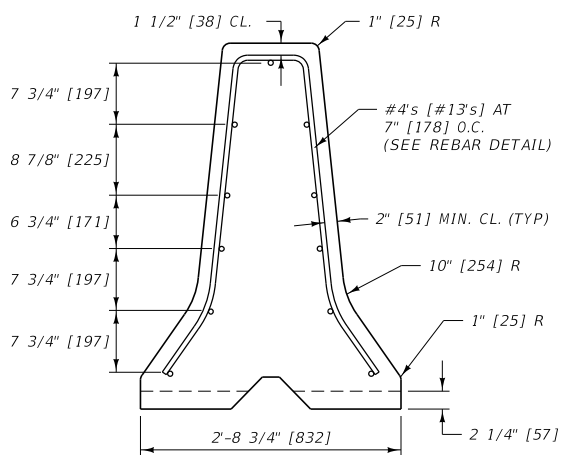
1. USE CONTINUOUS SMOOTH ROUND BARS CONFORMING TO AASHTO M 270, [270M] GRADE 36 [250] TO FABRICATE THE OPTIONAL LOOPS.
2. COLD BEND THE LOOPS BY USING A JIG THAT WILL PRODUCE AN ACCURATE RADIUS WITHOUT MARRING THE BAR. DO NOT HEAT THE BAR TO FACILITATE BENDING.
3. NO ADDITIONAL WELDING IS PERMITTED ON THE SMOOTH ROUND BARS OR REINFORCING STEEL.



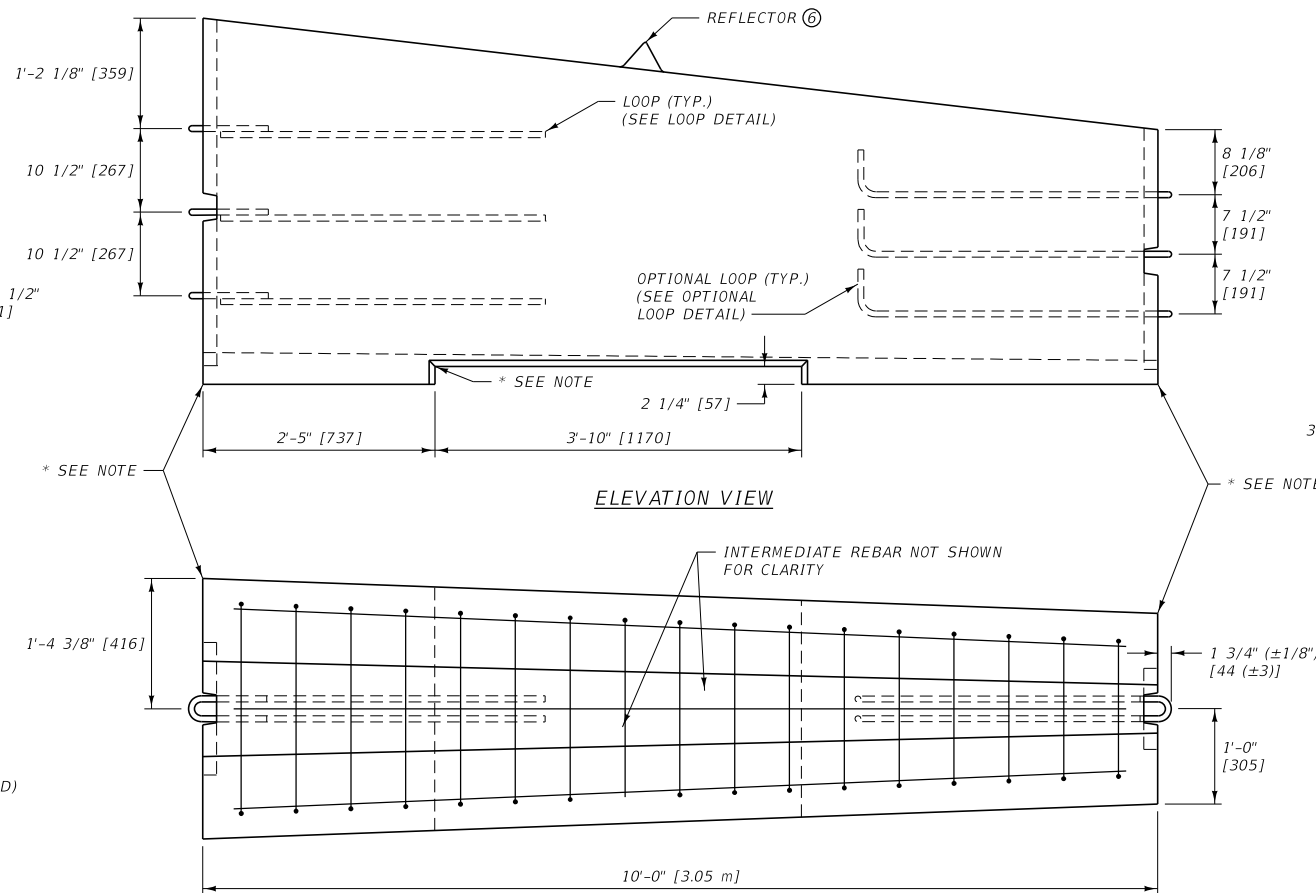
LEFT END VIEW



CONNECTING PIN DETAIL ⑧



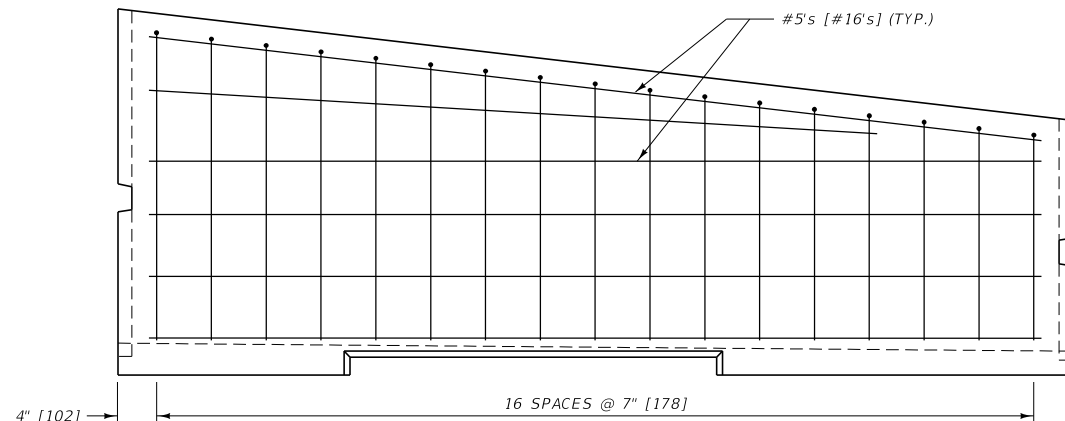
LEFT END VIEW



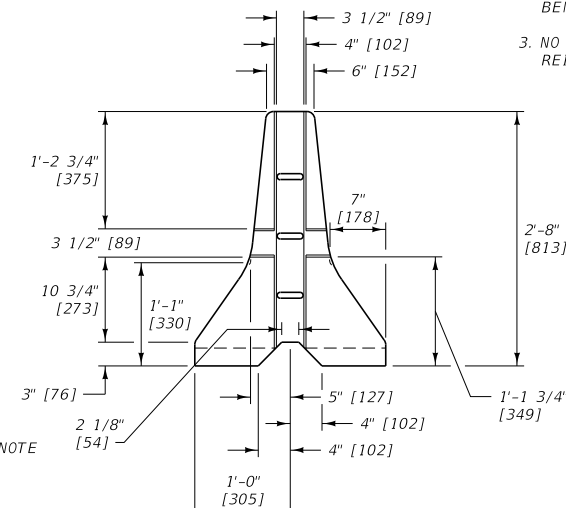
ELEVATION VIEW

#### NOTE:

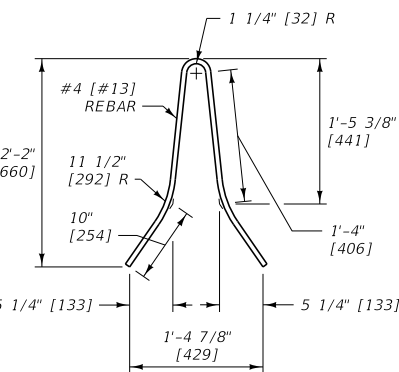
LEFT AND RIGHT REBAR DETAILS ARE FOR NORMAL TALL AND REGULAR CONCRETE BARRIER RAIL SECTIONS. TAPER REBAR HEIGHT AND WIDTH AS NEEDED BY MAINTAINING THE VERTICAL POSITION FROM THE BOTTOM AND THE 1 1/2" [38] MINIMUM CLEARANCE AT ALL LOCATIONS.



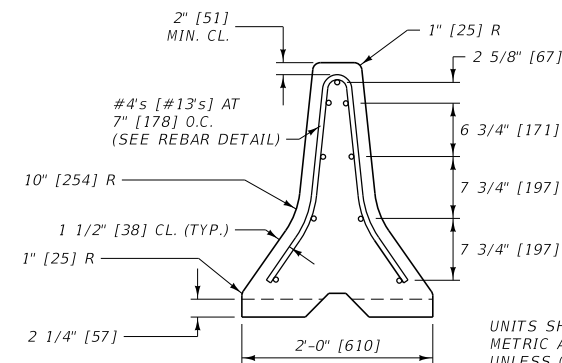
ELEVATION VIEW



RIGHT END VIEW



REBAR DETAIL RIGHT END



RIGHT END VIEW

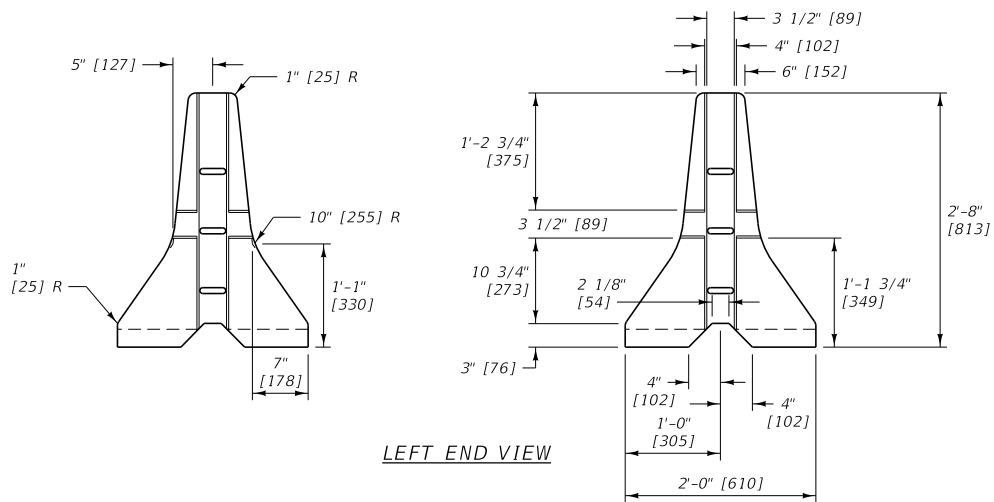
UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

#### NOTES:

- ① USE CLASS DECK CONCRETE OR EQUIVALENT.
- ② REINFORCING STEEL CONSISTS OF DEFORMED BARS CONFORMING TO AASHTO M 31 [31M], GRADE 60 [420].
- ③ CONNECT EACH 10' SECTION WITH CONNECTING PINS AS DETAILED AND CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250] OR BETTER. CONNECTING PINS NEED NOT BE PAINTED.
- ④ CUTOUTS ON ENDS OF EACH SECTION ARE SHOWN WITH SLIGHT TAPER TO FACILITATE FORM REMOVAL. RECTANGULAR CUTOUTS ARE ACCEPTABLE.
- ⑤ THE CONTRACTOR IS RESPONSIBLE FOR THE PROPER FIT-UP OF THE PRECAST CONCRETE BARRIER RAIL. ASSEMBLE AND PIN SUFFICIENT NUMBER OF PRECAST SECTIONS IN THE FABRICATIONS PLANT TO DETERMINE THAT PROPER FIT-UP CAN BE MAINTAINED ON ALL ROADWAY ALIGNMENT, CURVES AS WELL AS ON TANGENT. THIS IS TO BE DETERMINED EARLY IN FABRICATION.
- ⑥ ATTACH REFLECTORS TO RAIL EVERY 30' [9.15 m]. USE ALUMINUM ALLOY MEETING THE ALUMINUM ASSOCIATION ALLOY AA5052-H32. FOLLOW THE MANUFACTURER'S SPECIFICATIONS FOR ADHESIVE MOUNTING, IN NARROW PAVED (FLUSH) MEDIAN APPLICATIONS, REFLECTORIZE BOTH SIDES.
- ⑦ SEE DETAILED DRAWINGS 605-00 AND 605-10 FOR INFORMATION ON THE ADJACENT CONCRETE BARRIER RAIL SECTIONS. THE OPTIONAL TAPERED END DETAIL MAY ALSO BE USED HERE.
- ⑧ GALVANIZE OR EPOXY COAT LOOPS AND CONNECTING PINS AFTER FABRICATION/BENDING. EPOXY COAT IN ACCORDANCE WITH SUBSECTION 711.02.1. GALVANIZE IN ACCORDANCE WITH ASTM A153, B695 (CLASS 50) OR OTHER APPLICABLE ASTM GALVANIZING STANDARDS.

\* 3/4" [19 mm] CHAMFER ENTIRE OPENING (OR SUFFICIENTLY ROUNDED SO THAT A SMOOTH EDGE RESULTS.) 1/2" [13 mm] CHAMFER IS ACCEPTABLE.

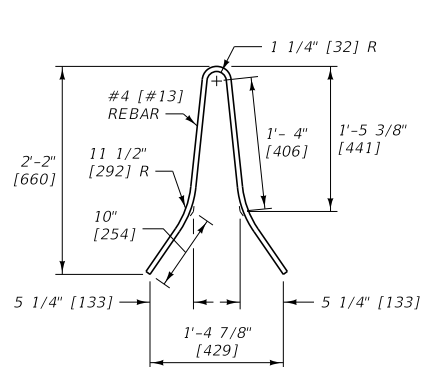
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 554,556,605,711	DWG. NO. 605-15
CONCRETE BARRIER RAIL TRANSITION	
<b>MDT</b> MONTANA DEPARTMENT OF TRANSPORTATION	



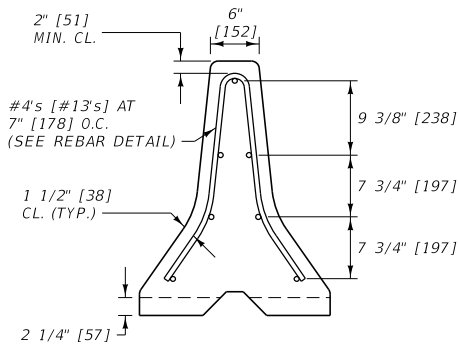
LEFT END VIEW

NOTE:

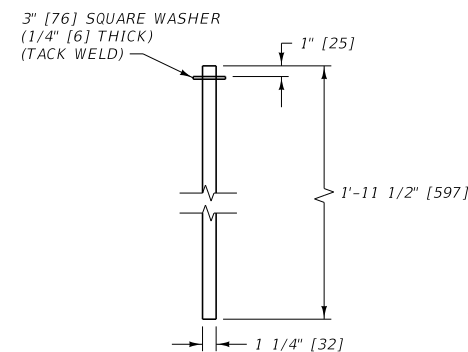
REBAR TYPICAL AT LEFT END ONLY. TAPER THE REBAR HEIGHT AS NEEDED BY MAINTAINING THE VERTICAL POSITION FROM THE BOTTOM AND THE 1 1/2" [38 mm] CLEARANCE AT ALL LOCATIONS.



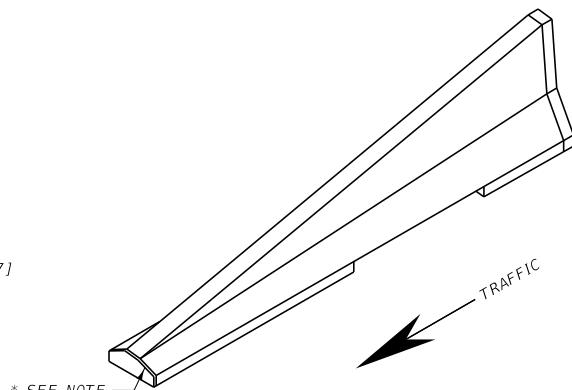
REBAR DETAIL LEFT END



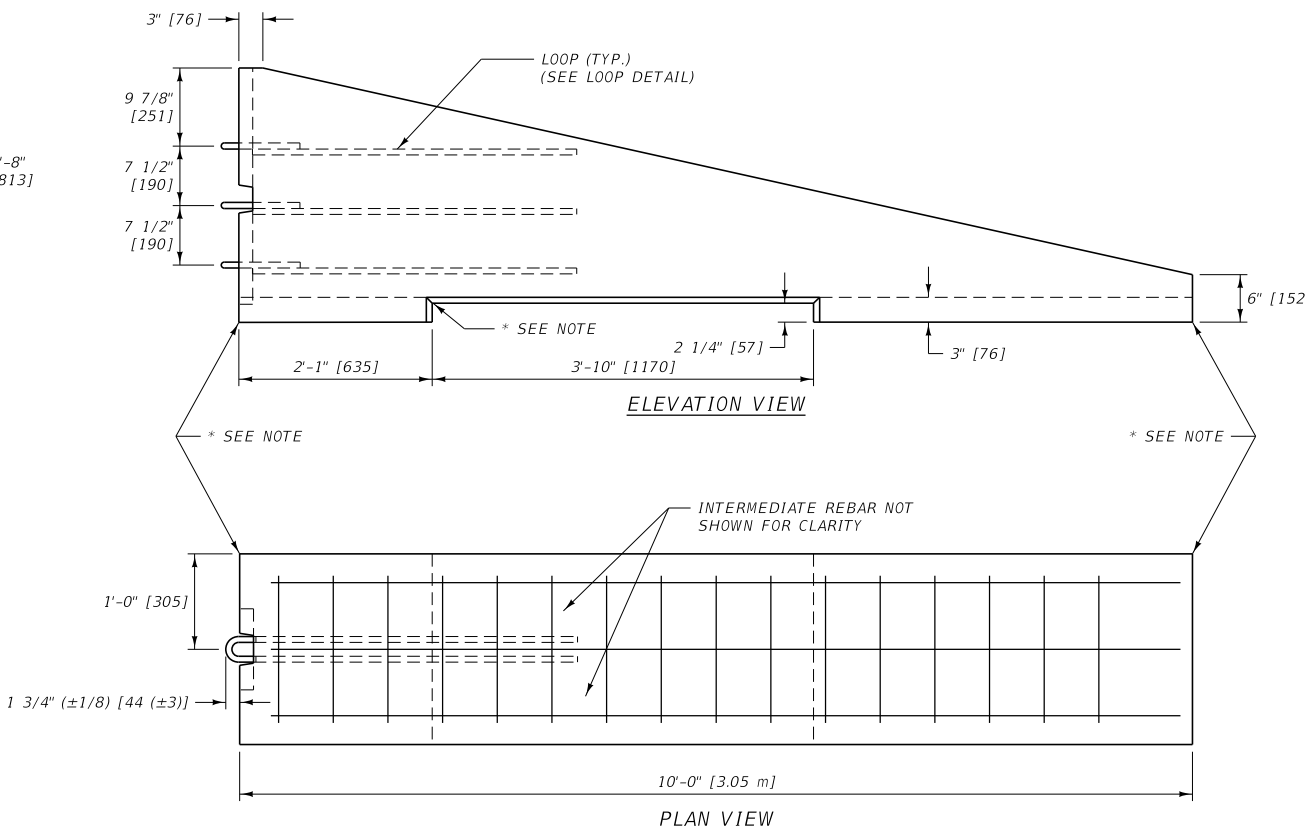
LEFT END VIEW



CONNECTING PIN DETAIL ⑦

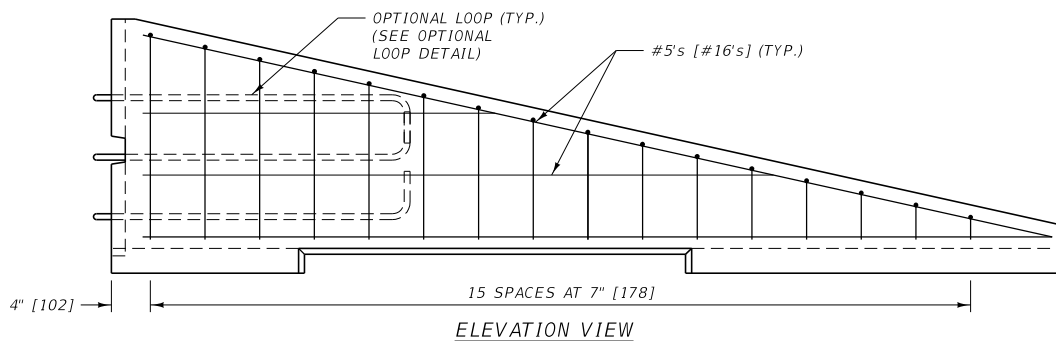


ISOMETRIC VIEW

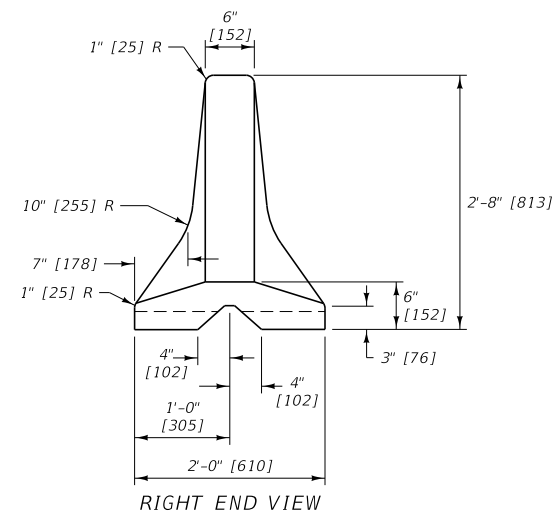


ELEVATION VIEW

PLAN VIEW



ELEVATION VIEW

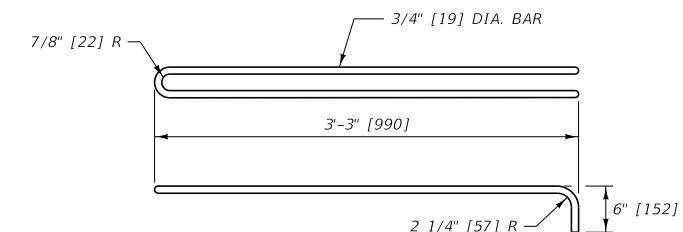


RIGHT END VIEW

NOTES:

- ① USE CLASS DECK CONCRETE OR EQUIVALENT.
- ② REINFORCING STEEL CONSISTS OF DEFORMED BARS CONFORMING TO AASHTO M 31 [31M], GRADE 60 [420].
- ③ CONNECT EACH 10' [3.05 m] SECTION WITH CONNECTING PINS AS DETAILED AND CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250] OR BETTER. CONNECTING PINS NEED NOT BE PAINTED.
- ④ CUTOUTS ON LEFT END OF EACH SECTION ARE SHOWN WITH SLIGHT TAPER TO FACILITATE FORM REMOVAL. RECTANGULAR CUTOUTS ARE ACCEPTABLE.
- ⑤ THE CONTRACTOR IS RESPONSIBLE FOR THE PROPER FIT-UP OF THE PRECAST CONCRETE BARRIER RAIL. ASSEMBLE AND PIN SUFFICIENT NUMBER OF PRECAST SECTIONS IN THE FABRICATIONS PLANT TO DETERMINE THAT PROPER FIT-UP CAN BE MAINTAINED ON ALL ROADWAY ALIGNMENT CURVES AS WELL AS ON TANGENT. THIS IS TO BE DETERMINED EARLY IN FABRICATION.
- ⑥ SEE DTL. DWG. NO. 605-00 FOR INFORMATION ON THE ADJACENT CONCRETE BARRIER RAIL SECTION. THE OPTIONAL TAPERED END DETAIL MAY ALSO BE USED HERE.
- ⑦ GALVANIZE OR EPOXY COAT LOOPS AND CONNECTING PINS AFTER FABRICATION/ BENDING. EPOXY COAT IN ACCORDANCE WITH SUBSECTION 711.02.1. GALVANIZE IN ACCORDANCE WITH ASTM A153, B695 (CLASS 50) OR OTHER APPLICABLE ASTM GALVANIZING STANDARDS.

\* 3/4" [19 mm] CHAMFER ENTIRE OPENING (OR SUFFICIENTLY ROUNDED SO THAT A SMOOTH EDGE RESULTS.) 1/2" [13 mm] CHAMFER IS ACCEPTABLE.



OPTIONAL LOOP DETAIL ⑦

LOOP FABRICATION REQUIREMENTS:

1. USE REINFORCING STEEL CONFORMING TO ASTM A 706 [706M], GRADE 60 [420] FOR REBAR BEING WELDED TO LOOPS.
2. LOOP ENDS CONSIST OF SMOOTH ROUND BARS CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250].
3. COLD BEND THE LOOPS BY USING A JIG THAT WILL PRODUCE AN ACCURATE RADIUS WITHOUT MARRING THE BAR. DO NOT HEAT THE BAR TO FACILITATE BENDING.
4. WELD REBAR TO LOOPS MEETING SECTION 556 REQUIREMENTS USING 1/8" [3 mm] DIA. E8018 ROD. DO NOT TACK WELD THE PIECES TOGETHER PRIOR TO WELDING.
5. NO ADDITIONAL WELDING IS PERMITTED ON THE SMOOTH ROUND BARS OR REINFORCING STEEL.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

OPTIONAL LOOP FABRICATION REQUIREMENTS:

1. USE CONTINUOUS SMOOTH ROUND BARS CONFORMING TO AASHTO M 270 [270M], GRADE 36 [250] TO FABRICATE THE OPTIONAL LOOPS.
2. COLD BEND THE LOOPS BY USING A JIG THAT WILL PRODUCE AN ACCURATE RADIUS WITHOUT MARRING THE BAR. DO NOT HEAT THE BAR TO FACILITATE BENDING.
3. NO WELDING IS PERMITTED ON THE SMOOTH ROUND BARS OR REINFORCING STEEL.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 554.605.711	DWG. NO. 605-20
CONCRETE BARRIER RAIL TERMINAL SECTION (ONE-WAY DEPARTURE)	
<b>MDT</b> MONTANA DEPARTMENT OF TRANSPORTATION	