NOTES:

1. 6' [1.8 m] minimum; 50' [15.2 m] maximum.
2. Place R1-1 sign at the beginning of curb radius or shoulder radius, or 4 feet [1.2 m] in advance of the marked or unmarked crosswalk.
3. See plans for final signing and pavement marking locations.
4. Use hardware meeting the requirements of section 704.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.
EXISTING PLYWOOD SIGNS

EXISTING ALUMINUM SIGNS

FASTENER PATTERN

NOTES:

1. REMOVE ALL RAISED LETTERS, NUMERALS, SYMBOLS, BORDERS AND PREVIOUS SIGN OVERLAYS TO BE REPLACED, AND CLEAN SIGN FACE TO A SMOOTH SURFACE BEFORE OVERLAPPING.

2. ALL LETTERS, NUMERALS, SYMBOLS AND BORDERS ARE TYPE "C" CUTOUT UNLESS OTHERWISE SPECIFIED, AND APPLIED TO THE BACKGROUND SHEETING PRIOR TO FIELD APPLICATION OF THE SIGN.

3. THE SIZE OF ALL GUIDE SIGN OVERLAYS AND LEGENDS MUST BE VERIFIED BY THE PROJECT MANAGER PRIOR TO FABRICATION.

4. AN ADHESIVE-BACKED SHEETING MAY BE USED AS AN ALTERNATIVE ON SIGN WIDTHS OF 4'-0" [1200] OR LESS IF IT IS PREFABRICATED TO A MINIMUM THICKNESS OF 0.005" [.13] AND CONSTRUCTED OF PREAPPLIED REFLECTIVE SHEETING ON ADHESIVE-BACKED ALUMINUM. APPLY ADHESIVE-BACKED OVERLAY SHEETING WHEN AIR AND SURFACE TEMPERATURES ARE ABOVE 50°F [10°C]. DO NOT USE THIS TYPE OF OVERLAY MATERIAL ON OVERHEAD SIGNS.

5. PROVIDE A MINIMUM REFLECTIVE SHEETING INTENSITY OF TYPE 2, MEETING THE REQUIREMENTS OF THE STANDARD SPECIFICATIONS, UNLESS SPECIFIED OTHERWISE.

6. APPLY ALL MATERIALS IN ACCORDANCE WITH THE MANUFACTURER'S SPECIFICATIONS AND RECOMMENDATIONS.

7. USE ALUMINUM ALLOY TYPE 6061-T6 OR AA5052-H38. CONVERSION COAT ALL ALUMINUM WITH A PROCESS SUCH AS ALODINE 1200 (OR EQUAL), AND RINSE AND DRY THOROUGHLY. PROTECT IT FROM SOIL BY ACCEPTABLE METHODS.

8. SIGN OVERLAYS MAY REQUIRE REMOVAL OF THE SIGN FROM THE POSTS TO AVOID PROJECTING BOLT HEADS. DO NOT LEAVE WARNING AND REGULATORY SIGNS TO BE OVERLAPPED UNDISPLAYED FOR MORE THAN ONE (1) HOUR DURING DAYLIGHT. DO NOT LEAVE GUIDE SIGNS UNDISPLAYED FOR MORE THAN TEN (10) HOURS DURING DAYLIGHT. INSURE SIGNS TO BE OVERLAPPED ARE OPERATIONAL PRIOR TO DARKNESS.

9. OVERLAY SIGNS SMALLER THAN 4'-0" X 6'-0" [1200 x 1800] WITH ONE PANEL OF MATERIAL. FOR SEAMS IN LARGE OVERLAYS, USE RIVETS OR BOLTS SPACED AS SHOWN ON THIS DRAWING AND PLACE PARALLEL TO AND NO MORE THAN 3" [75] LATERALLY FROM THE SEAM.

10. USE HARDWARE MEETING THE REQUIREMENTS OF SECTION 704.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.
**Rivet Spacing**

- **Sign Face** 36\(\times\)48\" [900\(\times\)1200]
  - **Structural Steel Post**

- **2 3/4\" x 2 3/8\" x 26\" [69.9\(\times\)60.4\(\times\)700]**
  - Extruded "I"-Section
  - Backbrace (see dtl. DWG. No. 619-04)

**NOTES:**

1. **See the plans for backbracing requirements.**
2. **Use hardware meeting the requirements of Section 704.**

**Units Shown in Brackets (1 Are Metric and Are in Millimeters (mm) Unless Other Units Are Shown.**

**Detailed Drawing**

**Reference DWG. No.**

- **619-19**

**Standard Spec. Section 619.04**

**Structural Steel Post Sign Mounting Details**

**MDT** Montana Department of Transportation
REGULATORY SIGNS

NOTE:
1. SIGNS OF THESE SIZES AND LARGER REQUIRE WOOD BACKBRACING.

WOOD BACKBRACE INSTALLATIONS

WOOD POLE

5/16" DIA. (MB) HEX HEAD BOLT, PLATE WASHER, LOCK WASHER AND NUT

2" x 4" [50 x 100] BACKBRACE

5/16" DIA. (MB) HEX HEAD BOLT, PLATE WASHER, LOCK WASHER AND NUT

WOOD POLE

5/16" DIA. (MB) PLATE WASHER

2" x 4" [50 x 100] BACKBRACE

COUNTERSUNK BOLT HEAD AND WASHER

SIGN PANEL

GAIN

DETAIL A
(BACKBRACE)

5/16" DIA. (MB) HEX HEAD BOLT, PLATE WASHER, LOCK WASHER AND NUT

2" x 4" [50 x 100] BACKBRACE

GAIN

NOTES:
1. CONFORM ALL WOOD POLES TO THE REQUIREMENTS OF SECTION 704.
2. GAIN ALL POLES ON THE SIGN SIDE THE MINIMUM WIDTH SHOWN IN THE TABLE ON DTL. DWG. NO. 619-20, FOR HALF THE LENGTH OF EACH POLE.
3. USE TREATED 2" x 4" [50 x 100] S4S LUMBER FOR ALL WOOD BACKBRACING, CONFORMING TO THE REQUIREMENTS OF SECTION 704.
4. USE HARDWARE MEETING THE REQUIREMENTS OF SECTION 704.
5. SEE DTL. DWG. NO. 619-20 FOR BREAKAWAY AND SUPPORT DETAILS.

SIGN MOUNTING DETAIL

GAIN

SEE DTL. DWG. NO. 619-20 FOR THE MIN. GAIN WIDTH

1/2" [12.5] CHAMFER

GAIN DETAIL

TOP END TREATMENT

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm). UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING
REFERENCE
DWG. NO.
619-21
STANDARD SPEC.
SECTION 619.704

TREATED WOOD POLE
SIGN MOUNTING DETAILS

MONTANA DEPARTMENT OF TRANSPORTATION
5/16" DIA. (M8) HEX HEAD BOLT, PLATE WASHER, LOCK WASHER AND NUT (TYP.)

1/3" [8.5] DIA. BOLT (TYP.)

W1-8 CHEVRON SIGN (TYP.)

STEEL STRAP (A)

PLAN VIEW

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<tr>
<th>SIGN SIZE (mm)</th>
<th>DIMENSIONS</th>
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<tr>
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</tr>
<tr>
<td>750 x 900</td>
<td>6</td>
</tr>
<tr>
<td>900 x 1200</td>
<td>6</td>
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W1-8 CHEVRON ALIGNMENT SIGNS MAY BE USED AS AN ALTERNATE OR AS A SUPPLEMENT TO DELINEATION TO PROVIDE ADDITIONAL EMphasis AND GUIDANCE WHEN A CHANGE IN HORIZONTAL ALIGNMENT EXISTS IN THE ROADWAY.

WOOD POST MOUNTING

MOUNT 2 CHEVRON SIGNS ON EACH POST WITH EACH PANEL ADJUSTED TO APPROXIMATE RIGHT ANGLE TO ROADWAY CENTERLINE. EXACT LOCATION AND ANGLE TO BE DETERMINED BY THE PROJECT MANAGER.

NOTES:

1. INSTALL CHEVRONS WITH A MINIMUM 10'-0" (3.1 m) HORIZONTAL CLEARANCE AND A 5'-0" (1.5 m) VERTICAL MOUNTING HEIGHT.

2. SPACING FOR DESIGN PURPOSES IS DOUBLE THE SPACING SHOWN IN THE TABLE ON DTL DWG NO. 619-36, UP TO A MAXIMUM CHEVRON SPACING OF 200' (60 m). A MINIMUM OF 3 VISIBLE CHEVRONS IS REQUIRED THROUGH A CURVE.

3. FIELD INSPECT THE CHEVRONS AT NIGHT AND ADJUST THEIR LOCATIONS TO ACHIEVE 500' [150 m] OF VISIBILITY.

4. USE HARDWARE MEETING THE REQUIREMENTS OF SECTION 704.

STEEL PIPE MOUNTING

DPRODUCT DRAWING

REFERENCE DWG. NO.

STANDARD SPEC.

SECTION 619. 704

CHEVRON MOUNTING DETAILS

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (MM) UNLESS OTHER UNITS ARE SHOWN.

MTDX MONTANA DEPARTMENT OF TRANSPORTATION
### Panels

For use on route marker assemblies.

#### MONTANA 200

20 x 20 (600 x 600)

Margin = 0.50 (12.75)

Divider = 1 1/4 (31.75)

Corner Radius = 3 3/8 (81.25)

Black legend with 20 on a retro-reflected orange background.

#### MONTANA 272

27 x 27 (700 x 700)

Margin = 0.50 (12.75)

Divider = 1 1/4 (31.75)

Corner Radius = 3 3/8 (81.25)

Black legend with 272 on a retro-reflected orange background.

#### MONTANA 1-10

20 x 20 (600 x 600)

Margin = None

Divider = 0.12 (3.12)

Corner Radius = 1.13 (28.75)

Black legend and system on a retro-reflected orange background.

---

### Shields

For use on guide signs.

#### SHIELD 305

30 x 20 (762 x 508)

Margin = 0.50 (12.75)

Divider = 1 1/4 (31.75)

Corner Radius = 3 3/8 (81.25)

Black legend with 305 on a retro-reflected orange background.

---

**NOTES:**

1. Center all numerals used on panels and shields optically about vertical centerline.
2. Use designations and lettering numerals only.
3. For complete listing of signs and sign sizes, designs and materials from the project, please see separate data sheets.
4. Use numerals meeting the requirements of Section 20.

---

### Dimensions

#### Shield Dimensions

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<th>Height</th>
<th>Notes</th>
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### Panels

#### Dimensions

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### Shield Dimensions

#### Dimensions

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### Panel Dimension Information

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<td>B</td>
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<tr>
<td>C</td>
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<tr>
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### Placement Dimensions

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<th>Outside (in)</th>
<th>Inside (mm)</th>
<th>Outside (mm)</th>
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<td>1.0</td>
<td>25.0</td>
<td>25.0</td>
</tr>
</tbody>
</table>

### Typical Placement

- Optimally center stake on vertical edge of panel.
- All units are in millimeters (mm).

**Notes:**

- Milepost panels consist of a retro-reflective white legend and border on a retro-reflective orange backing.
- Mount all mileposts on steel supports (min. 2 legs, 15 lbs) except the 2.0 mile, which is mounted on a steel u-brace (min. 3 lbs, 14.2 lbs) as noted in the section plans.
- Use galvanized or chromate plated u-brace (1/2 in. pipe). U-brace, not 75 mm x 75 mm, 1/2 in. pipe and should be attached to the matching post. This meets with Architectural Board guidelines.
- Do not relocate or move a milepost once it has been properly placed.
- Use hardware meeting the requirements of Section 704.

**Details:**

- Units shown in brackets are metric and are in millimeters (mm)
- Sections vary and are shown.
### Horizontal Curve Spacing Table

<table>
<thead>
<tr>
<th>Radius (ft)</th>
<th>Spacing on Curve</th>
<th>Spacing on Both Approach Tangents</th>
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<tbody>
<tr>
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</tr>
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<tr>
<td>1910 - 2864</td>
<td>160</td>
<td>320 400 400 400 400</td>
</tr>
<tr>
<td>1433 - 1909</td>
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<td>260 400 400 400 400</td>
</tr>
<tr>
<td>955 - 1437</td>
<td>110</td>
<td>220 330 400 400 400</td>
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<td>716 - 955</td>
<td>90</td>
<td>185 275 400 400 400</td>
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<td>478 - 715</td>
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<td>125 185 400 400 400</td>
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<td>0 - 287</td>
<td>45</td>
<td>90   140 400 400 400</td>
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### Metric Horizontal Curve Spacing Table

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<th>Radius (m)</th>
<th>Spacing on Curve (m)</th>
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<td>75  120 120 120 120</td>
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<td>65  100 120 120 120</td>
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<td>150 - 199</td>
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</tr>
<tr>
<td>0 - 99</td>
<td>15</td>
<td>25  40   80  120 120</td>
</tr>
</tbody>
</table>

### Notes:

1. Furnish retro-reflective sheeting according to the standard specifications for retro-reflective sheeting B (High Intensity). Position delineator faces perpendicular to the tangent to curve centerline as shown in Figure B.
2. Mount delineators on metal U-Posts (1.12 lb/ft, 17 kg/m) min. and 2 lb/ft, (3 kg/m max.) with 3/16" (5) galvanized plated bolt(2), drill punch twelve 3/8" [9.5] maximum diameter holes on 1 inch [25] centers measured from the top of the post. 1/4" [6.4] square holes may be used. If square holes are used, use a large headed bolt or an appropriate washer. Jam threads after tightening the nut to prevent removal.
3. Place delineators at a constant clearance distance from the edge of the pavement except where guardrail or other obstructions interfere. Align the delineators with the inside edge of the obstruction. Clearance for delineators is 6'-0" (1.8 m) on interstate highways, 2'-0" to 6'-0" (0.6 m to 1.8 m) on primary and secondary highways or as determined by the project manager. The standard mounting height is 4'-0" (1.2 m) to the top of the post. Supply post lengths to maintain the proper mounting height and a minimum of 18" (0.45 m) embedment.
4. Space delineators according to the distances found in the table above or as specified in the plans. In Figure A, if "F" is greater than 20 ft (6 m) add one regular delineator in at "A" spacing. Under normal spacing, should a delineator fall within a crossroad or approach, it may be moved in either direction a distance not to exceed one quarter of the normal spacing. Eliminate delineators still falling in such areas.
5. All delineator reflectors have 3/4" [18.75] corner radii except design "E".
7. Use hardware meeting the requirements of Section 704.

---

**Units shown in brackets** are metric and are in millimeters (mm) unless other units are shown.
TYPE 1

- White (R13) dial reflectors
- See notes for colors

TYPE 2

- Steel U-post, 9.217 dia. (235 mm) in length 11:12 (3.4 ft)
- 11:23.40 m and 2:4:0:7.1 (2.8 m) max with a minimum of sixteen wires spaced 29.5 m (3.2 ft) max. DIA. hoops installed in 4.5 (15) centimeters from the top of the post to ensure

NOTE:
- Type 2 objects may have yellow reflectors on a yellow or black background. Any other combination of Type 2 objects may have non-reflective or reflective yellow reflectors on a red or black background.

TYPE 3

- Steel U-post
- Sun panel

ALTERNATIVE DESIGN FOR TYPE 2
- Yellow background (non-reflective)
- Type 2 objects may have yellow reflectors on a red or black background.

TOTAL USE AND PLACEMENT
- Placement of Type 2 objects is optional. It is recommended to enhance target value for improved visibility.
FLEXIBLE SURFACE-MOUNTED DELINEATORS

DETAILS ARE REPRESENTATIVE ONLY. ACTUAL DESIGN USED/SPECIFIED MAY VARY (SEE PLANS).

TYPICAL USE AND PLACEMENT

2'-0" (0.6 m) MIN TO 7'-0" (2.1 m) MAX [2'-0" (1.5 m) STD) FROM NOSE OF RAISED OR PAINTED MEDIAN (UNLESS SPECIFIED OTHERWISE).

FLEXIBLE DRIVABLE DELINEATORS

DETAILS ARE REPRESENTATIVE ONLY. ACTUAL DESIGN USED/SPECIFIED MAY VARY (SEE PLANS).

NOTES:

① MOUNT OR DRIVE FLEXIBLE DELINEATORS TO THE MANUFACTURER'S SPECIFICATIONS.
② THE EXACT LOCATION AND PLACEMENT OF THE FLEXIBLE DELINEATORS ARE SHOWN IN THE SIGNING PLANS.
③ USE HARDWARE MEETING THE REQUIREMENTS OF SECTION 764.

UNITS SHOWN IN BRACKETS ( ) ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.
UP TO $250 FINE AND /OR 60 DAYS IMPRISONMENT FOR INJURY TO OR POSSESSION OF THIS SIGN
INSTALLED 2010
SIGN FABRICATOR'S NAME HERE

DATE TAG DETAIL

DATE TAG COLOR SEQUENCE
DATE TAG COLOR CORRESPONDS TO THE LAST DIGIT OF THE INSTALLATION YEAR AS FOLLOWS:

0 - YELLOW
1 - WHITE
2 - LIGHT BLUE
3 - OLIVE
4 - LIGHT GREEN
5 - RED
6 - PURPLE
7 - ORANGE
8 - BLUE
9 - GREEN

NOTES:
1. FURNISH AND PLACE INSTALLATION DATE TAGS ON ALL SIGNS PRIOR TO FINAL ACCEPTANCE OF THE PROJECT.
2. THE TAGS DISPLAY THE YEARS IN WHICH THE SIGNS WERE INSTALLED. SEE THE COLOR SEQUENCE TABLE SHOWN ON THIS DRAWING FOR THE APPROPRIATE COLORS. DATE TAGS ARE TO BE RETRO-REFLECTIVE.
3. PLACE A TAG ON THE BACK OF EACH SIGN, LOCATED NEAR THE LOWER CORNER OF THE SIGN NEAREST THE EDGE OF ROADWAY, TO BE VISIBLE FROM THE ROADWAY AS SHOWN IN THE EXAMPLES ABOVE.
4. PLACE TAGS ON ANY NEW SIGN INSTALLED IN THE FIELD AS ROUTINE MAINTENANCE BY MDT FORCES. MAINTENANCE DESIGN DATE TAGS CAN BE ORDERED FROM THE SIGN SHOP IN HELENA.
5. USE HARDWARE MEETING THE REQUIREMENTS OF SECTION 704.

UNITS SHOWN IN BRACKETS [] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.