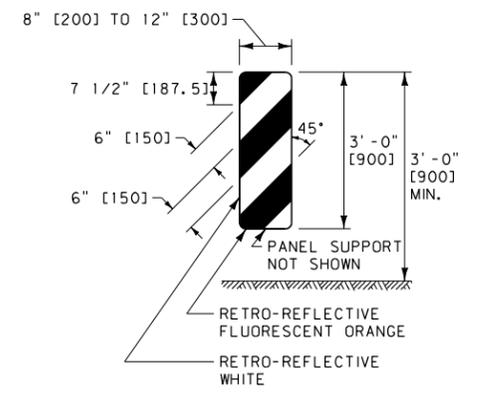


**TYPE 2 OBJECT MARKER**

**TYPE 2 OBJECT MARKER NOTES:**

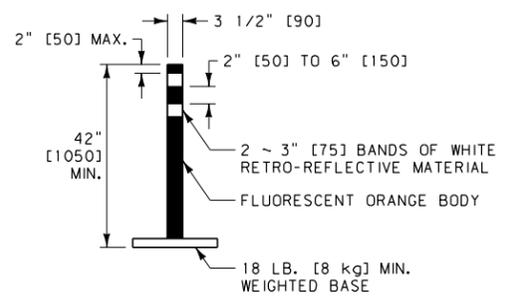
- ① USE TYPE 2 OBJECT MARKERS TO DELINEATE ROADSIDE CONSTRUCTIONS OF THE CLEAR ZONE (I.e., DROP OFFS, OBSTACLES, ABRUPT CHANGES IN ROADWAY ALIGNMENT, ETC.)
  - ② DO NOT USE TYPE 2 OBJECT MARKERS AS CHANNELIZING DEVICES.
  - ③ ATTACH PANELS TO POSTS AT BOTH TOP AND BOTTOM HOLE LOCATIONS.
  - ④ USE RETRO-REFLECTIVE SHEETING AS PER THE CONTRACT.
- \* REDUCE OR ELIMINATE THE 2'-0" [0.6 m] DISTANCE WHEN OBSTACLE OR HAZARD IS LESS THAN 2'-0" [0.6 m] FROM THE EDGE OF THE DRIVING LANE.



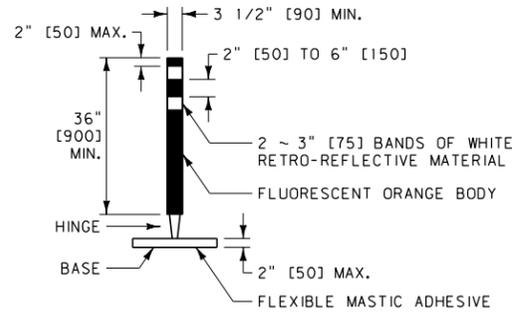
**PORTABLE VERTICAL PANEL**  
(VP-1R SHOWN. REVERSE FOR VP-1L.)

**PORTABLE VERTICAL PANEL NOTES:**

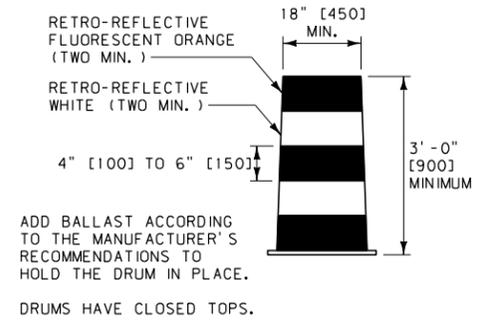
- ① USE PORTABLE VERTICAL PANELS AS CHANNELIZING DEVICES ONLY. DO NOT USE PORTABLE VERTICAL PANELS TO DELINEATE ROADSIDE CONSTRUCTIONS OF THE CLEAR ZONE.
- ② VERTICAL PANELS DESIGNATED "R" ARE PLACED TO THE RIGHT SIDE OF APPROACHING TRAFFIC. THOSE DESIGNATED "L" ARE PLACED TO THE LEFT SIDE.
- ③ USE RETRO-REFLECTIVE SHEETING AS PER THE CONTRACT.



**FLEXIBLE GUIDE POST**  
(TUBULAR MARKER)



**HINGED FLEXIBLE GUIDE POST**  
(TUBULAR MARKER)  
(SELF RIGHTING AFTER IMPACT)



**PLASTIC DRUM**

**FLEXIBLE GUIDE POST AND PLASTIC DRUM NOTES:**

- ① USE FLEXIBLE GUIDE POSTS AND PLASTIC DRUMS AS CHANNELIZING DEVICES.
- ② USE ASTM TYPE III RETRO-REFLECTIVE SHEETING ON ALL PLASTIC DRUMS AND FLEXIBLE GUIDE POSTS.

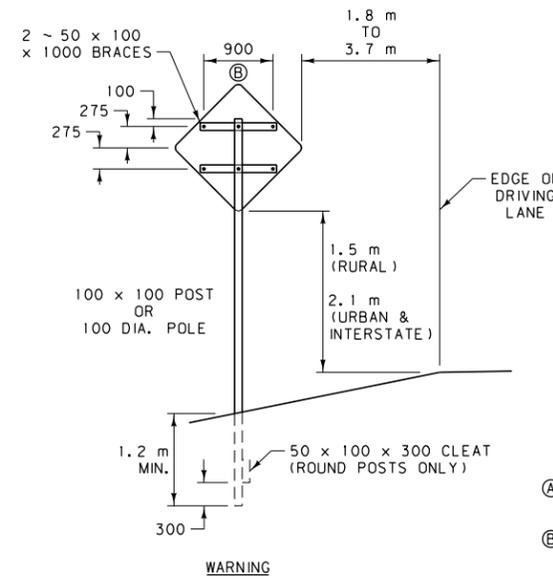
UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

**GENERAL NOTES:**

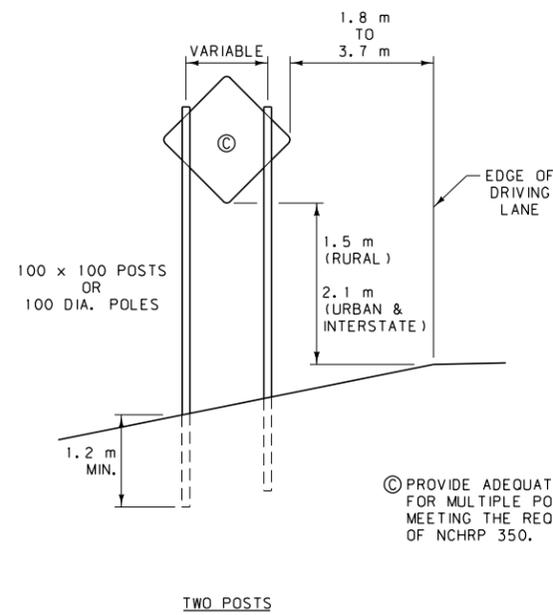
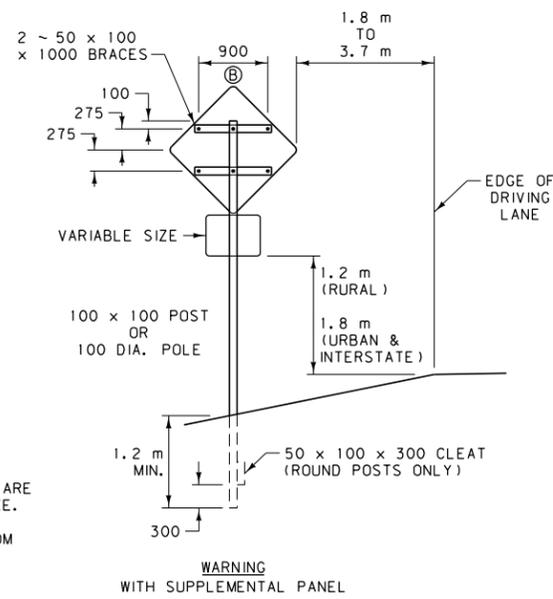
- ① SEE THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) PART 6 FOR ADDITIONAL INFORMATION.

DETAILED DRAWING	
REFERENCE	DWG. NO.
SECTION 618	618-00

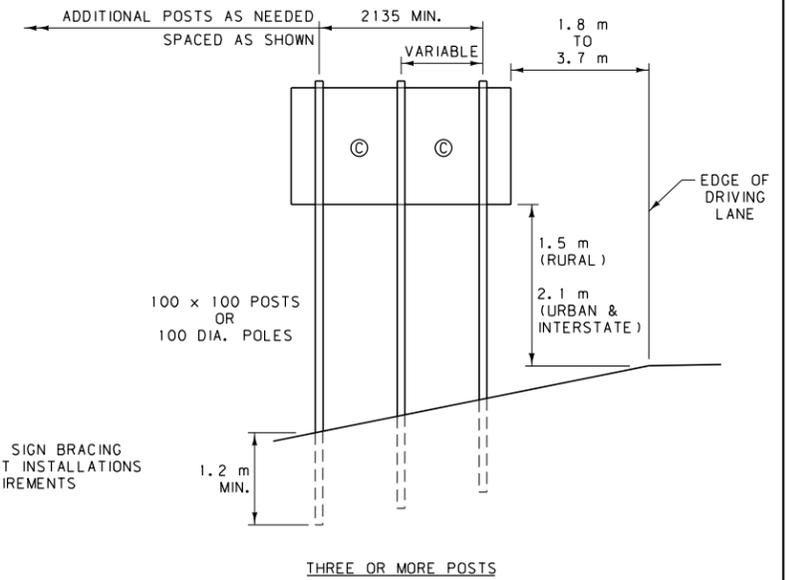
CHANNELIZING DEVICES AND OBJECT MARKERS



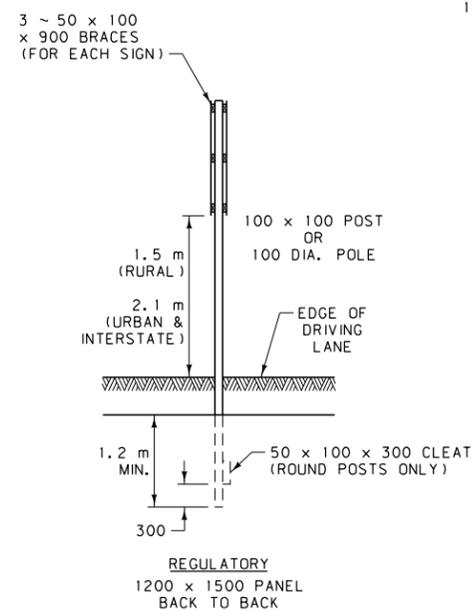
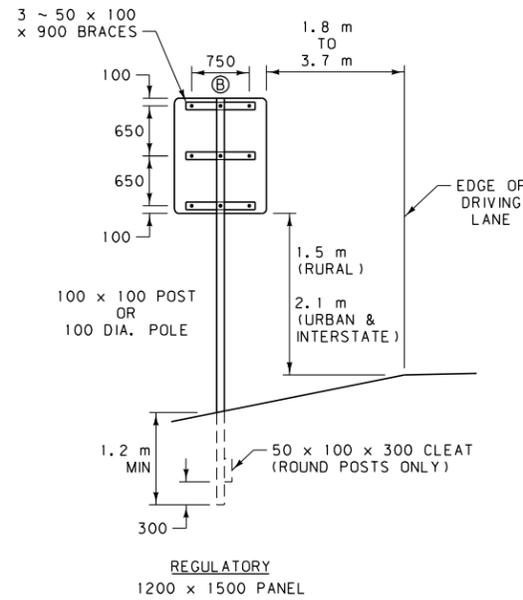
Ⓐ ALL WARNING SIGNS ARE 1200 x 1200 IN SIZE.  
 Ⓑ DIMENSIONS ARE FROM Ⓢ BOLT TO Ⓢ BOLT.



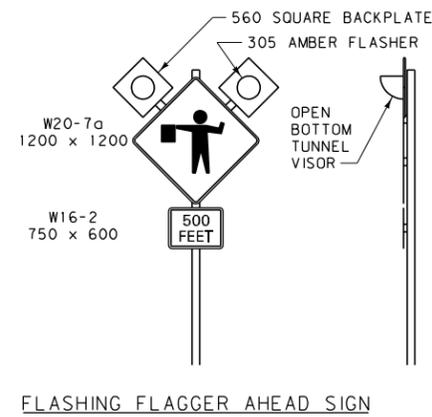
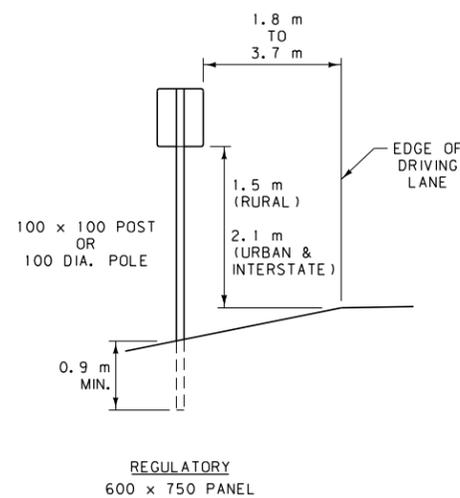
Ⓒ PROVIDE ADEQUATE SIGN BRACING FOR MULTIPLE POST INSTALLATIONS MEETING THE REQUIREMENTS OF NCHRP 350.



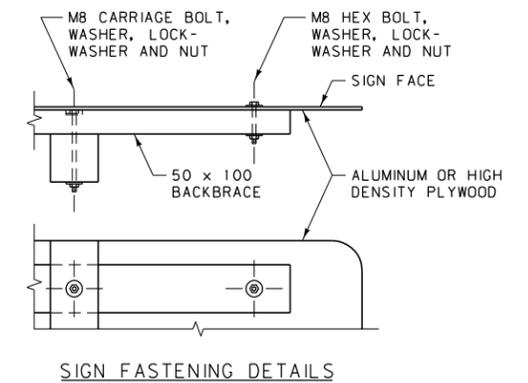
TYPICAL MULTIPLE POST INSTALLATIONS  
 (FOR CONSTRUCTION SIGNING ONLY)



TYPICAL SIGN MOUNTINGS  
 (FOR CONSTRUCTION SIGNING ONLY)



FLASHING FLAGGER AHEAD SIGN

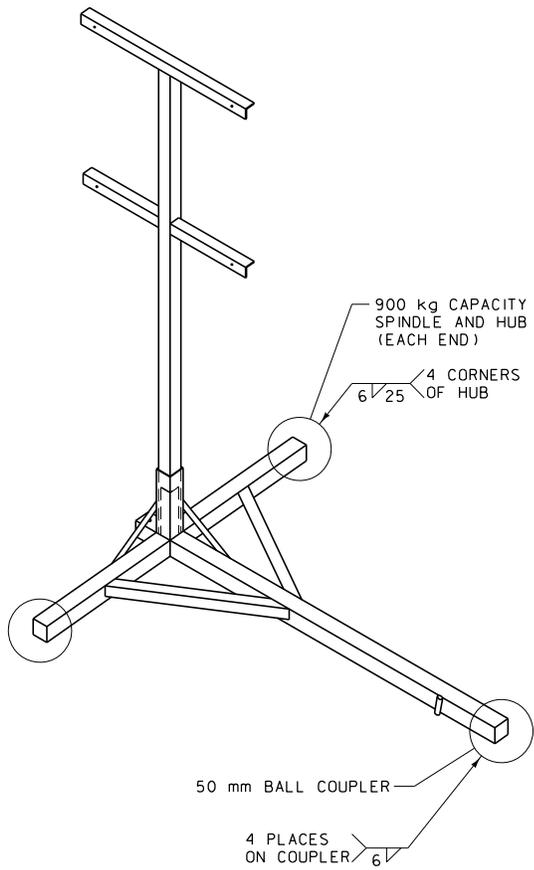


SIGN FASTENING DETAILS

- NOTES:
- FURNISH AND INSTALL POSTS OR POLES MEETING NCHRP 350 REQUIREMENTS.
  - FURNISH POST OR POLE LENGTHS TO ACCOMMODATE THE FOUNDATION DEPTH, THE MOUNTING HEIGHT AND THE MOUNTINGS.
  - BACKFILL FOUNDATION HOLES IN 205 mm LIFTS, THOROUGHLY TAMPING EACH LIFT.
  - IN HIGH WIND AREAS INSTALL LARGER POSTS OR POLES COMPLYING WITH THE FOUNDATION AND BREAKAWAY REQUIREMENTS OF DTL. DWG. 619-20. THE MINIMUM POST SPACING FOR MULTIPLE POSTS LARGER THAN 100 mm IS 2135 mm.
  - VERTICAL ALIGNMENT OF SIGNS IS TO BE WITHIN 5° OF PLUMB (85 mm IN 1000 mm).
  - USE THE URBAN MOUNTING HEIGHTS IN BUSINESS, COMMERCIAL, AND RESIDENTIAL DISTRICTS WHERE PARKING AND/OR PEDESTRIAN MOVEMENT IS LIKELY TO OCCUR, OR WHERE THERE ARE OTHER OBSTRUCTIONS TO VIEW. URBAN MOUNTING HEIGHTS MAY ALSO BE USED IN RURAL AREAS FOR INCREASED VISIBILITY.

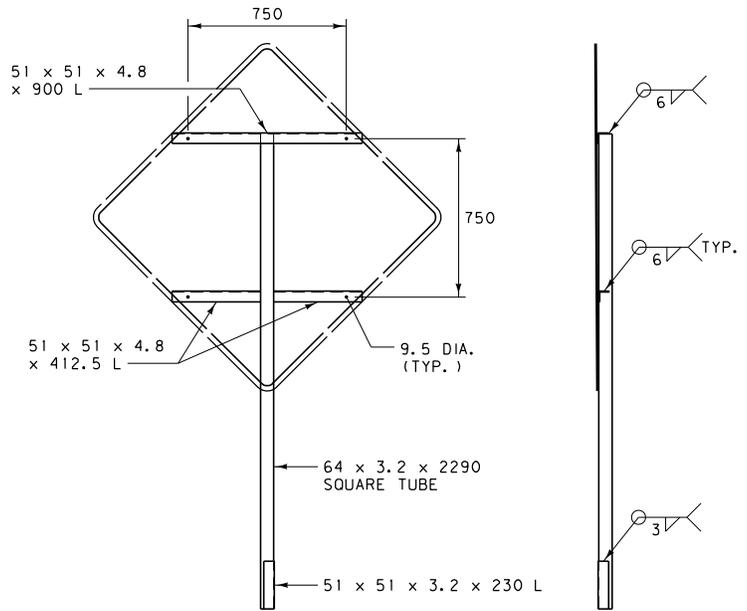
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-01
CONSTRUCTION SIGN DETAILS	
EFFECTIVE: FEBRUARY 2005	
 MONTANA DEPARTMENT OF TRANSPORTATION <i>-serving you with pride-</i>	



NOTES:

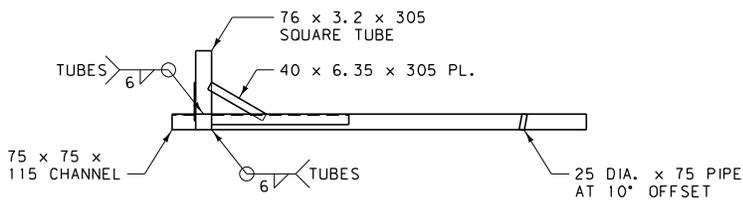
- ① THE MAXIMUM WEIGHT OF THE ASSEMBLY IS 115 kg.
- ② USE A 355 mm WHEEL AND TIRE.
- ③ AUTOMOTIVE AND EQUIPMENT AXLE ASSEMBLIES MAY NOT BE USED FOR TRAILER-MOUNTED SIGN SUPPORTS.
- ④ OTHER NCHRP 350 CRASH TESTED ASSEMBLIES ARE ACCEPTABLE.



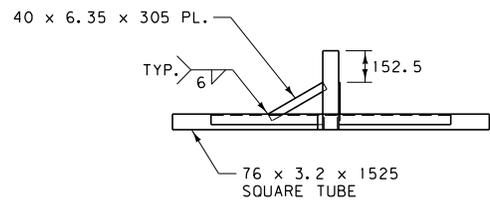
FRONT

RIGHT

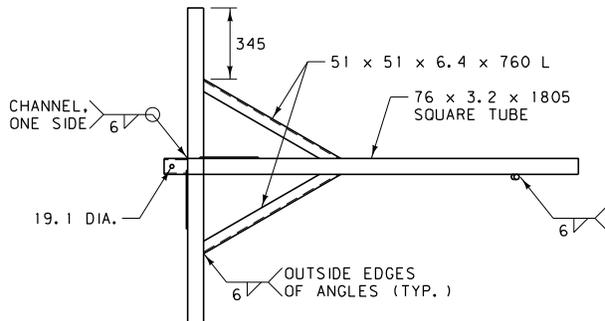
SIGN SUPPORT



FRONT



RIGHT



TOP

TRAILER

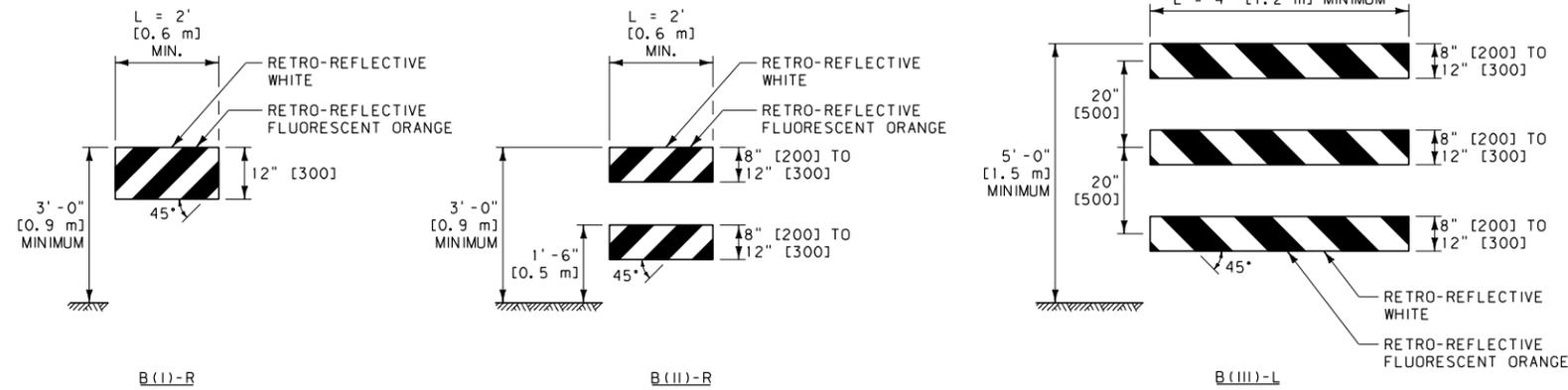
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618.715	DWG. NO. 618-02

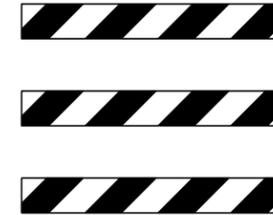
PORTABLE SIGN SUPPORT ASSEMBLY

EFFECTIVE: FEBRUARY 2005

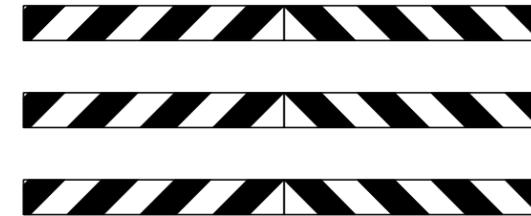
PORTABLE BARRICADES



RAIL STRIPES



WHERE BARRICADES EXTEND ENTIRELY ACROSS THE ROADWAY, POSITION BARRICADES SO THE STRIPES SLOPE DOWNWARD IN THE DIRECTION TOWARD WHICH THE ROAD USERS MUST TURN.



WHERE BOTH LEFT AND RIGHT TURNS ARE PERMITTED, POSITION BARRICADES SO THE STRIPES SLOPE DOWNWARD IN BOTH DIRECTIONS AWAY FROM THE CENTER OF THE BARRICADE OR BARRICADES.



WHERE NO TURNS ARE PERMITTED, POSITION THE BARRICADES SO THE STRIPES SLOPE DOWNWARD IN BOTH DIRECTIONS TOWARDS THE CENTER OF THE BARRICADE OR BARRICADES.

PORTABLE BARRICADE NOTES:

- ① RAIL STRIPES ARE 6" [150] IN WIDTH FOR BARRICADES 3' [0.9 m] OR GREATER IN LENGTH. FOR BARRICADES LESS THAN 3' [0.9 m] IN LENGTH, 4" [100] STRIPES MAY BE USED.
- ② THE PREDOMINANT COLOR FOR OTHER BARRICADE COMPONENTS IS WHITE, BUT UNPAINTED GALVANIZED METAL OR ALUMINUM COMPONENTS MAY BE USED.
- ③ WHERE B(III) BARRICADES ARE TO FACE TRAFFIC FROM TWO DIRECTIONS, STRIPING ON BOTH THE FRONT AND REAR SIDES IS REQUIRED.
- ④ USE MATERIALS FOR BARRICADE FRAMEWORK AND ASSEMBLY, INCLUDING ANY SIGNS AND MEANS OF ATTACHMENT, THAT MEET THE REQUIREMENTS FOR NCHRP 350 FOR WORK ZONE DEVICES. AS AN OPTION, SIGNS MAY BE MOUNTED DIRECTLY BEHIND BARRICADES ON SEPARATE SIGN SUPPORTS MEETING NCHRP 350 CRITERIA.
- ⑤ USE SANDBAGS OF SUFFICIENT WEIGHT TO HOLD THE BARRICADES IN PLACE. WATERPROOF SANDBAGS DURING PERIODS OF FREEZING WEATHER.
- ⑥ USE RETRO-REFLECTIVE SHEETING AS PER THE CONTRACT.

GENERAL NOTES:

- ① SEE THE MANUAL ON UNIFORM TRAFFIC CONTROL DEVICES (MUTCD) PART 6 FOR ADDITIONAL INFORMATION.

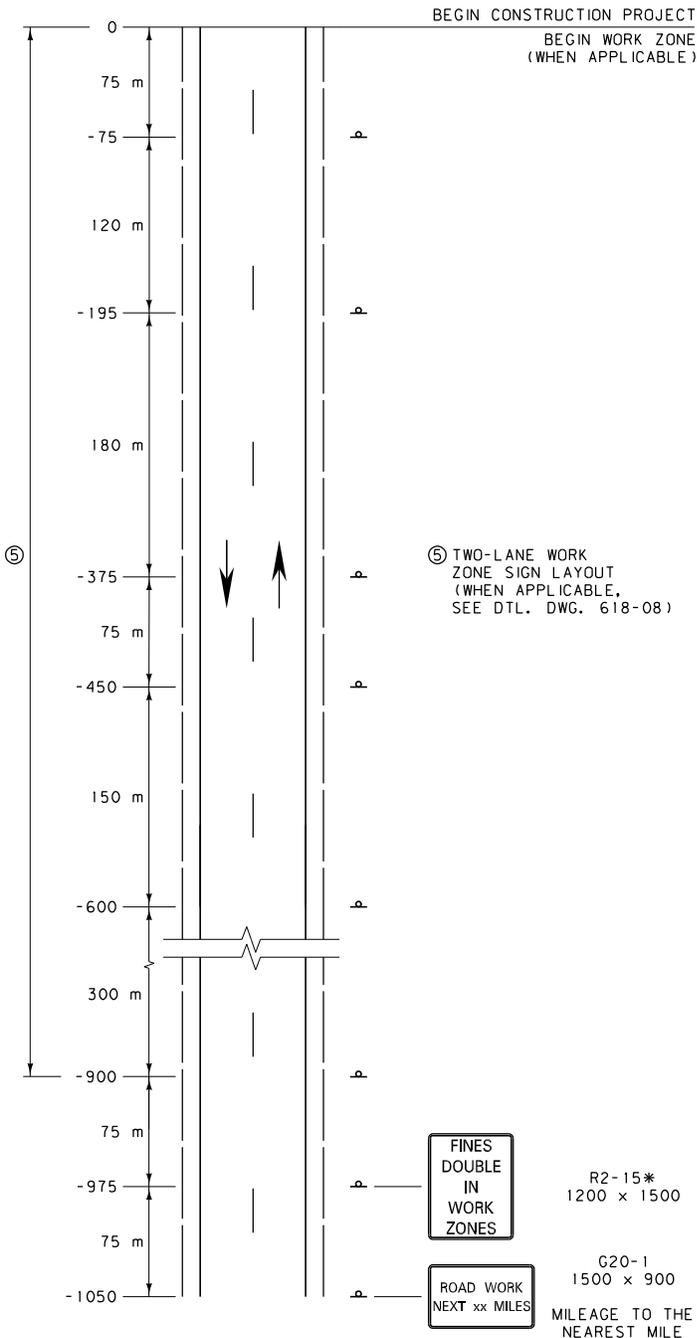
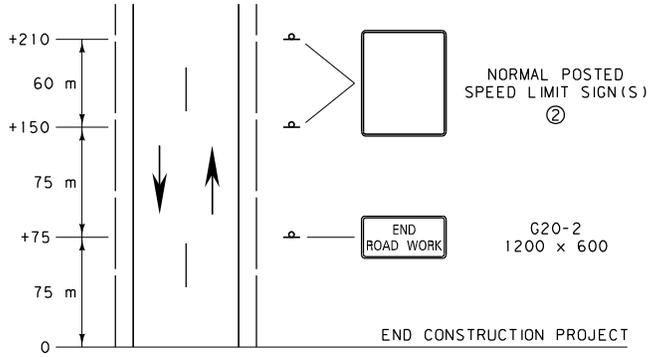
UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-03
SECTION 618	

BARRICADES

EFFECTIVE: SEPTEMBER 2010





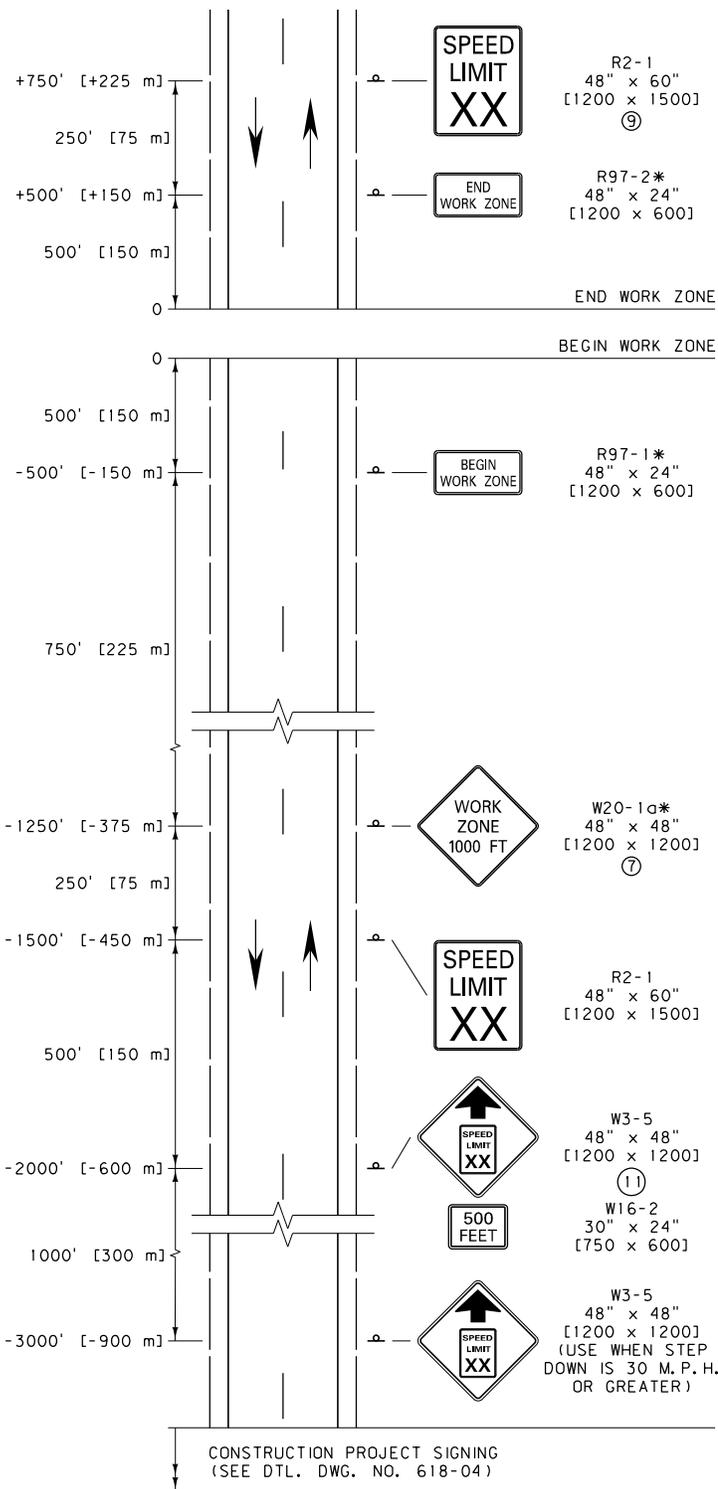
NOTES:

- ① THIS SIGN LAYOUT IS INTENDED TO BE A PERMANENT INSTALLATION FOR THE DURATION OF THE CONSTRUCTION PROJECT, AS APPROVED BY THE ENGINEER. COVER OR REMOVE ANY SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED. REMOVE ANY SIGN SUPPORTS IF THEY WILL NOT BE NEEDED WITHIN 90 DAYS.
  - ② POST THE END OF CONSTRUCTION PROJECT SPEED LIMIT CONSISTING OF ONE SIGN WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. USE TWO SIGNS WHEN CAR, TRUCK AND NIGHTTIME SPEED LIMITS ARE DIFFERENT.
  - ③ INCLUDE REGULATORY SIGNING ONLY IF THE CONSTRUCTION PROJECT CONTAINS A WORK ZONE OR HAS ROADWAY CONDITIONS THAT WARRANT SPEED RESTRICTIONS. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - ④ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - ⑤ IN ADDITION TO THE SIGNS SHOWN, INCLUDE THE APPROPRIATE TWO-LANE WORK ZONE SIGNS (DTL. DWG. NO. 618-08) WHEN A WORK ZONE IS LOCATED AT THE BEGINNING OR END OF THE CONSTRUCTION PROJECT.
  - ⑥ SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

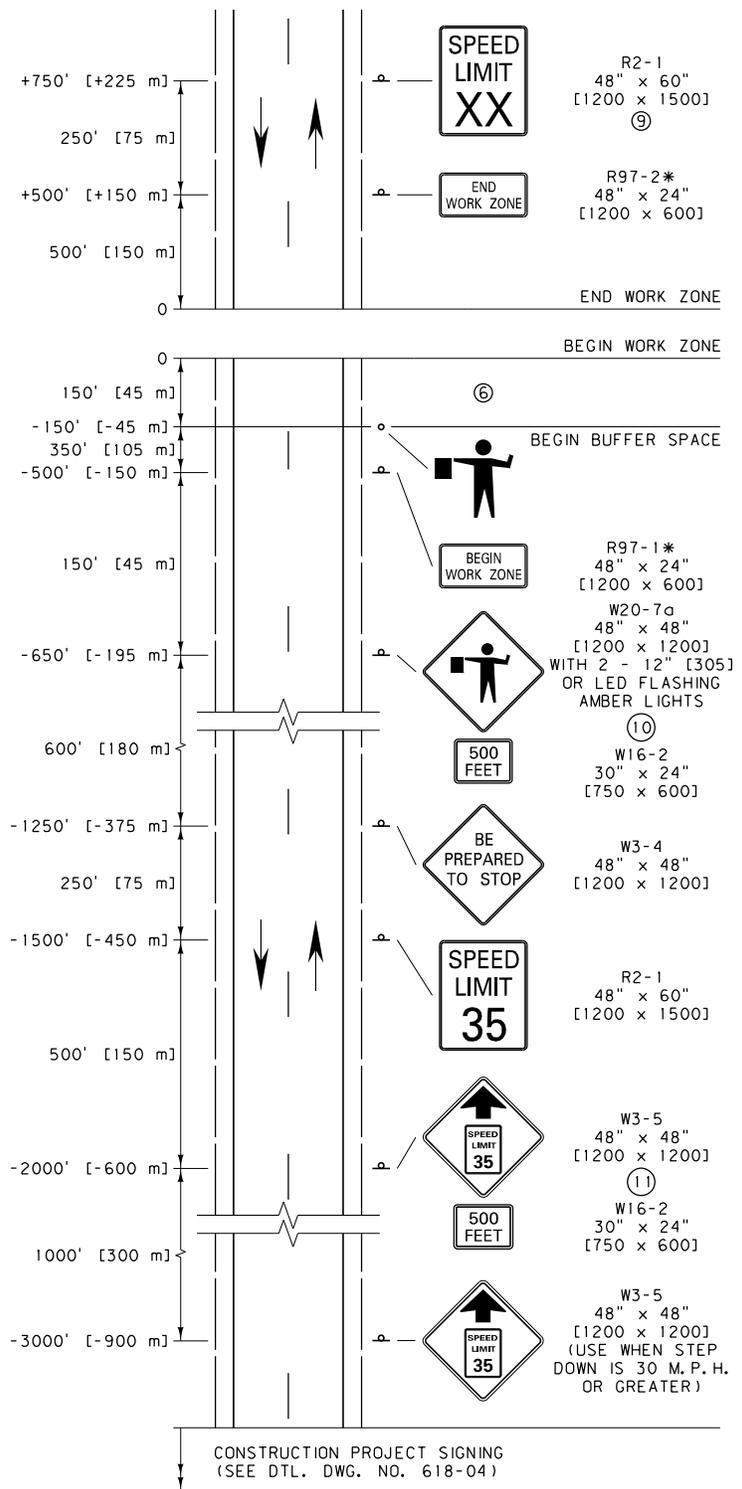
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-04
TWO-LANE CONSTRUCTION PROJECT	
EFFECTIVE: APRIL 2006	





WORK ZONE WITH NO FLAGGER



WORK ZONE WITH FLAGGER

NOTES:

- ① THESE SIGN LAYOUTS ALSO WORK IN CONJUNCTION WITH THE PERMANENT LAYOUT ILLUSTRATED ON DTL. DWG. NO. 618-04 FOR WORK ZONES LOCATED AT THE BEGIN AND END OF THE CONSTRUCTION PROJECT.
- ② XX = SPEED DETERMINED BY THE PROJECT MANAGER
- ③ INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. REMOVE OR COVER EXISTING REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
- ④ SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION. COMBINE SUCCESSIVE WORK ZONES WHEN LESS THAN 1.0 MILE [1.6 km] APART.
- ⑤ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
- ⑥ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.

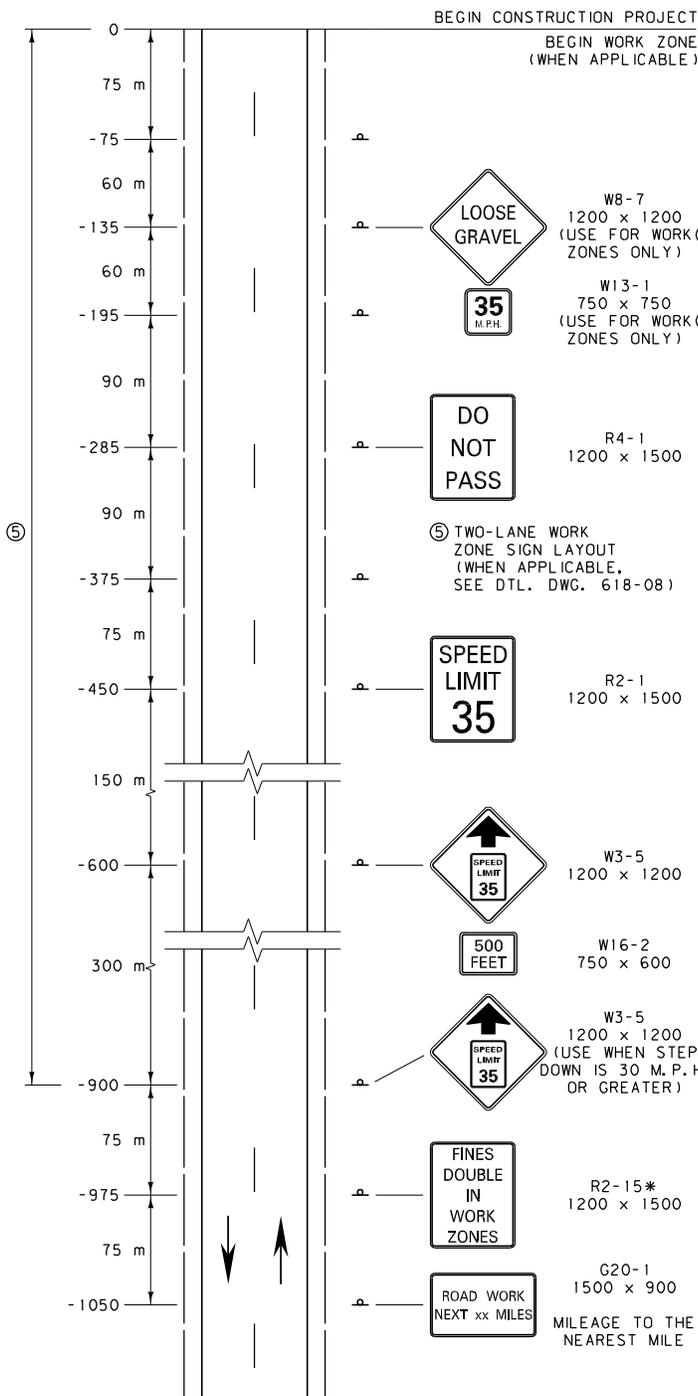
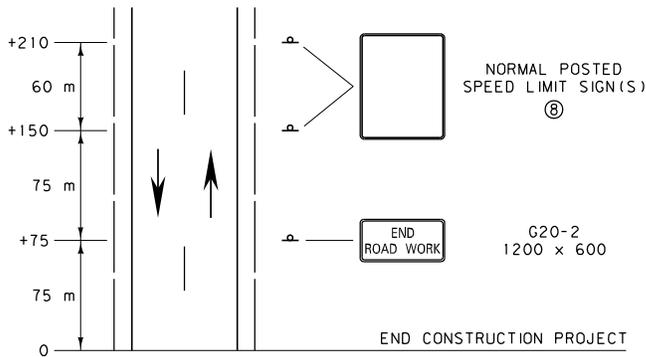
- ⑦ USE MORE SPECIFIC SIGNS, WHERE APPLICABLE, SUCH AS W8-3 "PAVEMENT ENDS."
- ⑧ PROVIDE A SECOND FLAGGER WHEN REQUIRED PER SECTION 618.
- ⑨ POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
- ⑩ INSURE THE 12" [305] AMBER FLASHERS AND THE AMBER LED FLASHERS MEET REQUIREMENTS OF STANDARD SPECIFICATION 715 AND DTL. DWG. NO. 618-01.
- ⑪ INCLUDE THESE SIGNS WITH ALL FLAGGERS. INCLUDE THESE SIGNS WITHIN CONSTRUCTION ZONES WHEN STEP DOWN IS 20 M.P.H. OR GREATER.

\* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE	DWG. NO. 618-08
STANDARD SPEC. SECTION 618, 715	
TWO-LANE CONSTRUCTION PROJECT WORK ZONES	
EFFECTIVE:	APRIL 2006
 <b>MONTANA DEPARTMENT OF TRANSPORTATION</b> <i>-serving you with pride</i>	

--REVISED--  
APRIL 2012



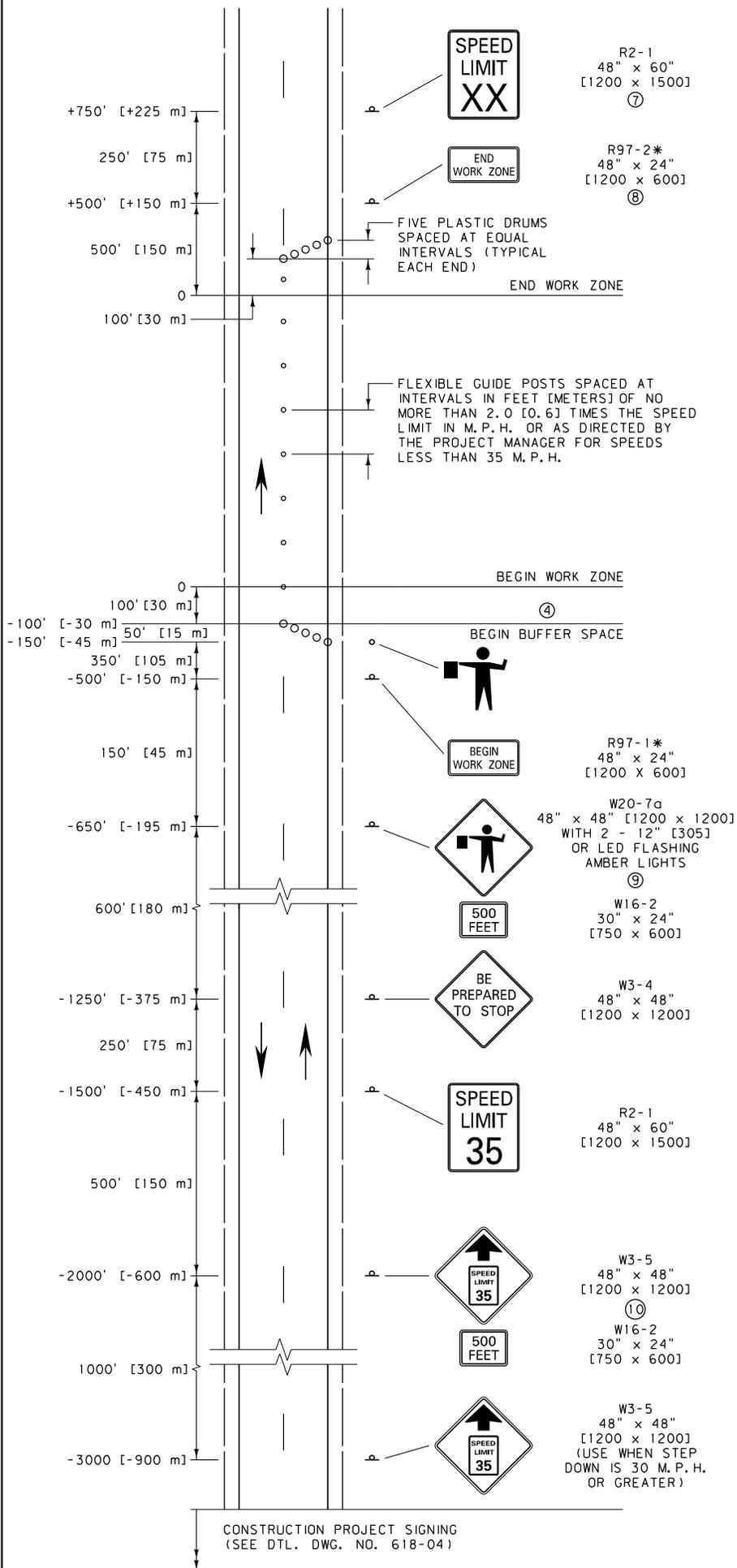
NOTES:

- ① THIS SIGN LAYOUT WORKS IN CONJUNCTION WITH THE PERMANENT LAYOUT ILLUSTRATED ON DTL. DWG. NO. 618-04. COVER OR REMOVE SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED.
  - ② INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE CONSTRUCTION PROJECT. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - ③ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - ④ FOR SEAL COAT WORK ZONE ACTIVITIES, USE THE FLAGGER APPLICATION OF THE WORK ZONE LAYOUT FROM DTL. DWG. NO. 618-08.
  - ⑤ IN ADDITION TO THE SIGNS SHOWN, INCLUDE THE APPROPRIATE TWO-LANE WORK ZONE SIGNS WHEN A WORK ZONE IS LOCATED AT THE BEGINNING OR END OF THE CONSTRUCTION PROJECT.
  - ⑥ SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.
  - ⑦ PLACE THE W8-7 AND W13-1 SIGNS AT THE BEGINNING OF EACH WORK ZONE AND AT 3.2 km INTERVALS WITHIN THE WORK ZONES FOR EACH DIRECTION OF TRAVEL.
  - ⑧ POST THE END OF CONSTRUCTION PROJECT SPEED LIMIT CONSISTING OF ONE SIGN WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. USE TWO SIGNS WHEN CAR, TRUCK AND NIGHTTIME SPEED LIMITS ARE DIFFERENT.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-10
TWO-LANE CONSTRUCTION PROJECT SEAL COAT	

EFFECTIVE: APRIL 2006



NOTES:

- ① MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
- ② SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.
- ③ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ PROVIDE A SECOND FLAGGER WHEN REQUIRED BY SECTION 618.
- ⑥ XX = SPEED DETERMINED BY THE PROJECT MANAGER.
- ⑦ POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
- ⑧ PROJECT MANAGER MAY PLACE R97-2 UP TO 500' [150 m] FROM END OF WORK ZONE IF CONDITIONS WARRANT.
- ⑨ INSURE THE 12" [305] AMBER FLASHERS AND THE AMBER LED FLASHERS MEET REQUIREMENTS OF STANDARD SPECIFICATION 715 AND DTL. DWG. NO. 618-01.
- ⑩ INCLUDE THESE SIGNS WITH ALL FLAGGERS. INCLUDE THESE SIGNS WITHIN CONSTRUCTION ZONES WHEN STEP DOWN IS 20 M.P.H. OR GREATER.

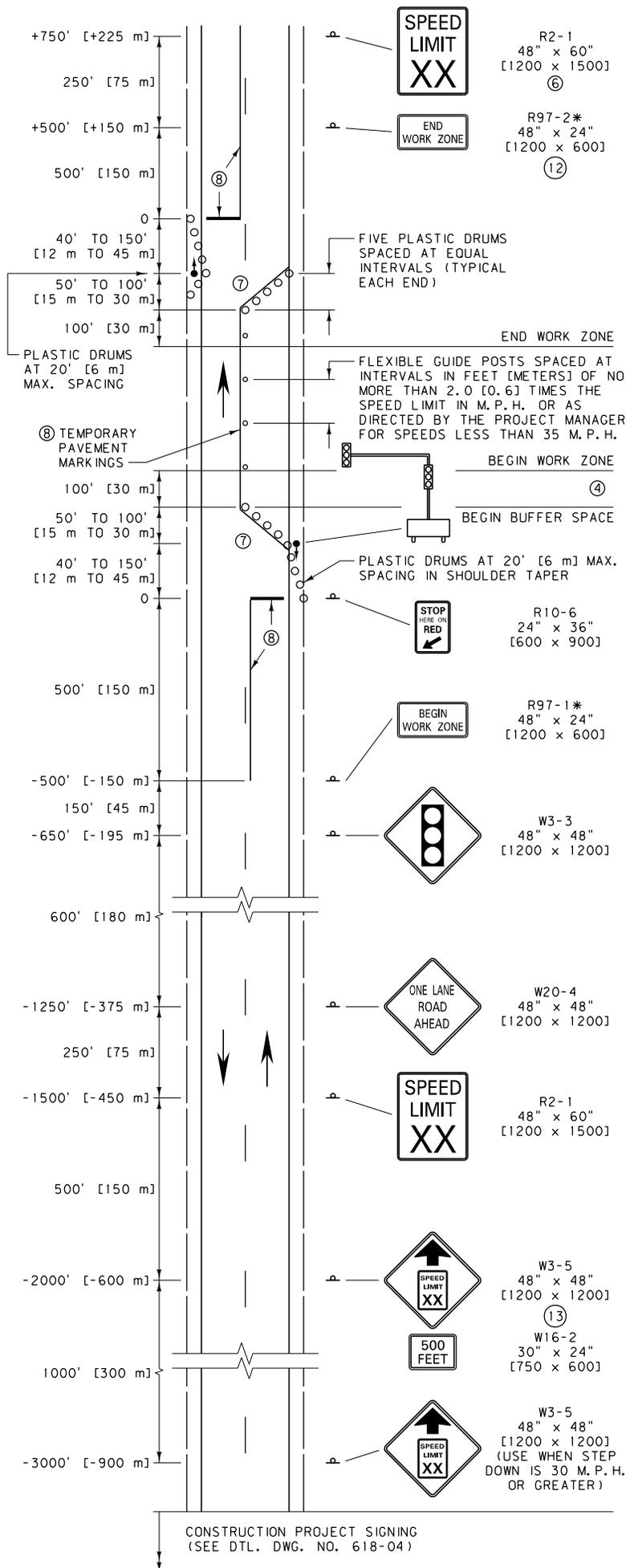
\* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

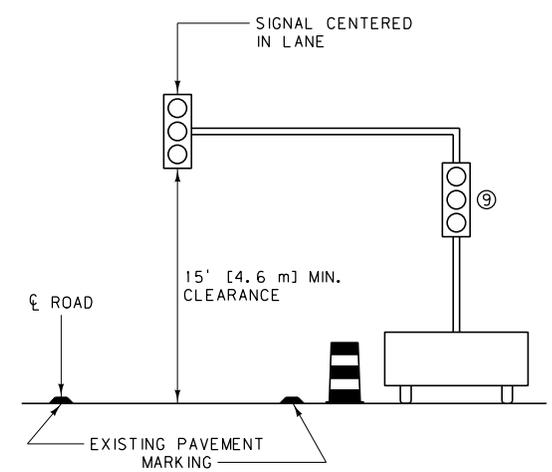
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618, 715	DWG. NO. 618-12

TWO-LANE CONSTRUCTION PROJECT LANE CLOSURE - FLAGGER CONTROLLED

--REVISED--	EFFECTIVE: APRIL 2006
APRIL 2012	
 <b>MONTANA DEPARTMENT OF TRANSPORTATION</b>	



- NOTES:
- ① MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - ② SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.
  - ③ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
  - ⑤ XX = SPEED DETERMINED BY THE PROJECT MANAGER.
  - ⑥ POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
  - ⑦ REMOVE ANY CONFLICTING PAVEMENT MARKINGS BETWEEN THE STOP LINE AND WORK ZONE BOUNDARY.
  - ⑧ PLACE TEMPORARY PAVEMENT MARKINGS AS SHOWN WHEN ROADWAY SURFACE IS PAVED. (REMOVABLE PAVEMENT MARKINGS MAY BE USED.) UPON REMOVAL OF THE TEMPORARY TRAFFIC CONTROL SIGNALS, REMOVE ALL TEMPORARY PAVEMENT MARKINGS AND RESTORE PERMANENT OR INTERIM PAVEMENT MARKINGS.
  - ⑨ TEMPORARY TRAFFIC CONTROL SIGNALS ARE TO MEET THE PHYSICAL DISPLAY AND OPERATIONAL REQUIREMENTS OF PERMANENT TRAFFIC CONTROL SIGNALS.
  - ⑩ ESTABLISH TEMPORARY TRAFFIC CONTROL SIGNAL TIMING BY CONSULTING WITH AN AUTHORIZED TRAFFIC ENGINEER. ENSURE THAT THE DURATIONS OF RED CLEARANCE INTERVALS ARE ADEQUATE TO CLEAR THE ONE-LANE SECTION OF CONFLICTING VEHICLES. INCORPORATE SAFEGUARDS TO AVOID THE POSSIBILITY OF CONFLICTING SIGNAL INDICATIONS AT EACH END OF THE WORK ZONE.
  - ⑪ INCORPORATE ANY SIDE APPROACH TRAFFIC THAT OCCURS WITHIN THE WORK ZONE BOUNDARIES INTO THE MAINLINE SIGNAL CONTROLLED OPERATION VIA THE USE OF TEMPORARY TRAFFIC CONTROL SIGNS, DEVICES, ETC.
  - ⑫ PROJECT MANAGER MAY PLACE R97-2 UP TO 500' [500 m] FROM END OF WORK ZONE IF CONDITIONS WARRANT.
  - ⑬ INCLUDE THESE SIGNS WITH ALL FLAGGERS. INCLUDE THESE SIGNS WITHIN CONSTRUCTION ZONES WHEN STEP DOWN IS 20 M.P.H. OR GREATER.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.



TEMPORARY TRAFFIC CONTROL SIGNAL DETAIL

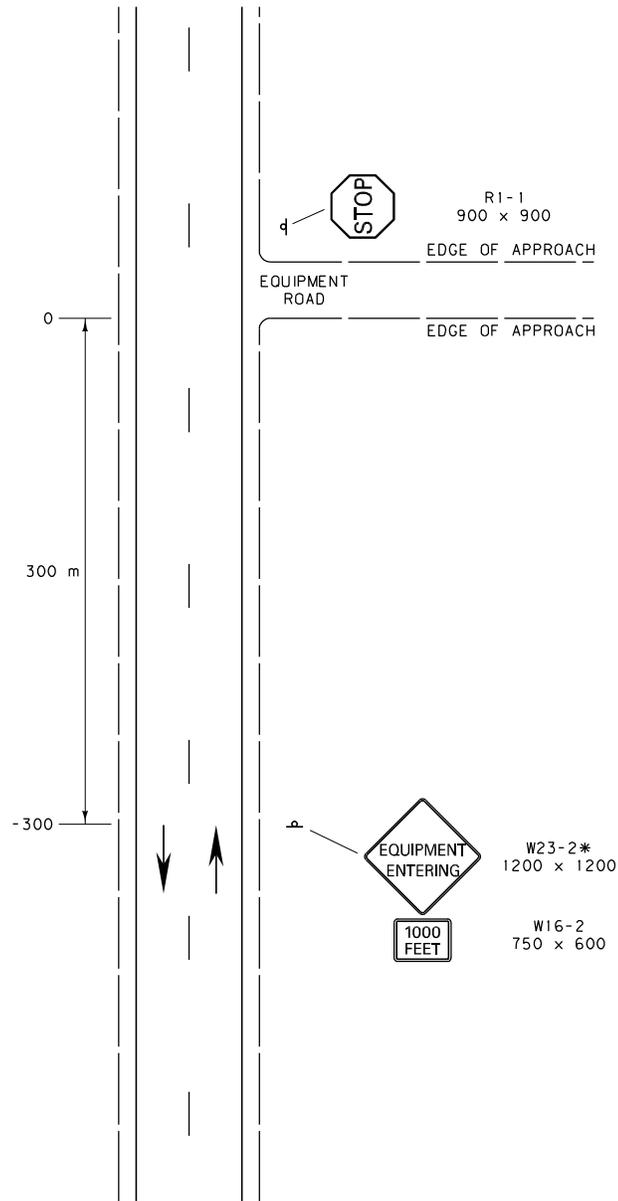
UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-13

TWO-LANE CONSTRUCTION PROJECT LANE CLOSURE - SIGNAL CONTROLLED

--REVISED--	EFFECTIVE:	APRIL 2006
APRIL 2012	 MONTANA DEPARTMENT OF TRANSPORTATION <i>serving you with pride</i>	

CONSTRUCTION PROJECT SIGNING (SEE DTL. DWG. NO. 618-04)

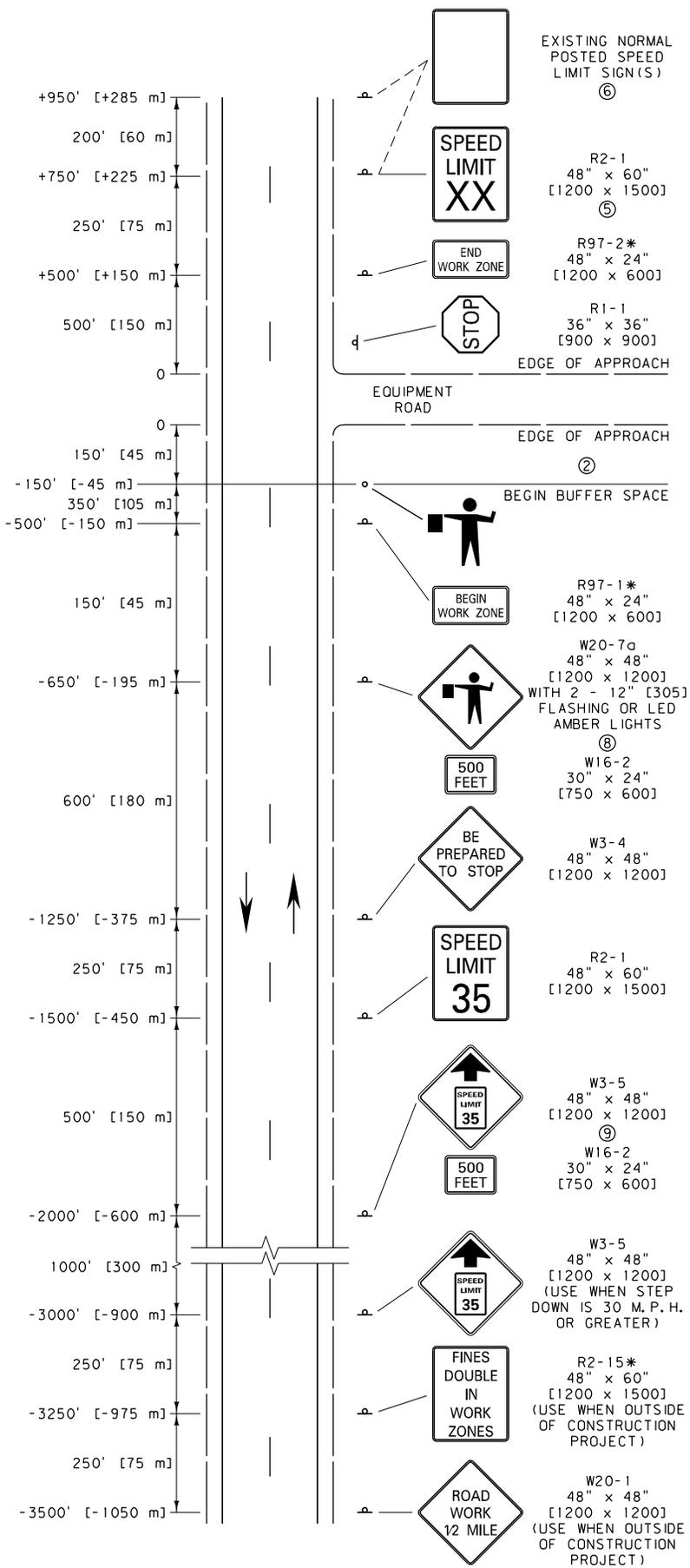


NOTES:

- ① USE THIS SIGN LAYOUT WHEN APPROPRIATE. OTHERWISE REFER TO DTL. DWG. NO. 618-16 WHEN A FLAGGER IS NEEDED.
  - ② SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION, AS NEEDED.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-14
TWO-LANE EQUIPMENT ENTRANCES	
EFFECTIVE: FEBRUARY 2005	
 MONTANA DEPARTMENT OF TRANSPORTATION <i>servicing you with pride</i>	



EXISTING NORMAL POSTED SPEED LIMIT SIGN(S) (6)

R2-1  
48" x 60"  
[1200 x 1500]  
(5)

R97-2\*  
48" x 24"  
[1200 x 600]

R1-1  
36" x 36"  
[900 x 900]

NOTES:

- ① SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION, AS NEEDED.
- ② THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ③ XX = SPEED DETERMINED BY THE PROJECT MANAGER.
- ④ THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. WHEN THIS OCCURS OUTSIDE OF A CONSTRUCTION PROJECT INCLUDE THE W20-1 AND R2-15\* SIGNS.
- ⑤ POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
- ⑥ WHEN OUTSIDE OF A CONSTRUCTION PROJECT, POST THE SPEED LIMIT CONSISTING OF ONE SIGN WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. USE TWO SIGNS WHEN CAR, TRUCK AND NIGHTTIME SPEED LIMITS ARE DIFFERENT.
- ⑦ PROJECT MANAGER MAY PLACE R97-2 UP TO 500' [150 m] FROM END OF WORK ZONE IF CONDITIONS WARRANT.
- ⑧ INSURE THE 12" [305] AMBER FLASHERS AND THE AMBER LED FLASHERS MEET REQUIREMENTS OF SECTION 715 AND DTL. DWG. NO. 618-01.
- ⑨ INCLUDE THESE SIGNS WITH ALL FLAGGERS. INCLUDE THESE SIGNS WITHIN CONSTRUCTION ZONES WHEN STEP DOWN IS 20 M.P.H. OR GREATER.

\* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

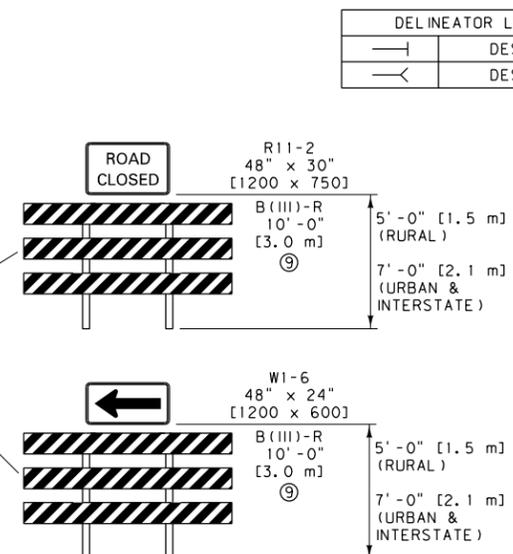
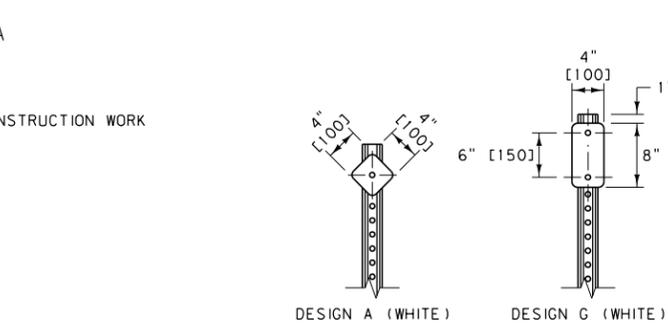
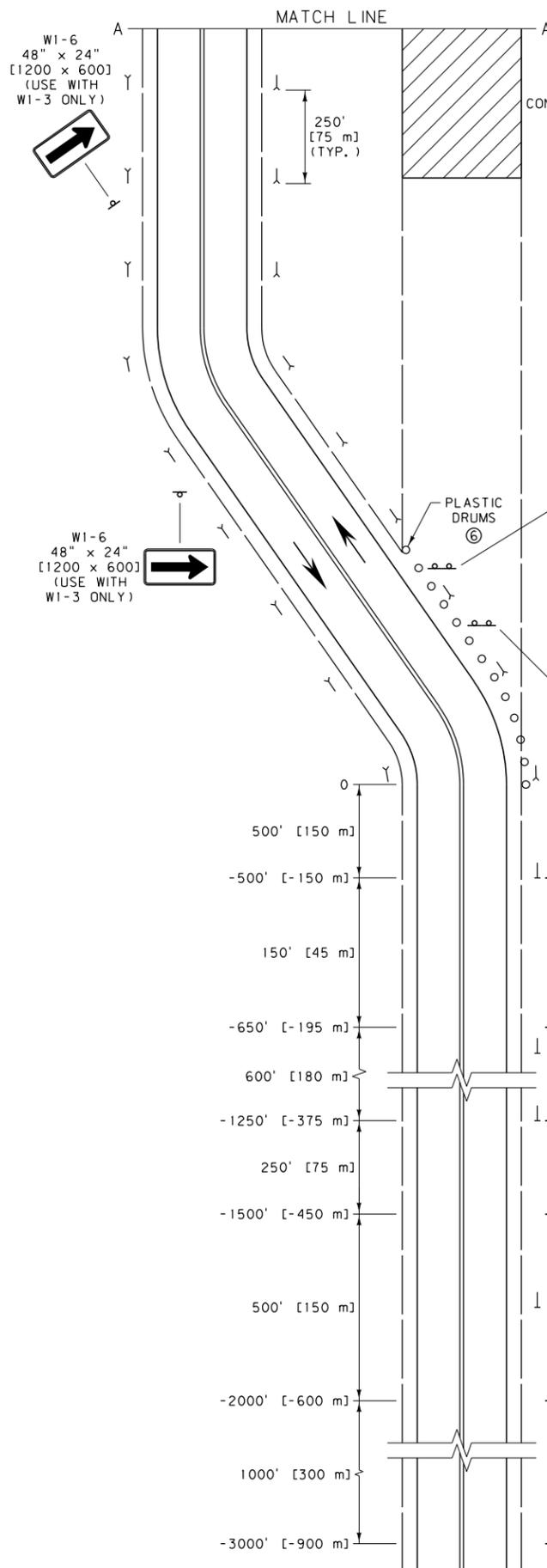
EQUIPMENT ENTRANCE WITH FLAGGER

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

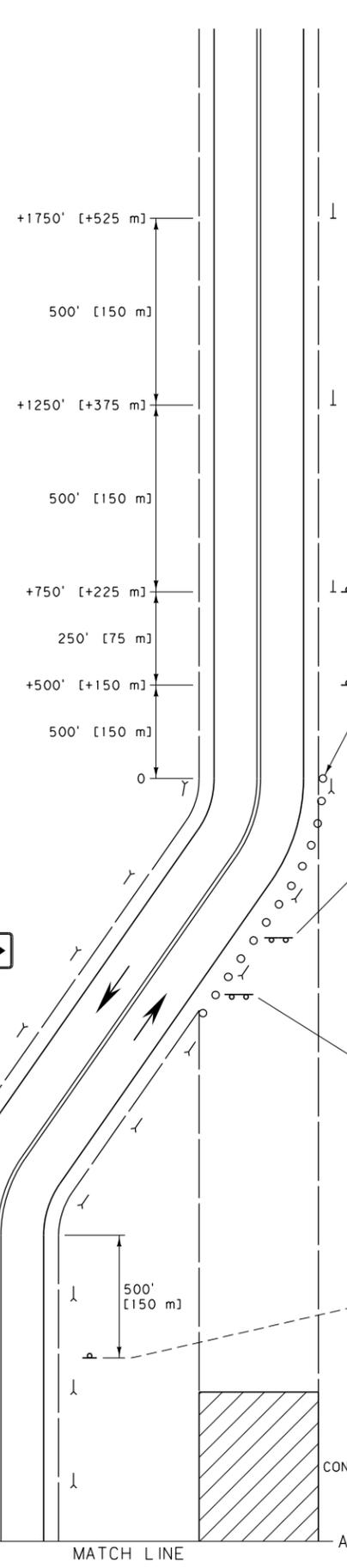
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-16

TWO-LANE EQUIPMENT ENTRANCES

--REVISED-- APRIL 2012	EFFECTIVE: APRIL 2006
MONTANA DEPARTMENT OF TRANSPORTATION	



- Ⓐ USE THE W1-4 OR W1-3 SIGNS WHEN THE TANGENT DISTANCE ALONG THE DIVERSION IS MORE THAN 600' [180 m].
- Ⓑ USE W1-3 SIGNS ONLY WHEN THE DESIGN SPEED OF THE CURVES IS 30 M.P.H. [50 km/hr] OR LESS.
- Ⓒ INCLUDE THE BEGIN AND END WORK ZONE SIGNS IF A WORK ZONE OCCURS EXCLUSIVELY ON THE DIVERSION.



- NOTES:
- ① INCLUDE SPEED LIMIT SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - ② SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.
  - ③ PAVED DETOURS 24 FEET [7.2 m] WIDE OR GREATER HAVE 4 INCH [100] WHITE SHOULDER STRIPES AND APPROPRIATE CENTERLINE STRIPES.
  - ④ UNPAVED DETOURS MAY REQUIRE ADDITIONAL DELINEATION.
  - ⑤ USE ONLY POST MOUNTED SIGNS. DO NOT USE PORTABLE SIGN MOUNTS.
  - ⑥ PLACE PLASTIC DRUMS AT INTERVALS IN FEET [METERS] OF NO MORE THAN ONE (0.3) TIMES THE SPEED LIMIT IN M.P.H. OR AS DIRECTED BY THE PROJECT MANAGER FOR SPEEDS LESS THAN 35 M.P.H.
  - ⑦ XX = SPEED DETERMINED BY THE DETOUR DESIGN SPEED OR THE PROJECT MANAGER.
  - ⑧ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - ⑨ USE MATERIALS FOR BARRICADE FRAMEWORK AND ASSEMBLY, INCLUDING ANY SIGNS AND MEANS OF ATTACHMENT, THAT MEET THE REQUIREMENTS FOR NCHRP 350 FOR WORK ZONE DEVICES. AS AN OPTION, SIGNS MAY BE MOUNTED DIRECTLY BEHIND BARRICADES ON SEPARATE SIGN SUPPORTS MEETING NCHRP 350 CRITERIA.
  - ⑩ POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
  - ⑪ INCLUDE THESE SIGNS WITH ALL FLAGGERS. INCLUDE THESE SIGNS WITHIN CONSTRUCTION ZONES WHEN STEP DOWN IS 20 M.P.H. OR GREATER.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-18
SECTION 618	

TWO-LANE CONSTRUCTION PROJECT DIVERSION

EFFECTIVE: APRIL 2006

MONTANA DEPARTMENT OF TRANSPORTATION  
serving you with pride

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

--REVISED--  
APRIL 2012

R2-1  
48" x 60"  
[1200 x 1500]  
②

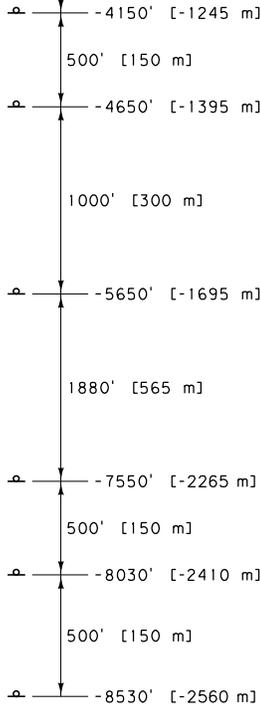
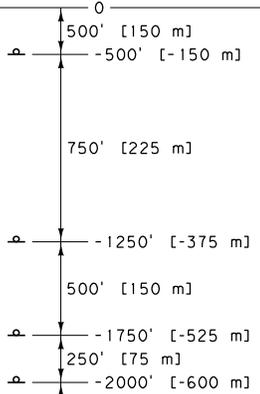
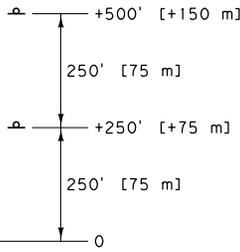


G20-2  
48" x 24"  
[1200 x 600]



END CONSTRUCTION PROJECT

BEGIN CONSTRUCTION PROJECT



NOTES:

- ① THIS SIGN LAYOUT IS INTENDED TO BE A PERMANENT INSTALLATION FOR THE DURATION OF THE CONSTRUCTION PROJECT, AS APPROVED BY THE PROJECT MANAGER. COVER OR REMOVE SIGNS WHEN NOT IN USE, INCLUDING SPEED LIMIT SIGNS NOT WARRANTED. REMOVE ANY SIGN SUPPORTS IF THEY WILL NOT BE NEEDED WITHIN 90 DAYS.
  - ② POST THE END OF CONSTRUCTION PROJECT SPEED LIMIT CONSISTING OF ONE LIMIT WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. WHEN CAR AND TRUCK SPEED LIMITS DIFFER, POST BOTH LIMITS ON A SINGLE SIGN.
  - ③ INCLUDE REGULATORY SIGNING ONLY IF THE CONSTRUCTION PROJECT CONTAINS A WORK ZONE OR HAS ROADWAY CONDITIONS THAT WARRANT SPEED RESTRICTIONS. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - ④ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - ⑤ SET UP THIS SIGN LAYOUT IN EACH TRAFFIC DIRECTION.
  - ⑥ IN ADDITION TO THE SIGNS SHOWN, INCLUDE THE APPROPRIATE FOUR-LANE WORK ZONE SIGNS (DTL. DWG. NO. 618-24) WHEN A WORK ZONE FALLS AT THE BEGIN OR END OF THE CONSTRUCTION PROJECT.
  - ⑦ DIVIDED FOUR-LANE IS SHOWN. FOR UN-DIVIDED FOUR-LANE, PLACE SIGNS ON RIGHT SIDE ONLY.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

FOUR-LANE WORK ZONE SIGN LAYOUT (WHEN APPLICABLE, SEE DTL. DWG. 618-24) ⑥

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-20

DIVIDED FOUR-LANE CONSTRUCTION PROJECT

--REVISED--	EFFECTIVE: APRIL 2006
APRIL 2012	
 MONTANA DEPARTMENT OF TRANSPORTATION <i>-serving you with pride</i>	

(2) R2-15\*  
48" x 60"  
[1200 x 1500]



(2) G20-1  
60" x 36"  
[1500 x 900]



MILEAGE TO THE NEAREST MILE

OR

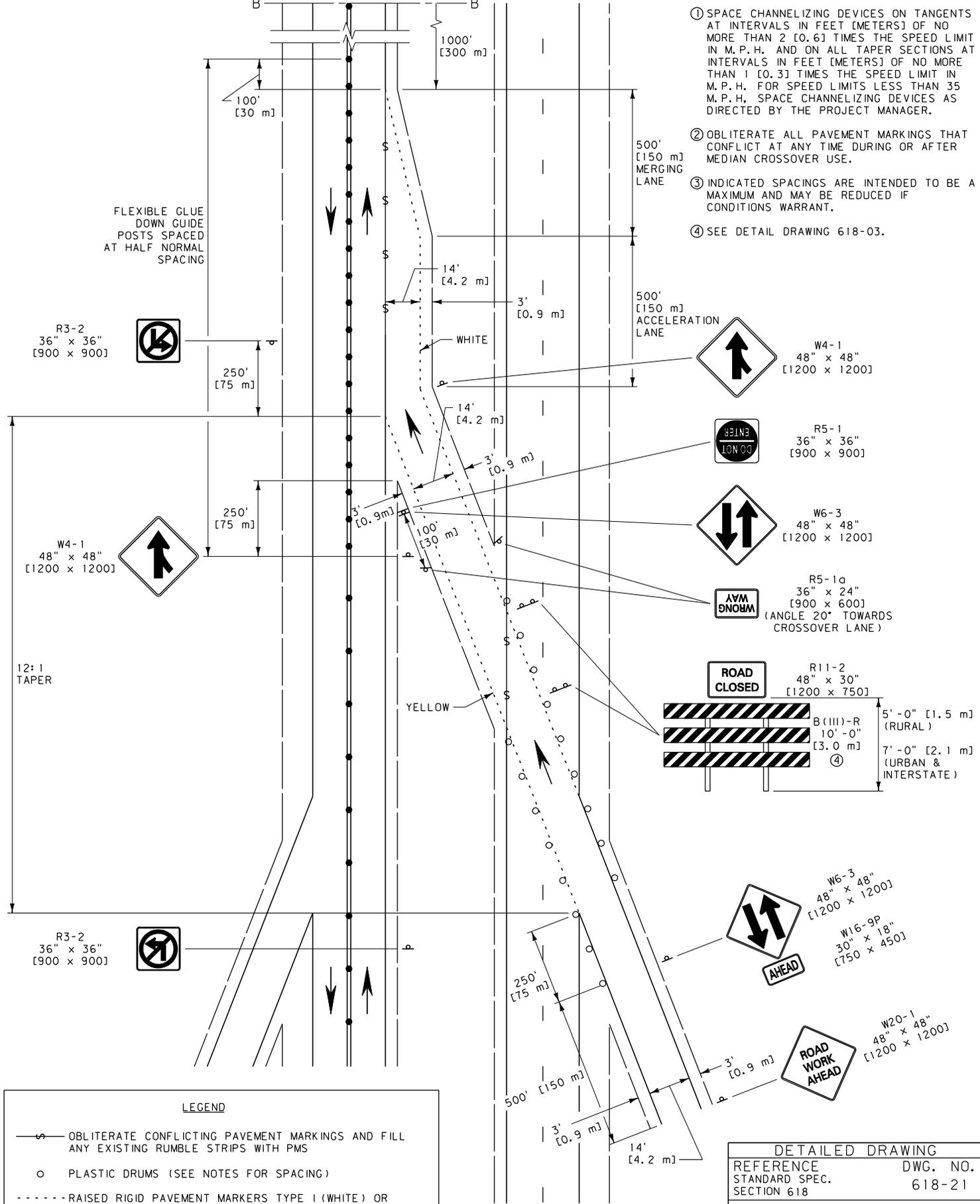
(2) W20-1  
48" x 48"  
[1200 x 1200]  
(USE WHEN LESS THAN 2 MILES [3.2 km])



MATCH LINE FROM  
DTL. DWG. NO. 618-30  
B B

NOTES:

- ① SPACE CHANNELIZING DEVICES ON TANGENTS AT INTERVALS IN FEET [METERS] OF NO MORE THAN 2 [0.6] TIMES THE SPEED LIMIT IN M.P.H. AND ON ALL TAPER SECTIONS AT INTERVALS IN FEET [METERS] OF NO MORE THAN 1 [0.3] TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H. SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
- ② OBLITERATE ALL PAVEMENT MARKINGS THAT CONFLICT AT ANY TIME DURING OR AFTER MEDIAN CROSSOVER USE.
- ③ INDICATED SPACINGS ARE INTENDED TO BE A MAXIMUM AND MAY BE REDUCED IF CONDITIONS WARRANT.
- ④ SEE DETAIL DRAWING 618-03.



FLEXIBLE GLUE  
DOWN GUIDE  
POSTS SPACED  
AT HALF NORMAL  
SPACING

R3-2  
36" x 36"  
[900 x 900]



250'  
[75 m]

W4-1  
48" x 48"  
[1200 x 1200]



250'  
[75 m]

12:1  
TAPER

14'  
[4.2 m]

14'  
[4.2 m]

3'  
[0.9 m]

100'  
[30 m]

YELLOW

500'  
[150 m]  
MERGING  
LANE

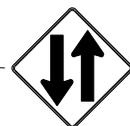
500'  
[150 m]  
ACCELERATION  
LANE



W4-1  
48" x 48"  
[1200 x 1200]



R5-1  
36" x 36"  
[900 x 900]



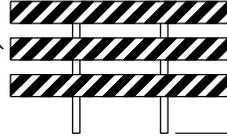
W6-3  
48" x 48"  
[1200 x 1200]



R5-1a  
36" x 24"  
[900 x 600]  
(ANGLE 20° TOWARDS  
CROSSOVER LANE)



R11-2  
48" x 30"  
[1200 x 750]



B(III)-R  
5'-0" [1.5 m]  
(RURAL)  
7'-0" [2.1 m]  
(URBAN &  
INTERSTATE)



W6-3  
48" x 48"  
[1200 x 1200]



W16-9P  
30" x 18"  
[750 x 450]



W20-1  
48" x 48"  
[1200 x 1200]

LEGEND

- OBLITERATE CONFLICTING PAVEMENT MARKINGS AND FILL ANY EXISTING RUMBLE STRIPS WITH PMS
- PLASTIC DRUMS (SEE NOTES FOR SPACING)
- - - - - RAISED RIGID PAVEMENT MARKERS TYPE I (WHITE) OR TYPE II (YELLOW) AT 5' [1.5 m] SPACING
- ==== DOUBLE YELLOW PAINT OR DOUBLE PLASTIC PAVEMENT MARKING TABS AT 5' [1.5 m] SPACING
- FLEXIBLE GLUE-DOWN GUIDE POSTS ON TWO-LANE (SEE NOTES FOR SPACING EXCEPT AS SHOWN)

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-21
SECTION 618	

TEMPORARY  
ENTRANCE RAMP  
MEDIAN CROSSOVER

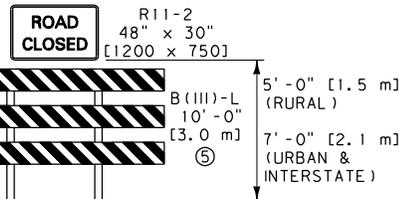
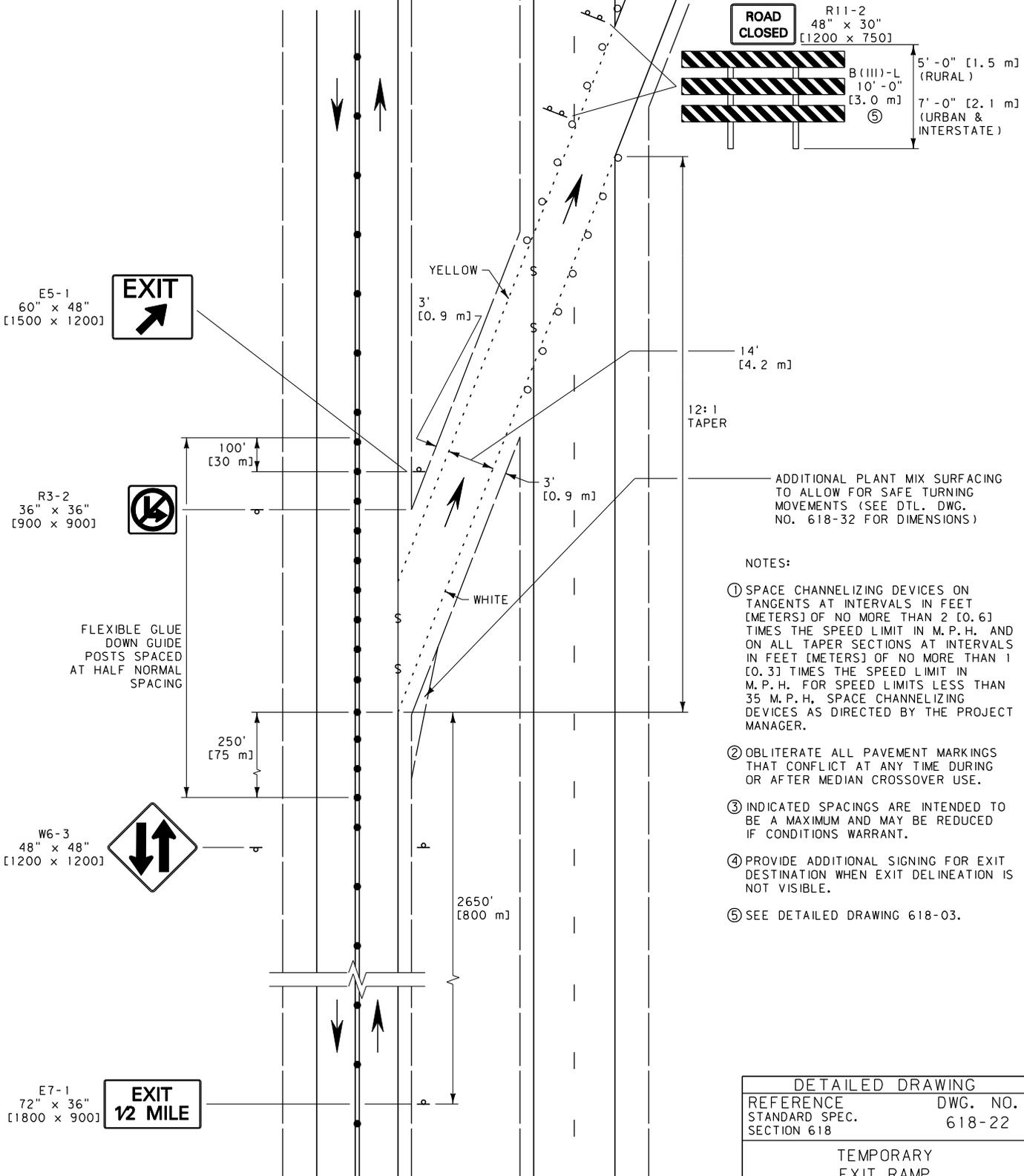
--REVISED--  
September 2010

EFFECTIVE: APRIL 2006



**LEGEND**

- S — OBLITERATE CONFLICTING PAVEMENT MARKINGS AND FILL ANY EXISTING RUMBLE STRIPS WITH PMS
- PLASTIC DRUMS (SEE NOTES FOR SPACING)
- - - - - RAISED RIGID PAVEMENT MARKERS TYPE I (WHITE) OR TYPE II (YELLOW) AT 5' [1.5 m] SPACING
- ==== DOUBLE YELLOW PAINT OR DOUBLE PLASTIC PAVEMENT MARKING TABS AT 5' [1.5 m] SPACING
- FLEXIBLE GLUE-DOWN GUIDE POSTS ON TWO-LANE (SEE NOTES FOR SPACING EXCEPT AS SHOWN)



E5-1  
60" x 48"  
[1500 x 1200]



R3-2  
36" x 36"  
[900 x 900]



FLEXIBLE GLUE  
DOWN GUIDE  
POSTS SPACED  
AT HALF NORMAL  
SPACING

W6-3  
48" x 48"  
[1200 x 1200]



E7-1  
72" x 36"  
[1800 x 900]



ADDITIONAL PLANT MIX SURFACING  
TO ALLOW FOR SAFE TURNING  
MOVEMENTS (SEE DTL. DWG.  
NO. 618-32 FOR DIMENSIONS)

**NOTES:**

- ① SPACE CHANNELIZING DEVICES ON TANGENTS AT INTERVALS IN FEET [METERS] OF NO MORE THAN 2 [0.6] TIMES THE SPEED LIMIT IN M.P.H. AND ON ALL TAPER SECTIONS AT INTERVALS IN FEET [METERS] OF NO MORE THAN 1 [0.3] TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H. SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
- ② OBLITERATE ALL PAVEMENT MARKINGS THAT CONFLICT AT ANY TIME DURING OR AFTER MEDIAN CROSSOVER USE.
- ③ INDICATED SPACINGS ARE INTENDED TO BE A MAXIMUM AND MAY BE REDUCED IF CONDITIONS WARRANT.
- ④ PROVIDE ADDITIONAL SIGNING FOR EXIT DESTINATION WHEN EXIT DELINEATION IS NOT VISIBLE.
- ⑤ SEE DETAILED DRAWING 618-03.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-22

TEMPORARY  
EXIT RAMP  
MEDIAN CROSSOVER

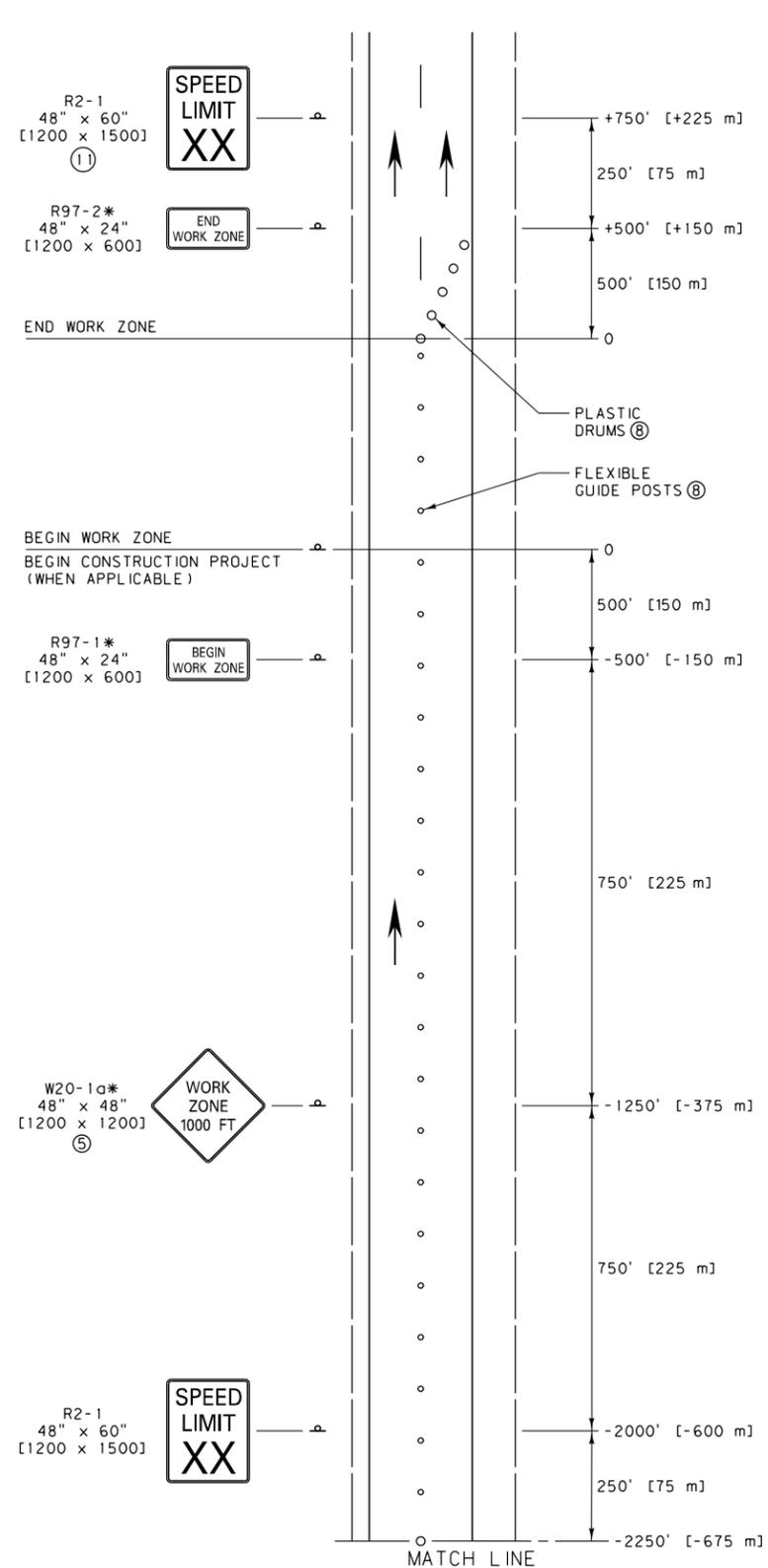
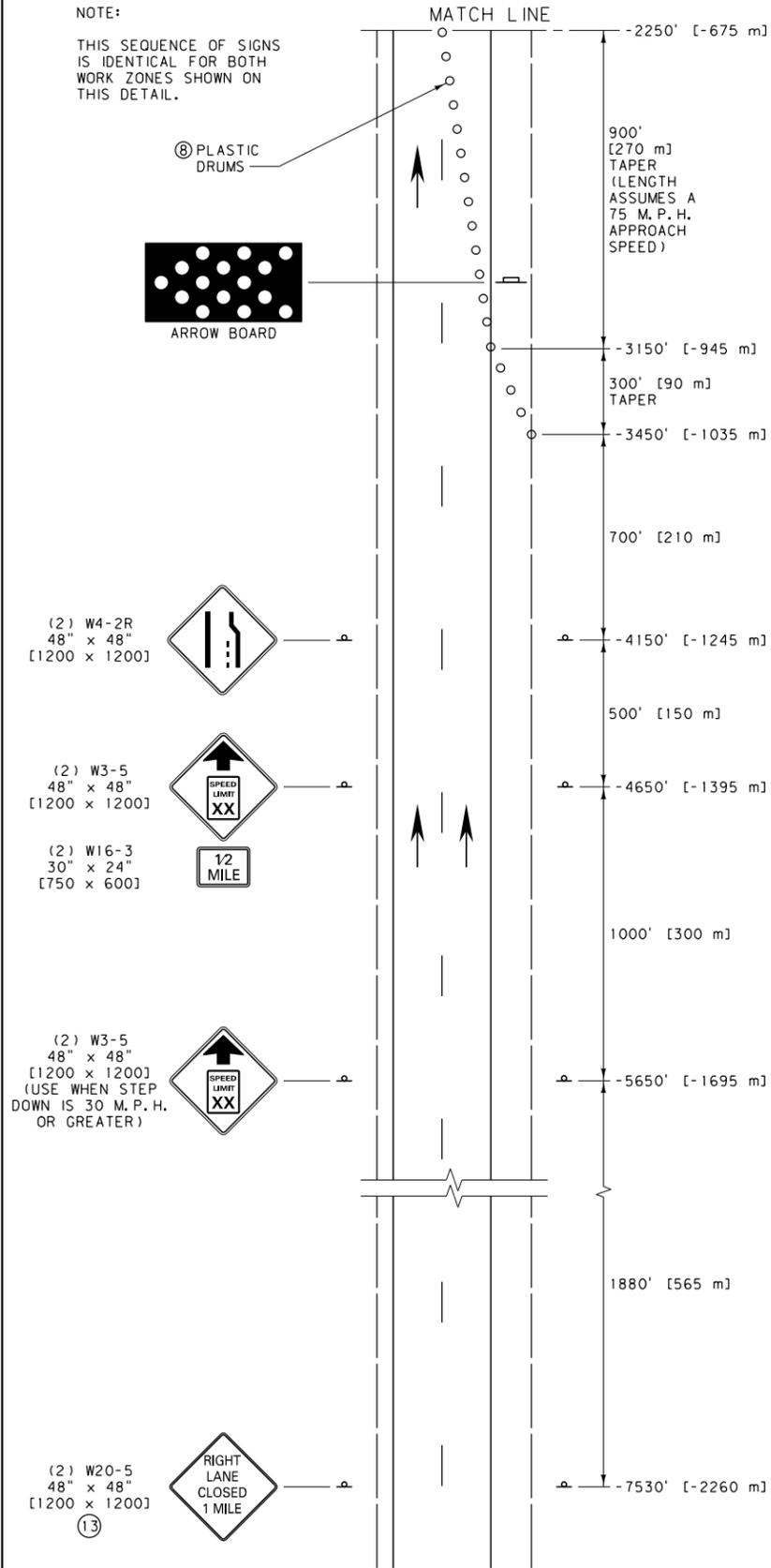
--REVISED--  
September 2010

EFFECTIVE: APRIL 2006

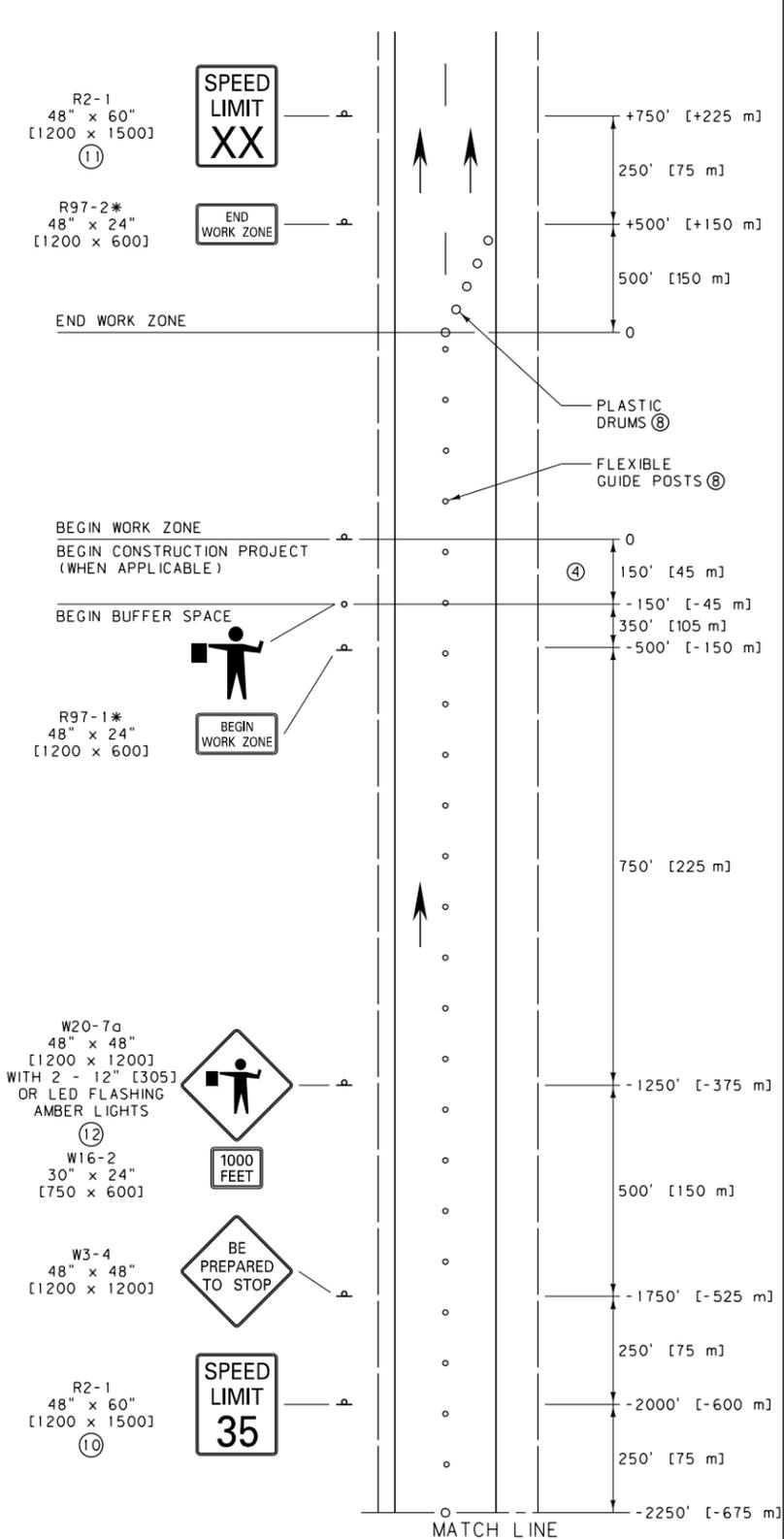


NOTE:

THIS SEQUENCE OF SIGNS IS IDENTICAL FOR BOTH WORK ZONES SHOWN ON THIS DETAIL.



WORK ZONE WITH NO FLAGGER



WORK ZONE WITH FLAGGER

NOTES:

- ① THESE SIGN LAYOUTS WORK IN CONJUNCTION WITH THE PERMANENT LAYOUT ILLUSTRATED ON DTL. DWG. NO. 618-20 FOR WORK ZONES LOCATED AT THE BEGIN AND END OF THE CONSTRUCTION PROJECT.
- ② INCLUDE REGULATORY SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. MODIFY REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
- ③ THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ USE MORE SPECIFIC SIGNS, WHERE APPLICABLE, SUCH AS W8-3 "PAVEMENT ENDS."
- ⑥ XX = SPEED DETERMINED BY THE PROJECT MANAGER.
- ⑦ PROVIDE A SECOND FLAGGER WHEN REQUIRED BY STANDARD SPECIFICATIONS, SECTION 618.
- ⑧ SPACE FLEXIBLE GUIDE POSTS ON TANGENTS AT INTERVALS IN FEET (METERS) OF NO MORE THAN TWO (0.6) TIMES THE SPEED LIMIT IN M.P.H. SPACE PLASTIC DRUMS IN ALL TAPER SECTIONS AT INTERVALS IN FEET (METERS) OF NO MORE THAN ONE (0.3) TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H., SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
- ⑨ WHEN PORTABLE SIGNS ARE USED, PLACE AS DIRECTED BY THE PROJECT MANAGER.
- ⑩ IF FLAGGER IS MORE THAN ONE MILE [1.6 km] FROM THE LANE CLOSURE, INCLUDE W3-5 SIGNS, AS REQUIRED.
- ⑪ POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
- ⑫ INSURE THE 12" [305] JAMBER FLASHERS AND THE AMBER LED FLASHERS LIGHTS MEET REQUIREMENTS OF STANDARD SPECIFICATION 715 AND DTL. DWG. NO. 618-01.
- ⑬ POST THE W20-5 AFTER THE W20-1 OR G20-1 AND THE R2-15 IF THE MERGING TAPER OCCURS AT THE BEGINNING OF THE CONSTRUCTION PROJECT.

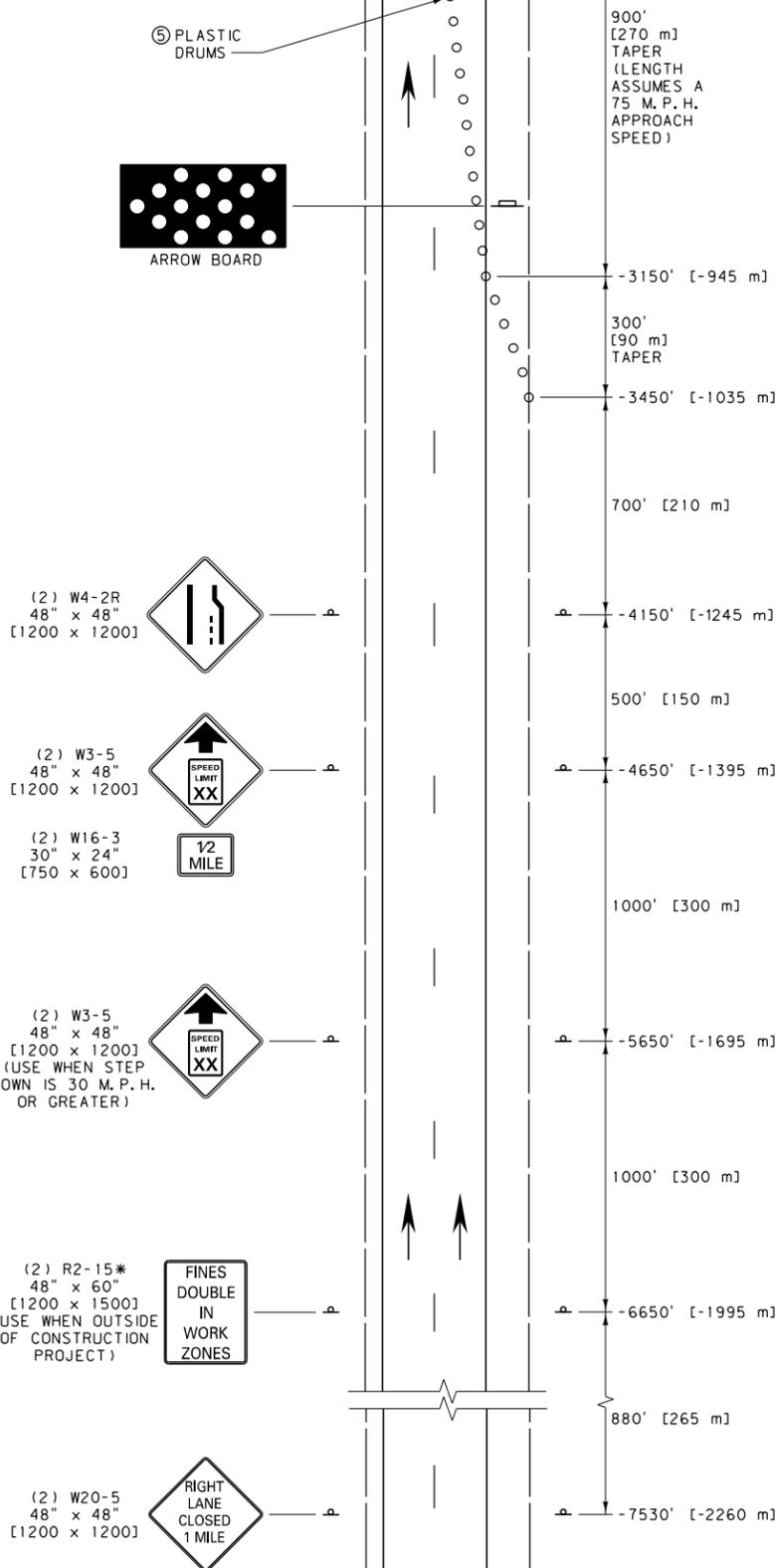
\* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

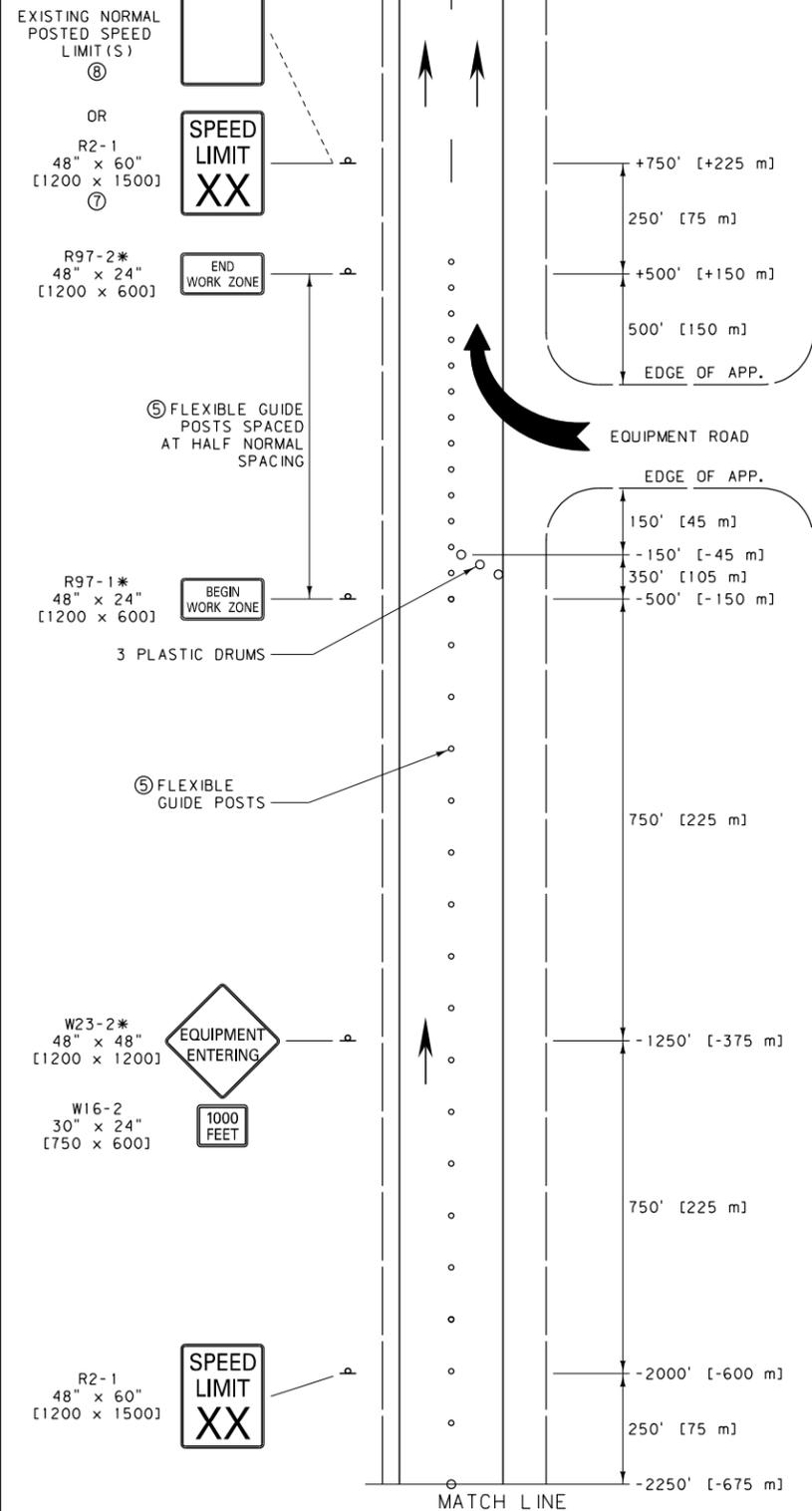
DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-24
DIVIDED FOUR-LANE CONSTRUCTION WORK ZONES	
--REVISED--	EFFECTIVE: APRIL 2006
APRIL 2012	MONTANA DEPARTMENT OF TRANSPORTATION
	servicing you with pride

NOTE:

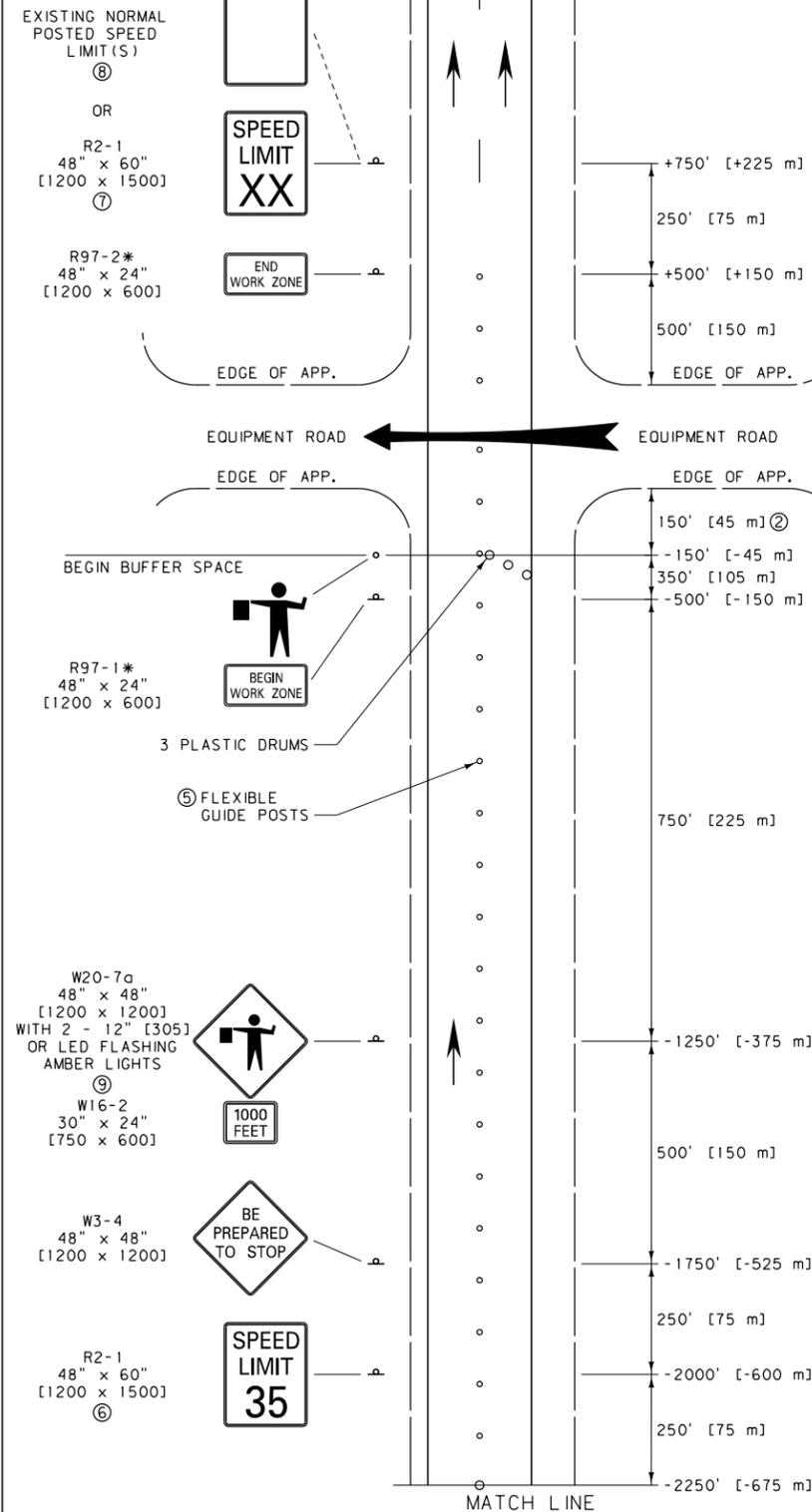
THIS SEQUENCE OF SIGNS IS IDENTICAL FOR BOTH WORK ZONES SHOWN ON THIS DETAIL.



EQUIPMENT ENTRANCE WITH NO FLAGGER



EQUIPMENT ENTRANCE WITH NO FLAGGER



EQUIPMENT ENTRANCE WITH FLAGGER

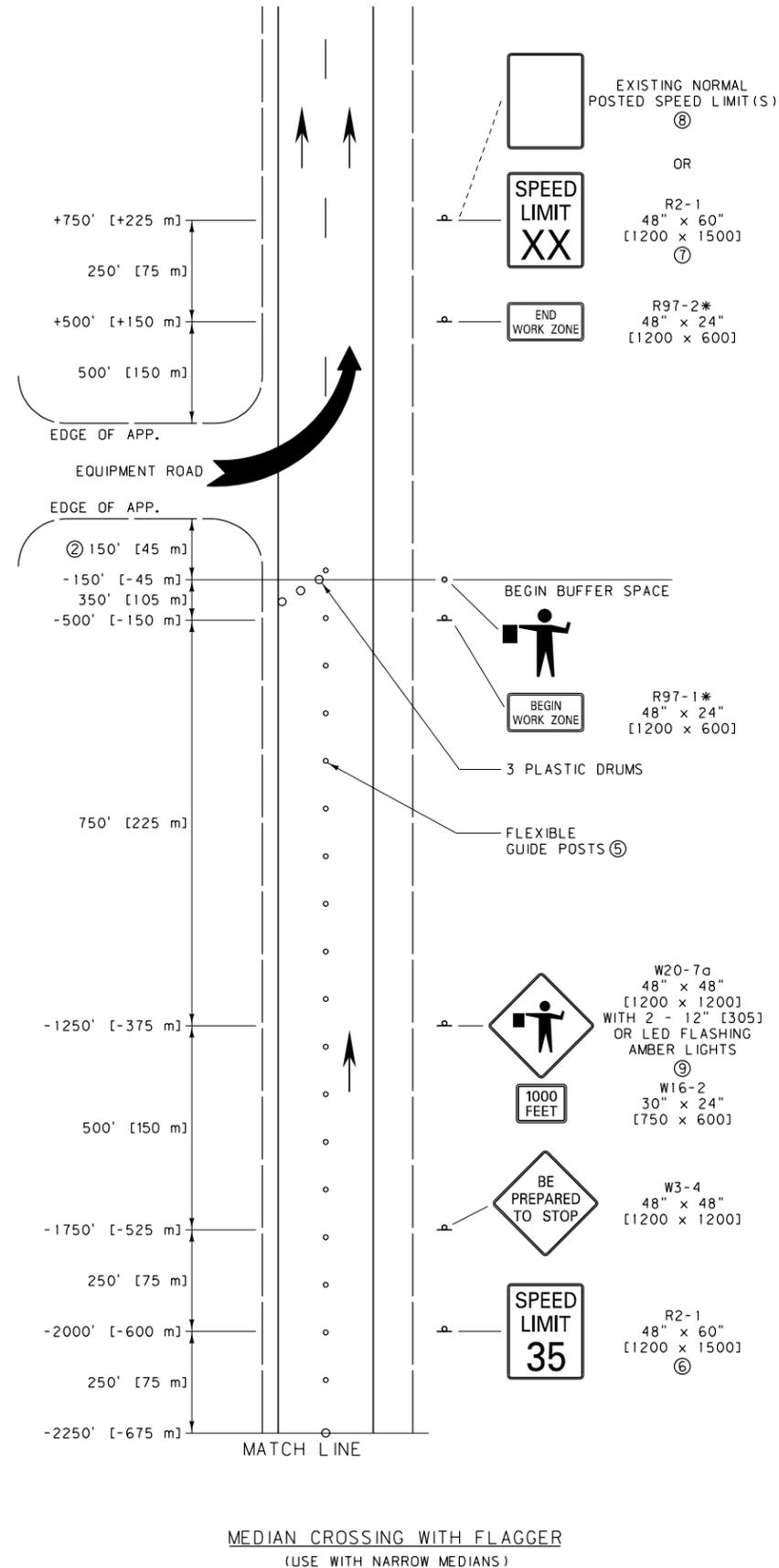
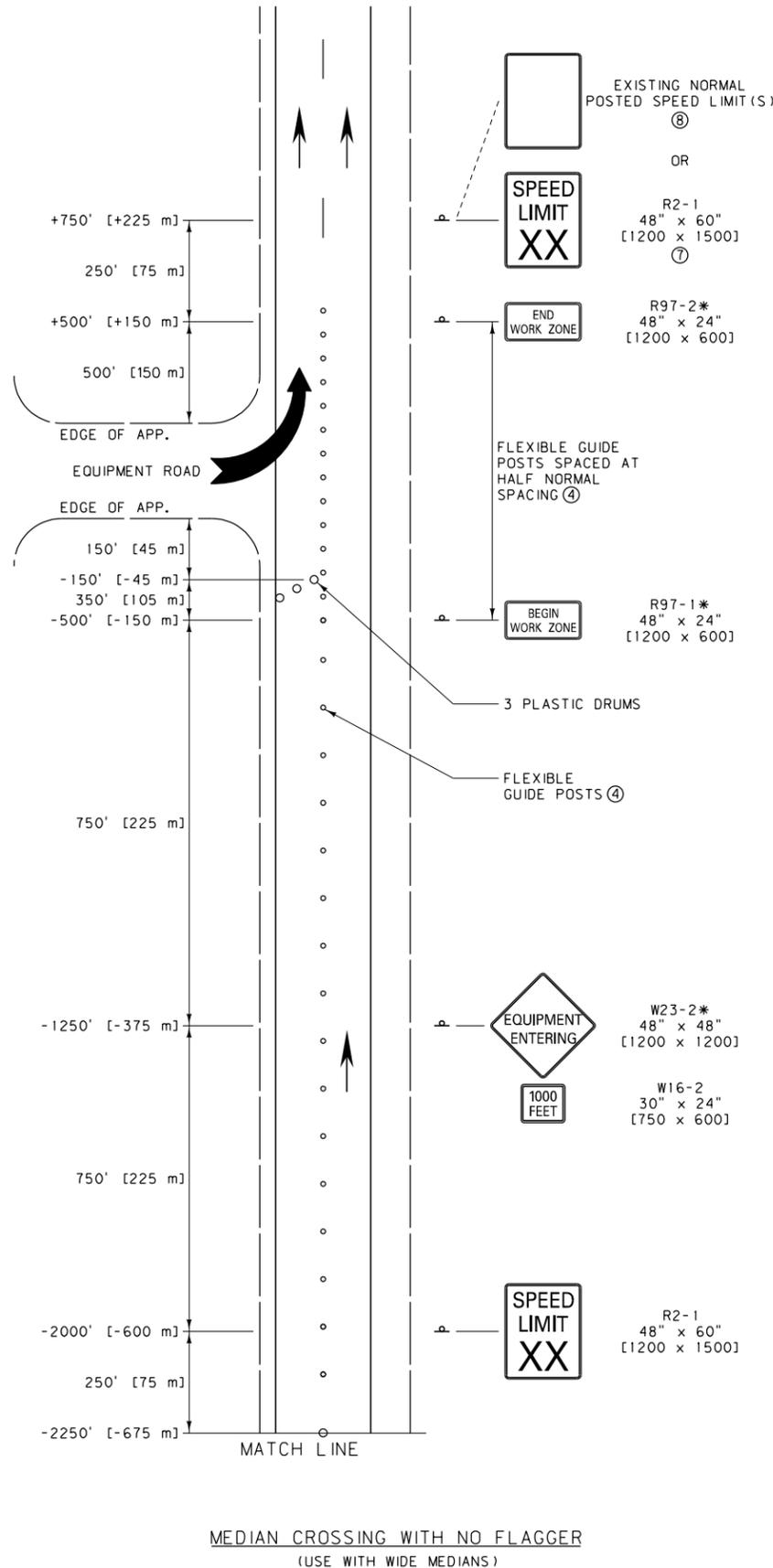
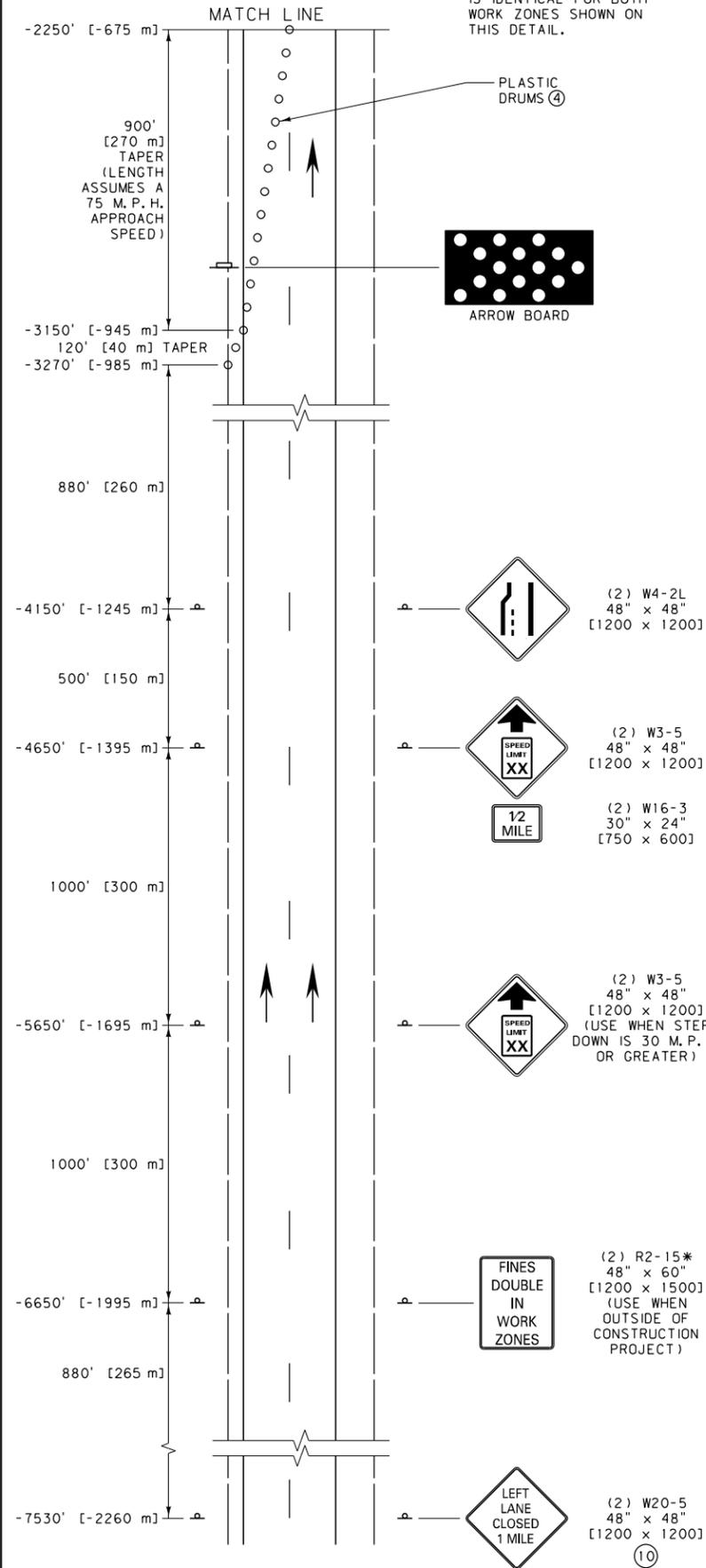
- NOTES:
- INCLUDE SPEED LIMIT SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. REMOVE OR COVER REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
  - XX = SPEED DETERMINED BY THE PROJECT MANAGER.
  - THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. WHEN THIS OCCURS OUTSIDE OF A CONSTRUCTION PROJECT, INCLUDE THE W20-1 AND R2-15\* SIGNS.
  - SPACE FLEXIBLE GUIDE POSTS ON TANGENTS AT INTERVALS IN FEET (METERS) OF NO MORE THAN TWO (0.6) TIMES THE SPEED LIMIT IN M.P.H. SPACE PLASTIC DRUMS IN ALL TAPER SECTIONS AT INTERVALS IN FEET (METERS) OF NO MORE THAN ONE (0.3) TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H., SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
  - IF FLAGGER IS MORE THAN ONE MILE (1.6 km) FROM THE LANE CLOSURE, INCLUDE W3-5 SIGNS, AS REQUIRED.
  - POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
  - WHEN OUTSIDE OF A CONSTRUCTION PROJECT, POST THE SPEED LIMIT CONSISTING OF ONE LIMIT WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. WHEN CAR AND TRUCK SPEED LIMITS DIFFER, POST BOTH LIMITS ON A SINGLE SIGN.
  - INSURE THE 12" (305) AMBER FLASHERS AND THE AMBER LED FLASHERS MEET REQUIREMENTS OF SECTION 715 AND DTL. DWG. NO. 618-01.
  - POST THE W20-5 AFTER THE W20-1 OR THE G20-1 AND THE R2-15 IF THE MERGING TAPER OCCURS AT THE BEGINNING OF THE CONSTRUCTION PROJECT

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE	DWG. NO.
SECTION 618	618-27

DIVIDED FOUR-LANE EQUIPMENT ENTRANCE

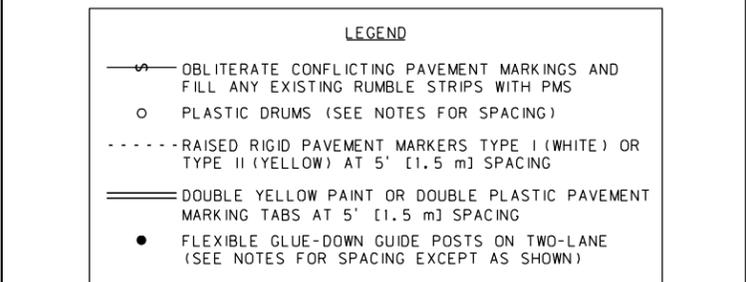
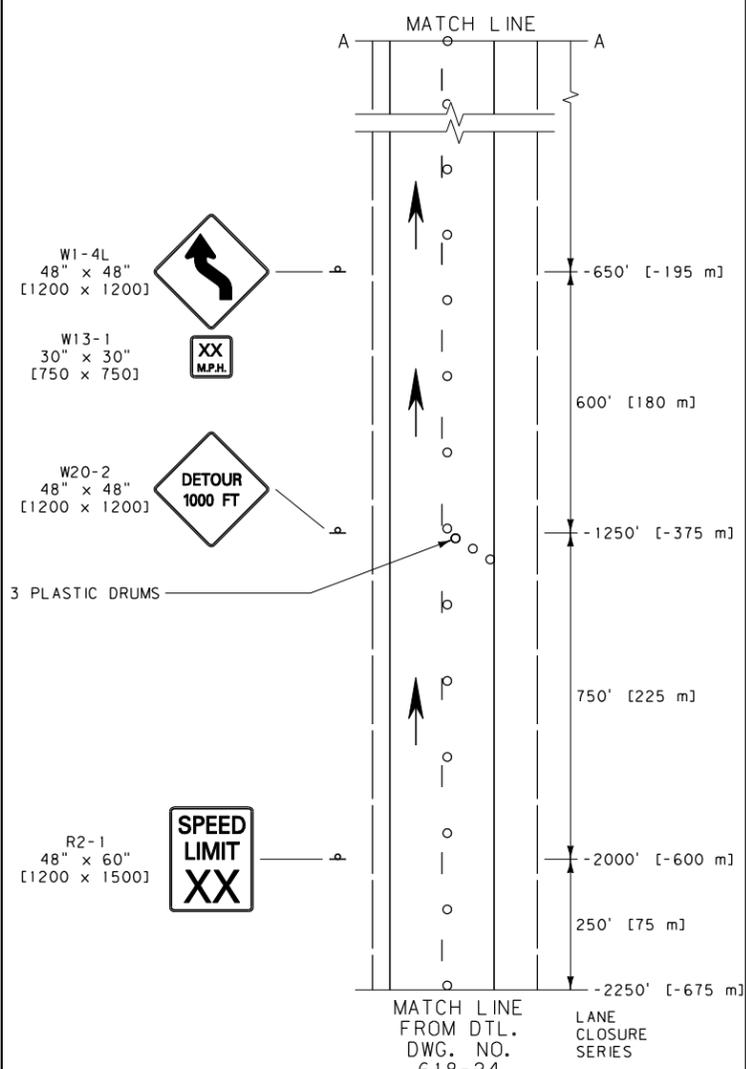
NOTE:  
THIS SEQUENCE OF SIGNS IS IDENTICAL FOR BOTH WORK ZONES SHOWN ON THIS DETAIL.



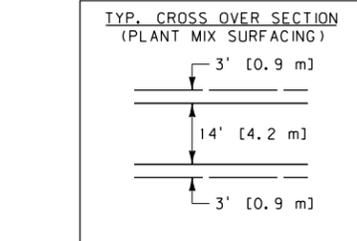
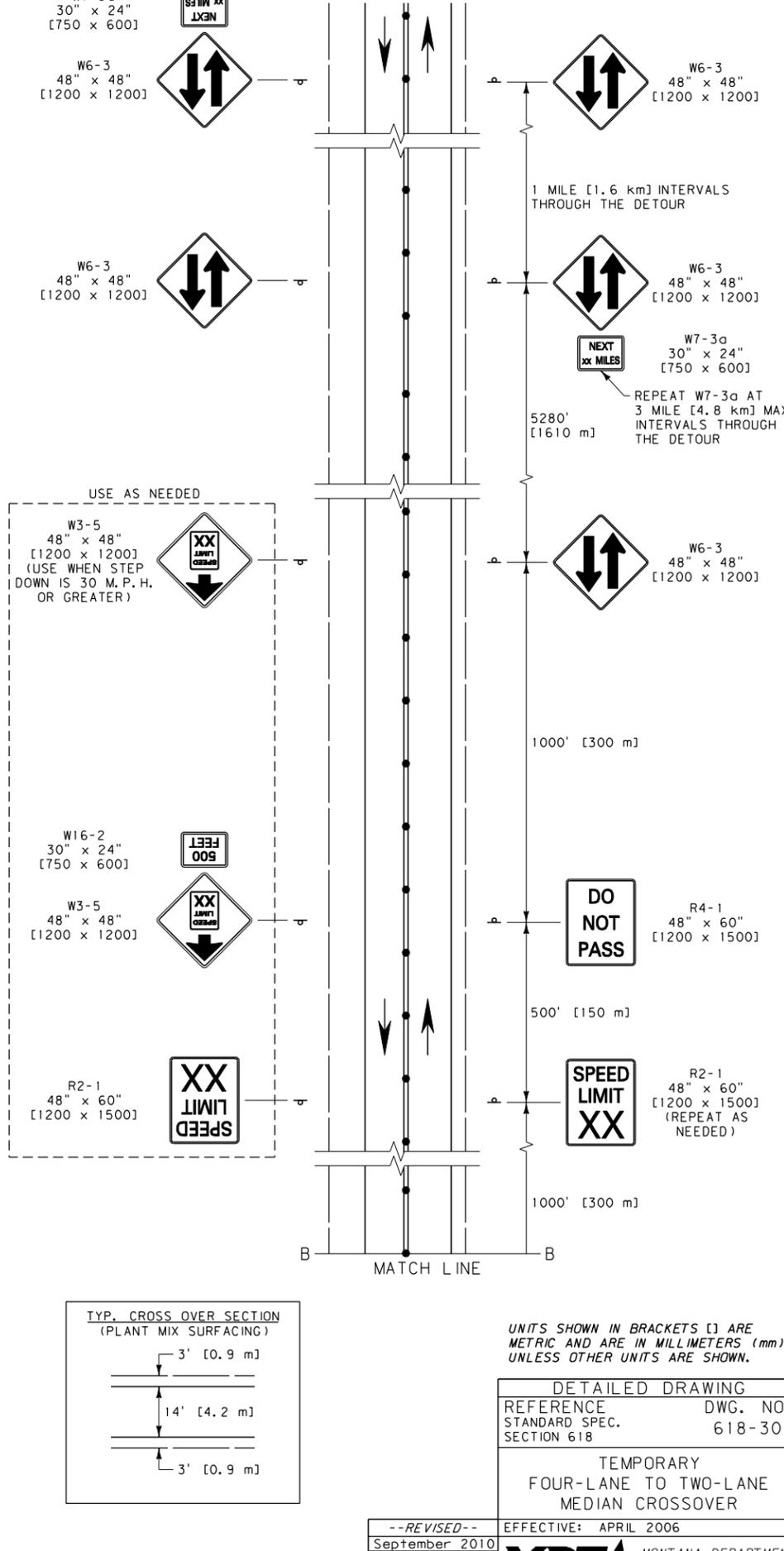
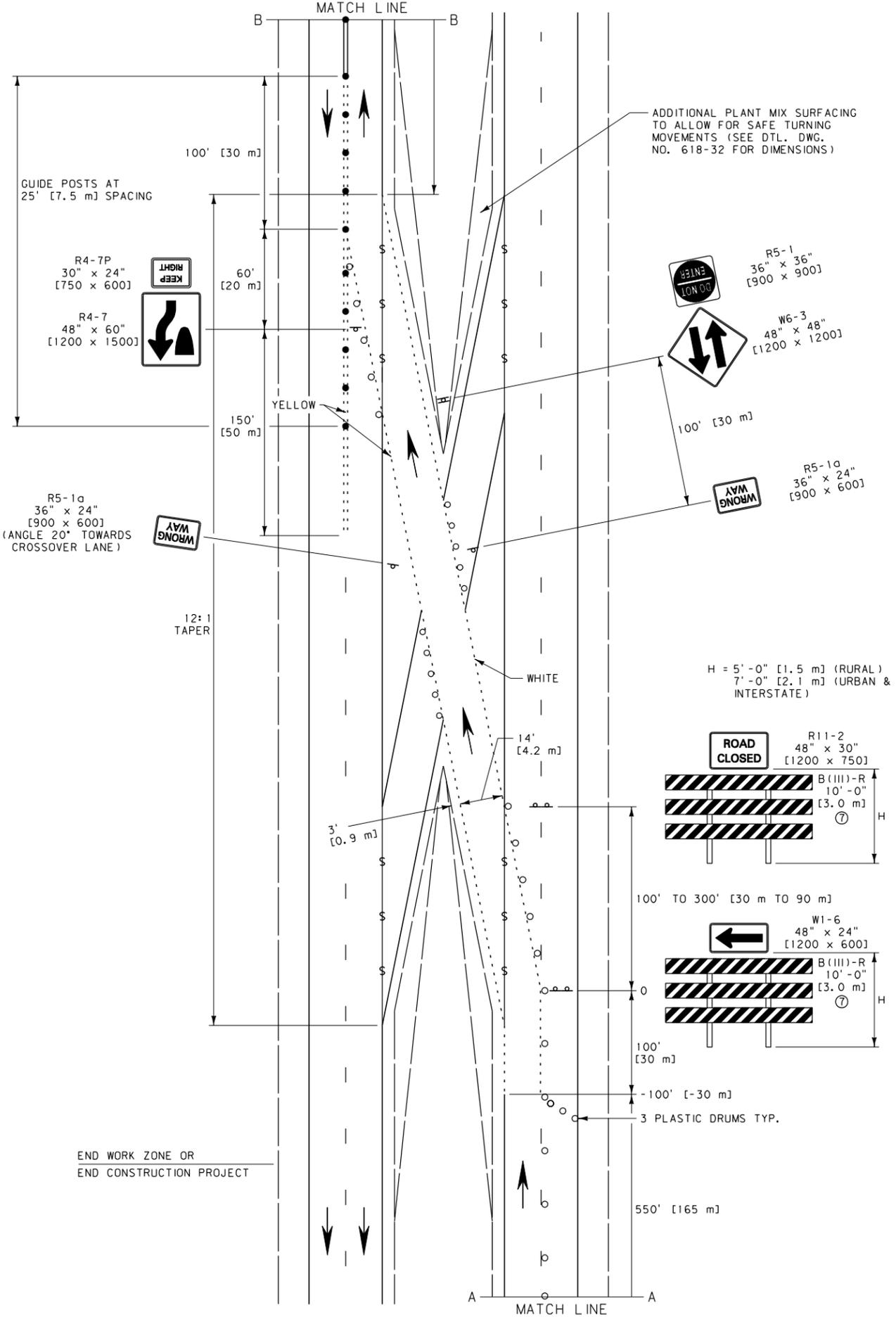
- NOTES:
- INCLUDE SPEED LIMIT SIGNING ONLY IF THERE IS REASON TO RESTRICT SPEED WITHIN THE WORK ZONE. REMOVE OR COVER REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
  - XX = SPEED DETERMINED BY THE PROJECT MANAGER.
  - THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. WHEN THIS OCCURS OUTSIDE OF A CONSTRUCTION PROJECT, INCLUDE THE W20-1 AND R2-15\* SIGNS.
  - SPACE FLEXIBLE GUIDE POSTS ON TANGENTS AT INTERVALS IN FEET [METERS] OF NO MORE THAN TWO [0.6] TIMES THE SPEED LIMIT IN M.P.H. SPACE PLASTIC DRUMS IN ALL TAPER SECTIONS AT INTERVALS IN FEET [METERS] OF NO MORE THAN ONE [0.3] TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H., SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
  - IF FLAGGER IS MORE THAN ONE MILE [1.6 km] FROM THE LANE CLOSURE, INCLUDE W3-5 SIGNS, AS REQUIRED.
  - POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
  - WHEN OUTSIDE OF A CONSTRUCTION PROJECT, POST THE SPEED LIMIT CONSISTING OF ONE LIMIT WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. WHEN CAR AND TRUCK SPEED LIMITS DIFFER, POST BOTH LIMITS ON A SINGLE SIGN.
  - INSURE THE 12" [305] AMBER FLASHERS AND THE AMBER LED FLASHERS MEET REQUIREMENTS OF SECTION 715 AND DTL. DWG. NO. 618-01.
  - POST THE W20-5 AFTER THE W20-1 OR G20-1 AND THE R2-15 IF THE MERGING TAPER OCCURS AT THE BEGINNING OF THE CONSTRUCTION PROJECT.
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE DWG. NO.	618-28
SECTION 618	
DIVIDED FOUR-LANE MEDIAN CROSSING	



- LEGEND**
- OBLITERATE CONFLICTING PAVEMENT MARKINGS AND FILL ANY EXISTING RUMBLE STRIPS WITH PMS
  - PLASTIC DRUMS (SEE NOTES FOR SPACING)
  - - - - - RAISED RIGID PAVEMENT MARKERS TYPE I (WHITE) OR TYPE II (YELLOW) AT 5' [1.5 m] SPACING
  - ==== DOUBLE YELLOW PAINT OR DOUBLE PLASTIC PAVEMENT MARKING TABS AT 5' [1.5 m] SPACING
  - FLEXIBLE GLUE-DOWN GUIDE POSTS ON TWO-LANE (SEE NOTES FOR SPACING EXCEPT AS SHOWN)
- NOTES:**
- ① INCLUDE REGULATORY SIGNING ONLY AS REQUIRED. REMOVE OR COVER REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - ② THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - ③ INDICATED SPACINGS ARE INTENDED TO BE A MAXIMUM AND MAY BE REDUCED IF CONDITIONS WARRANT.
  - ④ XX = SPEED DETERMINED BY THE MEDIAN CROSSOVER DESIGN SPEED OR THE PROJECT MANAGER.
  - ⑤ SPACE CHANNELIZING DEVICES ON TANGENTS AT INTERVALS IN FEET [METERS] OF NO MORE THAN TWO [0.6] TIMES THE SPEED LIMIT IN M.P.H. AND ON ALL TAPER SECTIONS AT INTERVALS IN FEET [METERS] OF NO MORE THAN ONE [0.3] TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H., SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
  - ⑥ OBLITERATE ALL PAVEMENT MARKINGS THAT CONFLICT AT ANY TIME DURING OR AFTER MEDIAN CROSSOVER USE.
  - ⑦ SEE DETAILED DRAWING 618-03.

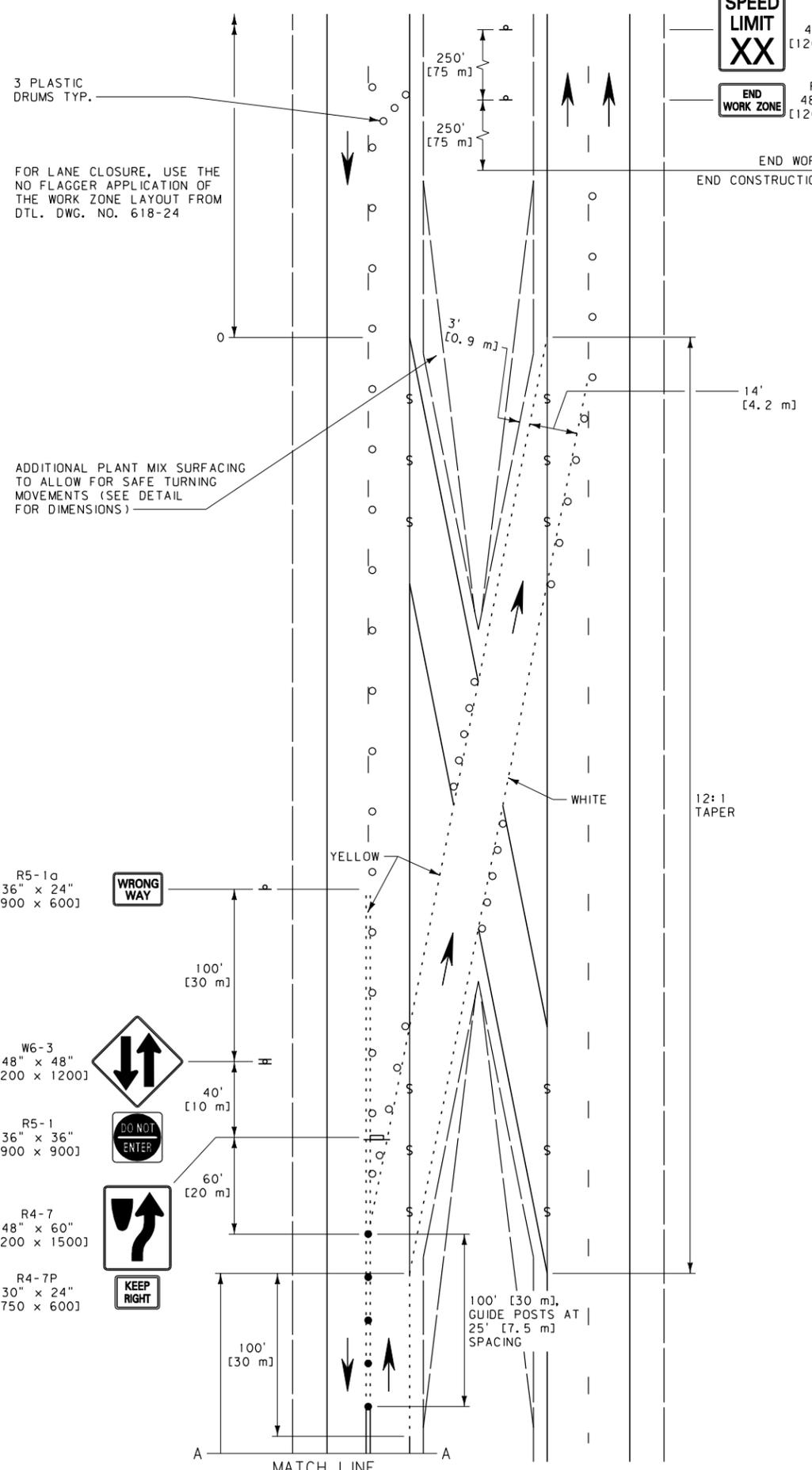
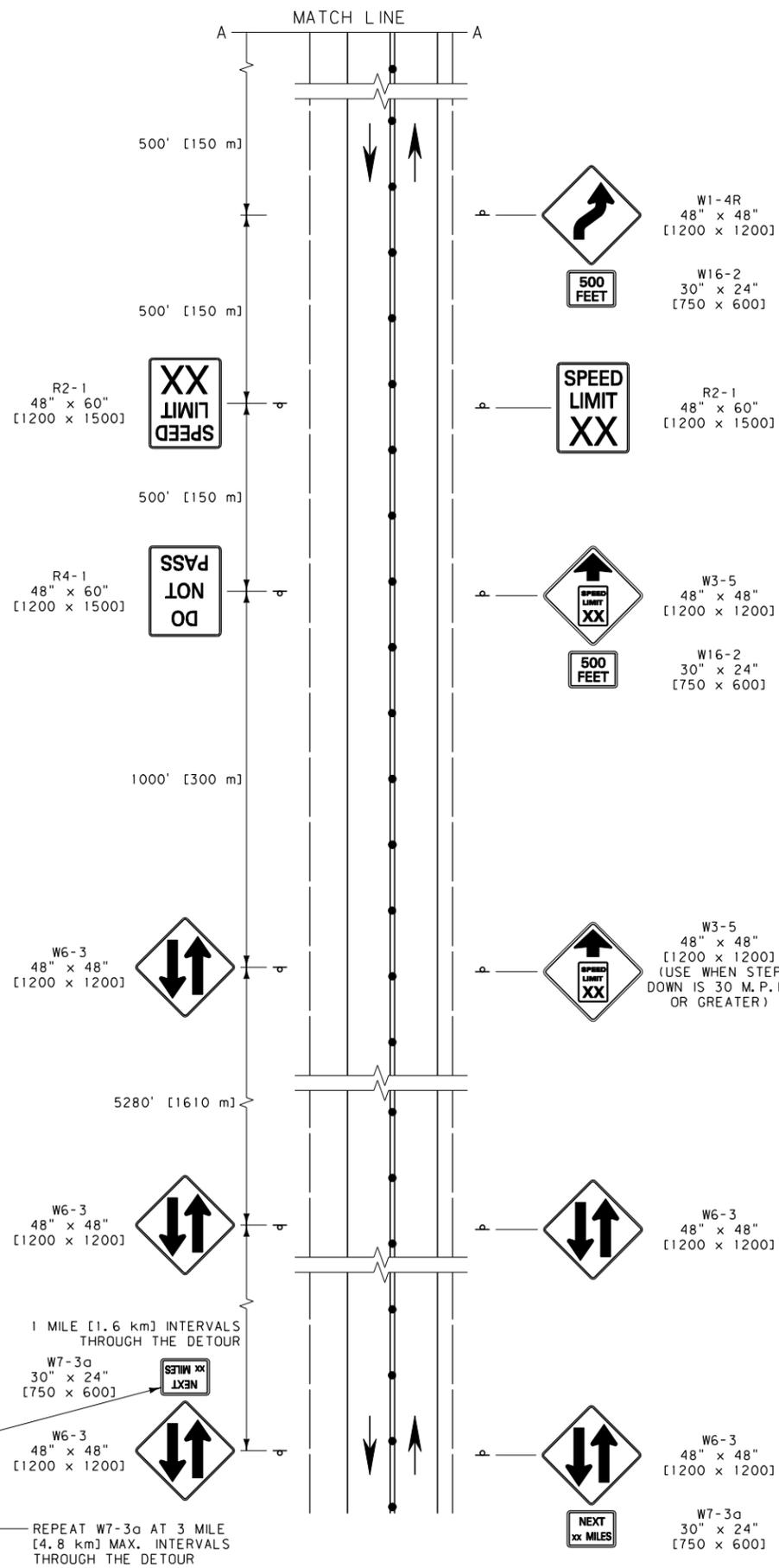


UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING  
REFERENCE DWG. NO.  
STANDARD SPEC. 618-30  
SECTION 618

TEMPORARY  
FOUR-LANE TO TWO-LANE  
MEDIAN CROSSOVER

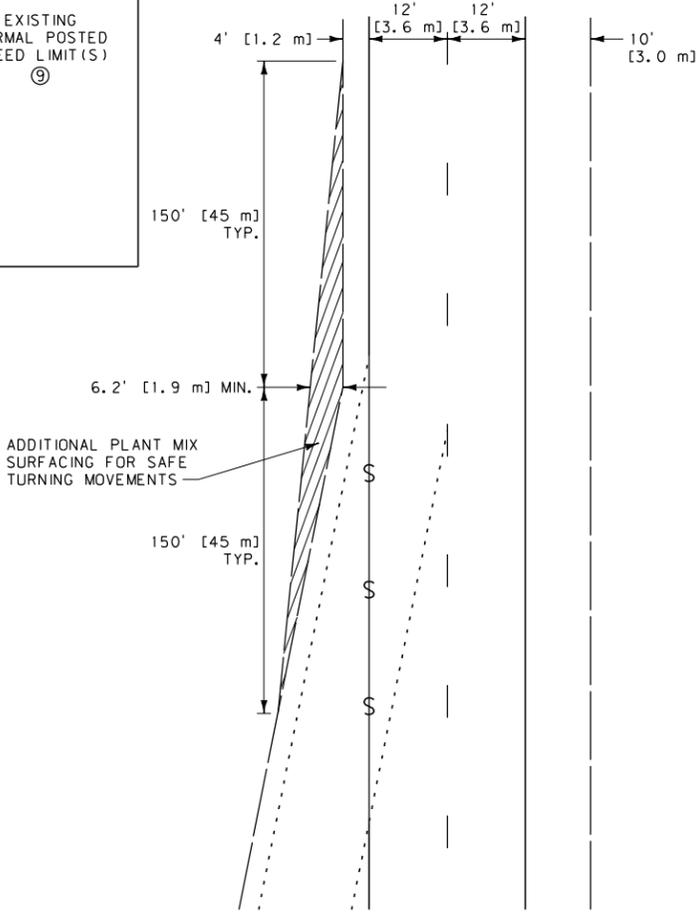
--REVISED--  
September 2010  
EFFECTIVE: APRIL 2006  
**MDT** MONTANA DEPARTMENT OF TRANSPORTATION



**SPEED LIMIT XX**  
R2-1 48" x 60" [1200 x 1500]

**END WORK ZONE**  
R97-2\* 48" x 24" [1200 x 600]

EXISTING NORMAL POSTED SPEED LIMIT(S)



ADDITIONAL SURFACING DETAIL

LEGEND

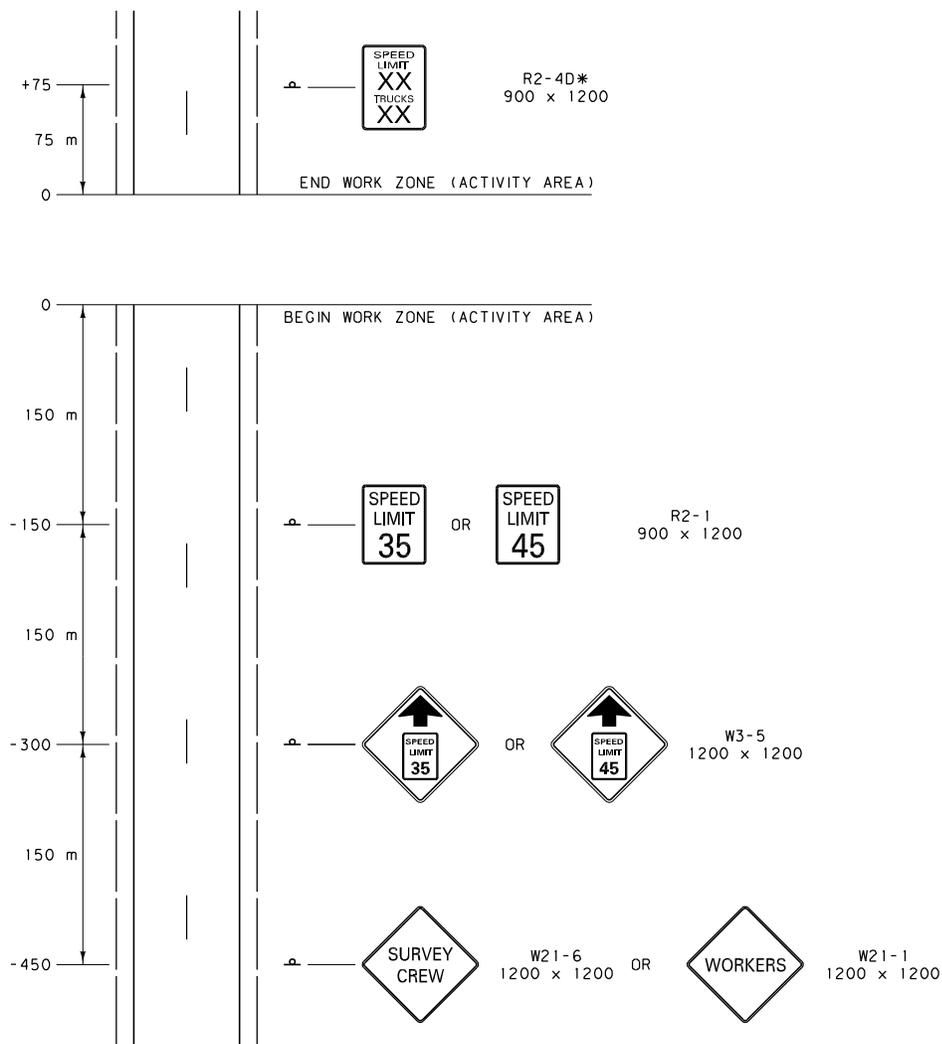
- OBLITERATE CONFLICTING PAVEMENT MARKINGS AND FILL ANY EXISTING RUMBLE STRIPS WITH PMS
- PLASTIC DRUMS (SEE NOTES FOR SPACING)
- RAISED RIGID PAVEMENT MARKERS TYPE I (WHITE) OR TYPE II (YELLOW) AT 5' [1.5 m] SPACING
- DOUBLE YELLOW PAINT OR DOUBLE PLASTIC PAVEMENT MARKING TABS AT 5' [1.5 m] SPACING
- FLEXIBLE GLUE-DOWN GUIDE POSTS ON TWO-LANE (SEE NOTES FOR SPACING EXCEPT AS SHOWN)

- NOTES:
- INCLUDE REGULATORY SIGNING ONLY AS REQUIRED. REMOVE OR COVER REGULATORY SIGNS TO MATCH ADJACENT REGULATIONS.
  - THE WORK ZONE REFERS TO THE AREA WITHIN THE CONSTRUCTION PROJECT WHERE WORK IS ACTUALLY TAKING PLACE.
  - XX = SPEED DETERMINED BY THE MEDIAN CROSSOVER DESIGN SPEED OR THE PROJECT MANAGER.
  - SEE DTL. DWG. NO. 618-30 FOR TYPICAL CROSSOVER SECTION DIMENSIONS.
  - INDICATED SPACINGS ARE INTENDED TO BE A MAXIMUM AND MAY BE REDUCED IF CONDITIONS WARRANT.
  - SPACE CHANNELIZING DEVICES ON TANGENTS AT INTERVALS IN FEET [METERS] OF NO MORE THAN TWO [0.6] TIMES THE SPEED LIMIT IN M.P.H. AND ON ALL TAPER SECTIONS AT INTERVALS IN FEET [METERS] OF NO MORE THAN ONE [0.3] TIMES THE SPEED LIMIT IN M.P.H. FOR SPEED LIMITS LESS THAN 35 M.P.H., SPACE CHANNELIZING DEVICES AS DIRECTED BY THE PROJECT MANAGER.
  - OBLITERATE ALL PAVEMENT MARKINGS THAT CONFLICT AT ANY TIME DURING OR AFTER MEDIAN CROSSOVER USE.
  - POST THE END OF WORK ZONE SPEED LIMIT APPROPRIATE FOR ALL VEHICLES FOR THE REMAINDER OF THE CONSTRUCTION PROJECT BEFORE RESUMING TO NORMAL POSTED SPEED LIMITS AT THE END OF THE CONSTRUCTION PROJECT.
  - WHEN AT THE END OF A CONSTRUCTION PROJECT, POST THE SPEED LIMIT CONSISTING OF ONE LIMIT WHEN THE NORMAL POSTED SPEED LIMIT FOR ALL VEHICLES IS THE SAME. WHEN CAR AND TRUCK SPEED LIMITS DIFFER, POST BOTH LIMITS ON A SINGLE SIGN.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-32
SECTION 618	

TEMPORARY TWO-LANE TO FOUR-LANE MEDIAN CROSSOVER

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

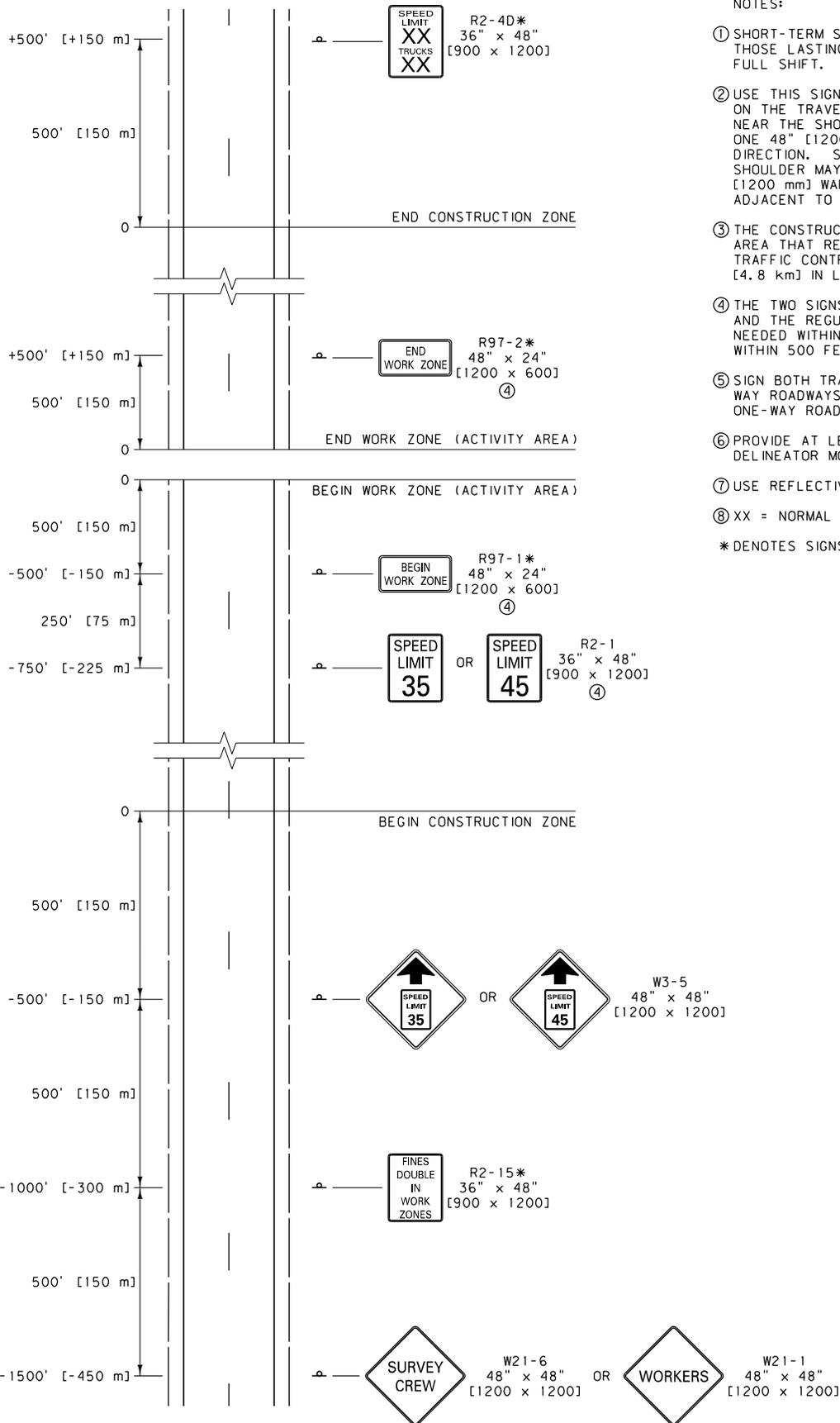


NOTES:

- ① SHORT DURATION ACTIVITIES ARE DEFINED AS THOSE LASTING UP TO ONE HOUR.
  - ② USE THIS SIGN LAYOUT WHEN WORK IS TO TAKE PLACE ON THE TRAVELED WAY. SIGNING FOR WORK ON OR NEAR THE SHOULDER MAY BE LIMITED TO THE USE OF ONE 1200 mm WARNING SIGN FOR EACH TRAVEL DIRECTION. SIGNING FOR WORK OUTSIDE THE SHOULDER MAY BE LIMITED TO THE USE OF ONE 1200 mm WARNING SIGN FOR THE TRAVEL DIRECTION ADJACENT TO THE WORK.
  - ③ SIGN BOTH TRAVEL DIRECTIONS ON TWO-LANE, TWO-WAY ROADWAYS OR BOTH SHOULDERS ON TWO-LANE, ONE-WAY ROADWAYS.
  - ④ PROVIDE AT LEAST THE DISTANCE SHOWN FOR DELINEATOR MOUNTED SIGNS.
  - ⑤ SEE DTL. DWG. NO. 618-36 "SHORT-TERM STATIONARY CREW SIGNING" IF THE DOUBLE PENALTY REGULATION IS TO BE UTILIZED.
  - ⑥ XX = NORMAL POSTED SPEED LIMIT(S).
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-34
SHORT DURATION CREW SIGNING	
EFFECTIVE: APRIL 2006	
 MONTANA DEPARTMENT OF TRANSPORTATION <i>servicing you with pride</i>	



NOTES:

- ① SHORT-TERM STATIONARY ACTIVITIES ARE DEFINED AS THOSE LASTING GREATER THAN ONE HOUR, UP TO A FULL SHIFT.
- ② USE THIS SIGN LAYOUT WHEN WORK IS TO TAKE PLACE ON THE TRAVELED WAY. SIGNING FOR WORK ON OR NEAR THE SHOULDER MAY BE LIMITED TO THE USE OF ONE 48" [1200 mm] WARNING SIGN FOR EACH TRAVEL DIRECTION. SIGNING FOR WORK OUTSIDE THE SHOULDER MAY BE LIMITED TO THE USE OF ONE 48" [1200 mm] WARNING SIGN FOR THE TRAVEL DIRECTION ADJACENT TO THE WORK.
- ③ THE CONSTRUCTION ZONE REFERS TO THE GENERAL AREA THAT REQUIRES TEMPORARY WORK ZONE TRAFFIC CONTROL. IT SHOULD NOT EXCEED 3 MILES [4.8 km] IN LENGTH.
- ④ THE TWO SIGNS MARKING THE WORK ZONE BOUNDARIES AND THE REGULATORY SPEED SIGN MUST MOVE AS NEEDED WITHIN THE CONSTRUCTION ZONE TO REMAIN WITHIN 500 FEET [150 m] OF THE WORK ACTIVITY.
- ⑤ SIGN BOTH TRAVEL DIRECTIONS ON TWO-LANE, TWO-WAY ROADWAYS OR BOTH SHOULDERS ON TWO-LANE, ONE-WAY ROADWAYS.
- ⑥ PROVIDE AT LEAST THE DISTANCE SHOWN FOR DELINEATOR MOUNTED SIGNS.
- ⑦ USE REFLECTIVE DEVICES.
- ⑧ XX = NORMAL POSTED SPEED LIMIT(S).

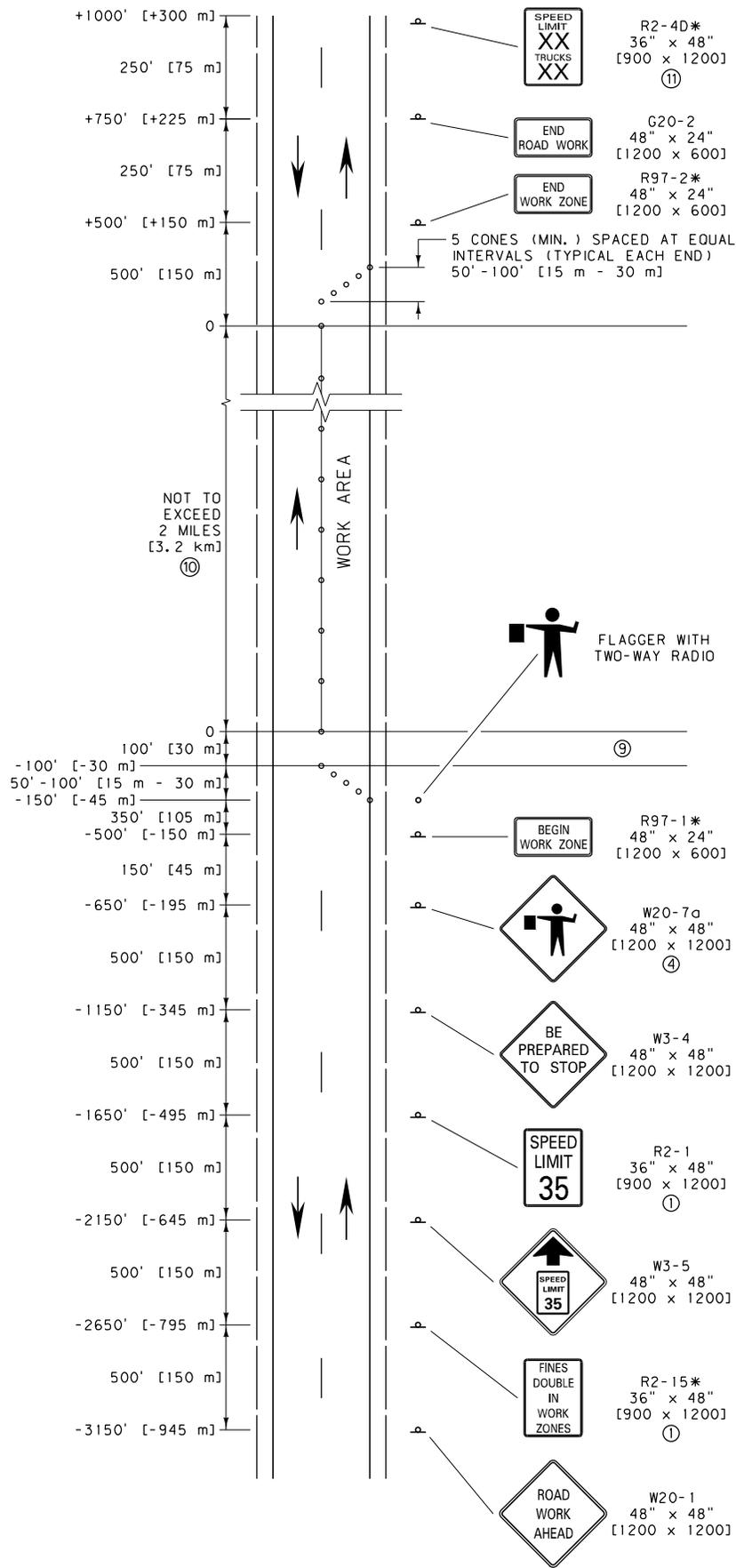
\* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-36

SHORT-TERM STATIONARY CREW SIGNING

---REVISED---	EFFECTIVE: APRIL 2006
APRIL 2012	
MONTANA DEPARTMENT OF TRANSPORTATION	



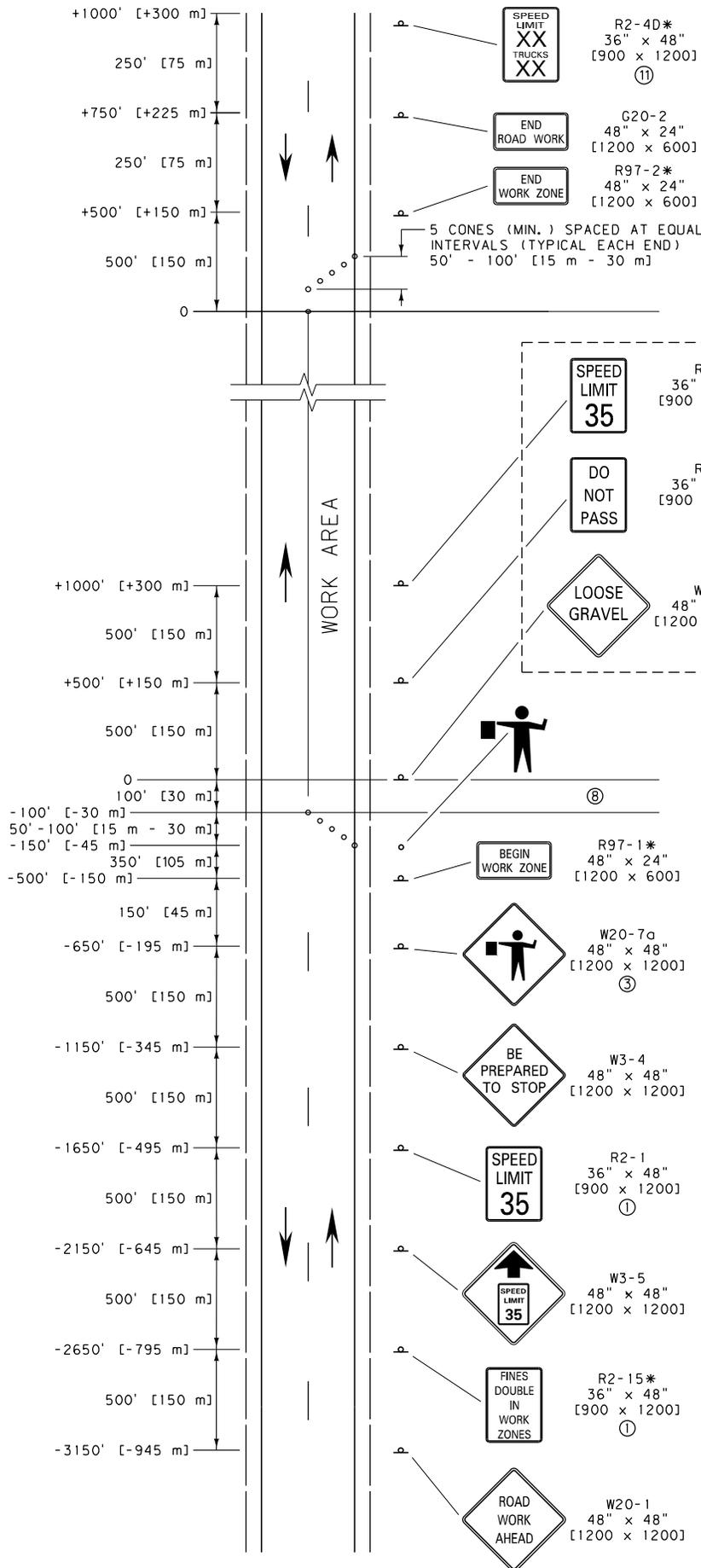
NOTES:

- ① MINIMUM REGULATORY SIGN SIZE IS 24" X 30" [600 X 750] ON TWO-LANE ROADS.
  - ② ON ROADWAYS WITH HIGH TRAFFIC VOLUMES OR VISIBILITY RESTRICTIONS, A 500' [150 m] SPACING FOR ALL SIGNS IS RECOMMENDED.
  - ③ SPACE CHANNELIZING DEVICES AT INTERVALS IN FEET [METERS] EQUAL TO TWICE [0.6 TIMES] THE SPEED LIMIT IN M. P. H. THROUGH THE BUFFER AND WORK AREA.
  - ④ IF A NEED ARISES TO INCREASE VEHICLE STORAGE, ADD AN ADDITIONAL W20-7a "FLAGGER AHEAD" SIGN BETWEEN THE R2-1 AND W3-4 SIGNS AND/OR CONSIDER AN ADDITIONAL ADVANCE FLAGGER.
  - ⑤ A MIRROR IMAGE OF THIS SIGN SEQUENCE IS REQUIRED FOR THE TRAFFIC FROM THE OPPOSITE DIRECTION.
  - ⑥ FOR MORE INFORMATION OR CLARIFICATION CONTACT THE DISTRICT TRAFFIC ENGINEER. FOR EXAMPLE, IF WORK ZONE IS CLOSE TO A HORIZONTAL CURVE, A VERTICAL CURVE, A BRIDGE, INTERCHANGE, POOR SIGHT DISTANCE, OR OTHER SPECIAL CONDITION.
  - ⑦ COVER ANY CONFLICTING SIGNS IN THE WORK ZONE.
  - ⑧ SHORT-TERM WORK ZONE SIGNING IS NOT REQUIRED TO BE POST MOUNTED.
  - ⑨ THE BUFFER SPACE CAN BE LATERAL AND LONGITUDINAL AND MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
  - ⑩ TYPICALLY 2 MILES [3.2 km] IS THE MAX. WORK AREA. HOWEVER, WHEN SIGHT DISTANCE, BUFFER ZONES OR ACCOMPLISHMENT RATES FOR EQUIPMENT ARE CONSIDERED, SOME MINOR ADJUSTMENTS TO THIS MAX. MAY BE CONSIDERED.
  - ⑪ XX = NORMAL POSTED SPEED LIMIT(S).
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-M1
MAINTENANCE GUIDELINE FOR SHORT-TERM TWO-LANE CRACK SEALING WORK ZONE	

--REVISED-- APRIL 2012	EFFECTIVE: APRIL 2006
 MONTANA DEPARTMENT OF TRANSPORTATION <i>serving you with pride</i>	



NOTE:  
TO BE POSTED AT THE START OF THE WORK AND REPEATED AT TWO-MILE [3.2 km] INTERVALS UNTIL THE SURFACE IS SWEEPED AND STRIPED.

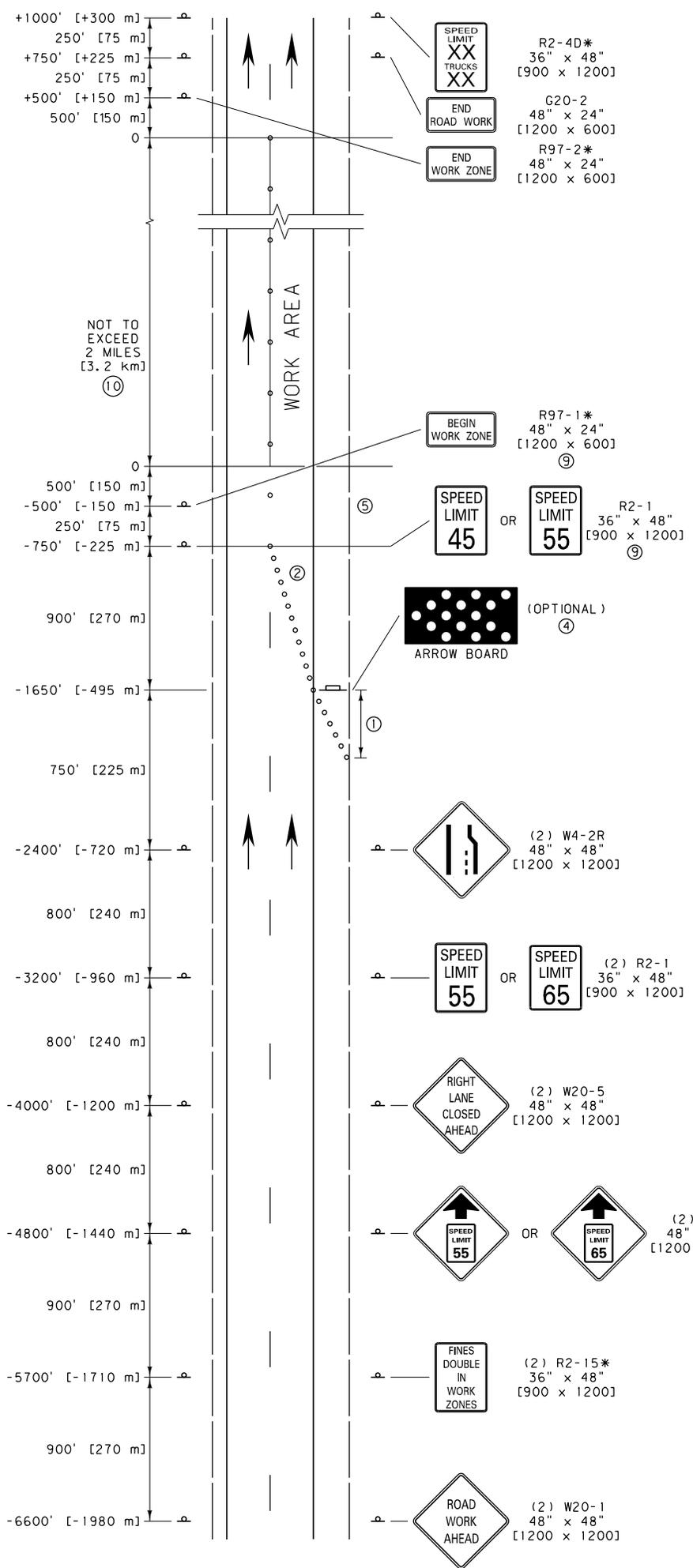
- NOTES:
- MINIMUM REGULATORY SIGN SIZE IS 24" x 30" [600 x 750] ON TWO-LANE ROADS.
  - ON ROADWAYS WITH HIGH TRAFFIC VOLUMES OR VISIBILITY RESTRICTIONS, A 500' [150 m] SPACING FOR ALL SIGNS IS RECOMMENDED.
  - IF A NEED ARISES TO INCREASE VEHICLE STORAGE, ADD AN ADDITIONAL W20-7a "FLAGGER AHEAD" SIGN BETWEEN THE R2-1 AND W3-4 SIGNS AND/OR CONSIDER AN ADDITIONAL ADVANCE FLAGGER.
  - A MIRROR IMAGE OF THIS SIGN SEQUENCE IS REQUIRED FOR THE TRAFFIC FROM THE OPPOSITE DIRECTION.
  - FOR MORE INFORMATION OR CLARIFICATION CONTACT THE DISTRICT TRAFFIC ENGINEER. FOR EXAMPLE, IF WORK ZONE IS CLOSE TO A HORIZONTAL CURVE, A VERTICAL CURVE, A BRIDGE, INTERCHANGE, POOR SIGHT DISTANCE OR OTHER SPECIAL CONDITION.
  - COVER ANY CONFLICTING SIGNS IN THE WORK ZONE.
  - SHORT-TERM WORK ZONE SIGNING IS NOT REQUIRED TO BE POST MOUNTED.
  - THE BUFFER SPACE CAN BE LATERAL AND LONGITUDINAL AND MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
  - XX = NORMAL POSTED SPEED LIMIT(S).
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION	DWG. NO. 618
	618-M2

MAINT. GUIDELINE FOR SHORT-TERM TWO-LANE CHIP SEAL & OVERLAY (PILOTTED TRAFFIC)

--REVISED--	EFFECTIVE:	APRIL 2006
APRIL 2012		
MONTANA DEPARTMENT OF TRANSPORTATION <i>servicing you with pride</i>		



NOTES:

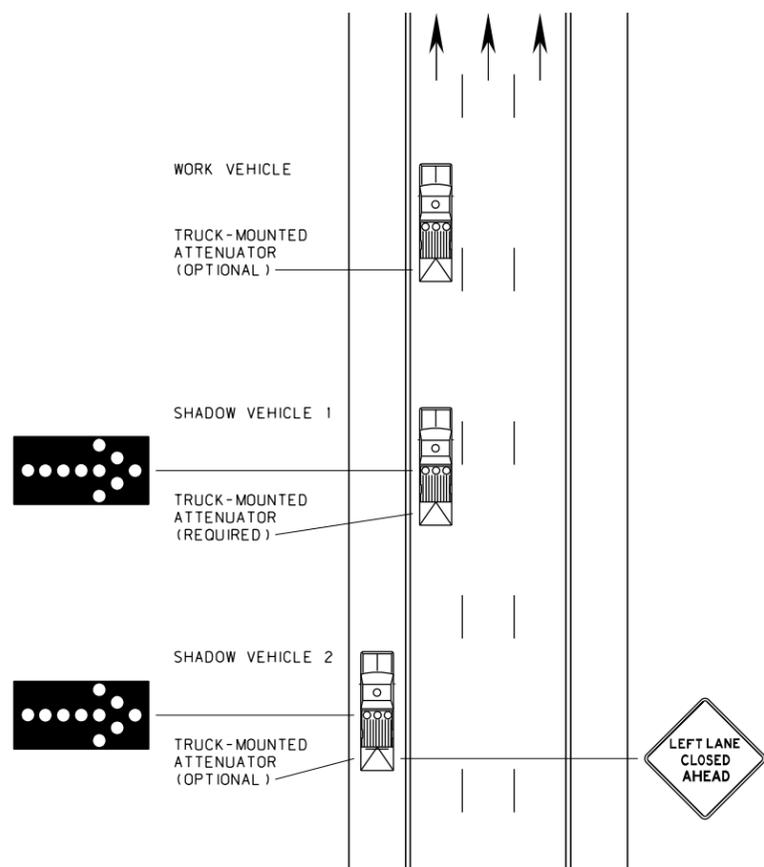
- ① USE A MINIMUM 300' [90 m] SHOULDER TAPER.
  - ② USE THIRTEEN APPROVED CHANNELIZING DEVICES FOR A 12' [3.6 m] LANE CLOSURE TAPER (75 M.P.H. SPACED AT 75' [22.5 m].) ASSURE THAT THE TAPER IS A MINIMUM LENGTH OF 900' [270 m].
  - ③ SPACE CHANNELIZING DEVICES AT INTERVALS IN FEET (METERS) EQUAL TO TWICE (0.6 TIMES) THE SPEED LIMIT IN M.P.H. THROUGH THE BUFFER AND WORK AREA.
  - ④ PLACE THE ARROW BOARD (IF USED) ON THE SHOULDER AT THE START OF THE TRAVEL LANE CLOSURE TAPER.
  - ⑤ THE BUFFER SPACE CAN BE LATERAL AND LONGITUDINAL. KEEP THE BUFFER SPACE CLEAR OF EQUIPMENT AND PERSONNEL.
  - ⑥ FOR MORE INFORMATION OR CLARIFICATION CONTACT THE DISTRICT TRAFFIC ENGINEER. FOR EXAMPLE, IF WORK AREA IS CLOSE TO A HORIZONTAL CURVE, A VERTICAL CURVE, A BRIDGE, INTERCHANGE, POOR SIGHT DISTANCE OR OTHER SPECIAL CONDITION.
  - ⑦ COVER ANY CONFLICTING SIGNS IN THE WORK AREA.
  - ⑧ SHORT-TERM WORK ZONE SIGNING IS NOT REQUIRED TO BE POST MOUNTED.
  - ⑨ WHEN THE WORK ZONE CHANGES WITHIN THE CONSTRUCTION ZONE, THESE SIGNS SHOULD BE MOVED TO REFLECT THE ACTUAL WORK ZONE.
  - ⑩ TYPICALLY 2 MILES [3.2 km] IS THE MAX. WORK AREA. HOWEVER, WHEN SIGHT DISTANCE, BUFFER ZONES OR ACCOMPLISHMENT RATES FOR EQUIPMENT ARE CONSIDERED, SOME MINOR ADJUSTMENTS TO THIS MAX. MAY BE CONSIDERED.
  - ⑪ XX = NORMAL POSTED SPEED LIMIT(S).
- \* DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-M3
MAINTENANCE GUIDELINE FOR SHORT-TERM LANE CLOSURE ON INTERSTATE	
EFFECTIVE: APRIL 2006	
MONTANA DEPARTMENT OF TRANSPORTATION	

--REVISED--  
APRIL 2012

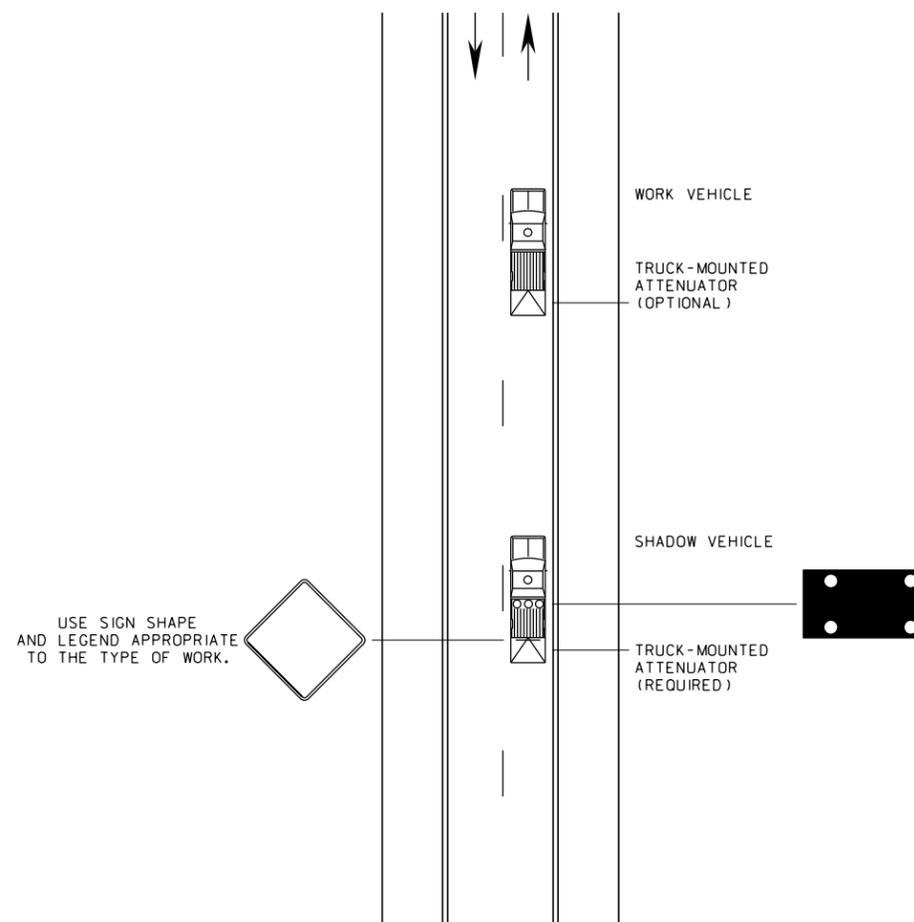
MOBILE OPERATIONS ON MULTILANE ROAD



NOTES:

- ① PLACE APPROPRIATE LANE CLOSURE SIGN ON SHADOW VEHICLE 2 SO AS NOT TO OBSCURE THE ARROW BOARD.
- ② FOLLOW THE WORK OPERATION WITH SHADOW VEHICLE 2 SO AS TO PROVIDE ADEQUATE SIGHT DISTANCE FOR VEHICULAR TRAFFIC APPROACHING FROM THE REAR.
- ③ COVER OR TURN THE SIGN LEGENDS ON VEHICLE-MOUNTED SIGNS FROM VIEW WHEN WORK IS NOT IN PROGRESS.
- ④ WHEN THE WORK VEHICLE OCCUPIES AN INTERIOR LANE OF A DIRECTIONAL ROADWAY HAVING A RIGHT SHOULDER 10 FEET [3 m] OR MORE IN WIDTH, DRIVE SHADOW VEHICLE 2 ALONG THE RIGHT-HAND SHOULDER WITH A SIGN INDICATING WORK IS TAKING PLACE IN THE INTERIOR LANE.
- ⑤ ON HIGH-SPEED ROADWAYS, A THIRD SHADOW VEHICLE MAY BE USED WITH SHADOW VEHICLE 1 IN THE CLOSED LANE, SHADOW VEHICLE 2 STRADDLING THE EDGE LINE, AND SHADOW VEHICLE 3 ON THE SHOULDER. WHERE ADEQUATE SHOULDER WIDTH IS NOT AVAILABLE, SHADOW VEHICLE 3 MAY ALSO STRADDLE THE EDGE LINE.
- ⑥ THE MINIMUM ARROW BOARD SIZE IS TYPE B, 60 INCHES X 30 INCHES [1500 X 750].
- ⑦ VARY THE DISTANCE BETWEEN THE WORK LOCATION AND SHADOW VEHICLE 2 TO PROVIDE ADEQUATE SIGHT DISTANCE FOR VEHICULAR TRAFFIC APPROACHING FROM THE REAR.
- ⑧ MAINTAIN A MINIMUM SPACING BETWEEN THE WORK VEHICLE AND SHADOW VEHICLES, AND BETWEEN EACH SHADOW VEHICLE TO DETER ROAD USERS FROM DRIVING IN BETWEEN.

MOBILE OPERATIONS ON TWO-LANE ROAD



NOTES:

- ① TRUCK-MOUNTED ATTENUATOR IS REQUIRED FOR SHADOW VEHICLE.
- ② EQUIP SHADOW VEHICLE WITH VEHICLE-MOUNTED SIGN. USE SIGN SHAPE AND LEGEND APPROPRIATE TO THE TYPE OF WORK.
- ③ MOUNT VEHICLE-MOUNTED SIGN IN A MANNER SO EQUIPMENT OR SUPPLIES DO NOT OBSCURE THE SIGN.
- ④ COVER OR TURN THE SIGN LEGENDS ON VEHICLE-MOUNTED SIGNS FROM VIEW WHEN WORK IS NOT IN PROGRESS.
- ⑤ WHENEVER ADEQUATE STOPPING SIGHT DISTANCE EXISTS TO THE REAR, MAINTAIN A MINIMUM DISTANCE FROM THE WORK VEHICLE WITH THE SHADOW VEHICLE AND PROCEED AT THE SAME SPEED.
- ⑥ SLOW DOWN THE SHADOW VEHICLE IN ADVANCE OF VERTICAL OR HORIZONTAL CURVES THAT RESTRICT SIGHT DISTANCE.

UNITS SHOWN IN BRACKETS [ ] ARE METRIC AND ARE IN MILLIMETERS (mm) UNLESS OTHER UNITS ARE SHOWN.

DETAILED DRAWING	
REFERENCE	DWG. NO.
STANDARD SPEC.	618-M4
SECTION 618	

MOBILE OPERATIONS

EFFECTIVE: DECEMBER 2011

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H. )	SIGN SPACING (A)	SPACING OF CHANNELIZING DEVICES (MAX. ) (G) **	BUFFER SPACE ④ (B)
25	30	8	15
35	30	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

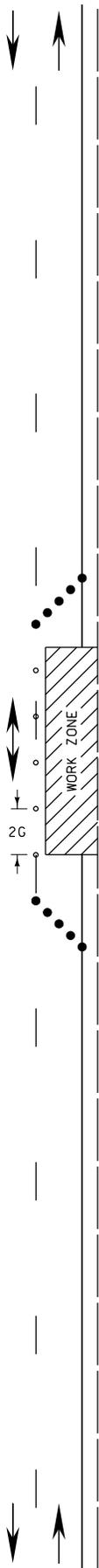
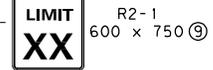
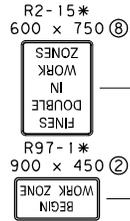
SIGN LAYOUT IDENTICAL TO OPPOSING TRAFFIC SIGN LAYOUT

NOTES:

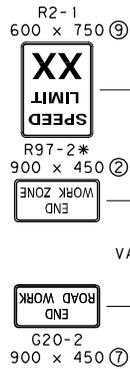
- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ IF PEDESTRIAN TRAFFIC IS IMPACTED SEE DTL. DWG. NO. 618-U05.
- ⑥ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑦ PLACE END ROADWORK SIGN AT END OF PROJECT LIMITS.
- ⑧ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑨ POST EXISTING SPEED LIMIT IF CHANGED BY WORKZONE.

**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H. )



IF PEDESTRIAN TRAFFIC IS IMPACTED, SEE NOTE ⑤



ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U01
LANE CLOSURE-FLAGGER CONTROLLED (URBAN TWO LANE, TWO WAY ROAD)	

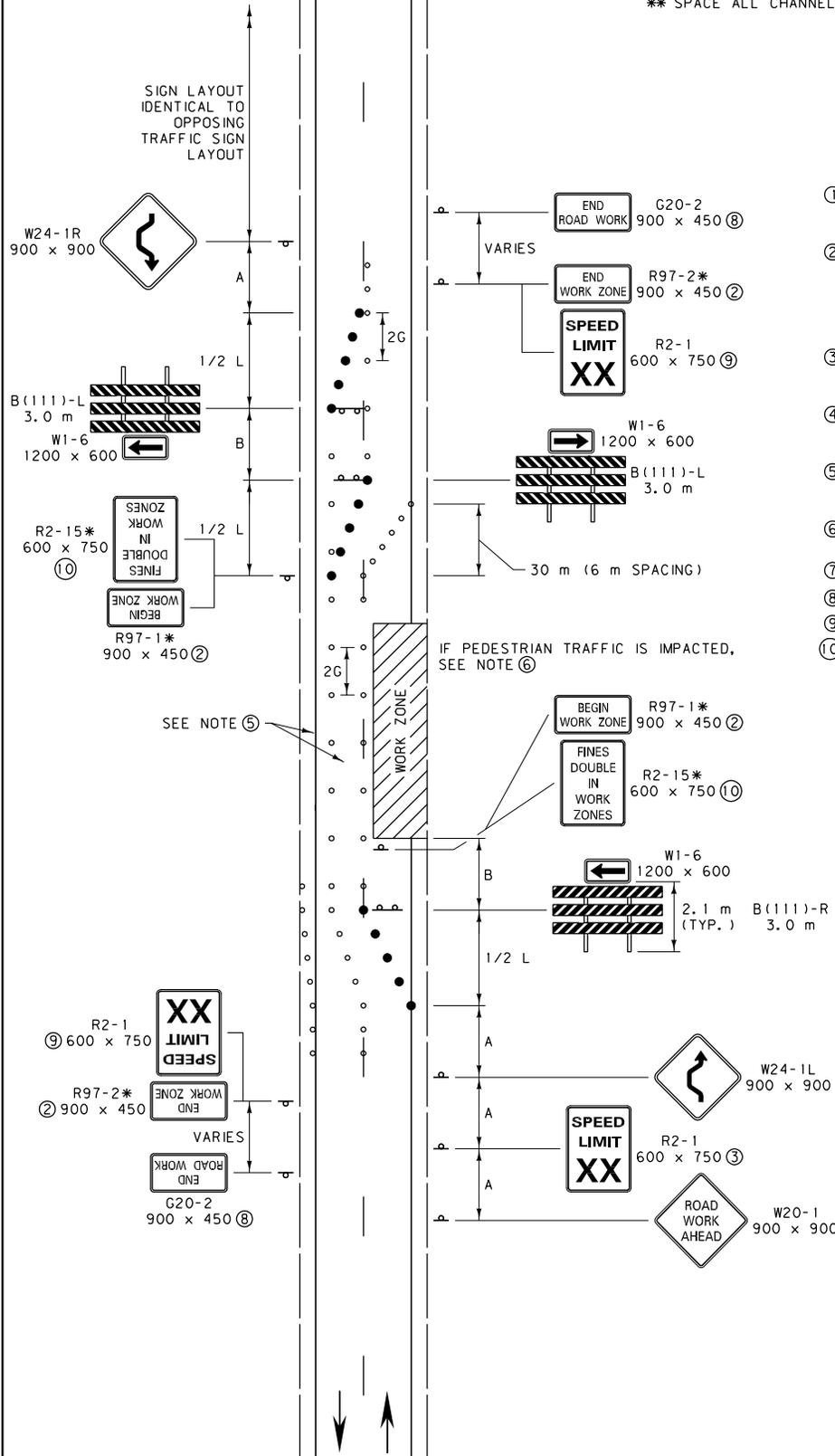
EFFECTIVE: MAY 2009

POSTED SPEED LIMIT FOR WORK ZONE	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B)
(M. P. H. )	m	m	m	m
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ THIS LAYOUT SHOULD ONLY BE USED WHEN THERE IS AT LEAST 3.0 m IN WIDTH BETWEEN THE CHANNELIZING DEVICES AND THE EDGE OF PAVEMENT.
- ⑥ IF PEDESTRIAN TRAFFIC IS IMPACTED SEE DTL. DWG. NO. 618-U05.
- ⑦ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑧ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑨ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.
- ⑩ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H. )

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

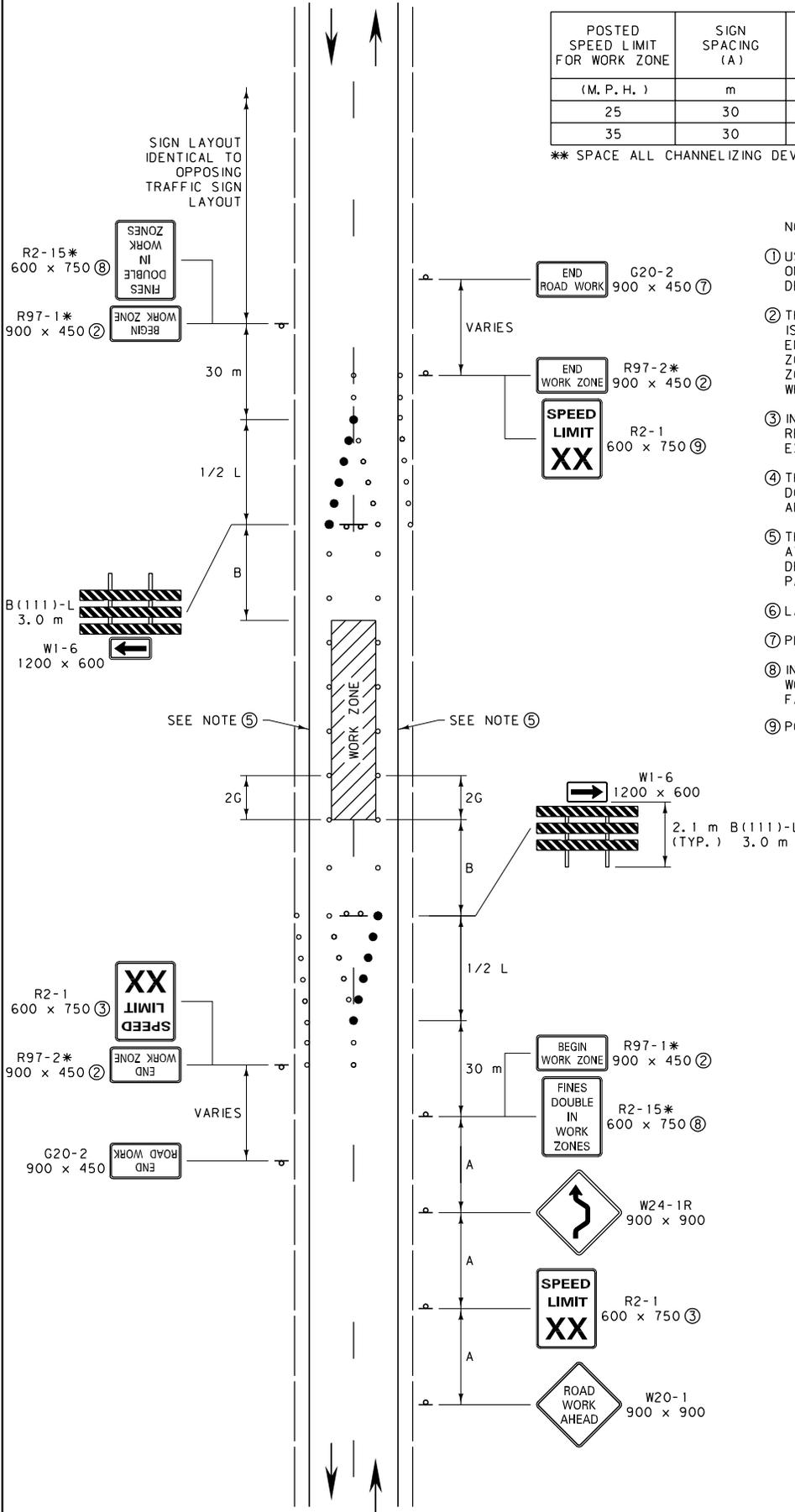
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U02
WORK ZONE OCCUPIES ONE HALF OF ROAD (LOW SPEED URBAN TWO-LANE, TWO-WAY ROAD)	
EFFECTIVE: MAY 2009	
 <b>MONTANA DEPARTMENT OF TRANSPORTATION</b> <i>servicing you with pride</i>	

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H. )	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B)
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ THIS LAYOUT SHOULD ONLY BE USED WHEN THERE IS AT LEAST 3 m IN WIDTH BETWEEN THE CHANNELIZING DEVICES AND THE EDGE OF PAVEMENT. PROVIDE NO PARKING SIGNS WHEN APPROPRIATE.
- ⑥ LARGER SIGNS MAY BE APPROVED BY THE ENGINEER.
- ⑦ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑧ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑨ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H. )

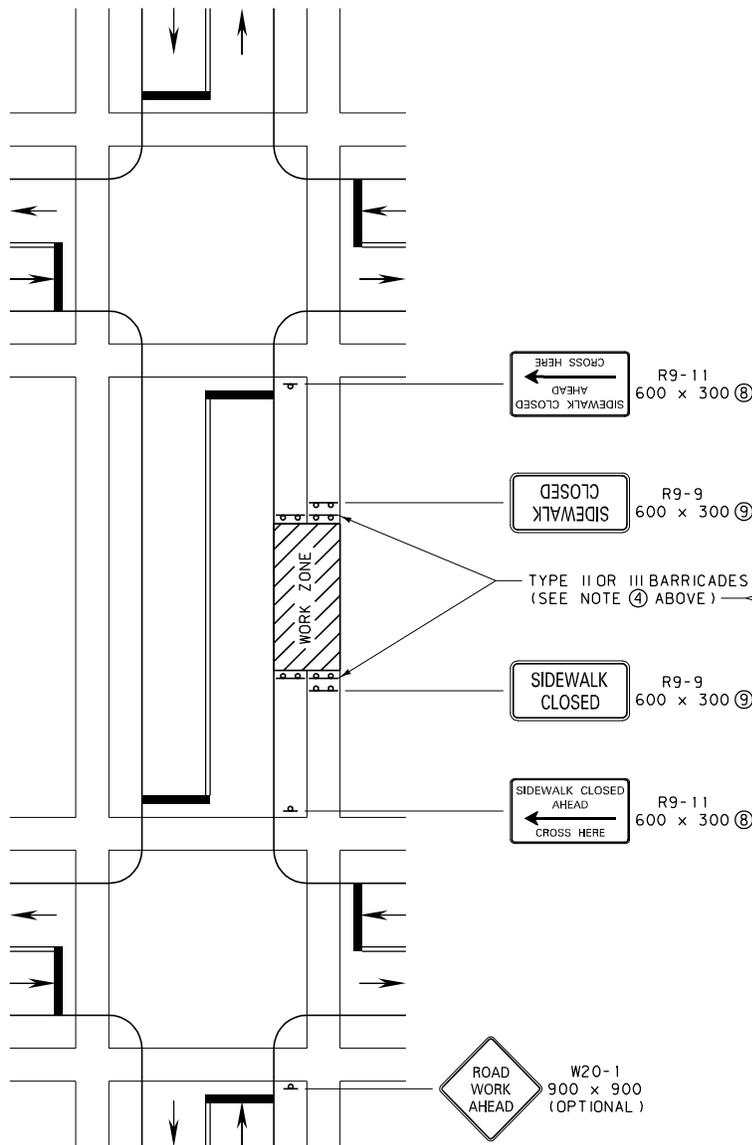
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U03
WORK ZONE IN CENTER OF ROAD (URBAN TWO-LANE, TWO-WAY ROAD)	

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

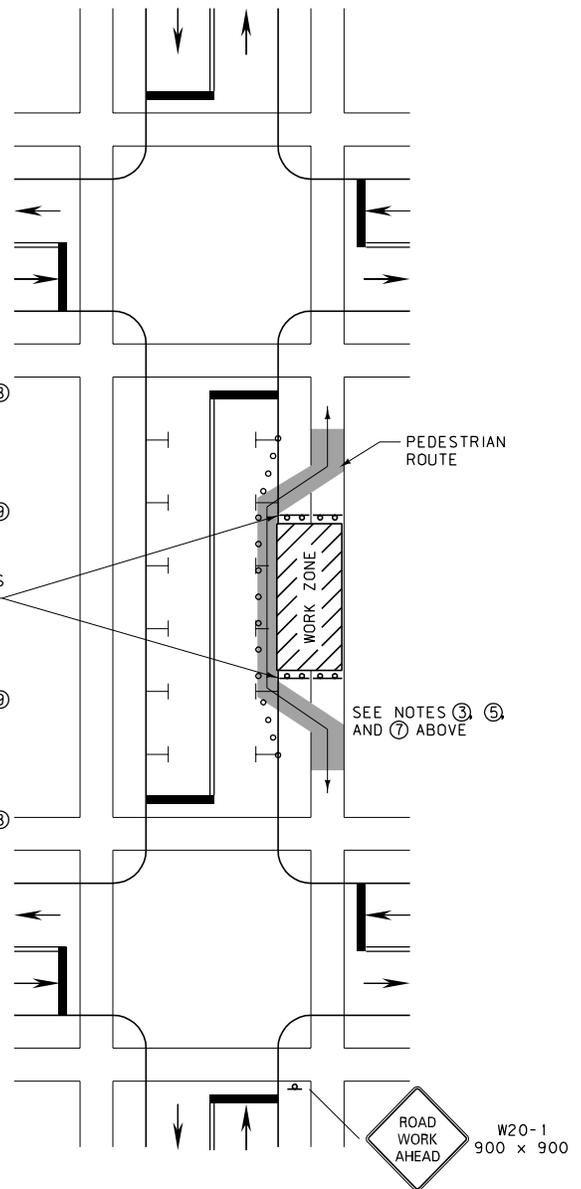
NOTES:

- ① MINIMAL TRAFFIC CONTROL DEVICES CONTROLLING PEDESTRIAN FLOWS ARE SHOWN. OTHER DEVICES MAY BE NEEDED TO CONTROL TRAFFIC ON THE STREETS. USE THE APPROPRIATE PARKING LANE CLOSURE WHEN NEEDED.
- ② DO NOT DIRECT PEDESTRIANS INTO A LANE OF MOVING TRAFFIC.
- ③ WHERE SPEEDS EXCEED 25 M.P.H., PHYSICAL BARRIERS SHOULD BE USED TO SEPARATE THE TEMPORARY WALKWAY FROM VEHICULAR TRAFFIC. FLEXIBLE GUIDE POSTS WITH DETECTABLE EDGING IS THE MINIMUM REQUIREMENT FOR SEPARATION. PROVIDE LARGER PHYSICAL BARRIERS, AS DETERMINED BY THE ENGINEER, ON A CASE BY CASE BASIS.
- ④ BARRICADES SHOULD BE INSTALLED AS DETAILED IN THE MUTCD. INSTALL AN APPROPRIATE NUMBER OF TYPE II OR III BARRICADES TO CLOSE OFF EACH END OF THE AREA THAT IS UNDER CONSTRUCTION.
- ⑤ PROVIDE A PHYSICAL BARRIER, WITH A MINIMUM 150 mm HEIGHT DETECTABLE EDGING, BETWEEN THE PEDESTRIAN DETOUR WALKWAY AND THE WORK ZONE. PROVIDE LARGER PHYSICAL BARRIERS TO PROTECT PEDESTRIANS FROM HAZARDS IN THE WORK ZONE, AS DETERMINED BY THE ENGINEER.
- ⑥ ENSURE THAT ENTIRE WALKWAY MEETS ADA REQUIREMENTS. PROVIDE A MINIMUM WALKWAY WIDTH OF 1525 mm AND A FIRM, STABLE, SLIP RESISTANT WALKING SURFACE ALONG ENTIRE WALKWAY.
- ⑦ PROVIDE TEMPORARY RAMP AND DETECTABLE EDGING (MINIMUM 150 mm HEIGHT ON BOTH SIDES OF WALKWAY) ALONG TEMPORARY PEDESTRIAN DETOUR ROUTE. SEE SECTION 6D OF MUTCD FOR ADDITIONAL GUIDANCE.
- ⑧ PLACE R9-11 ON SIGN POSTS (AS SHOWN BELOW) IF BUSINESS ACCESS IS REQUIRED. PLACE TYPE I BARRICADE ON SIDEWALK WITH R9-11 SIGN IF BUSINESS ACCESS IS NOT REQUIRED.
- ⑨ PLACE TYPE I BARRICADE ON SIDEWALK WITH R9-9 SIGN.

PEDESTRIAN DETOUR



BYPASS WALKWAY PROVIDED THROUGH WORK ZONE ⑥



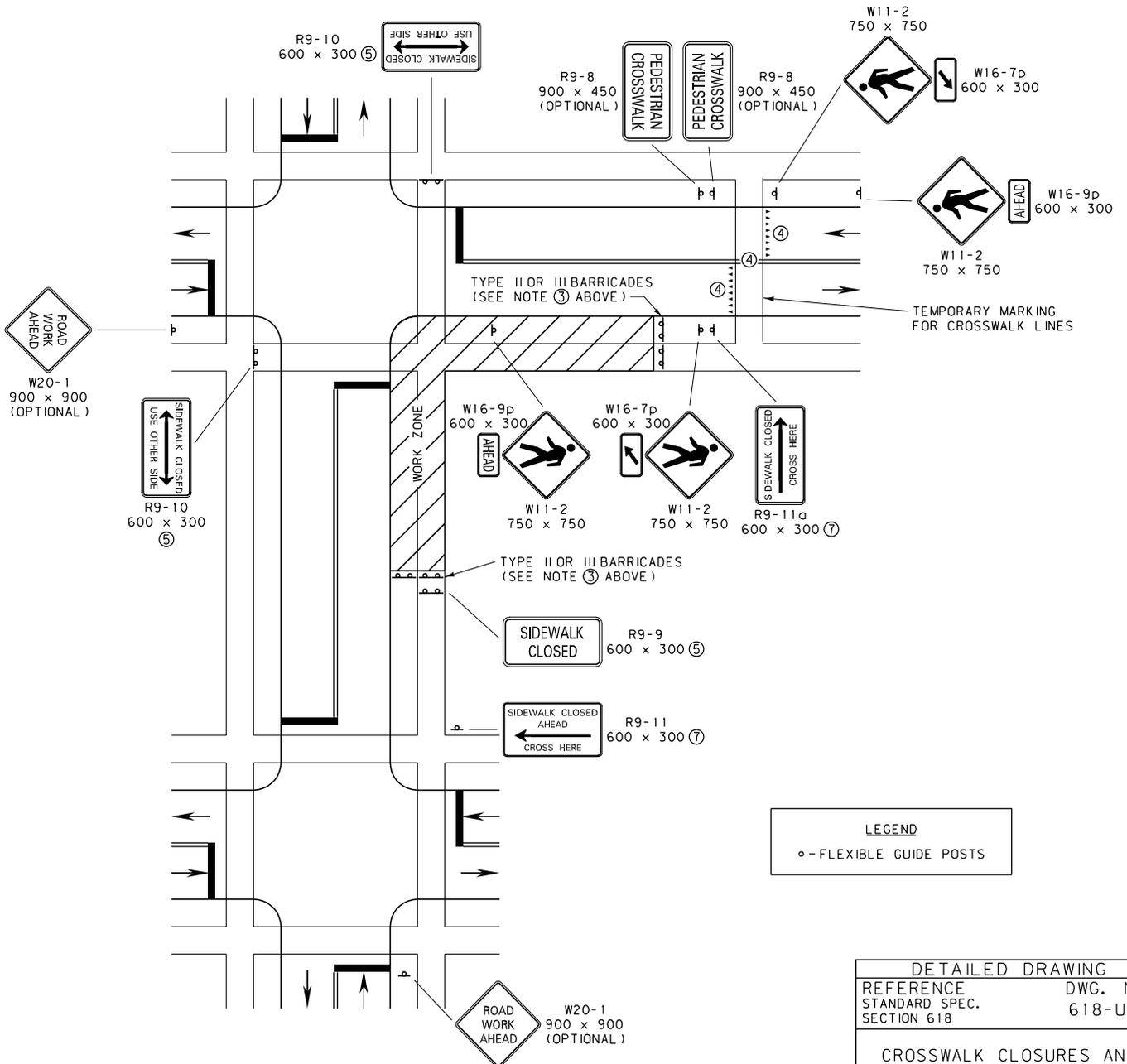
**LEGEND**  
 ○ - FLEXIBLE GUIDE POSTS

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U05
SIDEWALK CLOSURES AND BYPASS WALKWAY	
EFFECTIVE: MAY 2009	
MONTANA DEPARTMENT OF TRANSPORTATION <i>-serving you with pride</i>	

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

NOTES:

- ① COVER PEDESTRIAN TRAFFIC SIGNAL DISPLAYS CONTROLLING CLOSED CROSSWALKS.
- ② ONLY TRAFFIC CONTROL DEVICES CONTROLLING PEDESTRIAN FLOWS ARE SHOWN. OTHER DEVICES MAY BE NEEDED TO CONTROL TRAFFIC ON THE STREETS.
- ③ INSTALL BARRICADES AS DETAILED IN THE MUTCD. INSTALL AN APPROPRIATE NUMBER OF TYPE II OR TYPE III BARRICADES TO CLOSE OFF EACH END OF THE AREA THAT IS UNDER CONSTRUCTION.
- ④ WHEN POSSIBLE, USE THE EXISTING INTERSECTION CROSSWALKS FOR PEDESTRIAN DETOURS. AS A LAST OPTION, USE THE MID-BLOCK TEMPORARY PEDESTRIAN CROSSING SHOWN BELOW. FOR LONG-TERM STATIONARY WORK, THE DOUBLE YELLOW CENTERLINE AND/OR LANE LINES ARE REMOVED BETWEEN CROSSWALK LINES. PROVIDE A MINIMUM WALKWAY WIDTH OF 1525 mm AND A FIRM, STABLE, SLIP RESISTANT WALKING SURFACE ACROSS BOULEVARDS AND OTHER AREAS ALONG THE TEMPORARY PEDESTRIAN WALKWAY. PROVIDE YIELD PAVEMENT MARKINGS AS SHOWN BELOW.
- ⑤ PLACE R9-9 AND R9-10 SIGNS ON TYPE I BARRICADES ON SIDEWALK.
- ⑥ PROVIDE TEMPORARY RAMPS FOR PEDESTRIAN CROSSWALKS WHEN REQUIRED.
- ⑦ PLACE R9-11 AND R9-11a ON SIGN POSTS (AS SHOWN BELOW) IF BUSINESS ACCESS IS REQUIRED. PLACE TYPE I BARRICADE ON SIDEWALK WITH R9-11 OR R9-11a SIGN IF BUSINESS ACCESS IS NOT REQUIRED.



ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

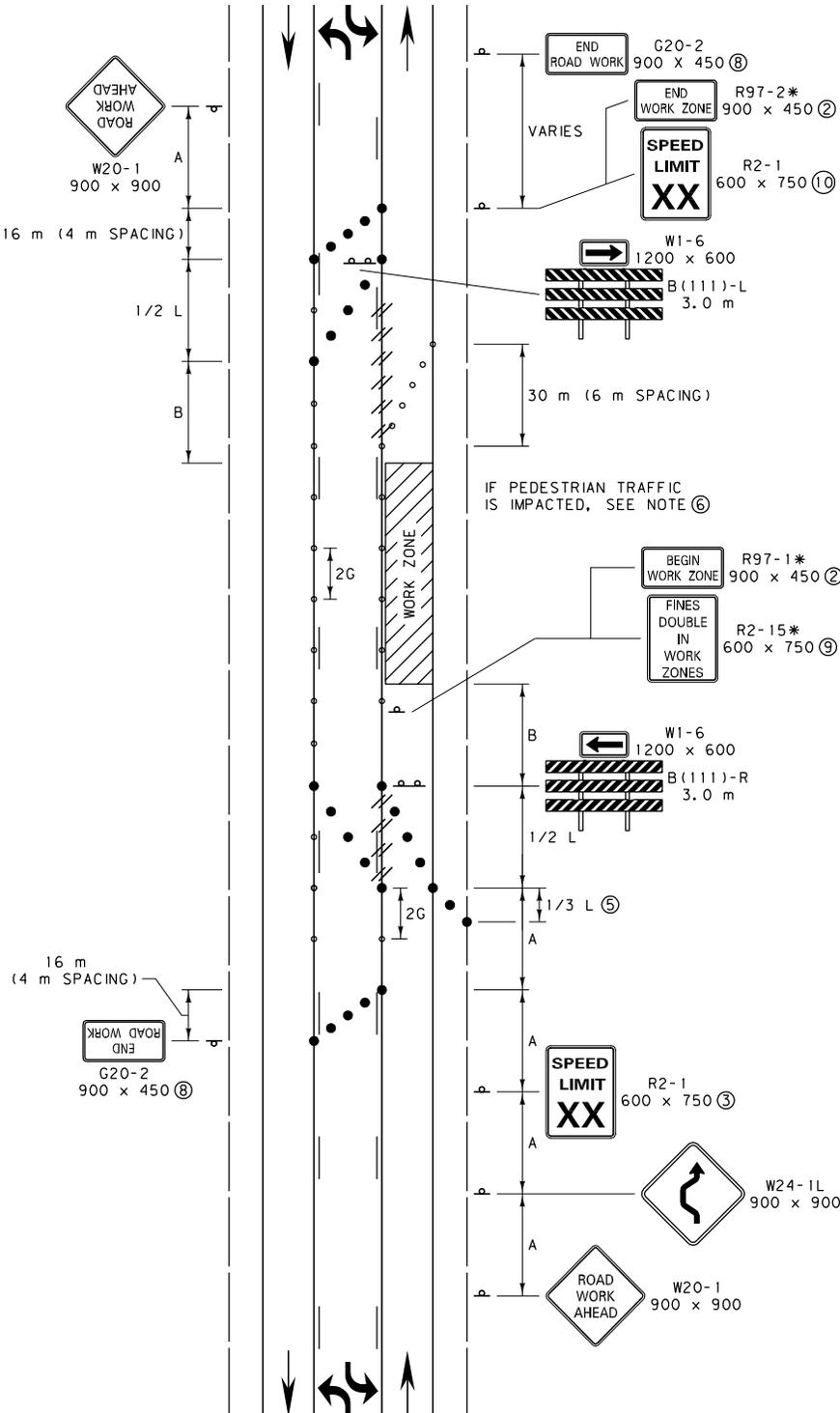
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U10
CROSSWALK CLOSURES AND PEDESTRIAN DETOURS	
EFFECTIVE: MAY 2009	
MONTANA DEPARTMENT OF TRANSPORTATION <i>servicing you with pride</i>	

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H. )	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX. ) (G) **	BUFFER SPACE ④ (B)
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ THE SHOULDER TAPER MAY BE OMITTED WHEN THE PAVED SHOULDER IS LESS THAN 2.4 m IN WIDTH.
- ⑥ IF PEDESTRIAN TRAFFIC IS IMPACTED SEE DTL. DWG. NO. 618-U05.
- ⑦ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑧ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑨ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE PLACED ON ONE SIGN FACE.
- ⑩ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M.P.H. OR 35 M.P.H.)
- // - OBLITERATE CONFLICTING PAVEMENT MARKINGS WHEN WORK OPERATION IS LONGER THAN 3 DAYS. (DO NOT REMOVE THERMOPLASTIC)

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

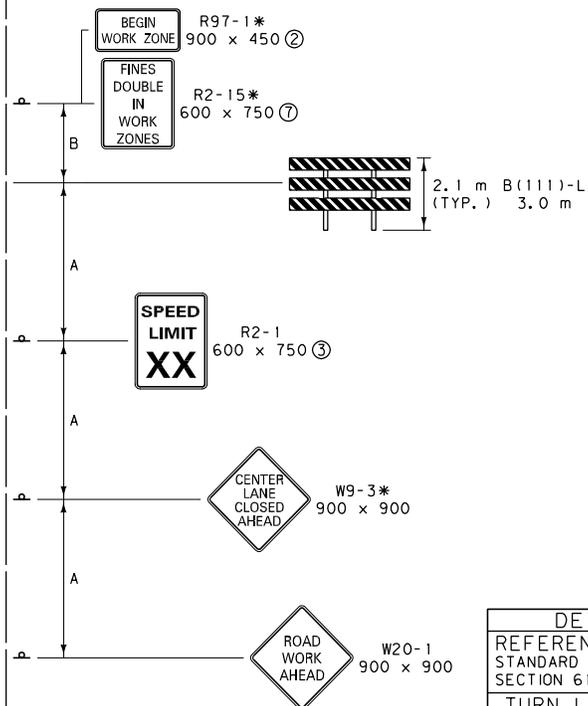
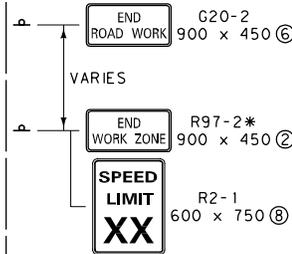
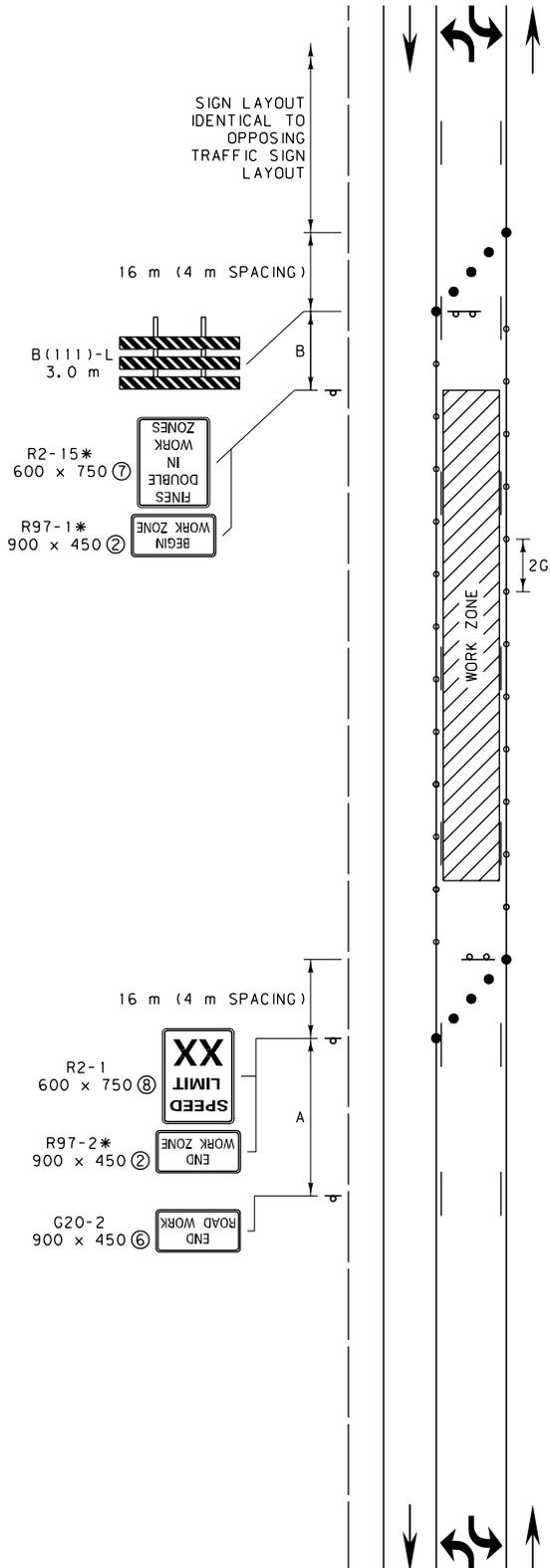
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U15
LANE CLOSURE (URBAN TWO-LANE, TWO-WAY ROAD WITH TWO-WAY LEFT TURN LANE)	

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE ④ (B)
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMITS SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑥ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑦ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑧ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

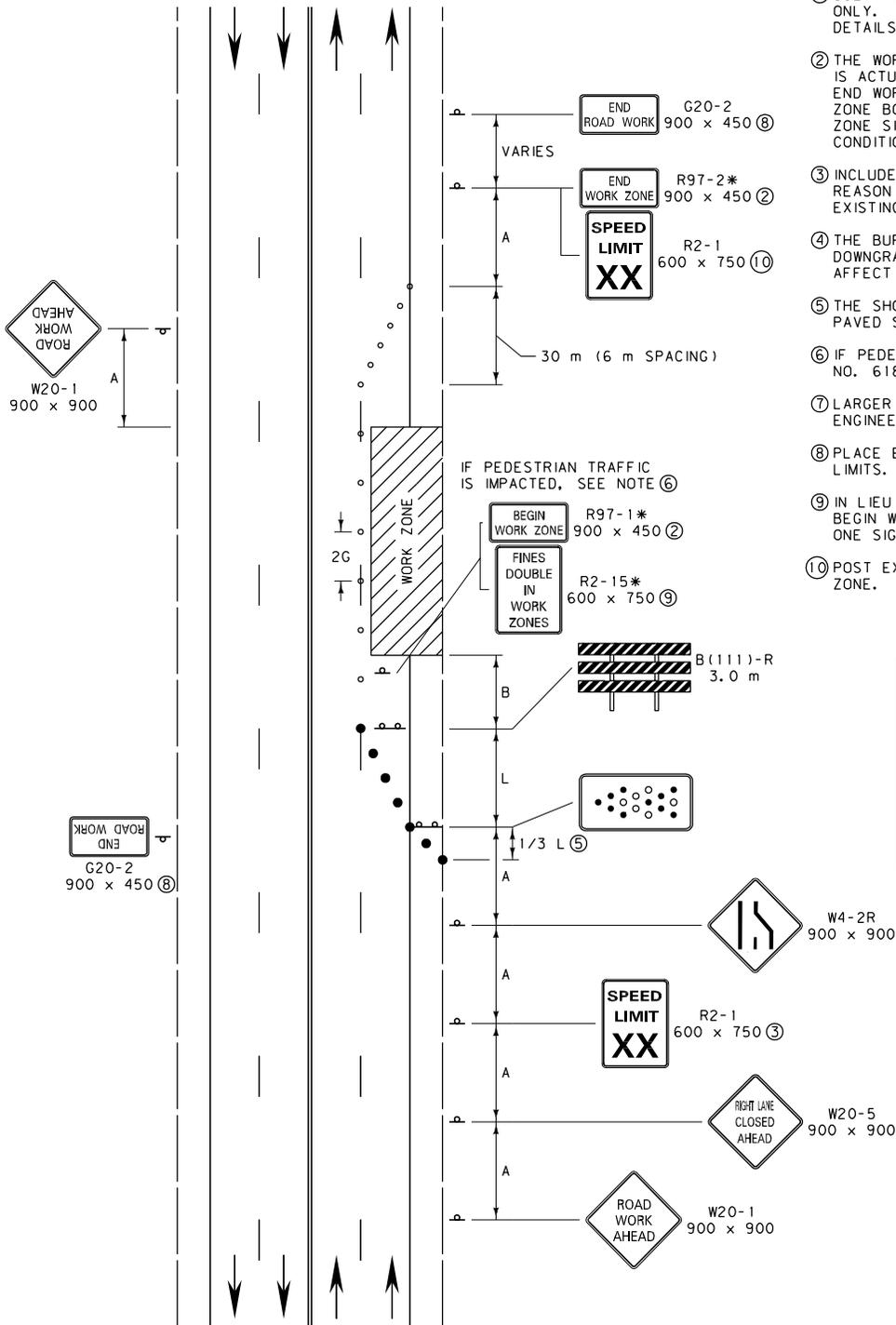
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U16
TURN LANE CLOSURE (URBAN TWO-LANE, TWO-WAY ROAD WITH TWO-WAY LEFT TURN LANE)	

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B) ④
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ THE SHOULDER TAPER MAY BE OMITTED WHEN PAVED SHOULDER IS LESS THAN 2.4 m IN WIDTH.
- ⑥ IF PEDESTRIAN TRAFFIC IS IMPACTED SEE. DTL. DWG. NO. 618-U05.
- ⑦ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑧ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑨ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑩ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U20
RIGHT LANE CLOSURE (URBAN MULTI-LANE, UNDIVIDED ROAD)	

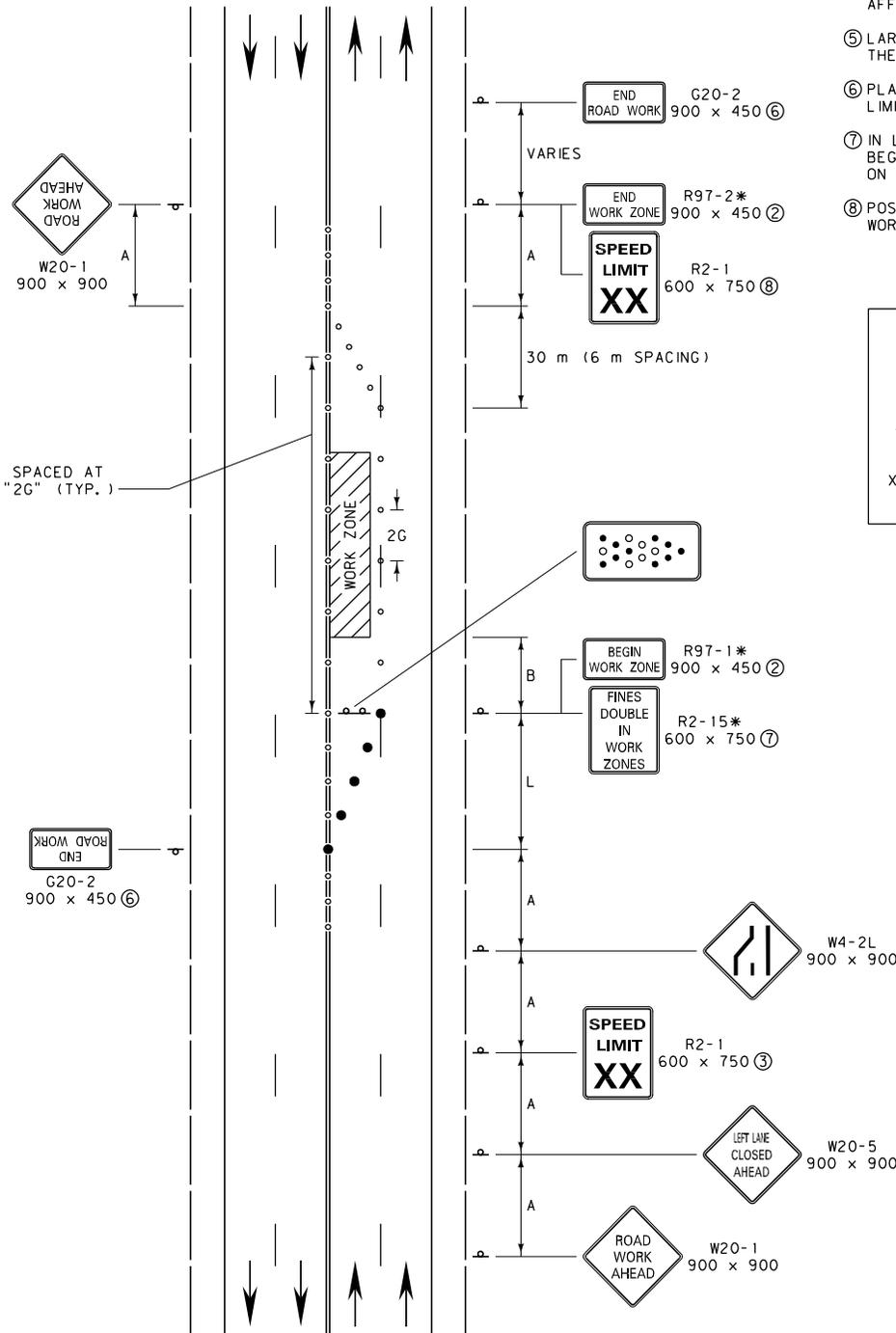
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A) m	TAPER LENGTH (L) m	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE ④ (B) m
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑥ PLACE END ROAD WORK SIGN AT END OF PROJECT LIMITS.
- ⑦ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑧ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

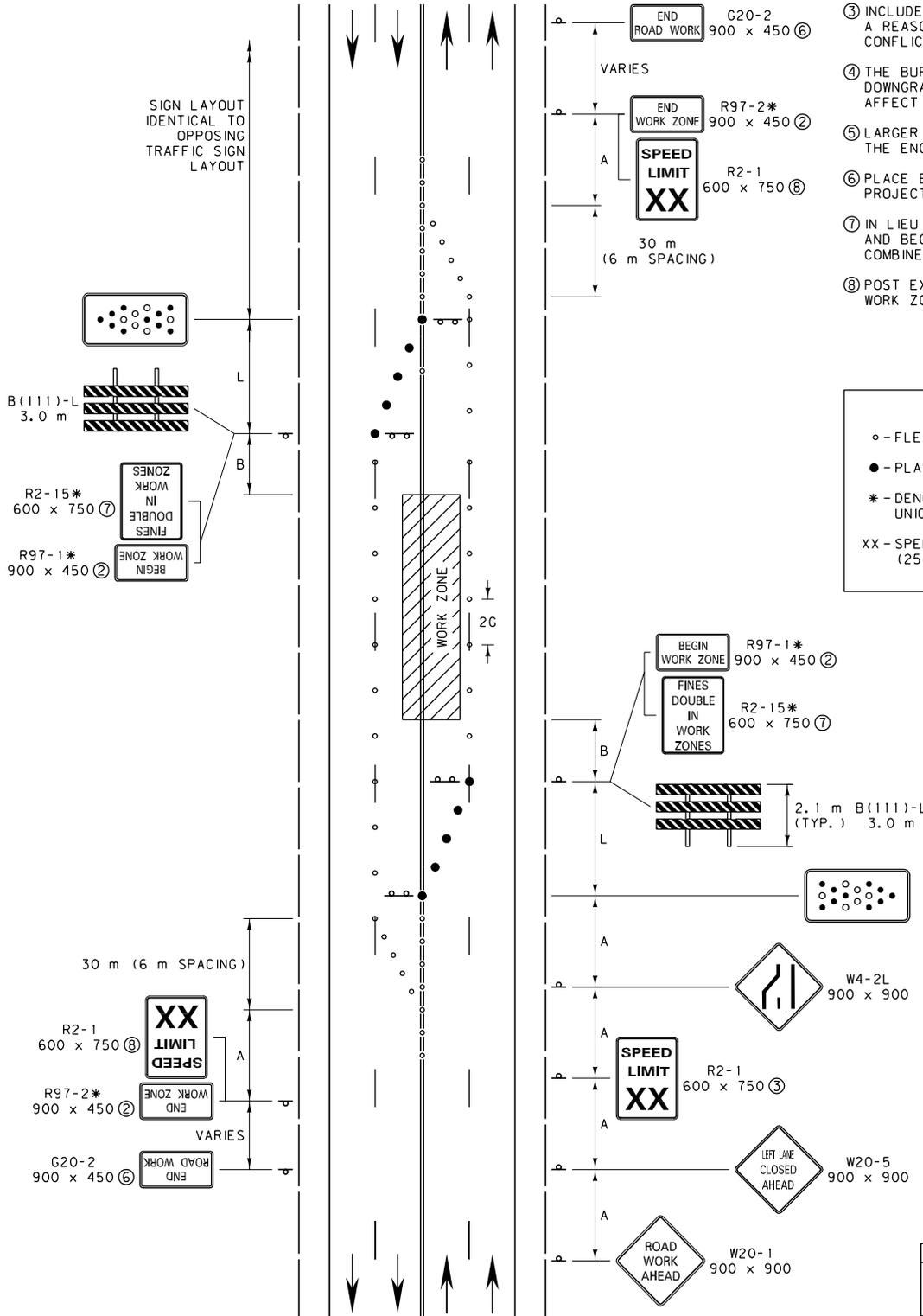
DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U25
LEFT LANE CLOSURE (LOW SPEED URBAN MULTI-LANE, UNDIVIDED ROAD)	
EFFECTIVE: MAY 2009	
MONTANA DEPARTMENT OF TRANSPORTATION <i>servicing you with pride</i>	

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A) (m)	TAPER LENGTH (L) (m)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) ** (m)	BUFFER SPACE (B) (m)
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U30
LEFT LANE CLOSURES (LOW SPEED URBAN MULTI-LANE, UNDIVIDED ROAD)	
EFFECTIVE: MAY 2009	
<b>MONTANA DEPARTMENT OF TRANSPORTATION</b> <i>servicing you with pride</i>	

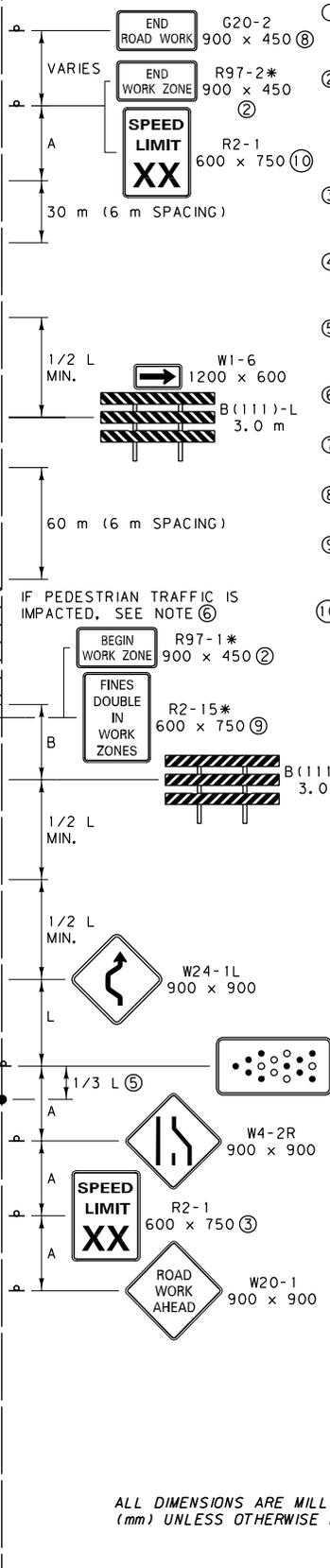
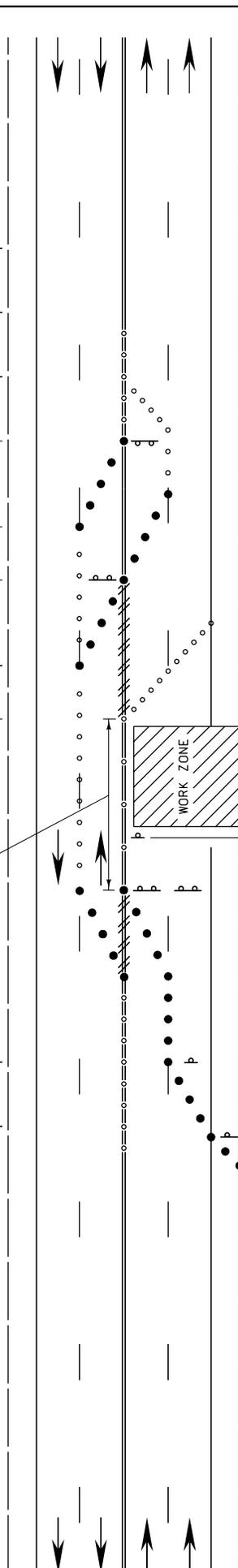
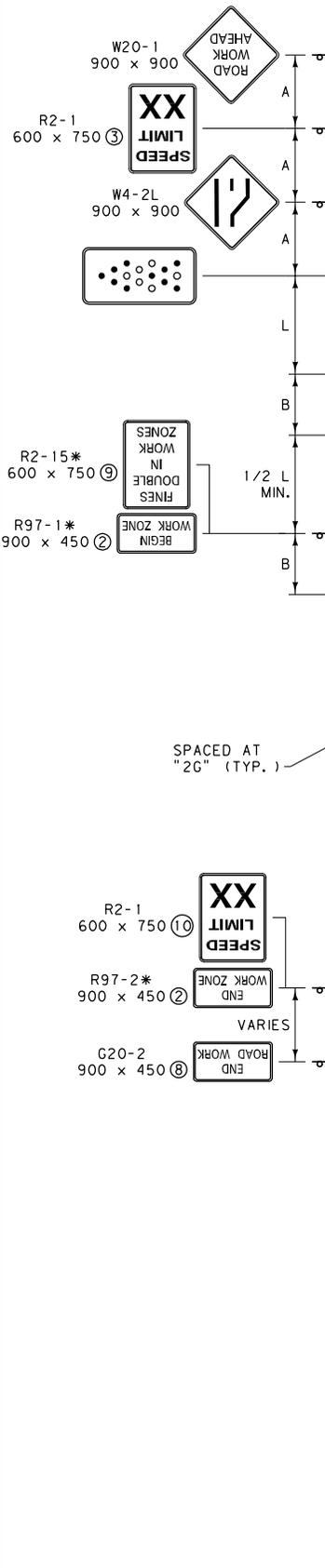
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

POSTED SPEED LIMIT FOR WORK ZONE	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B)
(M. P. H.)	m	m	m	m
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ THE SHOULDER TAPER MAY BE OMITTED WHEN THE PAVED SHOULDER IS LESS THAN 2.4 m IN WIDTH.
- ⑥ IF PEDESTRIAN TRAFFIC IS IMPACTED SEE DTL. DWG. NO. 618-U05.
- ⑦ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑧ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑨ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑩ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)
- /// - OBLITERATE CONFLICTING PAVEMENT MARKINGS WHEN WORK OPERATION IS LONGER THAN 3 DAYS. (DO NOT REMOVE THERMOPLASTIC)

**DETAILED DRAWING**

REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U35
DOUBLE LANE CLOSURE (URBAN MULTI-LANE, UNDIVIDED ROAD)	
EFFECTIVE: MAY 2009	
<b>MONTANA DEPARTMENT OF TRANSPORTATION</b> <i>servicing you with pride</i>	

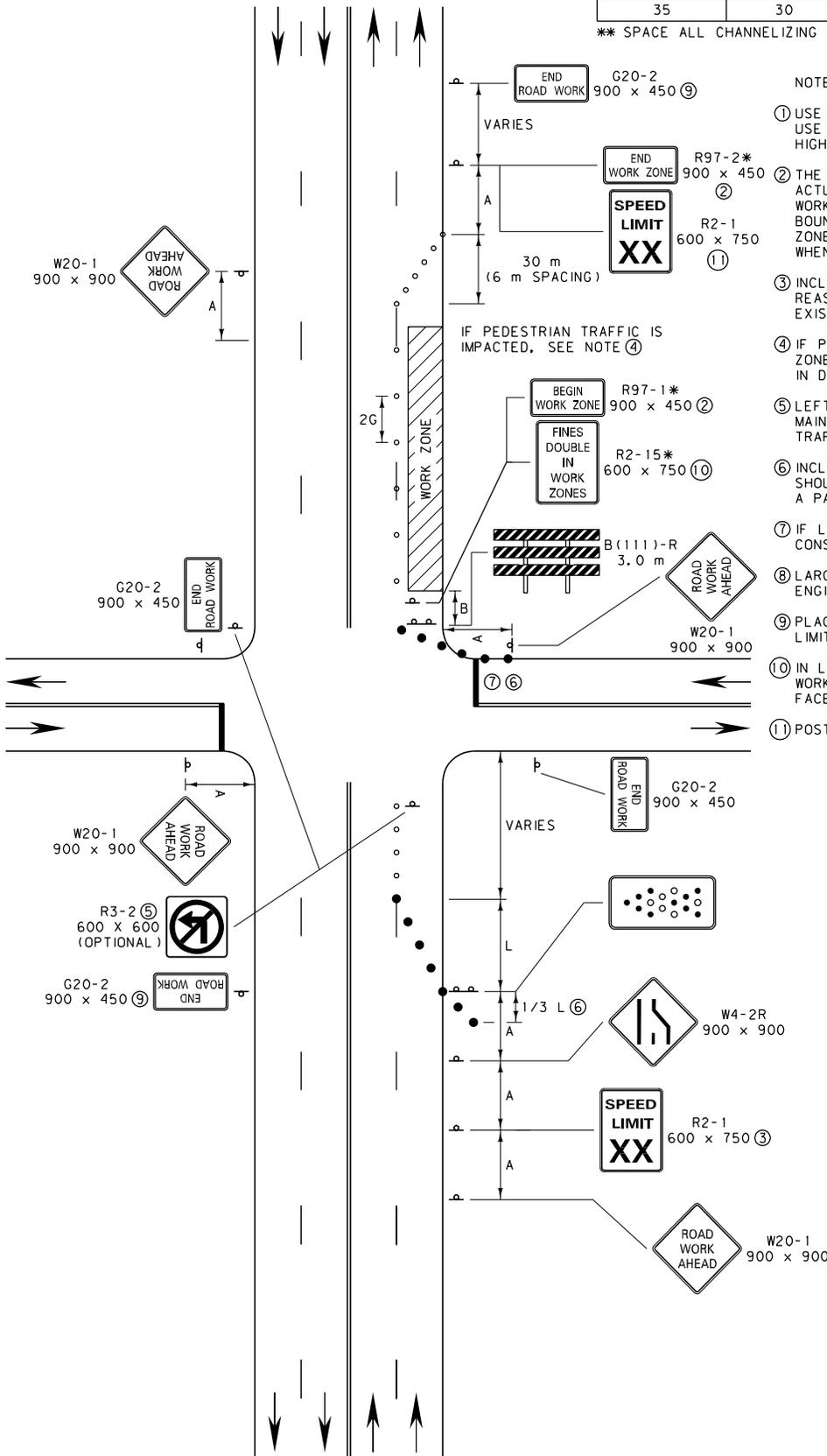
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE ④ (B)
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ IF PEDESTRIAN TRAFFIC IS IMPACTED BY THE WORK ZONE, USE THE INFORMATION AND DEVICES SHOWN IN DTL. DWG. NO. 618-U05 AND 618-U10.
- ⑤ LEFT TURNING MOVEMENTS MAY BE PROHIBITED TO MAINTAIN CAPACITY FOR THROUGH VEHICULAR TRAFFIC (UNLESS CONTROLLED BY TRAFFIC SIGNAL).
- ⑥ INCLUDE A SHOULDER TAPER WHEN PAVED SHOULDER IS 2.4 m OR GREATER IN WIDTH OR WHEN A PARKING LANE IS PRESENT.
- ⑦ IF LIMITED SIGHT DISTANCE FROM THIS APPROACH, CONSIDER RIGHT TURN ONLY OR CLOSING THE APPROACH.
- ⑧ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑨ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑩ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑪ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U40
RIGHT LANE CLOSURE-WORK BEYOND INTERSECTION (URBAN MULTI-LANE, UNDIVIDED ROAD)	
EFFECTIVE: MAY 2009	
 <b>MONTANA DEPARTMENT OF TRANSPORTATION</b> <i>servicing you with pride</i>	

LANE CLOSURE IS OPTIONAL WHEN THE CREW IS NOT AT THE WORK SITE.

SIGN LAYOUT IDENTICAL TO OPPOSING TRAFFIC SIGN LAYOUT

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B) ④
25	m	m	m	m
35	30	40	8	15
	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ NORMAL PROCEDURE IS TO COMPLETELY CLOSE THE LEFT LANE, BUT IF THE LEFT LANE HAS SIGNIFICANT LEFT-TURNING TRAFFIC, THE OPTION SHOWN MAY BE USED. ADJUST FLEXIBLE GUIDE POSTS TO ALLOW THE TURNING MOVEMENTS.
- ⑤ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑥ IF LIMITED SIGHT DISTANCE FROM EITHER APPROACH, CONSIDER RIGHT TURNS ONLY OR CLOSING EACH APPROACH WHEN CONDITIONS WARRANT.
- ⑦ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑧ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑨ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.

**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

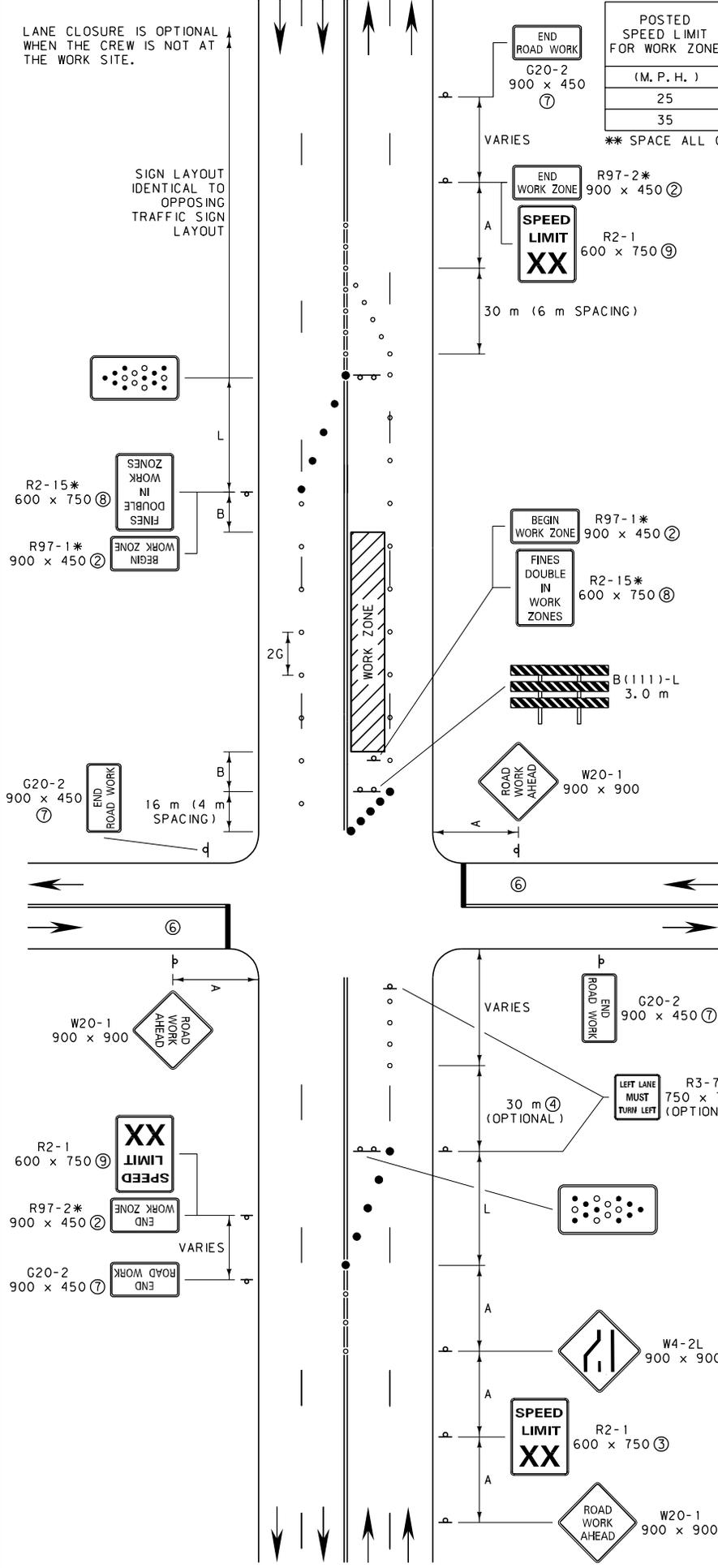


R3-2  
600 x 600  
(OPTIONAL)

FOR INTERSECTION APPROACHES REDUCED TO A SINGLE LANE, LEFT TURNS MAY BE PROHIBITED TO MAINTAIN CAPACITY FOR THROUGH TRAFFIC. WHEN PROHIBITING A TURN, TWO TURN PROHIBITION SIGNS SHOULD BE USED, ONE ON THE NEAR SIDE AND, SPACE PERMITTING, ONE ON THE FAR SIDE OF THE INTERSECTION.

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U45
LEFT LANE CLOSURE-WORK BEYOND INTERSECTION (URBAN MULTI-LANE, UNDIVIDED ROAD)	
EFFECTIVE: MAY 2009	

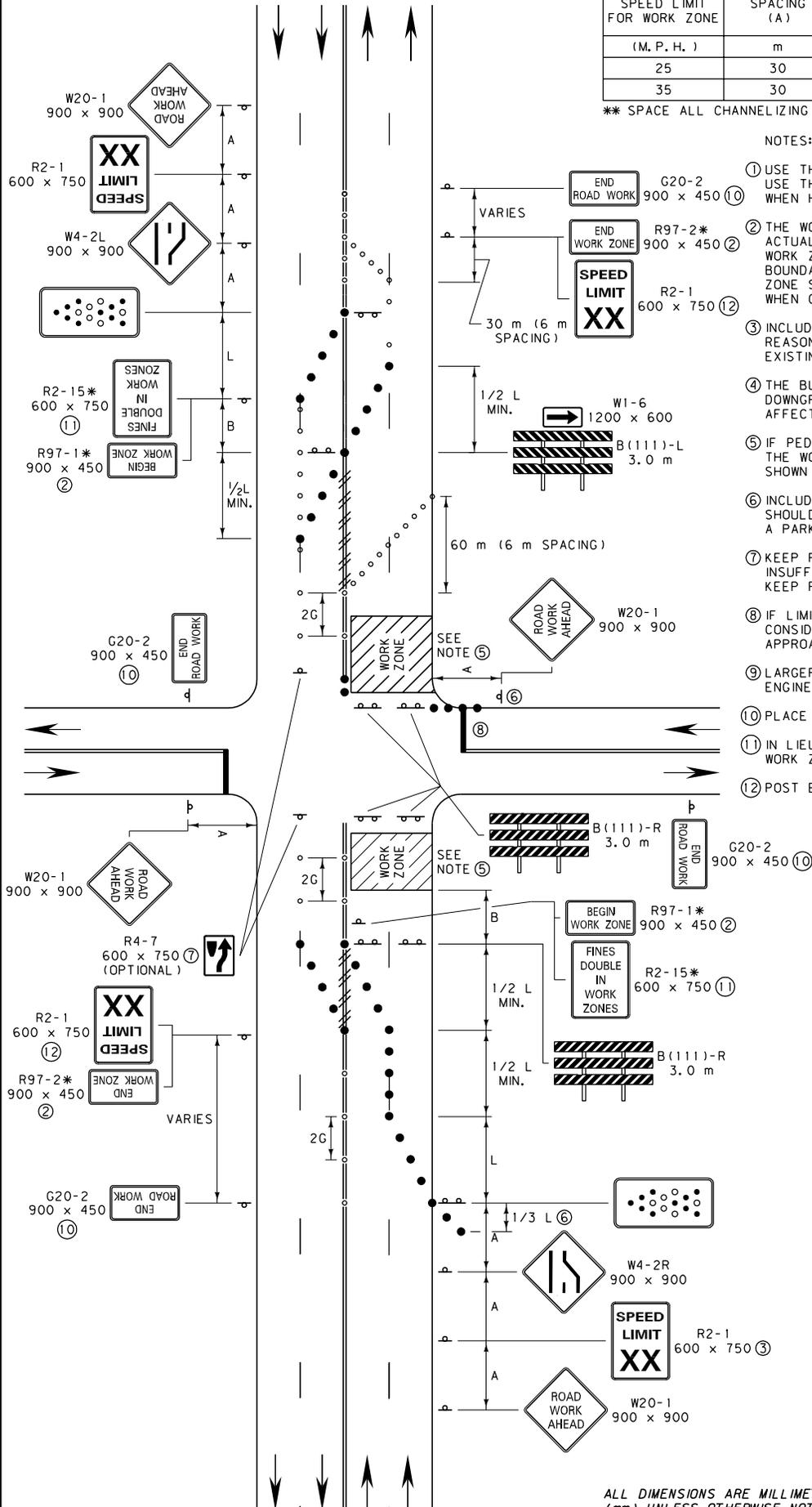


POSTED SPEED LIMIT FOR WORK ZONE	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B)
(M. P. H.)	m	m	m	m
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ IF PEDESTRIAN TRAFFIC IS IMPACTED BY THE WORK ZONE, USE THE INFORMATION AND DEVICES SHOWN IN DTL. DWG. NO. 618-U5 AND 618-U10.
- ⑥ INCLUDE A SHOULDER TAPER WHEN PAVED SHOULDER IS 2.4 m OR GREATER IN WIDTH OR WHEN A PARKING LANE IS PRESENT.
- ⑦ KEEP RIGHT SIGNS MAY BE OMITTED IF THERE IS INSUFFICIENT SPACE TO PLACE THE BACK-TO-BACK KEEP RIGHT SIGN AND NO LEFT TURN SYMBOL SIGNS.
- ⑧ IF LIMITED SIGHT DISTANCE FROM THIS APPROACH, CONSIDER RIGHT TURN ONLY OR CLOSING THE APPROACH.
- ⑨ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑩ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑪ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑫ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M.P.H. OR 35 M.P.H.)
- /// - OBLITERATE CONFLICTING PAVEMENT MARKINGS WHEN WORK OPERATION IS LONGER THAN 3 DAYS. (DO NOT REMOVE THERMOPLASTIC)

**R3-2**  
600 X 600 (OPTIONAL)

FOR INTERSECTION APPROACHES REDUCED TO A SINGLE LANE, LEFT TURNS MAY BE PROHIBITED TO MAINTAIN CAPACITY FOR THROUGH TRAFFIC. WHEN PROHIBITING A TURN, TWO TURN PROHIBITION SIGNS SHOULD BE USED, ONE ON THE NEAR SIDE AND, SPACE PERMITTING, ONE ON THE FAR SIDE OF THE INTERSECTION.

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U50
DOUBLE LANE CLOSURE AT INTERSECTION (URBAN MULTI-LANE, UNDIVIDED ROAD)	
EFFECTIVE: MAY 2009	

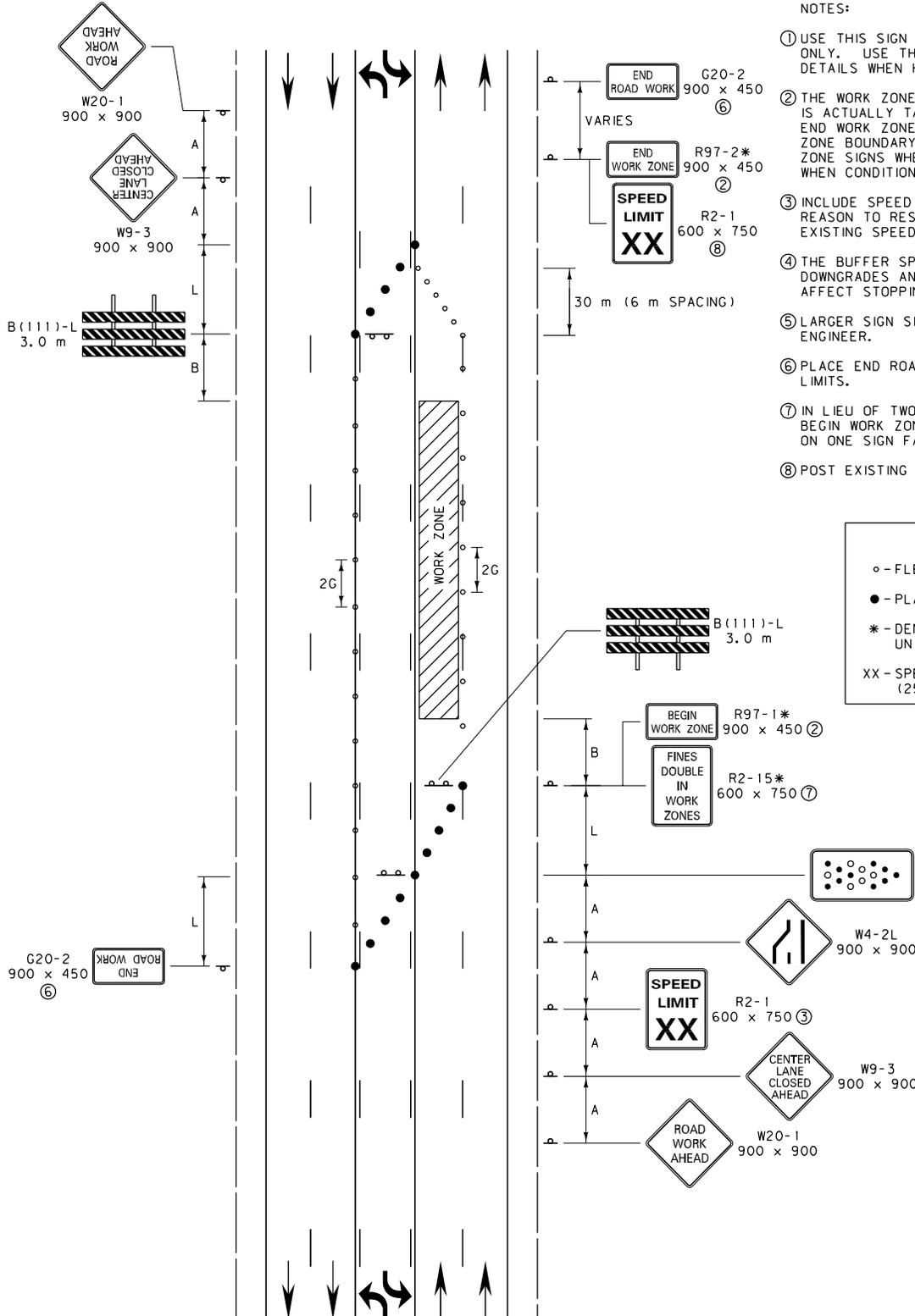
ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.

POSTED SPEED LIMIT FOR WORK ZONE (M. P. H.)	SIGN SPACING (A)	TAPER LENGTH (L)	SPACING OF CHANNELIZING DEVICES (MAX.) (G) **	BUFFER SPACE (B) ④
25	30	40	8	15
35	30	84	12	30

\*\* SPACE ALL CHANNELIZING DEVICES AT "G" UNLESS OTHERWISE NOTED.

NOTES:

- ① USE THIS SIGN LAYOUT IN URBAN APPLICATIONS ONLY. USE THE RURAL, OPEN ROADWAY SIGNING DETAILS WHEN HIGHER SPEED LIMITS ARE USED.
- ② THE WORK ZONE REFERS TO THE AREA WHERE WORK IS ACTUALLY TAKING PLACE. KEEP THE BEGIN AND END WORK ZONE SIGNS WITHIN 150 m OF THE WORK ZONE BOUNDARY. INCLUDE THE BEGIN AND END WORK ZONE SIGNS WHEN WORK IS IN PROGRESS OR WHEN CONDITIONS WARRANT.
- ③ INCLUDE SPEED LIMIT SIGNS ONLY IF THERE IS A REASON TO RESTRICT SPEED. COVER CONFLICTING EXISTING SPEED LIMIT SIGNS.
- ④ THE BUFFER SPACE MAY BE INCREASED FOR DOWNGRADES AND OTHER CONDITIONS THAT AFFECT STOPPING DISTANCE.
- ⑤ LARGER SIGN SIZES MAY BE APPROVED BY THE ENGINEER.
- ⑥ PLACE END ROAD WORK SIGNS AT END OF PROJECT LIMITS.
- ⑦ IN LIEU OF TWO SIGNS, THE FINES DOUBLE AND BEGIN WORK ZONE SIGNS CAN BE COMBINED ON ONE SIGN FACE.
- ⑧ POST EXISTING SPEED LIMIT IF CHANGED BY WORK ZONE.



**LEGEND**

- - FLEXIBLE GUIDE POSTS
- - PLASTIC DRUMS
- \* - DENOTES SIGNS THAT ARE UNIQUE TO MONTANA.
- XX - SPEED DETERMINED BY THE ENGINEER. (25 M. P. H. OR 35 M. P. H.)

DETAILED DRAWING	
REFERENCE STANDARD SPEC. SECTION 618	DWG. NO. 618-U60
LEFT LANE CLOSURE (URBAN LOW SPEED, MULTI-LANE, UNDIVIDED ROAD WITH TWO-WAY LEFT TURN LANE)	

ALL DIMENSIONS ARE MILLIMETERS (mm) UNLESS OTHERWISE NOTED.